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We favor adequate Preparedness for National Defense

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# HIGHLIGHTING THIS ISSUE 

R INDUSTRIAL expansion (p. 21) is at the highest level since the first World war. The new plants are aimed principally at supplementing capacity for producing aircraft and other armament, and the equipment and materials required for such production. Further stimulation in this direction is in sight. For example, the national defense commission and the war department last week (p. 23) jointly racommended establishment of a billion-dollar chain of some 30 government-owned aircraft and munitions plants. Recommended also was early placement of large government contracts to encourage development and application of mass production methods to the national defense effort.

On the business front the week's leading development was the nomination of Wendell $L$. Willkie as Republican candidate for President. To business men this event

## Confidence Increases

 is a herald that public opinion favors greater friendliness toward business on the part of government. The nomination resulted in a notable stimulation in business confidence. . . . Business volume in steel and in the metalworking industries is gaining. Steel production last week moved up another point ( p .27 ) to 89 per cent of ingot capacity. Mill backlogs have expanded to an extent (p.77) that forces mills to quote deliveries on some products several weeks ahead. Many consumers anticipate shortages by enlarging their inventories.Resuming today, after the Republican convention recess, congress (p. 31) will busy itself with further defense legislation. What action it will take with reference

## Congress

Returns to the Walter-Logan bill, labor law revision and other desired legislation is not yet predictable. With the attention of congressmen focused on the Fall elections, optimistic hopes in this direction do not seem to have much justification. . . . Production on French orders for steel and armament
will proceed at once; the British purchasing commission (p. 21) has taken over the French contracts. . . . Inability of scrap dealers to ship to Italy (p. 77) has caused a temporary weakening in scrap prices.

Glenn L. Martin Co. (p. 44) has a new photographic process for reproducing engineering drawings-to any desired scale-on metal and other surfaces. It sharply re-

## Drafting By Camera

 duces the amount of time expended in drafting, eliminates redrafting errors, speeds production. Developed for use in expediting aircraft production, it has many other potential uses in industry. . . . H. Menck describes practical shop methods successfully employed ( p .66 ) in the production of welded gears which are flame-hardened after machining. . . . E. A. Gahl (p. 60) discusses the new V-belt ratings and their effect on drives. . . . C. L. Van Derau describes a unique bridge (p. 48) which solved a difficult inter-plant handling problem.Every steelmaker as well as consumer will be interested in Earle C. Smith's charts (p. 47) which show how unwarrantably narrow carbon and manganese spreads reWicler duce the efficiency of the mills Spreads in meeting specifications. They prove that the consumer is wise when he authorizes reasonably wide spreads. . . . In concluding his discussion on the heating of steel, Paul J. McKimm (p. 52) tells how to prevent defective product which results from scabs that are caused by improper heating. He frowns on the theory that ingots ought to be washed free of scale. He declares that light drafts in rolling are harmful. . . . A new, widely applicable, strain-measuring method (p.57) is available.



Working closely with each customer, Inland metallurgists thoroughly weigh all factors of use and fabrication of cold rolled shects. Their recommendation is a "balanced" temper-one that is neither too hard nor too soft-a temper specifically selected for the job.
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varying uniformity. Working side by side with skilled heaters and rollers are specially trained technicians who follow every step of the process. They check and recheck to make certain that the metallurgists' specifications for each customer are accurately followed. Thus, "balanced" temper is definitely assured in Inland's Cold Rolled Sheets. Give Inland metallurgists the opportunity to prove how "balanced" temper can help in your production-write today!


## Move To Co-Drdinate

## Defense Program Buying

Nelson, Procurement Chief, Appointed Co-Ordinator

Commission Recommends Billion for Munitions Plants

President Signs Special Tax Bill, Raising Debt Limit

British To Assume Liability for French War Contracts

a WHAT, how many and when? These continue to be the questions in the minds of manufacturers ready or preparing to participate in the national defense program.
Although slightly less in the news last week-as result of competition from the Republican national con-vention--the defense program made definite advances on several fronts.

Donald M. Nelson, chief of the treasury's procurement division, was appointed co-ordinator of national defense purchases on the recommendation of a committee named to study government purchasing.

Army and navy buying was accelerated although present volume is inconsiderable in comparison to
that anticipated for future months. The national defense advisory commission reportedly recommended to the President the construction of a billion-dollar chain of governmentowned munitions plants. The commission was augmented further by the appointment of additional industrialists to aid in formulating the defense plan.

All appropriations bills were signed by the President and various government agencies now are study. ing their steel and other needs for the new fiscal year.

The new defense tax bill became law. It is expected to net the govcrnment an additional billion dollars. It increases the national debt
limit four billion dollars to 49 bil. lion dollars.
Sidney Hillman, defense commissioner in charge of labor supply and labor training, announced that plans to eliminate the "human" bottleneck are going forward.
Meanwhile, industry readied itself to execute the program when formulated. Metalworking and alrcraft plant expansions are coming out in large volume.

Despite the small volume of defense program orders actually awarded, industrial activity continued to edge upwards; national steelworks operations advanced 1 point to 89 per cent of capacity.

Apparently the French collapse will have little effect on exports to the Allies. Arthur B. Purvis, direc-tor-general of the British purchasing commission, announced that all existing contracts for war materials entered into by the French government with American suppliers have been assigned to the British government. Involved are several hundred thousand tons of steel both for direct shipment abroad and for processing into various types of munitions and war equipment in this country.

## Committee Recommends Purchasing Policies

- DONALD M. NELSON last Friday was appointed co-ordinator of national defense purchases by the President. Mr. Nelson, who will be associated with the national defense advisory commission, has been chief of the treasury department's procurement division and before that was a vice president of Sears, Roebuck \& Co.
In his new position Mr. Nelson
will determine the most economical and effective methods of purchasing repetitive items common to several agencies and will assign the purchase function to the agency best qualified to perform it. He also will collect, compile and keep current statistics on purchases made by all federal agencies and will co-ordinate research in procurement specifications and stand-
ardization now conducted by various federal agencies.

Mr. Nelson also will determine and keep current the combined immediate material requirements of all federal agencies and will estimate future requirements to facilitate purchases and to cushion the impact of such orders on the national economy. Mr. Nelson's job also will include reviewing existing
laws and recommending to the President such new legislation or simplification of existing legislation as may be necessary to make government buying more direct and more efficient.

As director of the procurement division he will have charge of coordinating foreign purchases as that work now is assigned to the treasury department.
The President made the appoint-
ment as result of a study made by a special committee which included Mr. Stettinius as cinairman, Mr. Nelson, Rear Admiral Spear, and Brigadier-General C. T. Harris.

In their recommendation to the President the committee suggested the following improvements: Coordination of purchases to avoid competition between federal agencies for the same or similar materials and to avoid competition
for the output of the same manufacturing facilities; compilation of combined federal material requirements both present and future; aid in the application of priorities when combined requirements exceed available resources; assignment of the purchase function to the agency best qualified to perform it economically within limits of existing laws; elimination of delays in purchasing by corrective legislation.

## Aircraft Expansions at Unprecedented Rate

回 AIRCRAFT expansion programs are coming out at an unprecedented rate, with a score or more companies having announced building plans within the past several weeks. In some cases the expansions were planned when it became apparent the French and British would purchase large numbers of planes here, but were announced only after this country launched its defense program.

Curtiss Propeller division, CurtissWright Corp., Clifton, N. J., will begin construction in July of a onestory plant adjoining the CaldwellWight airport, Caldwell, N. J., to double propeller manufacturing facilities. Plant, to be completed in September, will have 230,000 square feet of floor space and will employ 1500.

Edo Aircraft Corp., College Point, Long Island, N. Y., is planning a one and two story plant addition $103 \times 200$ feet costing $\$ 125,000$, to double capacity. Project includes a separate boiler plant and should be completed in eight weaks.
Barkley-Grow Aircraft division of Aviation Mfg. Corp., Detroit, this month expects to expand by occupying quarters in Wayne; Mich., which were left vacant when Stinson Aircraft Corp., another subsidiary of Aviation Mfg. Corp., moved to Nashville, Tenn., early this year. New plant will employ about 500 men, incuding about 100 now employed in Detroit.
Argonaut Aircraft Corp., Los Angeles, has been organized with a
capital of $\$ 1,000,000$. Hillyer \& Boldman, Scripps building, San Diego, Calif., represent the corporation.

Wesyn Aircraft Co., Los Angeles, has been organized with a capital of $\$ 500,000$. William E. Gunason, 1010 Alvira street, Los Angeles, represents the company.

Columbia Aircraft Associates has been organized in Long Beach, Calif., with a capital of $\$ 200,000$. Cobb, Campbell \& Kelly, 639 South Spring street, Los Angeles, represent the company.

Manta Aircraft Corp., Los Angeles, has been organized with 100 . 000 shares of no par value capital stock. Haight, Trippet \& Syverston, 458 South Spring street, Los Angeles, represent the company.

Lockheed Aircraft Corp., Burbank, Calif., will double existing plant capacity at a cost of $\$ 4.000,000$.

Douglas Aircraft Co., Santa Monica, Calif., will add 112,000 square feet of floor space to plant at a cost of $\$ 200,000$.

Vultee Aircraft Inc., Downey, Calif., is building the first unit of an expansion program which will increase floor space 142 per cent to 802,000 square feet and will cost about $\$ 2,900,000$, including machinery.

Brewster Acronautical Corp., Long Island City, N. Y., has leased the Ford Motor Co. assembly plant at Long Island City, adding 482,000 square feet of floor space to its plant.

Consolidated Aircraft Corp., San

Diego, Calif., is seeking a location in the eastern states or middle west for a branch factory. San Diego plant now is undergoing $\$ 2,000,000$ expansion which will increase floor space 90 per cent by Aug. 1
Pacific Aviation Inc., Hawthorne, Calif., will erect a one and two-story plant to cost $\$ 40,000$.
Los Angeles Aircraft Corp., Los Angeles, has been organized with a capital of $\$ 25,000$. Directors are: F. J. Buckley, C. P. Shattuck and N. Kinney, all of Los Angeles.
Ranger Engines division of Fairchild Engine \& Airplane Corp. Farmingdale, Long Island, N. Y., is expanding offices, test cells and will triple factory floor space by an addition which will be ready in two months.
Scintilla Magneto division, Bendix Aviation Corp., Sydney, N. Y., is adding 31,000 square fect of floor space to its plant and 9300 square feet to its office quarters.
Beech Aircraft Corp., Wichita, Kans., is purchasing 160 acres of land for runways and a $42,000-$ square foot storage hangar.
Taylorcraft Aviation Corp., Alliance, $O$., is proposing a refinancing plan to double plant capacity to 2000 planes a year.

Piper Aircraft Corp., Lockhaven, Pa., is building three additions to its plant.

Northrop Aircraft Inc., Haw. thorne, Calif., is adding 8000 square feet of noor space to its plant and 1200 to its offices.

## Metalworking Companies Increasing Capacity

SKF Industries Inc., Philadelphia, will increase capacity of its No. 2 plant by a one-story saw-tooth daylight type of building containing 226,000 square feet of floor space.

AC Spark Plus division, General Motors Corp., Flint, Mich., expects to complete in three weeks a new
building containing 156,000 square feet of floor spacs. Building will house spark plug making activities.

George Gorton Machine Co., Racine, Wis., has completed a $12,000-$ square-foot addition expected to increase production by 25 per cent.

Carbide \& Chemicals Corp., a unit
of Union Carbide \& Carbon Corp., Texas City, Texas, is building a major plant on a 200 -acre plot to manufacture synthetic chemicals, to cost between $\$ 5,000,000$ and $\$ 10,000,000$. Construction is by Ford, Bacon \& Davis, New York.
Worthington Pump \& Machinery

Corp., Buffalo, will erect a $\$ 75,000$ addition to its compressor plant

Westinghouse Electric \& Mfg. Co. will build a $\$ 40,000$ plant addition at Sharon, Pa.

Antioch Foundry Co., Xenia, O., will erect a $\$ 25,000$ plant in or near Yellow Springs, O., to employ 100 men.

American Stove Co., St. Louis, will erect a $\$ 300,000$ addition to its stove building plant.

A site for a foundry was purchased in Tiffin, O., by Tiffin Gray Iron \& Semi-Steel Co. Foundry should be completed in six weeks and employ 3.5 molders.

Republic Steel Co., Troy, N. Y., has leased plant of Troy Furnace Co., employing 200 men, and plans to expand it for production of armor plate.
Hobart Bros Co., Troy, O., is erecting a two-story all-welded steel building, $60 \times 90$ fest, for its trade schosl. Philadelphia navy yard has award-
ed a $\$ 217,890$ contract for superstructure extension of machine shop building No. 18 to Ralph Herzog, Philadeldhia.
Carpenter Steel Co., Reading, Pa., will soon award contracts for another $\$ 100,000$ plant unit.

Bullard Co., Bridgeport, Conn., will erect a new one-story monitor type machine shop building, 100 x 175 feet, to be completed within three months.

Farrell Cheek Foundry Co., Sandusky, 0 ., will ereet two buildings, one $70 \times 100$ feet for a machina shop, another $40 \times 180$ feet for a shower and locker room. Construction is to begin July 1.

Detroit diesel engine division of General Motors Corp. will build a $280 \times 600$-foot addition to its Detroit plant, plus a new two-story office building with 40,000 square feet. Manufacturing floor space will be doubled and will total 379,000 square feet.

## Armiy, Navy Award Contracts

0. Bureau of supplies and accounts, United States navy department, has awarded the following contracts:
Schutte \& Koerting Co., Philadelphia, cargo lubricating oll pumps, $\$ 14,565.18$.
Gleason Works, Rochester, N. Y., gear generator, $\$ 23,686.50$.
Hughes-Keenan Co., Mansileld, O., tractor eranes, $\$ 6715$.

Monareh Machine Tool Co., Sidney, O., lathes, $\$ 54,681$.
Brown \& Sharpe Mfg. Co., Providence, i. I., machine grinder, $\$ 6632$.

Westinghouse Electrle \& Mrf. Co. Washington, are welding machines, $\$ 32$, 780.

Safe Tread Co. Inc., New York, safety treads, $\$ 15,630$.

National Tube Co., Washington, steel llasks, $\$ 5769.90$.
Phelps Dodge Refining Corp., New York, copper, $\$ 115,915.75$.
Anaconda Sales Co., New York, copper, \$35,314.
Kennecott Sales Corp., New York, copper, $\$ 141,434.75$.

American Smelling \& Rellning Co., New York, copper, $\$ 102,710.70$.

Widin Melal Goods Co., Garwood, N. J., sights, $\$ 7222$.

Pennsylvania Smelting \& Refining Co., Philadelphia, pig lead, \$16,676.
National Lead Co., Baltimore, sheet leard, $\$ 7020$.
Hoover Owens Rentschler Co., Hamilton, O., spare parts for engines, \$11.621.40.

General Electric Co., Schenectady, N. Y., locomotive, $\$ 19,284.11$.

Pacilic Wire \& Rope Co., Los Angeles, wire rope, $\$ 33,254.99$.

John A. Roebling's Sons Co., Trenton, N. J., wire rope, $\$ 66,339.50$.

Walter kidde \& Co. Inc., New York, fire truck, $\$ 9610.30$; seamless steel cylinders, $\$ 15,051,87$.
Nine Safety Applance Co., Pittsburgh, manifolds, $\$ 45,392.90$.

North American Smelting Co., I hlladelphia, solder, \$9316.70.

Federated Metals division, Americari Smelting \& Reflning Co., San Francisco, solder, $\$ 11,025.50$; sheet and plg lead. \$14,772.82.

IRethlehem Steel Co., New York, repalrs to U. S. S. DENEBOLA, $\$ 124,900$.

Northwest Lead Co., Seattle, sheet lead, \$7566.80.

Sciaky Corp., Chicago, welding machine, $\$ 6786$.

Pennsylvanla Pump \& Compressor Co. Easton, Pa., compressor, $\$ 88 . \overline{8}$.

Davenport Besler Corp.. Davenport, [owa, Jocomotive, $\$ 15,335$.
Hardinge Bros. Inc., Elmira, N. Y., milling machines, \$6197.

American-LaFrance-Foamile Corp., Elmira, N. Y., seamless steel cyllnders, $\$ 18,097.53$
United States Motors Corp., Oshkosh. Wis., portable electric generators $\$ 5508$.

Steel Products Engineering Co., Springlleld, O., fluld segregators, $\$ 15,000$.

Lundquist Tool \& MIfg. Co., Worcester Mass., torpedo directors, $\$ 7690.65$.

Aviation Mifg. Corp., Loycoming division, willamsport, Pa., alreralt engines. $\$ 1,541,448.80$.

Continental Motors Corp.. Muskegon, Nllch., aircraft engines, $\$ 1,442,275$.

Boeing Airplane Co., Stearman Alrcraft divislon, Wichita, Kans., aifplanes and spare parts, $\$ 3,779,628$.

National Battery Co., Depew, N. Y., storage batteries, $\$ 61,160$.

Thomas A. Edlison Inc., West Orange. N. J., engine gage units, $\$ 58,625$.

Jaeger Watch Co. Inc., New York. clapsed time clocks, $\$ 41,640$.

Carborundum Co., Niagara Falls, N. Y.. abraslve wheels, $\$ 17,500$.

War department last week announced award of contracts totaling $\$ 41,564,986$, out of 1941 appropriations. Ordnance department awards included:

White Motor Co., Cleveland, scout cars, $\$ 5,387,500$.
Sperry Gyroscope Co. Inc., Brooklyn, N. Y., antlaircraft tire control instruments, $\$ 4,571,887$.
Auto-Ordnance Corp., submachine suns, $\$ 877,723$.
York Sare \& Lock Co., York, Pa., antiaircraft gun carriages, $\$ 794,300$.
Breeze Corporations Inc., Newark. N. J., antlaireraft tire control applances. \$775,991.

Keuffel \& Esser Co., Hoboken, N. J., nre control instruments, $\$ 719,327$. Delco Appliance division of General Motors Sales Corp., Rochester, N. Y., an-

Haircraft Ilre control applances, $\$ 532,500$. Midvale Co., Philadelphla, gun tubes, $\$ 428,736$.
Eastman K゙odak Co., Rochester, N. Y., panoramle telescopes, $\$ 242,560$.
Key Co., Fast St. Louis, Ill., to machine one thousand 155 -millimeter artillery shells.

Cleveland Steel Products Corp.. Wellington, $O$., 125,000 drlve shafts for tanks and trucks.

## Commission Advises <br> Munitions Plants

WASHINGTON

- National defense advisory commission and the war department have recommended to the President, it was reported last week, the construction of a billion-dollar chain of government munitions plants.

Proposals made are said to include building several score plants to manufacture armor plate, aircraft, powder, shells, and other munitions. Congress already has appropriated $\$ 376,000,000$ for this purpose.

Unofficial report is to the effect the advisory commission and war department officials have approved details including sites for some 30 new factories to be located in the Midwest and South.

In addition to the proposed munitions factory chain, the same government bodies are reported to have recommended to the President the placing of large orders for airplanes, weapons, warships, and other equipment on the basis that only by the letting of these large contracts can mass production be built up.

War department is said to have estimated that 139 plants for the manufacture of ordnance, airplanes, etc, are required for the defense program, while only 19 are actually in existence. War department has figured that it will cost about $\$ 527,030$,000 for the suggested new ordnance plants. The plan calls for the construction of 30 additional airplane plants to cost $\$ 300,000,000$ and 3 engine plants to cost $\$ 60,000,000$.

## Government Agencics Study Steel Needs

President Roosevelt last week signed all appropriation bills and the 1941 appropriations are effective July 1. Government departments know how much they may spend. during the coming year and the three major purchasing offices for army, navy and procurement division of the treasury department are surveying their steel needs.

When these needs have been tabulated, they will be referred to Walter S. Tower who is handling the steel situation for the defense council advisory commission. Advisory commission officials who are familiar with the steel situation believe there
(Please turn to Page 75)

# Designs Stainless Steel IPane To Be Built on Quantity Basis 

- WHILE no definite announcements have been made by the Stout Engineering Laboratories, Dearborn, Mich., regarding its new developments, there have been various rumors and unathorized published material regarding some change and new activity at that plant.

This firm is now active in the purely development stages of a new airplane for the private owner, to be built with quantity production tools in 18.8 stainless steel.

For this purpose, a new company known as the Stout Skycraft Corp. has been formed and financed, to take over all airplane activities of Stout Engineering Laboratories.

This new Michigan corporation is already well into the development stage of a new version of the Stout Skycar, which William B. Stout flew so successfully a number of years ago. This plane brought back and revived interest in the three-wheeled landing gear types, which have now been adopted for practically all the new transports and bombers. It is understood the new plane carries a further development of the threewheel type of landing gear.

The Skycar, as originally built, was a riveted duralumin structure covered with corrugated metal and was a two-seater pusher-type plane with outrigger tail, a propeller being protected between the two booms of this structure. The original
plane weighed 1175 pounds and was fitted with a 90 -horsepower air-cooled engine. The new plane probably will weigh under 900 pounds and wili be fitted with a modern air-cooled engine of 80 to 100 horsepower. The original plane had a 42 -foot wing span, whereas the new one accomplishes more with only a 35 -foot span. Whereas the original wing was 14 inches thick at the root, the new wing, stronger and more efficient, will be only 9 inches thick at the root. The original Skycar had outboard struts and braces, the new design is completely clean of out side encumbrances.

## New Type Tooling

The chief and most radical concept of the new design is the type of tooling with which it can be made. Plans call for assembly in spot-welding jigs of large size and completely equipped equipment, so that a wing or fuselage can be put together in a short time with little labor, thus enabling costs to be brought down in spite of the extra material cost of stainless steel.
Other planes in the past which have been designed for stainless steel have more or less copied duralumin structures and have hence run into great complication of pieces, welds, and inaccessibility. The new Stout wing design, for example, has fewer pieces than any previous unit,


William B. Stout (right) and his associate. Frank M. Smith, examine balsa wood model of pusher-type high-wing monoplane, to be built entirely of spot welded stainless steel by newly organized Stout Skycraft Corp.
and is primarily a production type of wing.

There are two reasons why such a design can well come to a head at the present time. The first is the new development of welding which permits fabrication not possible in stainless steel welding a year ago, and the fact that wide sheets of 0.005 -inch thickness for wing covering can now be obtained - these too not available a year ago.

Work at the Stout plant in Dearborn is at present purely in the preliminary stage and it will be six months, at least, before any new moves can be announced, according to word from Stout and his associate, Frank M. Smith.

## Tool Engineers Charter <br> Two Additional Chapters

- With the recent chartering of two more chapters, at Columbus, O., and Indianapolis, American Society of Tool Engineers has increased its chapter roll to 37 .

Officers of the Columbus chapter are: R. J. Freter, chief engineer, Columbus Bolt Works Co., chairman; C. E. Nelson, supervisor of tools, Jeffrey Mfg. Co., vice chairman; S. J. Matchett Jr., engineer, Ranco Inc., secretary; and H. M. Poole, instructor in industrial engineering, Ohio State university, treasurer.

Indianapolis chapter officers are: H. D. Hiatt, Allison Engineering Co., chairman; Ronald Updike, chief tool engineer, Schwitzer-Cummins Co., vice chairman; R. D. Harris, chief designer, International Harvester Co., secretary; and D. H. Chancellor, Prest-O-Lite Co. Inc., treasurer.

## Declares Pilots, Not <br> Planes, Chief Problem

- Principal problem facing United States' aircraft expansion program lies in training a personnel sufficiently large to operate a huge air fleet, according to A. H. d'Arcambal, president, American Society of Tool Engineers and chief metallurgist, Pratt \& Whitney division, Hartford, Conn. Mr. d'Arcambal declared last week America would find it easier to build 50,000 planes than to train pilots and ground crews required to man them.

United States' industry, he told the society's Dayton, O., chapter, is fully capable of meeting national needs for increased aircraft production capacity with satisfactory speed. From a manufacturing standpoint, Mr. d'Arcambal visualized the major difficulty encountered would be securing tooling and equipment needed for mass production of airplane engines.

# National Defense Speed IMpinges on 

 Standards and Specifications- CLOSER cooperation with the government as part of the plan for industrial mobilization in the event of an emergency was stressed at the forty-third annual meeting of the American Society for Testing Materials, June 24-28, at ChalfonteHaddon Hall, Atlantic City, N. J.

The society already has offered its standardization and other facilities to the planning division of the war department as part of the plan. In addition, the war department is represented on ten of the society's committees and additional reprementation is contemplated.

Discussions so far have empha. sized the importance in time of emergency of having A.S.T.M. and federal specifications as closely in harmony as possible. Plans now are under development for initial application to the metals field to bring about closer working arrangements.

Effective cooperation already has resulted in the development of specifications for materials of great importance in the production of munitions, including cartridge brass, gilding metal sheet and strip, gilding metal bullet jacket cups, copper rods and bars, brass wire, brass tubing and manganese bronze castmas.

## Standards Boost Output

At the opening session, Lieut. Col. William C. Young, planning branch, office of the assistant secretary of war, Washington, told members of the society that the question of materials standards is a most importhant element in national preparedness for reducing the time factor in reaching quantity production of military equipment and supplies.
"Without these standards," he said, "there would be much delay; not only in production of semifabricate materials but also in processing them through the various stages of manufacture to the finished artitle."

Lieut. Col. Young pointed out that World war records showed that
the supply of critical articles of equipment lagged far behind the training of manpower. Supplies of our own manufacture did not come through in quantity until the early spring of 1919, two years after the declaration of war, he said, compared with nine months' average training time for men in combat forces.
In peace procurement programs, he said, 18 to 24 months are require for delivery of many highly important items of equipment. Even with concentrated effort of industry in an emergency, military equipment and supplies needs could not be made available in less time, he added.

## Delivering on Time

The speaker stressed the increas. ing importance of industrial mobilication since the last war. The German example offers a lesson to the United States, he indicated, where it was shown that her industrial plans were not mere paper plans but meant material delivered when needed.

A complicating factor also is the great improvement in equipment which has rendered obsolete considerable stocks of guns and equip. ment left on hand in 1919 as a war reserve. He pointed out the inprovements in gun designs, higher speeds of transportation and the like.
In addition, thought as to the amount and kind of equipment is changing over night. "Not long ago a program of 5500 airplanes for the army was considered a reasonable measure of national defense," he said. "Today, a much greater' humbet is being mentioned as surtade: quantity to have on hand for detense purposes."

Lieut. Col. Young discussed plans for reducing the time element in producing military equipment. The best plans, he said, involve actual production orders such as in the aviation industry which is thoroughty conversant with the technique re-
quire for production on a quantity basis.

Other than aviation, considerable equipment has been placed with some 50 companies, not including subcontractors, which may run as high as 50 to 60 for each prime contract. He regarded educational orders as the next best plan and noted that 105 such orders have been placed for 58 items of a strictly noncommercial nature, and in plants not familiar with their manufactire.

The next possibility, he said is the preparation of production studies which are in reality factory production plans, but without any actual manufacture of the items. This year, a few production studies are being purchased, some of which provide for gates or jigs.

In discussing materials, the officer said that the army and navy munitions board, which is directly responsible to President Roosevelt, is studying the steel capacity of the cation with respect to war requirements. This study undertakes to discover requirements of steel for all purposes in a national emergency and to compare the steel mar. ufacturing capacity against this requirement. The study proposes a plan for the supply of steel where needed with the least possible delay.

## Simplification is Needed

He declared that further simplification and extension of commercial standards to cover additional items whether for military or civilian use is of growing importance and noted that the director of the national bureau of standards in speaking be. fore the thirtieth national conferene on weights and measures this month called attention to the necessty of reducing the varieties of steels and their alloys in order that production may be increased for natonal defense purposes.

He said that organizations which devote part or all of their efforts to standardization may be called
upon to set up new standards for materials required for speeding up production and at the same time help to conserve essential raw materials.
H. H. Morgan, manager, rail and track fastenings department, Robert W. Hunt Co., Chicago, and society president for the $1939-40$ term, declared in his presidential address that new specifications by individual buyers are becoming more and more numerous. Often, he said, a material conforming to a specification already written would be satisfactory for the purpose with only minor supplemental restrictions on such items as tolerance, workmanship or finish.

Mr. Morgan cited the benefits derived from using generally-recog. nized standards. "These specific advantages of using good specifications," he said, "may be listed as follows: (1) they enable the buyer to get what he wants; (2) the material is of uniform quality; (3) the buyer receives goods more quickly and with less trouble; (4) he has access to wider markets; (5) costs are lower; (6) a suitable acceptance basis is established; (7) material becomes standardized and (8) research is promoted."

## Specifications Aid Efficiency

He declared further that the efficiency of any buying organization is improved through use of standard specifications since they assure the buyer he is receiving exactly the goods he ciders. "While a large percentage of buyers cannot maintain the expert personnel or research facilities to write adequate specifications," he said, "all want to increase their efficiency."

Particularly significant of the growing concern over defense measures was the large representation of aviation industry technical men as well as many others involved in the present preparedness program. Total registrations, however, at approximately 1200 , were not above the usual average for the society's annual gathering. Keen interest in the problems now facing the nation were evidenced in the attendance at the 22 general sessions and dozens of committee and subcommittee meetings.

Increased interest in the work of the society also was reflected in the large gain in number of sustaining members during the past year from only 21 to 99 . Of this number, 11 signed up since June 1. Each pays annual dues of $\$ 100$ per year. Included are leading companies in the iron and steel and metals fields.

Total membership on June 1 was 4314. The society also has expanded its staff and acquired more office space for its headquarters at

260 South Broad street, Philadelphia.
Seventy-seven new specifications are up for consideration, bringing the total to around 950 . The committee on steel has developed a number of new specifications and revisions of existing tentative standards involving forgings, spring wire, pipe and tubing and materials ior high temperature work, including pipe, castings and forgings. Four new standards for forgings alone include carbon and alloy steels for both general use and the railroad field.

At a session on methods of testing, the point was brought out that the speed of application of load to specimens probably is not so important after all, as far as


William M. Barr
New president, American Soclety for Testing Materials
results are concerned. The problem of speed has perplexed testing engineers for many years.

Another interesting point was revealed at a session devoted to corrosion. It was noted that nickel and copper additions to steels enhanced their resistance to marine atmospheres. Attention given to the mechanical properties of some of the newer types of high-tensile steels has somewhat overshadowed consideration of the adequacy of their corrosion resistance, it was said.

Considerable discussion developed at a meeting devoted to crecp strength, including results of an investigation of 17 low alloy steels at 1000 degrees Fahr. It was noted that creep strength of carbon-molybdenum steels rises with increasing molybdenum content. Chromium tends to lower creep of carbon-molybdenum steels but stability is increased. Titanium or columbium improves creep strength of these steels but silicon and aluminum affect them adversely. In each composition, creep strength of the nor-
malized steel was higher than that of normalized and tempered material.

More is being learned about anodic coatings on aluminum. For example, it was shown that the thickness of the coating is a characteristic which may help determine its usefulness for a number of purposes. More abrasion data also are available and are helpful in determining useful life of such coatings.

The committee on die-cast metals and alloys is raising funds for the extension of its research program covering 12 aluminum and 10 zincbase alloys as well as 5 lead and tin-base die casting alloys, 3 zincbase, 4 magnesium base and 3 alum-inum-base alloys of varying degrees of purity.

Many other subjects of wide interest were considered during the course of the five-day program. An outstanding feature was a symposium on tools of analytical chemistry. Another covered spectrochemical analysis which tied in closely with a third on analytical chemistry. A fourth was devoted to problems in classification of natural waters intended for industrial use.

## Presents Marburg Lecture

The fifteenth Marburg lecture, which perpetuates the memory of Edgar Marburg, first secretary of the society, was presented by $P$. H. Bates, chief, clay and silicate products division, national bureau of standards, Washington, on "Portland Cement - Theories (Proved and Otherwise) and Specifications."

The fourteenth award of the Charles B. Dudley medal was made to T. F. Willis and M. E. De Reus, research engineer, and junior engineer, respectively, bureau of materials, Missouri state highway department, Jefferson City Mo., for their paper on "Thermal Volume Change and Elasticity of Aggregates and Their Effect On Concrete," presented at the meeting last year. Mr. Dudley was first president of the society.

Two years ago, the society, formed in 1898, instituted the award of certificates commemorating 40 years of continuous membership. Eigliteen awards were made in the past two years and nine more were presented this year as follows: F. H. Clark, consulting engineer, New York; Theodore L. Condron, Condron \& Post, Chicago; Robert Job, Milton-Hersey Co., Montreal; David Thomas, Burnham, Pa.; Charles B. Wing, consulting engincer, Palo Alto, Calif; American Steel \& Wirc Co., Cleveland; Colorado Fuel \& Iron Co., Denver; National Tube Co.,
(Please turn to Page 75)

## MEETINGS

## WESTERN METAL CONGIRESS AND EXPOSITION NEXT MAY

■ AMERICAN Society for Metals will conduct its fourth Western Metal congress and exposition in Los Angeles, May $12-16,1941$. Of the three previous Pacific Coast events, the first was in Los Angeles in 1929, second in San Francisco in 1931, and ihird in Los Angeles in 1938.

A number of technical societies having representation on the West Coast will participate in the activities as they have in the past. Headquarters will be at the Biltmore hotel; the exposition in Pan Pacific auditorium.

A general convention committes appointed from the Los Angeles chapter of the society is headed by A. G. Zima, International Nickel Co. Inc., as chairman; B. H. Brown, Bethlehem Steel Co., vice chairman; and W. J. Parsons, Pacific Scientific Co., secretary. Floor plans for the show will be distributed Sept. 1.

## TOOL ENGINEERS TO MEET IN CINCINNATI IN OCTOBER

"Tooling with men and machines for national defense" will keynote the semiannual convention of the American Society of Tool Engineers in Cincinnati, Oct. 17-19. Program is to include technical sessions and inspection trips to machine tool and manufacturing plants in the Cincinnati area.
Sessions will include a symposium on "Should Industry Assume the Burden of Special Education?". This subject is of immediate vital importance because of the shortage of trained tool engineers and designers. Another session will deal with gear production methods. Aeronautical preparedness is to be the theme of the dinner mecting, Oct. 18.

## NEARLY HALF OF CHICAGO CHEMICAL SHOW SPACE SOLD

Forty-three per cent of the 23,000 square feet available for the first annual National Chemical exposition in Chicago, Dec. 11-15, already is under contract. Since it appears likely that the space will be inadequate to accommodate all companie: planning to exhibit, the management is considering the advisability of limiting individual allotments.

The exposition is being sponsored by the Chicago section of the American Chemical society and will be held in the Stevens hotel. Two thirds of the space sold thus far has been taken by manufacturers of chemicals or laboratory apparatus related to chemical research, and onethird by equipment makers. M. W. Hinson, 110 North Franklin street, Chicago, is show manager.



国 STEELWORKS operations last week gained 1 point to 89 per cent. Only two districts showed declines, four were unchanged and six advanced. A year ago the rate was 54 per cent; two years ago it was 28 per cent.

Chicago-Off 1 point to 92 per cent, first decline in nine weeks. Three plants are at capacity.

Birmingham, Ala.-Steady at 88 per cent for the third consecutive week, with 21 open hearths active.

Detroit-Rose 3 points to 92 per cent on minor adjustments. Furnace repairs probably will hold the rate close to this level for several weeks.

St. Louis - Advanced $21 / 2$ points to $70 \%$ per cent as one open hearth was added. This is the best rate since January.
New England-Gained 15 points to S5 per cent, the sharpest increase in several months.
Pittshurgh Added 1 point to 82 per cent. Due to holiday, production this week is expected to drop to 60 per cent. One plant will be down completely for the week.
Wheeling-Unchanged at 90 per cent, virtual capacity of mills now active.
Central eastern seaboard Con-

## District Steel Rates

Percentage of Ingot Capacity Engaged In Leading Districts

tinued at 83 per cent, with a dip in prospect this week on account of the holiday.

I3tifalo-Held at $90^{1 / 2}$ per cent, no changes being made by any pro. ducer.

Cincinnati-Down $4 \frac{1}{12}$ points to 81 per cent as one open hearth was taken off for repairs.

Cleveland-Added 1 point to $85 \frac{1}{2}$ per cent as an open hearth was put in service at midweek.

Youngstown, O.--Further advance of 2 points to 80 per cent, with three bessemers and 66 open hearths in production. This week 67 open hearths and some increase in besse. mer output is planned, which woulc give a theoretical rate of 83 per cent. Some suspension for the holi day Thursday will reduce this.

## Origin, Distribution of Scrap Exports in 1939

A Analysis of steel and iron scrap exports of the United States in 1939 by the metals and minerals division, department of commerce, shows total exports of $3,551,539$ gross tons, compared with $2,974,375$ tons in 1938 and $4,039,143$ tons in 1937, which was a record year.

Atlantic coast ports handled 58 per cent of the total, the Gulf coast 21.5 per cent, the Pacific coast more than 15 per cent, the Canadian frontier nearly 5 per cent and the Mexican border, 0.2 per cent. The Far East took 58 per cent, Europe and Africa 36 per cent, Canada and Newfoundland 5 per cent and South America 1 per cent.

Japan was the largest buyer with 2,024,264 tons. United Kingdom bought 508,293 tons, Italy 425,986 tons.

# MEN of INDUISTRY 

HARRY K. CLARK has been elected vice president and general manager, and Andrew B. Holmstrom has been made vice president and works manager, Norton Co., Worcester, Mass. These appointments have been made to fill vacancies caused by two resignations. Aldus C. Higgins, president and general manager, has resigned the general managership, and George N. Jeppson, treasurer, vice president and works manager, has resigned the office of works manager.

Mr. Clark has been with the company 25 years, having held the positions of salesman; Chicago district manager; sales manager of the company's plant in Germany; sales manager abrasive division; general sales manager, a director and vice president. He is also executive officer in charge of Norton Co. of Canada Ltd.; a director, Behr-Manning Corp., Troy, N. Y., and Australian Abrasives (Pty) Ltd., Sydney, Australia. He is an active member, Grinding Wheel Manufacturers' association, and president, American Supply and Machinery Manufacturers' association.

Mr. Holmstrom, in his 20 years association with the company, has had considerable experience as an engineer and in plant management. After five years in the Norton plants engineering department, he became superintendent of sewers, City of Worcester, when the city was installing its sewage purification plant. After its completion he returned to Norton. Mr. Holmstrom spent some time in England, first as resident engineer and later as general manager of the company's British plant. He returned to America in 1939 to become works manager, abrasive division. He is a member, American Society of Civil Engineers.
A. H. Borden, identifed with the grating floor industry 18 years, is now president, Borden Metal Products Co., Elizabeth, N. J., recently formed to manufacture gratings, safety steps, spiral stairs and special flocrs for industrial plants, refin eries, subways and government work as well as punch press work. District representatives will be appointed in all principal cities.

Warren W. Scherer has been appointed superintendent of mainte. nance, Homestead, Pa., works of Carnegie-Illinois Steel Corp., and Fred C. Frame has been named to Mr: Scherer's former position as superintendent of industrial relations at Irvin works. Mr. Schere?


Harry K. Clatk


Andrew 1R. Holmstrom

A. H. Harilen
has been with the corporation since 1920, serving in the maintenance department at the Clairton works until 1937. He was assistant superintendent of construction at Irvin
works, later becoming superintendent of maintenance, and subsequently superintendent of industrial relations.

Mr. Frame was plant industrial engineer at the Wood works of Car-negie-Illinois, McKeesport, Pa., from 1936 to February, 1938, and has been plant director of training at Irvin works since June 1, 1938.

Clarence W. Avery, president and chairman of the board, Murray Corp. of America, Detroit, has been elected president, Detroit board of commerce.

Oliver H. Smith has been placed in charge of the New York office recently opened by J. H. France Refractories Co., Snow Shoe, Pa., at 225 Broadway. He has been with the company ten years.

Myron C. Taylor, personal envoy of President Roosevelt to the Vatican, and former chairman of United States Steel Corp., underwent an operation last week at the Bastianelli clinic in Rome. He is reported to have withstood the operation well.

Orville R. Lyons, who has just completed a United States bureau of mines fellowship at the University of Alabama, has joined the research staff of Battelle Memorial institute, Columbus, O., and has been assigned to the ore concentration division.

Melville Lowe, the past ten years metallurgist, Hevi Duty Electric Co., Milwaukee, has established his own metallurgical consultant service in connection with the Anderson laboratories at 3920 West National avenue, Milwaukee.
L. G. Barnes has been named manager, Chicago district sales office of Universal Gear Corp., Indianapolis. He will be in direct supervision of all sales offices in Illinois and Iowa, with headquarters at 600 South Michigan avenue.

Dr. R. W. Sorensen, professor of electrical engineering, and head of the department of electrical engineering, California Institute of Technology, Pasadena, Calif., has been elected president, American Institute of Electrical Engineers, New York, for the year beginning Aug. 1 .

Paul W. Allen, in charge of Inland Steel Co.'s operations at the Ravenna-Prickett open pit mine at Crystal Falls, has been transferred to the Morris mine at Ishpeming,

Mich. He will become chief engineer of all Inland's properties in Michigan.
S. T. Whitbeck, auditor, air conditioning department, General Electric Co., Bloomfield, N. J., has beeln named auditor of receipts of the company, with headquarters in Schenectady, N. Y. He succeeds Jacob Schuler, who has retired after 43 years of service.

John Shillinglaw has been appointed purchasing agent at the Watervliet, N. Y., plant of Allegheny Ludlum Steel Corp., Pittsburgh. He has been with the company about 20 years, during which time he was auditor of Ludlum Steel Co., and since the merger, has been in the accounting department of Allegheny Ludlum.

Robert Urquhart, employed at the Homestead, Pa., works of CarnegieIllinois Steel Corp., Pittsburgh,


Robert Urquhart
since 1914, has been promoted to assistant general superintendent in charge of operations there.

Other promotions in the operating department at the Homestead works include: Walter F. Nicoden as superintendent of open-hearth departments, succeeding Mr. Urquhart; Robert O. Themas, formerly assistant to chief inspector, to chief metallurgist; A. B. Steigerwalt, to superintendent of production ships, and Myron W. Lewis to plant industrial engineer. W. C. Hogg has become assistant superintendent, openhearth departments, and A. L. Adams, superintendent of open hearths Nos. 1 and 2 and foundry.

George H. Calkins, manager of the Buffalo office of General Electric Co., Schenectady, N. Y., has retired. George Campbell, of Schenectady, succeeds Mr. Calkins. Other appointments are: Ralph M. Darrin as
manager, Syracuse, N. Y., office; E. H. Aussicker as manager of Schenectady office, and E. B. Currie to succeed Mr. Aussicker at BinghamIon, N. Y.

Phillip W. Sloan, the past two years general manager and vice president, Linn Mfg. Co., has been appointed sales manager, truck replacement department, diesel division, General Motors Corp., Detroit. This department has been established because of the demand for diesel engines for replacement power in trucks and buses.
J. L. Sturges, formerly mechanical goods salesman at Jacksonville, Fla., for Goodyear Tire \& Rubber Co., Akron, O., has been appointed southern district manager of mechanical goods sales, with headquarters in Atlanta, Ga. He succeeds E. A. Filley, who has resigned to become general manager, Manufacturers Rubber Supply Co., Goodyear mechanical rubber goods distributor in the Akron area.

Robert L. Clause, vice president, Pittsburgh Plate Glass Co., Pittsburgh, has been elected to the newly created post of executive vice president. Jchn A. Wilson, general superintendent of plate glass factories, has become manager of glass manufacture; D. G. Hill, assistant to the vice president, has been made superintendent of plate glass factories; R. B. Tucker, manager of plate glass sales, has been named director of glass sales; B. J. Cassady, secretary of the commercial department, has become general manager of warehouses.

William A. Hanley, in charge of engineering, Eli Lilly \& Co., Indianapolis, has been nominated for president, American Society of Mechanical Engineers for 1941, to succeed Warren H. McBryde, consult-


Marth J. Conway
Who has been named special engineer for the petroleum Industry for Lukens Stcel Co., Coatesville, Pa . as noted in STEEL, June 24, p. 29
ing engineer of San Francisco.
Three vice presidents were nominated as fcllows: Samuel B. Earle, dean, school of engineering, Clem son Agricultural college, Clemson, S. C.; Frank H. Prouty, partner, Prouty Bros. Engineering Co., Denver; and Edwin B. Ricketts, mechanical engineer, Consolidated Edison Co. of New York Inc., New York.

Nominees to serve as managers are: Huber O. Croft, professor and head of mechanical engineering department, State University of Lowa, Iowa City, Iowa; Paul B. Eaton, professor in charge of mechanical engineering department, Lafayette college, Easton, Pa.; and George E. Hulse, chief engineer, Safety Car Heating \& Lighting Co., New Haven, Conn.
Selections were made by the nominating committee at a meeting in Milwaukee recently. Election will be by letter ballot closing Sept. 24, with nomination virtually assuring election.
J. J. McDermott has been re-elected president and general manager, Lebanon Steel \& Iron Co., Lebanon, Pa., fermerly Wrought Iron Co. Other officers re-elected are: Secretary, C. A. Donley; treasurer, R. S. Imboden. The following have been elected directors: Mr. McDermott for three years, H. W. Harrison, three years; C. A. Ernst Jr., two years; C. P. Lineaweaver, two years, and Mr. Donley, one year.

Globe Steel Tubes Co., Milwaukee, has made the following appointments in its sales department: Frank T. Murphy has been made manager of sales, St. Louis district; Neal E. Boeckler, assistant manager of sales, St. Louis; Gilbert H. Krohn has been transferred from manager of sales, Wisconsin district, to sales agent at Chicago, where he will be associated with John W. Floto, vice president; Clarence A. Schroeder has been named manager of sales, Wisconsin district, with headquarters in Milwaukee.
C. H. Roberts, associated with the South Chester Tube Co., Chester, Pa., 30 years advancing through various departments in plant and general office, and since 1928 serving as general sales manager, has been appointed purchasing agent. Certain responsibilities which he has also held with respect to production and control of raw materials and finished stock are now being consolidated and enlarged under his direction.
Francis H. Gibson, heretofore manager of the company's Pittsburgh district office, has been named general manager of sales. Mr. Gibson is the third generation of his family to serve this company.


# Windows of WASHINGTON 



By L. M. LAMM
Washington Editor, STEEL

## Congress Expected To Remain in Session All Summer <br> Private Lending Institutions Given First Opportunity <br> Unemployment Conference Advocates 16-Point Program

## Consultants Appointed to National Defense Committee

Walsh-IIealey Iron, Steel Purchases Total $\$ 1,369,342$

## WASHINGTON

CONGRESS, in session again after a week's recess for the Republican nominating convention, will suspend activitics for another week beginning July 15 for the Democratic convention. What the situation will be after that no one knows, but there is much sentiment both in congress and apparently throughout the nation to have the legislative body remain in session. It is considered possible congress will take three-day recesses throughout the summer, and thus stay in session although little or no business will be transacted.

Before recessing June 22 , congress rushed through a number of bills dealing with the present emergency. Legislative action permitting secretaries of war and navy to advance 30 per cent of contract price on warships and airplane orders, and also to award contracts without competitive bidding as well as relax government labor restrictions was finished. Profits on navy awards will be limited to 7 per cent on closed contracts and 8 per cent on those placed through competitive bidding.

Another bill receiving congres sional action before latter recessed removed all restrictions from army airplane building.

So-called two-ocean navy bill passed house without a dissenting vote. Senate, however, has not yet acted upon it, must take it up for consideration. Bill, as passed by the house, is an authorization bill, not
an appropriation. It would authorize a 70 per cent increase in the fleet, about 200 additional warships. This would mean an expansion of combatant and auxiliary vessels, to be built during next six years at cost approximating $\$ 4,000,000,000$, totaling $1,325,000$ tons.

In addition to increased ship tonnage, bill likewise proposes to increase navy's air force to 15,000 planes. It provides $\$ 25,000,000$ for "mosquito" torpedo boats, and authorizes a $\$ 150,000,000$ appropriation for expansion of government and private shipbuilding facilities. Further provisions include $\$ 20,000$,000 expenditure for armor plate manufacture expansion and $\$ 50,000$,000 for added gun construction facilities.

## Grant President Emergency Fund

Admiral Stark, naval operations chief, recently stated that when the bill becomes law $\$ 175,800,000$ will be asked by the administration for an immediate start on the proposed navy program.

Available information indicates the navy currently has 307 vessels in actual operation, with 160 either in process of building or definitely planned, and is reconditioning 35 destroyers and 36 submarines.

Secretary of war is authorized, by another bill recently completed, to construct manufacturing plants useful for production of critical items, and to lease them to private concerns or operate them himself. He is
further authorized to negotiate contracts for supplies instead of waiting for competitive bidding. Similar powers have been granted secretary of the navy.

Shortly before recessing for the Republican convention, congress also passed bills authorizing an 11 per cent increase in navy's tonnage, and expansion of naval air strength to 10,000 planes. Other bills, still pending, materially increase these figures.

Congress likewise completed legislative action on H.R. 9850 just prior to recess, expediting strengthening of national defense. President Roosevelt was granted a $\$ 132,000,000$ emergency fund, to be used at his discretion for purchase of various materials.

## Smith Amendments Await Action

Section 3 of this bill empowers the President to prohibit exportation of machine tools and other national defense items whenever he sees fit. Penalty for violation includes both fine and imprisonment. This section terminates June 30 , 1942, unless congress otherwise provides.
H.R. 9958 was likewise passed by both house and senate. It permits Reconstruction Finance Corp. to loan money to corporations for ac. quiring and carrying strategic and critical materials essential to the de. fense program and for construction, expansion and equipment of necessary manufacturing facilities. Further authorization is granted in its provisions for payments to be made against the purchase price in advance of the delivery of materials ordered.

Important bills still awaiting congressional action may soon be taken up for consideration, although there is little evidence to that effect. Smith amendments to the national labor relations act have already been accepted with a large majority in the house. Much pressure has
been brought to bear on senate education and labor committee to hold them up, however.

Opponents earlier were confident the amendments could be held up in committee, as adjournment by June 22 had been expected. Now that congress may stay in session indefinitely there is a strong possibility the senate will be forced to take action. , Senate also has pending on its calendar the Logan-Walter bill, which subjects rules and regulations as well as decisions of government administrative agencies to court review. This bill was overwhelmingly adopted by the house, despite strong administration opposition.

## GOVERNMENT OFFERS PRIVATE CAPITAI. FIRST OPPORTUNITY

President Roosevelt, Secretary Morgenthau and Jesse H. Jones, Reconstruction Finance Corp. chairman, have stated private lending institutions will have first opportunity to finance new factories for defense purposes. Formula has been worked out, Secretary Morgenthau said last week, which will be satisfactory to business for financing plant expansion for purely military purposes. If private capital proves unavailable, he said, RFC will stand ready to lend assistance.
"If the government wants a manufacturer to build a new factory to produce airplane motors," Secretary Morgenthau declared, "we will be glad to have private capital finance the construction."
"However," he continued, "since this plant will be purely for military purposes and might involve risks private capital may not be willing to undertake, it seems only common sense to us that the government ought to stand ready to put up the money if necessary."

## UNEMPLOYMENT CONFERENCE PREPARES 16-POINT PROGRAM

Final report and 16 -point program set up by the congressional conference on unemployment was made public last week by Representative Voorhis, permanent chairman. Signed by more than 60 representatives, report and program is result of more than four months' work.

Twenty-one Republicans joined with 38 Democrats, one Farmer-Laborite and one Progressive in endorsing the non-partisan recommendation for dealing with unemployment problem.

Report's preamble states: ".. unemployment is the central and typical problem of the twentieth century; there is not unlimited time left in which to effect its solution; the future of individual freedom and of constitutional government depend directly upon its solution, and we should proceed at once to a con-
sistent, determined and co-ordinated attack upon it."

Among unemployment causes listed in the report are: Nation's failure to maintain scientific balance between production increases in goods and services and expansion of the volume and velocity of its medium of exchange; idle money; technological change without compensatory price reduction; monopoly; unsound tax policies; low farm income; loss of farm ownership; exhaustion of natural resources; state trade barriers; congress' failure to develop a long-range public works program; and failure to establish a national old age pension system.

Conference's proposals include granting of such appropriations to the justice department's anti-trust division as it may be effectively able to use in breaking up monopoly controls on prices in United States. Passage of legislation to assure benefits subsequent to technological improvement be handed on either to consumers through lower prices or workers through reinvestment of savings effected was likewise recommended.

## BHIL PROPOSES RFC MINERAL DEPOSIT DEVELOPMENT LOANS

Senate has passed S.4008, which authorizes Reconstruction Finance Corp. to make loans for development of strategic and critical mineral deposits and also empowers corporation to make more adequate loans for mineral-development purposes. Bill has not yet passed the house.

Provision is made that not more than $\$ 20,000$ shall be loaned any corporation for development purposes "except that not in excess of $\$ 40$. 000 in the aggregate may be loaned to any corporation, individual, or partnership for such purposes, if such corporation, individual or partnership has expended such funds previously obtained from the reconstruction finance corporation for such purposes in such manner as to justify an additional loan for such purposes; provided further, that there shall not be allocated or made available for such development loans a sum in excess of $\$ 10,000,000$."

## APPOINT DEFENSE ADVISORY COMMISSION ASSISTANTS

A subcommitee of two to advise the defense advisory commission on electric power problems has been appointed. They are: Gano Dunn, senior consultant to Edward R. Stettinius Jr., and Leland Olds, chairman, federal power commission, and vice-chairman, national power committee.

In addition, four consultants were named by Mr. Stettinius to aid the work of the subcommittee: Charles
W. Kellogg, president, Edison Elec tric institute; Major Theron $D$. Weaver, corps of engineers, U. S. army; Commander K. B. Bragg, civil engineers' corps, U. S. navy; and John C. Parker, vice-president, Consolidated Edison Company, New York.

Announcement also has been made of the appointment to the staff of Mr. Stettinius of Robert E. Wilson, president, Pan American Petroleum and Transport Co., American Oil Co., and subsidiaries. Mr. Wilson will serve as a consultant on petroleum problems.

Dr. D. P. Morgan and E. W. Reid have been added to the staff of the chemical section under Mr. Stet tinius' division. Dr. Morgan is on leave from Scudder, Stevens and Clark, investment counsellors, with whom he has besen associated as a chemical consultant. Dr. Morgan will be a consultant on economic and sta tistical aspects of the chemical industry. Mr. Reid, formerly associated with the Mellon institute, is a specialist in aliphatic organic chemistry. He will be a consultant on chemical production problems.

## GOVERNMENT IRON, STEEI, AWARDS TOTAL $\$ 1,369,342$

During week ended June 15 government purchased \$1,369,342.19 worth of iron and steel products under Walsh-Healey act as follows: American Bridge Co., Denver, \$113,128; B. F. Goodrich Co., Akron, O., $\$ 18,090$; Stanley G. Flagg \& Co. Inc., Philadelphia, $\$ 40,222.43$; Walworth Co., New York, $\$ 103,474.11$; Wire Rope Corp. of America Inc., New Haven, Conn., $\$ 50,039.04$.

Armstrong Bros. Tool Co., Chicago, $\$ 15,414.60$; Mosler Safe Co., Hamilton, O., $\$ 18,887.40$ Elliott Co., Jeannette, Pa., $\$ 85,146$; National Tube Co., Washington, $\$ 11,931.86$; Lukens Steel Co., Coatesville, Pa., \$55,824; Midvale Co., Washington, $\$ 22,900$; Kingston Products Corp., Kokomo, Ind., \$45,062.70; Darling Valve \& Mfg. Co., Williamsport, Pa., $\$ 58,902.63$.

Mergenthaler Linotype Co., Brooklyn, N. Y., \$128,953.29; Plomb Tool Co., Los Angeles, $\$ 62,898.19$; Peter A. Petroff, Brooklyn, N. Y., $\$ 10,900$; Schmitt Steel Co., Portland, Oreg., \$42,984: Mattatuck Mfg. Co., Waterbury, Conn., $\$ 18,000$; Chicago Screw Co., Chicago, \$10,098; Standard Pressed Steel Co., Jenkintown, Pa., $\$ 304,800$.

Carnegie-Illinois Steel Corp., Boston, $\$ 12,560.53$; Western Pipe \& Steel Co. of Calif., Los Angeles, \$78,895; United States Steel Export Co., Washington, \$13,267.01; Milwaukee Bridge Co., Milwaukee, $\$ 12,950$; Reliance Steel Products Co., McKeesport, Pa., \$16,351; Superior Sheet Steel Co., Park \& Williams Inc., agents, Philadelphia, $\$ 17,662.40$ (estimated).

## Activities of Steel Users, Makers

- CONTRACTS for design and construction of a $\$ 40,000$ addition to the Mason-Neilan Regulator Co. plant at Dorchester, Mass., have been awarded to the Austin Co., Cleveland. The addition, scheduled for completion early in August, has been made necessary by overcrowded conditions resulting from an increase in business.

Cutler-Hammer Inc., Milwaukee, has moved its Pittsburgh office to new and larger quarters in the Park building, 355 Fifth avenue. T. S. Towle is Pittsburgh district manager.

Goetz-Voss Corp., Wauwatosa, Wis., has appointed United States Metallic Packing Co., Philadelphia, agent to promote sales of its new portable locomotive crank pin grinder.

Joslyn Mfg. \& Supply Co., Chi cago, has purchased the entire stock interest of William E. Pratt Mfg. Co., Joliet, Ill., producer of malleable iron castings and roller bearings.
O. Hommel Co., Pittsburgh, has purchased approximately 60 acres of ground at Pulaski, Pa., and will erect a new building for the manufacture of Frit. This completes an expansion program that included erection of a large new warehouse and an addition to the office building.

Eastern Gas and Fuel Associates have awarded contract to Peabody Engineering Corp., New York, for modernization of a gas scrubber at its Everett plant. An existing tower is to be equipped with a two-plate Peabody scrubbing and drying installation, to clean blast furnace gas for use in steves and boilers.

Reading-Pratt \& Cady division of American Chain \& Cable Co. Inc., has moved its general sales office from Bridgeport, Conn., to the Reading, Pa. plant in order to improve its service by bringing about a closer and continuous contact between the production, engineering and sales departments. It will continue to service inquiries and orders for brass and iron valves and asbestos packed cocks from the Hartford, Conn., plant.

Michigan Tool Co., Detroit, has appointed C. Howard Eden, 1031 South Broadway, Los Angeles, representative in Los Angeles area, in-
cluding southern California, for its line of Michigan gear finishing, lapping and Sine-line checking equipment, and D. E. Schellenbach, 3245 Sixteenth street, San Francisco, representative in northern California and four western counties in Nevada. In addition to machinery, Mr. Schellenbach will also handle the Mitco line of cutting tools.

A branch office at 443 Gazette building, Reno, Nev., for the investigation of mineral deposits in the West and the development of new mining opportunities has been established by Freeport Sulphur Co., New York. A. A. Gustafson, mining engineer, will be in charge, assisted by Ralph Taylor and David L. Evans, geologists.

Atlantic Refining Co., Philadelphia, has awarded to Worthington Pump \& Machinery Corp., Harrison, N. J., contract for the cargo discharge and condenser circulating pumps for a 19,405 -ton all-welded tanker it is having built at the Chester, Pa., yards of Sun Shipbuilding \& Dry Dock Co.

Ingersoll-Rand $C o$. has been awarded contracts for the condensers, condensate pumps and boiler feed pumps, and Babcock \& Wilcox Co. has been awarded contract for two boilers.

Dennis Steel Co. has been organized to do business in scrap steel and metals, sheets, plates and bars, by Leo H. Marks and J. Denny Marks. The company has opened an office and warehouse at 708 Fulton street, Northwest, Grand Rapids, Mich.

## Died:

■ WALTER B. CHAMP, 66, presídent and general manager, Hamilton Bridge Co. Ltd., Hamilton, Ont., in Hamilton, June 23. He joined the old Hamilton Bridge Works Co. at the age of 17 ; seven years later became treasurer; in 1905 was named secretary-treasurer, and managing director and secretary in 1918. When Hamilton Bridge was formed in 192S, Mr. Champ became vice president and managing director. He had been president since 1931.

Harry W. Fitts, 63, for many years New England representative, Lacka. wanna Steel Construction Co., June 20 in Nashua, N. H. He was vice president, New England Structural

Co., and was a member, Engineers club, New England Iron league, and Master Builders association.

John C. Deertz, 54, the past 15 years a cost engineer for Otis Steel Co., Cleveland, at his home in Sheffield Village, O., June 20.

Edward R. Sargent, 83, retired manufacturer who for many years was associated with Sargent \& Co., New Haven, Conn., June 20.

John R. Boardman, 73, president and general manager, Boardman Co., sheet metal manufacturer, Oklahoma City, Okla., in that city, recently.

Harold R. Mowrer, district sales manager, J. D. Adams Co., Indianapolis, maker of road construction and maintenance machinery, recently in San Francisco.

Harold W. Clark, 45, general factory manager and assistant to the president, McCaskey Register Co., Alliance, O., June 21 at Madison, O.

William Wallace Buffum, 51, treasurer and director, Chemical Foundation Inc., New York, at the Mountainside hospital in Montclair, N. J., June 22 after a brief illness of a heart ailment.

John Owen Yoder, 58, vice president, Hickman, Williams \& Co., June 24. A native of Reading, Pa., he joined the company in 1913 and was transferred in 1919 from Pittsburgh to Cincinnati.
G. F. Danielson, 82, one of the founders, Commercial Shearing \& Stamping Co., Youngstown, O., June 25 at St. Petersburg, Fla., where he had retired some years ago. Mr. Danielson was one of the founders of Toledo Foundry \& Machine Co., now part of E. W. Bliss Co. He later was associated with Youngstown Pressed Steel Co., a subsidiary of the former Youngstown Iron \& Steel Co.

## Republic Steel Reopens Ironton Mine in Michigan

 - Ironton Mine of Republic Steel Corp., Cleveland, in the Gogebic range, northern Michigan, has been re-opened after having been closed for approximately two years. Ironton is a shaft mine and will employ in excess of 150 men. W. M. Webb is Republic's manager of Michigan mines.This outline of a
Bullard Mult-au-Matic will never be mistaken for any other machine tool.

No less distinctive is the Mult-au-Matic METHOD - a cost reduction manufacturing method which has made an equally unmistakable impression on production and cost-minded men in the automotive industry.


## THE BULLARD COMPANY

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By A. H. ALLEN
Detroit Editor, STEEL

# Motor Companies Proceed Slowly on Neu Model Programs 

Rearmament Questions: What, How Many and When?
Ford Refuses To Build Plane Engines for Britain
New Spark Plug Reduces Short Circuiting

Hydraulic Electric Windou Lifts For Taxicabs


#### Abstract

DETROIT a DESPITE public statements of high automotive officials that they are hanging out the "business as usuat in 1941" signs, some grounds persist for belief that the ' 41 programs which are closest to the starting line temporarily have been throttled down until clearer indication can be had of what the industry is going to be called upon to contribute to the national defense program. "Releases for material which should normally be proceeding through the mill by this time of the year are being held in abeyance.


This applies in greater degree to the smaller manufacturers than to the larger, integrated builders, the latter feeling confident they can absorb any armament work in stride, without interrupting new models.

It has been suggested the record inventories of new cars now in dealers' hands may portend delay in introduction of models late this summer. With dealers well stocked there would be no pressure on plants to proceed with the ' 41 jobs, thus permitting quick absorption of a sudden torrent of defense work. When the first impact of the emergency work has been dissipated and scheduling assigned, car assemblies could go ahead on at least a near-normal basis.

In every way, the motor picture is a healthy one. Production of 1940 models has been sustained beyond expectations, the first seasonal shut-down-Nash-having come only about two weeks ago. Tool and die programs, with perhaps one imporjent exception, are well along and
in another six weeks, practically the full force of the Detroit area's 300 tool and die plants can be switched to armament and defense activity. In fact, a survey is being made just now to provide complete details of the extent of assistance possible by die shops.
Motor companies are realigning their personnel and plants so that armament programs can be handled most expeditiously. An early release of some of this work would minimize the extent of idle time for labor this summer when model changeovers are being effected. With full weeks and full pay checks in the offing, labor is disinclined to be party to any disturbances which would interfere with production.

## Warns Against Hysteria

This encouraging outlook for business was echoed by K. T. Keller, president of Chrysler Corp., speaking at Salt Lake City, Utah, last week, when he advised, "Don't get down in the mouth about business in this country. There is going to be a lot of money spent here more than any of us realize-and this money will get into circulation. What we have ahead of us is accelerated business."

Warning against hysteria, he said, "I believe our great defense program will be worked out on a basis of analysis, careful study and planning. It proceeds by practical steps. It asks for the answers to three important and essential questions:

[^1]What is wanted; how many are wanted; when are they wanted?"
With these questions, Mr. Keller hit at the core of what all industrial Detroit is asking today, and the answers still are not forthcoming. Mr. Keller gave an inkling of the motor industry's productive capacity when he noted that the entire indicated forward demands of the United States army for trucks for national defense purposes could be taken care of by Chrysler alone. Thousands of trucks and reconnaissance cars already have been made by Dodge for the army, and the corporation has handled some half-million dollars' worth of educational orders for fuse bomb noses, shell forgings and cartridge cases. A special ordnance manufacturing division has been set up to handle such work.

As is probably natural in times like the present, the pall of censorship thickens over a large part of the industrial news available. One large organization, loaded with govcrnment orders and harassed in the past by frequent labor disputes, has given orders to its public relations representative that nothing whalever concerning the company's opcrations shall be released for publication. Another plant has stipulated that no information can be divulged on a new plant addition, since it is bound to secrecy by terms of its contract for parts to be furnished another manufacturer.

A prominent engineer here received a phone call the other day. reportedly from the intelligence department, informing him his company had just been awarded a goodsize aviation contract. He is stil trying to figure it all out, since of course he knew from his own force that the job had been signed.

One sad aspect of this enforced secrecy which at times is carried to ridiculous lengths is that it usually leads to a flock of wild and totally inaccurate rumors which do more harm than would a calm release of the facts.

Detroiters were pondering last
week the statement released from Washington that the government had canceled its order for airplane engines from Ford Motol Co., ostensibly because Ford had refused to produce any of these motors for British use. Through William S. Knudsen, the national defense commission declared that "it had been hoped that production in the United Statos would be expedited by emplo:ing Ford facilities due to the fact that Ford interests in Great Britain have a contract with the British government for manufacture of Rolls-Royce engines."

Some interpretations of the development were that it represented nothing more than temporary pressure being put on Ford by means, of publicity to the end that the original arrangements would stand. Ford reiterated his offer to build engines for the United States government only, and it seems likely the project will proceed uninterrupted at thw Ford plant. In fact, a few weeks ago Ford stated that his company was going into the airplane business, government orders or no.

The engine program, according to reports, is too far along to be canceled, but of course that is the same thing that was said of the Ford 6cylinder engine program which was canceled. Nevertheless, only last week informal inquiries were received for figures on construction of 38 engine test houses at the Ford plant, to be used in connection with the airplane engine program.

## Rubber-Steel Armor Plate

Complete secrecy likewise surrounds the new rubber and steel armor plate announced recently by F. B. Davis Jr., of United States Rubber Co. here. It is known that U. S. Rubber technicians have been worlsing for years on improving the bonding of rubber to steel for miscellaneous industrial and automotive uses, with a considerable degree of success. The new airplane armor plate apparently has been a part of this research, carried out in old steam tunnels under the 64-acre plant. The tunnels were converted into firing ranges, and the new rub-ber-steel armor plate is declared to have "withstood all shots from various caliber ammunition at all ranges from 200 yards to an extremely close range." Resistance of the combination plate is claimed to be equivalent to regular armor plate 20 per cent heavier.
"For obvious reasons," Mr. Davis notes, "it is not possible to detail the construction of the new armor."

MAJOR advance in spark plug design has been announced by Hudson where engineers have been working in co-operation with the Cham-
pion Spark Plug Co. on a new type: of high-tension insulated plug, patterned after the insulators on hightension power lines and transformers. Porcelain insulator sleeve on the new plug is fluted, or ridged, by concentric "petticoats" which are said not only to minimize accumulation of dirt and grease but also to add to the surface length of the insulator sleeve with consequent reduction in outside "flashover" ol" short circuiting tendencies. The ridges also serve to shed or break up the flow of moisture over the porcelain surface of the insulator sleeve.

Study of spring action and accompanying body motion of a cal in movement is studied by Plymouth

## Automobile Production

|  | 1938 | 1939 | 1940 |
| :---: | :---: | :---: | :---: |
| Jan. | 226,95'2 | 356,96! | 449,492 |
| Feb. | 202,597 | 317,520 | 4:22,225 |
| March | 238,447 | 389,495 | 440,232 |
| April | 237,929 | 354,266 | 452,433 |
| May | 210,174 | 313,248 | 412.492 ${ }^{\text {c }}$ |
| 5 mos. | 1,116,099 | 1,731,491. | 2,176,874 |
| June, | 189.402 | 324,253 |  |
| July. | 150,450 | 218,494 |  |
| Aug. | 96,946 | 103,343 |  |
| Sept. | 89,623 | 192,678 |  |
| Oct. | 215,286 | 324,688 |  |
| Nov. | 390,405 | 368,541 |  |
| Dec. | 406,960 | 469,120 |  |
| Year | 2,655,171 | 3,732,608 |  |


| - Revisad. |  |  |
| :---: | :---: | :---: |
| Week ended: | 1940 | 1939 $\dagger$ |
| June 1 | 61,255 | 32,445 |
| June 8 | 95,560 | 65,265 |
| June 15 | 93,635 | 78,305 |
| June 22 | 90.060 | 81.070 |
| June 29 | 87,550 | 70,663 |
| †Comparable |  |  |

engineers with the aid of lights, one mounted on a rear wheel and one beside a rear window, which trace a path across a photographic plate as the car passes a camera. By laying out a deliberately rough course, it is possible to see how the? rear springs iron out the waviness of the path traced by the rear wheel light.

- FURTHER details on the hydraulic electric automobile window lifting mechanism, described in these pages June 17 , are supplied by Detroit Harvester Co., which has developed the device in co-operation with a subsidiary, the Dura Co., Toledo, O.

Known as the Dura Hydro-Electric window regulator, the improvement is described as a remotely con-
trolled hydraulic assembly which raises and lowers car windows. The mechanism consists of a gear pump mounted on the starting motor brush carrier plate and positively driven by the armature shaft. This pump forces fluid through metal and flexible conduits to hydraulic cylinders located in the doors. The power thus delivered is transmitted to standard glass guiding mechanisms comprising glass retainers and lifting arms.

Now being supplied for installation on a fleet of Skyview taxicabs in New York, the device will be available on at least two cars in the luxury field for 1941.

Additional load on the starter motor is not excessive, tests showing the amount of current required for 300 regulator strokes being equivalent to that expended in operating the average car radio for one hour. Use of this motor for its normal function creates no serious problem either, as a shift means has been provided which reverses the fluid flow during the cranking period and minimizes the load on the pump.

This shift means comprises a spring loaded maximum regulating valve and a solenoid operated flow control valve, the function of which is to control the flow of the liquid, as mentioned above, either forcing it into the cylinders or drawing it out and returning it to a simple nonsplash vented reservoir or supply tank. Thus, suction from the pump lowers the windows; pressure raises them.

## Control for Each Window

The mechanism contained in the door includes any type of conventional regulator assembly with channel, a spring which exerts downward pressure on the glass and a hydraulic cylinder. The spring pressure, coupled with the glass weight and the pull executed by the pump suction of the cylinder is strong enough to open the window against maximum resistance, plus any reasonable safety factor.

The hydraulic cylinder is connected yieldingly to the regulator mechanism so that it moves one-fourth the distance of the window range.

Control valves are operated by separate switches for each window, their location being a matter of choice, although the instrument panel appears the most logical place. These switches control the fluid flow into or out of the door cylinders through solenoid-operated rubber seated valves which may be arranged as a unit with the piston or as a separate unit located in the line at any convenient point. Flexible connections to the door cylinders are made easily through the hinge pillars with a conventional type of tlexible tubing.

## FOR ITS GEROTOR PUMP, ECLIPSE AVIATION SELECTS TORRINGTON NEEDLE BEARING

 Gro \&b Cosmín1. SMALL SIZE
2. LOW COST
3. HIGH CAPACITY
4. EASE OF LUBRICATION

(Aborr) Cronarection mhowing inntallation of Torrington Needle Bearing between the cored parting holes of the pump. Here, place limitation wata sital factor.

Actuating wing flaps, wing tip foats, retractable landing gear, etc., on present-day giants of the sky is a job that requires Power-dependable, hydraulic power. That's why ECIIIPSE. AVIATION'S Gerotor-type Pumps are so generally specified as standard equipment in aviation circles.

Because of the weight and size limitations required for aircraft units, and as a result of service testing, design of the Eclipse Pump evolved the necessity for outboard bearing construction;i.e.,straddle type bearing supports-and since the design required location of the bearing between the cored porting holes of the pump, its diameter had to be kept to a very minimum-otherwise the port end of the pump would have to be greatly enlarged, with resultant added weight.
This problem was solved by the use of the Torrington Needle Bearing, which was selected for this application because of its compactness, low cost, ease of lubrication and availability to small tolerances on both the internal and external diameters. Fiurther, since lubrication of the Needle Bearing was no problem, no spe-



cial means of lubrication had to be provided. Hence the design was simplified.

Significant is the fact, that although several hundred pumps incorporating Needle Bearings have been built by Eclipse Aviation, no reports of bearing failure have been experienced. Of particular note is the fact that an Eclipse pump on life test, equipped with Needle Bearings, has run continuously for more than 1500 hours at 1000 PSI and 3000 RPM without indication of service difficulty.
Why not let the Torrington Engineering Department show you how the ad-
vantages of the Needle Bearing can be incorporated in your product designs. loor information, write for Catalog No. 10. For Needle Bearings to be used in heavier service, request Booklet 103 K from our associate, Bantam Bearings Corporation, South Bend, Ind.

## The Jorrington Company Gorrington, Cann, ULSA. <br> Makers of Needle and Ball Bearings <br> New York Bosion Philadelphia Detroit <br> Cleveland Chicago London, England

# Defense Program Expected To <br> <br> Stimulate Freight Car Awards 

 <br> <br> Stimulate Freight Car Awards}

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EANTICIPATED emergency demands for utmost efficiency in transportation wervicos to expedite the national defense program are expected to result in considerable freight. car orders during the latter half this year. - Surveys being completed in Washington will reveal, it is believed, need for much additional railroad equipment to handle the huge freight volume involved.
Pennsylvania Railroad director: last week authorized placing of or ders for new equipment totaling $\$ 10,000,000$. Greater part will be used for purchasing 2570 units of new steel freight equipment, according to M. W. Clement, president. This includes 2545 cars and 25 locomotive tenders.
Freight car specifications include designs for heavy jobs which the railroad is preparing to handle. Cars for shipments of unusual length and extraordinary weight, including steel and iron and various materials which go into munitions work as well as a wide variety of industrial and mill products are included.

## Predict New Carloadings Record

Directors further authorized construction of two high-speed coal burning steam passenger locomotives and eight ultra-modern passenyer cars.
Norfolk \& Western Railway also reported last week that it will proceed immediately with an improve ment program totaling approximately $\$ 8,000,000$. Program in cludes purchase of 25,000 tons of rails and fastenings, 1000 hoppel cars and 550 box cars.

Jesse Jones, federal loan administrator, has given Illinois Central Railroad a commitment that Reconstruction Finance Corp. will loan the road $\$ 11,000,000$ for rehabilitation and new equipment. Rolling stock to be purchased includes 3000 box cars, two or three diesel-electric trains and six diesel passenger locomotives.

Freight car awards last month approximated 5000 , represented an appreciable upturn from the trend since last fall, when 2650 cars were placed during November and only 35 in December. Total for first five months this year was 8698 . During last September and October, immediately after the war started, 42,634 cars were placed; total for 1939 was $57,775$.

With less than 15,000 cars ordered so far this year, well below normal total, railroad steel sellers anticipate strongly increased buying in
near future. Large volume of awards, they say, will probably be placed soon in order to interfere as little as possible with those defense program requirements which cannot be undertaken immediately.

Carloadings last fall reached 861,198, the highest weekly peak since 1930, exceeded 1937's weekly high, 847,245 . Highly efficient operation enabled the railroads to handle that peak without important shortage. It is pointed out, however, that had the peak been prolonged railroads would have been hard pressed to meet requirements with equipment on hand. Usually more than two cars are required to service each carloading. Last fall 1.86 cars were used.

Proposed defense program's vast scope is expected by many to increase railroad traffic volume in coming months to or even beyond i929's all-time weekly high, 1,203,139 cars. Class I railroads last yearowned slightly more than $1,600,000$ cars; private shippers, 281,000 cars. These totals compare with approximately $2,300,000$ and 228,000 , respectively, in 1929. Number of serviceable cars has not changed appreciably this year.

Revenue cars' average capacity has increased during the past decade, was 49.4 tons in 1938, against 46.3 tons in 1929. Total carrying capacity, however, is much smaller than in 1929. Furthermore, cars on line today are much older, on an average, than 11 years ago. This is indicated by statistics showing 965,000 cars were placed during the decade ending in 1929, compared to 290,000 in the ten-year period ended in 1939

## Heavier Rail Buying Anticipated

Increase in average age, however, is somewhat offset by longer life expectancy for cars built in recent years of stronger materials. This factor, combined with increased capacity per car, indicates purchases need not be quite as heavy as was necessary during the twenties to handle same freight volume. Nevertheless, car steel sellers are confident purchases must be substantialy enlarged to meet future emergency needs.

Equipment repairs have likewise been receiving increasing attention. Cars in bad order during May aggregated 9.9 per cent of the total, compared to 13.5 per cent in the corresponding 1939 period; average last year was 12.9 per cent, in 1938 it was 13.2 per cent. Average num.
ber of bad order cars in normal years is said to approximate 6 per cent, indicating room for further progress in this direction.

Rail buying during coming months is expected to be heavier than in late years. Chesapeake \& Ohio and the Nickel Plate have ordered, recently, 46,000 tons for delivery late this year. Carnegie-Illinois Steel Corp., Chicago, received awards for 25,650 tons; Inland Steel Co., Chicago, 14, 880 tons and Bethlehem Steel Co., Bethlehem, Pa., 5470 tons. Relative ly little locomotive business is being actively figured, but there is said to be considerable volume in the paper stage.

## Aircraft Exports Rise 215 Per Cent Above 1939

- Aeronautical exports for first four months of 1940 totaled $\$ 88,209$, 488, an increase of 215 per cent over same period in 1939 and 312 per cent over same 1938 period, according to commerce department. Export total is 139 per cent greater than for last four months of 1939, 75 per cent of total 1939 exports and 29 per cent greater than total 1938 exports.

Breakdown of exports for first four months this year, by type, follows:

| aircraft | \$60,401,973 |
| :---: | :---: |
| 1297 engines | 11,172,726 |
| Accessories | 7,721,166 |
| Engine parts. | 4,022,043 |
| Propellers, parts | 3,055,458 |
| Instruments | 1,442,868 |
| Parachutes | 393,254 |

TOTAL
$\$ 88,209,488$
Ten leading markets took 94 per cent of first four months' exports as follows:

| ance | 47,184,988 |
| :---: | :---: |
| United Kingdom | 10,517,887 |
| Australia | 8,001,153 |
| Canada | 5,129,569 |
| Finland | 3,140,597 |
| Sweden | 2,330,265 |
| Turkey | 1,831,524 |
| China | 1,683,033 |
| Norway | 1,441,771 |
| Netherlands Indies | 1,286,282 |

TOTAL
$\$ 82,547,069$

## British Foundrymen Cancel June Conference

E Because of the war, the Institute of British Foundrymen canceled the conference which was to have been held at Cheltenham on June 7 and 8. Copies of the papers which were to have been presented are being circulated to all who had intended to participate and other members asking for them.

### 2.5 Companies Display Tools.

# Equipment at Cleveland Show 

- PRODUCTION executives and shopmen responsible for purchase and application of machinery, tools and other plant equipment were at tracted to Cleveland in considerable numbers throughout the week of June 24 by the Production and Machine Tool Show. This exhibition, which filled the basement floor of the Public Auditorium, was sponsored by Grob Bros., Grafton, Wis. and under the management of Rich ard C. Bonner. About 25 companies participated as exhibitors.

Many machines were demonstrated under power and on typical pro duction work. These included: Honing machines for precision bore finishing; continuous sawing and filing machines for tool room die shop and manufacturing operations; high speed cutoff machines of both band and circular types; attach ments for performing accurate cylindrical, thread and surface grinding in standard machine tools such as lathes and planers; grinding and polishing machines of abrasive belt type, for wet and dry grinding; machines for sharpening and relieving
taps; high speed punch presses, including demonstrations of pneumatic control devices; milling machines; single and multiple spindle drill presses; flexible shaft grinding and polishing units; pattern shop machinery; and high speed die grinders.
One of the largest machines in the show, and one which incidentally was exhibited on that occasion for the first time, was a percussion type press for compressing cast iron borings and chips into briquets for remelting. This automatic machine, which operates at a high rate of speed, is fed from a hopper, the chips being measured, pre-pressed and percussion briquetted in a multiple station revolving die block having an automatic ejector. The powerful percussive action of the punch which briquets the chips without use of any binder material is developed through compression of an air column.
In addition to machinery there was on display a wide variety of standard tooling equipment for use on production machine tools; quick

Punches 16 Holes Simultaneously in Steel Disk


Capable of punching 16 holes simultaneously in the rim of a $1 / 8$-inch ateel disk. this hydraulic punching machine made by Progressive Welder Co. Detroit, is representative of the high production machines in demand as the defense program gets under way. Set-up is speeded by individual punching units which can be moved easily lor new positions and elimination of intermediate hand operations speeds production
chape, gear units for motorizing maching tools; precision gages; high tensile iron andys for machinery casting power-driyen tractor and lift truckse draftrig room equipment; machine, scress, ete

A number tof sigmficant tyends were emphasized by the eqquipmint on display At this how. Oone was the extent rop which, moldeg plastics have now Shteredinto thegroduction picture 5 This was Tilustrated by the active promation of a number of the topt, on display, ws of vital importance in confestion with the making of plastic moditing dies.

## Pressed Steel in Frames

Another trend made obvious was the extent to which pressed and welded sheet steel is being used, not only for guards and covers, but also for main structural members of industrial machinery. This point was demonstrated convincingly by some of the continuous type sawing and filing machines, as well as by some of the abrasive belt grinders.

Through this method of construction, rigidity has been achieved in members formed up from sheet steel of comparatively light gage, which means of course that dead weight of the machines has been cut down considerably. These pressed and welded frames no longer have the angular qualities which some of the earlier ones had. By generous ly rounding the edges and corners and by co-ordinating the design of the parts with the assembly in mind, distinctly clean and pleasing lines have been attained in a thor oughly practical manner.
Still another important point which was brought out, is the im provement in efficiency of grinding wheels of small diameter by the high speeds now possible on the grinding wheel spindles of machine tool attachments and handheld tools. This has been made possible by improvements in bearings and by the development of high speed motors which operate in restricted space without undue heating. At the same time it should not be forgotten that practical use of these high speed grinding tools has been made possible by improvements in their grinding wheels. These modern abrasive wheels are remarkably free-cutting and at the same time long wearing, and they are amply strong to insure safe operation at high speed under heavy cutting pressure.

- J. D. Crawbuck \& Co., Empire building, Pittsburgh, has purchased the motor equipment of the Central Tube Co. plant at Ambridge, Pa., which was recently acquired by Hetz Construction Co. from National Supply Co., which absorbed the Central Tube Co.


# Let's Have Less "Fifth Column" Agitation 

日 MANUFACTURERS will do well to do some serious thinking about the current "fifth-column" hysteria which, if further encouraged, is bound to bring about much friction that can only prove a deterrent to production.

For example, a newspaper in a large industrial city has been publishing the names of those who signed petitions of nomination for communistic candidates at the recent primaries. As a result one whole shift in a large industrial plant went on strike when the name of one of the workers in this shift was included. The men insisted that this man be fired--they declared they did not want to be associated with a communist. The man in question protested against this action, saying that he was a loyal American and that the petition had been misrepresented to him as one intended to help an unemployed man get a job.

In several cities during the past week the newspapers have carried short items advising readers to get in touch with the federal bureau of investigation's local headquarters whenever they obtained what they believed to be evidence of possible "fifthcolumn" activities among their neighbors. Fuel also has been added to the flames by proposed laws that would force aliens and foreign-born to be finger-printed.

## Unjustified Suspicions Cause Discord <br> That Needlessly Interrupts Production

All this sort of thing may seem unimportant to the "simon-pure" American-and we mean the citizen whose ancestors have been in this country at least one generation. But to the foreign-born citizen the matter is one of grave importance. These people, at this time, are sensitive on the score of their foreign birth. Their feelings clearly are understandable, particularly when it is borne in mind that having come from different countries they are therefore supposed to be affected emotionally in different
ways by the developments in Europe.
The situation which has developed already is a nasty one. In many localities where citizens of foreign birth are in the majority neighbor suspects neighbor. Many families feel that they unjustifiedly are under suspicion as "fifth-columnists." Fights have broken out in various plants--seriously interfering with production.
If manufacturers are going to keep their production lines in efficient operation, they will exert all their influence against unwarranted activities of this kind. Such activities are contrary to the traditions of a free people. If encouraged and intensified, it is easy to see dangerous possibilities for internal strife. Those who, without just cause, point the finger of suspicion are as a matter of fact "fifth-columnists" themselves, in that they promote that very domestic discord which is the fifth-column objective.

## Workers Should Be Protected Against Unwarranted "Fifth-Column" Suspicion

Certainly the country needs to protect itself against real "fifth-columnists." Therefore every manufacturer is justified in keeping a close watch on his organization so as to prevent or minimize the possibilities for sabotage. He should study his personnel and make it a point to know each employe. He should consult with the federal bureau of investigation when suspicious circumstances do manifest themselves. On the other hand he should discourage groundless prejudice and should exert every influence against stupid investigation methods which can have only a disrupting effect. An American does have the right to be regarded as a loyal American unless proved otherwise. Only by adhering to this fundamental tenet can we have the general cohesiveness and co-operation and true patriotism that is so essential in meeting our present national necessities.

## The BUSINESS TREND

## Business Uptirn Gathers Increased Monentinn

- UPWARD trend in industrial output appears to be gathering increased momentum with some business indicators reaching new highs for this year.

The substantial gains in business activity since April have been dominated by the capital goods industries. This is reffected in the sharp improvement in steelmaking operations, heavy engineering construction, shipbuilding activity, expanding operations in the aircraft industry and near capacity operating schedules maintained in the production of machine tools. Consumers' goods lines have begun to offer some support to the upswing within the past week or

so, reflecting steady improvement in employment.
The rearmament program now unfolding is expected to virtually guarantee a high level of activity in the heavy industries for many months. In view of this, purchasing agents continue the forward buying in machinery, steel and other lines closely connected with the program.

During the period ended June 22, Steel's index of activity recorded the seventh consecutive weekly advance, excluding Memorial day week. Despite moderate declines in automobile production and electric power output in the latest period, the index advanced


STEEL'S index of activity advanced 0.2 points to 114.8 on the week ended June 22:

| Week Ended | 1940 | 1939 | Mo. Data | 1940 | 1939 | 1938 | 1937 | 1936 | 1985 | 1934. | 1933 | 1982 | 1931 | 1880 | 1928 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Jan. | 114.7 | 91.1 | 73.3 | 102.9 | 85.9 | 74.2 | 58.8 | 48.6 | 54.6 | 69.1 | 87.6 | 104.1 |
| Apr. Apr 20. | 102.7 103.4 | 89.7 90.4 | Feb. | 105.8 | 90.8 | 71.1 | 106.8 | 84.3 | 82.0 | 73.9 | 48.2 | 55.3 | 75.5 | 99.2 | 111.2 |
| Apr. 20. | 103.4 | 90.4 | March | 104.1 | 92.6 | 71.2 | 114.4 | 88.7 | 83.1 | 78.9 | 44.5 | 54.2 | 80.4 | 98.6 | 114.0 |
| Apr. 27 | 102.8 | 89.2 | April | 102.7 | 89.8 | 70.8 | 116.6 | 100.8 | 85.0 | 83.6 | 52.4 | 52.8 | 81.0 | 101.7 | 122.5 |
| May 4 | 103.3 | 85.1 | May | 104.6 | 83.4 | 67.4 | 121.7 | 101.8 | 81.8 | 83.7 | 63.5 | 54.8 | 78.6 | 101.2 | 122.9 |
| May 11. | 104.8 | 84.2 | June |  | 90.9 | 63.4 | 109.9 | 100.3 | 77.4 | 80.6 | 70.3 | 51.4 | 72.1 | 95.8 | 120.3 |
| May 18. | 106.8 | 86.6 | July |  | 83.5 | 66.2 | 110.4 | 100.1 | 73.3 | 63.7 | 77.1 | 47.1 | 67.3 | 79.9 | 115.2 |
| May 25 | 109.1 | 85.4 | Aug. |  | 83.9 | 68.7 | 110.0 | 97.1 | 76.7 | 63.0 | 74.1 | 45.0 | 67.4 | 85.4 | 116.9 |
| June 1 | 99.2 | 75.9 | Sept. |  | 98.0 | 72.5 | 96.8 | 86.7 | 69.7 | 56.9 | 68.0 | 46.5 | 64.3 | 83.7 | 110.8 |
| June 8. | 111.9 | 88.2 | Oct. |  | 114.0 | 83.6 | 98.1 | 94.8 | 77.0 | 56.4 | 63.1 | 48.4 | 59.2 | 78.8 | 107.1 |
| June 15. | 114.6 | 90.9 | Nov. |  | 116.2 | 95.9 | 84.1 | 106.4 | 88.1 | 54.9 | 52.8 | 47.5 | 54.4 | 71.0 | 92.2 |
| June 22. | 114.8 | 93.0 | Dec |  | 118.9 | 95.1 | 74.7 | 107.6 | 88.2 | 58.9 | 54.0 | 46.2 | 51.3 | 64.3 | 78.3 |

## THE BUSINESS TREND-Continued

0.2 point to 114.8 , the highest level since the week of Jan. 27. In the comparable period of 1939, 1938 and 1937 the index stood at 93,66 , and 112.8 respectively.

Steelmaking operations during the week of June 22 advanced to 88 per cent, the highest level this year. This represents a gain of two points over the preceding week and exceeded the previous high of 86.5 per cent recorded during the week of Jan. 6. In the

| Where Business Stands <br> Monthly Averages $1939=100$ |  |  |  |
| :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { May, } \\ & 1940 \end{aligned}$ | $\underset{1940}{\text { April, }}$ | $\begin{gathered} \text { May, } \\ 1939 \end{gathered}$ |
| Steel Ingot Output | 111.2 | 94.2 | 75.7 |
| Pig Iron Output | 116.4 | 108.2 | 64.1 |
| Freight Movement | 102.3 | 97.6 | 89.8 |
| Automotile Production | 133.5 | 145.5 | 100.7 |
| Building Construction | 111.2 | 101.6 | 10.4 .3 |
| Wholesale Prices | 101.7 | 101.9 | 98.8 |

comparable week last year the national steel rate stood at 54.5 per cent.

Since the latter part of April steelmaking operations have advanced $261 / 2$ points, or 43 per cent. This encouraging upturn has been accomplished without the iron and steel requirements which will eventually be needed in the armament program. Steel orders booked throughout June exceeded May by about 25 per cent to more than double, depending upon the product. Suspension of production against most French orders has had little effect on steel plant operations.


Revenue freight carloadings again advanced to a new 1940 high during the week ended June 22. In that period freight traffic totaled 728,096 cars, a contraseasonal increase over the 708,000 for the previous period and remained well above the comparable 1939 week total of 642,987 . Recent high level of freight traffic is reflected in the improved earnings of railroads during recent weeks.

Automobile production continued the seasonal decline during the week of June 22. In that period assemblies totaled 90,060 units, against 93,635 in the previous period, but were above the 81,070 units assembled in the same week a year ago.

## The Barometer of Business

## Industrial Indicators

|  | May, 1940 | April, 19-40 | May, 193! |
| :---: | :---: | :---: | :---: |
| Plg iron output (dally average, tons) | 112,613 | 104,635 | 62,052 |
| Iron and steel scrap consumption (tons) | 3,353,000 | 2,753,000 | 2,263,000 |
| Gear Sales Index | 133 | 128 | 93.0 |
| Foundry equlpment new order index $\dagger$ | 192.9 | 243.4 | 146.0 |
| Finlshed steel shipments (Net tons) | 1,084,057 | 917,904 | 795,689 |
| Ingot output (average weekly; net tons, | 1,092,867 | 926,505 | 743,829 |
| Dodge bldg, awards in 37 states (\$ Valuation) | \$328,914,000 | \$300,504,000 | \$308,487,000 |
| Automoblle output | 412,492 | 452,433 | 313,248 |
| Coal output, tons | \$3,955,000 | \$3,746,000 | \$5,073,000 |
| Business fallures: number | 1238 | 1291 | 1334 |
| Business fallures; liabilitles | \$13,068.000 | \$16,247,000 | \$15.897,000 |
| Nat'l Ind. Conf. board (25 industries, factory): |  |  |  |
| Av. wkly. hrs. per workert | 37.6 | 37.7 | 36.8 |
| Av. weekly earnings $\dagger$ | \$27.66 | \$26.27 | \$27.61 |
| Cement production, bbls. $\dagger$ | 10,043,000 | 7,917,000 | 9,674,000 |
| Cotton consumption, bales | 636,000 | 624,000 | 606,000 |
| Car loadings (weekly av.) | 670,351 | 639.296 | 587,935 |

[^2]
## Commodity Prices



| $\$ 37.33$ | $\$ 36.69$ | $\$ 35.80$ |
| ---: | ---: | ---: |
| 78.4 | 78.6 | 76.2 |
| $\$ 1.11$ | $\$ 1.28$ | $\$ 1.00$ |
| $\$ 0.80$ | $\$ 0.78$ | $\$ 0.66$ |

## Financial Indicators

|  | May, 1940 | April, 1940 | May, 1939 |
| :---: | :---: | :---: | :---: |
| 25 Industrial Stocks | \$171.62 | \$195.13 | \$167.73 |
| 25 Rail stocks | \$19.79 | \$23.22 | \$20.67 |
| 40 Bonds | \$70.41 | \$73.60 | \$70.77 |
| Bank clear'gs (000 omitted) | ¢\$23,383,000 | \$23,615,000 | \$21,798,00u |
| Commercial paper rate, New York, per cent). . | 1/2-8/4 |  |  |
| * Com'l. loans (000 omitted) | \$8.475,000 | \$8.661.000 | \$8.126,000 |
| Federal Reserve ratio (per cent) | 88.4 | 88.0 | 85.4 |
| Capital fotations: (000 omitted) |  |  |  |
| New capital | \$62,111 | \$117,609 | \$116,87.4 |
| Rerunding | \$128,068 | \$227,287 | \$1,196.131 |
| Federal Gross debt (mil. llons of dollars) | \$42,808 | 842,658 | \$40,286 |
| Rallmoad earnings | 833,822,211 | \$36,734,348 | \$15,323,766 |
| Stock sales, New York stock exchange | 38,968,832 | 26,696,490 | 12,932,710 |
| Bond sales, par value | \$176,484,975 | \$165,386,700 | \$123,260,850 |

$\dagger$ April, March and iprll respectively.
"Leading member banks Federal Reserve System

## Foreign Trade

Exports<br>Imports<br>Gold exports $\dagger$<br>Gold Imports $\dagger$

[^3]Sieel Irgot Operations
(Per Cent)




Freight Cur Idadings
( 10 om Cars)

| Wr-M | -114led | 1090 | (3183) | 10:9\% | 19,97 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mar. | 23. | 620 | 605 | 57.3 | 761 |
| Mar. | 30 | 628 | 604 | 523 | 727 |
| Apr. | 1 | 1610: | 5.3. | 522 | 71t |
| Apr. | 13 | 619 | 548 | 538 | 751 |
| Apr. | 20 | 628 | 559 | 524 | 761 |
| dpr, | 27 | 645 | 586 | . 43 | 782 |
| Mny | 4 | fifi | 573 | 536 | 767 |
| May | 11 | 681 | 55. | 542 | 774 |
| May | 18 | 679 | 616 | 546 | 779 |
| May | 25 | 687 | 628 | 562 | 795 |
| June | 1 | 639 | 568 | 503 | 6792 |
| .tune | 8 | 708 | 635 | 554 | 754 |
| lune | 15 | 712 | 6.38 | 5.56 | 756 |
| June | 22 | 728 | ti4. | -159 | 774 |

Plectric Power Output
(Mlllton KWH

| Wrath aruledil | 1946 | 1939 | 1938 | 1987 |
| :---: | :---: | :---: | :---: | :---: |
| Mar. 23. | 2,424 | 2,199 | 1,975 | 2,200 |
| Mar. 30 | 2,422 | 2,210 | 1,979 | 2,147 |
| Apr. 6 | -2,381 | 2,173 | 1,990 | 2,176 |
| Apr. 13 | 2.418 | 2.171 | 1.958 | 2,173 |
| Apr. 20 | 2,422 | 2,199 | 1,951 | 2,188 |
| Apr. 27 | 2,398 | 2,184 | 1.934 | $\therefore .144$ |
| May 4 | 2,386 | 2,164 | 1.939 | 2,176 |
| May 11 | 2,388 | 2,171 | 1,968 | 2,195 |
| May 18. | 2.422 | 2,170 | 1,968 | 2,199 |
| May 25. | 2,449 | 2,205 | 1,973 | 2,207 |
| June 1 | 2,332 | 2,114 | 1,879 | 2,231 |
| June 8 | 2,453 | 2,257 | 1,992 | 2,214 |
| June 15 | 2,516 | 2,265 | 1.991 | 2,214 |
| June 22 | 2,509 | 2.285 | 2,019 | 2,288 |




Anto L'roduetion
(1000 Unlts)

| Werk | allaled | 19)40 | 1995 | 1438 | 1985 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mar. | 23 | 103.4 | 89.4 | 56.8 | 101.0 |
| Mar. | 30. | 103.4 | 86.0 | 57.5 | 97.0 |
| Apr. | 6 | 101.7 | 87.0 | 70.0 | 94.2 |
| Apr. | 13 | 101.9 | 88,0 | 62.0 | 125.5 |
| Apr. | 20 | 103.7 | 90.3 | 60.6 | 133.2 |
| Apr. | '27 | 101.4 | 86.6 | 50.7 | 139.5 |
| May | 4 | 99.3 | 71.4 | 53.4 | 140.2 |
| May | 11 | 98.4 | 72.4 | 47.4 | 140.4 |
| Mas | 18 | 99.0 | 80.1 | 46.8 | 131.3 |
| May | 25 | 96.8 | 67.7 | 45.1 | 131.4 |
| June | 1 | 61.3 | 32.4 | 27.0 | 101.7 |
| June | 8 | 95.6 | 65.3 | 40.2 | 118.8 |
| June | 15 | 93.6 | 78.3 | 41.8 | 111.f. |
| June | 22 | 90.1 | 81.1 | 40.9 | 121.0 |



New photo technique saved one company $\$ 80,000$ last year in drafting alone. Also eliminates redrafting errors; speeds engineering, production; simplifies making full-scale and small test models

RECENT development of a new process by which engineering drawings are directly reproduced, photographically, on nearly any kind of surface (metal, wood, cloth, and paper, to mention a few) has been announced by the Glenn L. Martin Co., Baltimore. Developed by Martin laboratories, this process is largely responsible for the factory's highly efficient mass production methods in building airplanes. Also it is expected to have wide application in many other industries.

A huge camera snaps pictures of large drawings, the negatives are developed and the images projected back to large sheets of aluminum alloy metal whose actual surfaces have been sensitized with a special photographic emulsion. When such a sheet (maximum standard size used is $10 \times 5$ feet, but it could be larger) is placed in large developing tanks, the drawing appears in all its preciseness on the surface in exact scale-or in fractional or multple scales, if so desired.

Thus there can be produced in a matter of minutes
any number of drawings which might have required days in redrafting. The company saved more than $\$ 80,000$ last year in drafting alone. Engineering work is speeded tremendously. Tool designing and tool making gets under way more rapidly and more accurately. Production preparation starts quicker and changes are made more rapidly. And because there are plenty of the exact-scale drawings available, the whole effort of the several vital departments is co-ordinated, all of which adds up to incomputable savings.

But that is not all. The versatile process has many other uses in the plant. Where an experimental airplane is to be built, the master drawings, absolutely accurate in every detail, can be photographed directly onto the metal of which the ship is to be constructed

CYCLOPS! Looking through the huge camera, one sees the original drawing mounted beyond and being checked for scale. Photographed, the negative produced is projected back in exact size to any surface desired, specially treated with a photographic emulsion. The material itsel? then becomes the photographic print
and the parts cut directly from the material itself. If a wind-tunnel or water basin model of a projected airplane is desired, it is only necessary to call on the camera to scale down the lines instantly from full size to an eighth or tenth or any other fraction of the full size. An easy calibration of the camera turns the trick. saving perhaps weeks of redrawing to scale.

Moreover, the huge camera is called upon for many other duties. Besides projecting drawings also onto tracing paper and vellum and wood, it photographs typewritten pages with pictures in ink, pencil or halftone photographs. Put on metal plates and specially treated, they become lithographic plates for rapid reproduction by the multilith method. It can also take ordinary photographs, "blowing them up" on paper or canvas or wood paneling to sizes as large as $10 \times 5-$ foot photomurals.

But the greatest saving to the Glenn L. Martin Co. has been as an engineering adjunct. The Baltimore airplane factory has more than 900 engineers on its payroll of upward of 12,000 people and is searching for hundreds more, so its "mechanical draftsman" has been a godsend. Without it, drafting work would be multiplied many times.

Which brings to light the interesting "lofting" system used by this company. Borrowing this idea from the shipbuilding and automobile industries, the company has made unique application of it to airplane building.

Down in the basement of the engineering building is a long chalk-white floor, slightly raised above the building floor. Here airplanes and airplane sections are drawn out in full scale by engineers who walk and crawl over the floor on their hands and knees,-wear-

TOOL DESIGN. An immense saving in time is effected in designing tools and dies as metal templets can be made quickly, accurately and at low cost by photoprinting
SHOP. No longer do craltsmen work from scale drawings in building fixtures, jigs, etc. In many cases, these are built directly on the full-scale drawings themselves, the workmen simply following the lines of the photoprint


THE LOFT. Borrowed from the shipbuilding industry is this idea-a raised floor on which whole airplanes may be laid out in full size. Then come stress analyst engineers to fill in details. Drawings then are transferred to the metal sheets, production started immediately
ing flannel window'dressers' slippers over their shoes.
Here are born the sweeping contours and windcheating lines of new winged ships. To this floor, big enough to accommodate the full-size outline of even the "airplane of tomorrow," come all kinds of engineers to study the new design. Stress analysts look to each assembly to decide what trusses and stringers and braces will be necessary to carry the load. Tool designers plan out their tools and dies for each part, large or small. Production planners envision the shop and assembly line operation and how the parts may be made to flow from the machines to minor assembly departments and onto the assembly line. Details are sketched into the full-scale drawings.

Here is where the new photographic reproduction process steps into its busiest job. Between the sweeping contours drawn on the loft floor, the details of the many sections of the airplane are drawn in on the loft layouts, which are large sheets of aluminum alloy coated white on one side. No ink, only pencils, are used for this work. Few dimensional flgures are necessary because the sections are in full scale. When a loft layout is finished as a drawing, it goes along a hall to


the big camera and as many copies as necessary are struck on whitecoated metal sheets that become duplicates while the original goes into a file for permanent record.

And where do the duplicates go? Well, tool design gets at least one; sometimes more. Little holes are drilled along each part for which a tool or die must be made. Under the layout is a piece of sheet iron and when the photodrawing is lifted, the contours are marked clearly by the drill. The part forms, or templets, then are cut out of the sheet metal and sent to the shop for manufacturing. Then the production department may get one or several of the loft layouts to keep constant check on the arrangement of fixtures and the assembly of the parts. Others may go to the different classes of engineers who must plan their work.

## Errors Eliminated

The many errors of the old style of redrafting each loft layout several times is eliminated by the new process. Once an original drawing is checked carefully, no further error can be made because each reproduction is exact. But changes may be made, if needed, directly on the reproduction. This has been an important feature for no matter how careful a draftsman may be, he cannot duplicate a drawing exactly, his lines deviating in minor degrees from the original.

The system is of inestimable value also in the making of "mockups." Since a full-scale model of every new airplane type must be built first of wood to give engineers, tool designers and production planners their final information, the

PRODUCTION. Reproduced drawing of an airplane section turned out in only $a$ few minutes by the new method. Formerly this would have taken whole days and many men. Heproductions may be as large as $5 \times 10$ feet
ability of the "mechanical draftsman" to photograph drawings directly onto the surface of both painted and unpainted wood saves time and effort. Skilled craftsmen in the big woodworking shop can work directly on many of the mockup parts without constant reference to drawings.

Still another interesting function of the new process is in the making of "shrink layouts." Because zinc and other metals molded into dies shrink considerably by cooling, it has always been necessary either to make new drawings to allow for this shrinkage or to use a shrink-scale. Because the shrinkage is a known factor, however, it is easy to calibrate the camera lens to do in a moment what might consume many hours of time by older methods.

Through the big factory are distributed data books and clerical forms from the camera's lithographic plates. On the walls hang big pictures and colored canvas photographs of airplanes and views -incidental work of the process.
Martin engineers are convinced the system will have broad applications in many other industries where mass-production methods prevail.

## Boilermaking Practice In Concise Handbook

Handbook on Boilermaking, by Kenneth Morrison; cloth, 106 pages,
$5 \times 7 / 2$ inches; published by Chemical Publishing Co. Inc., New York; supplied by Steel, Cleveland, for \$1.50.

This handbook contains a description of fundamental principles of boilermaking. Many of the formulas are original, arrived at by a study of a number of correct examples. Illustrations are many and clearly drawn. The effort has been made to have them as simple as possible, omitting all details beyond the bare outline necessary.

The facts have been put into readable form, with reasons and explanations attached.

## Anneals 1500 Pounds Of Coiled Wire Hourly

- The Ajax-Hultgren heating principle, whereby heat is generated directly in the liquid salt bath by immersed electrodes without use of heating elements is now embodied in the illustrated 150 -kilowatt furnace for annealing wire in coils, according to Ajax Electric Co., Frankford avenue and Allen street, Philadelphia.

The furnace is equipped with a pot 4 feet long, $3^{1 / 2}$ feet wide and $51 / 2$


Illustration shows a charge of coiled wire being placed into an Ajax furnace for annealing
feet deep, the electrodes being arranged along the back wall of the pot. The electromotive forces created between the electrodes produce an automatic circulation of the bath. This keeps the temperature uniform throughout the contents of the pot to within 5 degrees Fahr.

The unit is capable of annealing high carbon SAE 52100 steel wire ai ar hourly production of 1500 pounds, A charge of 750 pounds is placed in the bath at a temperature of 1275 degrees Fahr., and is brought to temperature within 15 minutes. It is then allowed to remain in the bath a few minutes longer and then removed. Working temperature range of the furnace is 1150 to 1500 degrees Fahr.


# Wide Spreads Should Be Mllowed For Open-IIearth Steels 

TO PROMOTE efficiency in the production of steel to meet consumer requirements, the producer must have the widest possible latitude under the specifications. The probable percentage of the number of heats that will be acceptable varies directly with the width of the permissible analysis ranges of key elements.
The accompanying charts set up from experience-show the percentage of acceptable heats of openhearth steel that can be expected under certain carbon and manganese spreads. These curves are to appear in an appendix to the paper on "Control of Steel Composition and the Problem It Presents," delivered by Earle C. Smith before the recent meeting of the American Iron and Steel institute and published in Steel of June 3, p. 44.

When 0.20 carbon steel is speci-fied-the carbon chart shows-nearly 100 per cent of the heats will prove acceptable provided a spread of 8 points is allowed. On the other hand, only about 60 out of every 100 heats can be expected to prove acceptable if the spread is restricted to 2 points. In the case of 0.40 car. bon steel about 55 per cent of the heats will be satisfactory if a 2 . point spread is allowed whereas more than 90 per cent of the heats will be tight if the allowable spread is 8 points.

The manganese chart shows that

Left above, this shows graphically how liberal carbon spreads enable mills to produce a larger percentage of acceptable heats of open-hearth steel. Right above, liberal manganese spreads permit mills to produce a larger percentage of acceptable heats of open-hearth steel as shown here
the highest per cent of satisfactory heats is obtained when the allowable manganese spread is 20 points or more. When 0.50 manganese is specified, for example, less than 50 per cent of the heats can be expected to meet requirements in the case of a spread of 5 points, whereas if a 20 -point spread is allowed more than 90 per cent of the heats can be expected to fall within the permissible range.

The charts tell at a glance the carbon and manganese ranges that permit the mills to execute orders with the utmost efficiency and des. patch.

## A.S.T.E. Now Member of Standards Association

- American Society of Tool Engineers has assumed membership in the American Standards association and has appointed E. W. Ernest, chairman of its national standards committee, as its representative on
the A.S.A council. Mr. Ernest is superintendent, section " $A$ ", General Electric Co., Schenectady, N. Y. Though official connection with the A.S.A. has just been effected, the Tool Engineers' society has had members serving on various committees.

For some years, the A.S.T.E. has issued its membership standards sheets covering various forms of tools and equipment, but in the future it is planned to correlate these with other types of standards through co-operation with the A.S.A.

## Announces New Steel Mirror for Washrooms

E A new bright steel sheet mirror, called Kromirror, suitable for industrial washrooms is announced by Sheet Metal Specialty Co., subsidiary of Follansbee Steel Corp., Third and Liberty avenues, Pittsburgh. Its nickel-chromium surface provides good reflection and is not impaired by severe or unusual atmospheric conditions.

The reflecting sheet is backed up by another steel sheet for extra support.
The mirrors are available in standard sizes of $14 \times 18,18 \times 48$ and $17 \times 54 \frac{11 / 2}{}$ inches along with necessary equipment for locking them securely to the wall.

## Inter-Plant Mandling


#### Abstract

New 5-way bridge expected to return 33 per cent on investment yearly by more efficient movement of parts and by eliminating


 truck-loading docks and storage areas formerly found necessary- RECENT completion of the new 1000 -fost industrial bridge at the Mansfield, Ohio, plant of Westinghouse Electric \& Mfg. Co. makes possible a smooth and easily handled flow of materials back and forth between the assembly plant and the vitreous enamel plant more than two blocks away. Because of savings in factory costs, the new bridge will return the investment within three years.

In the past, a fleet of trucks and trailers was maintained on a 24 -hour-a-day basis to haul range and refrigerator bodies and parts and other appliances between the buildings. Because the trucks had to travel a rough street and cross railroad tracks, it was necessary io place all ware in cartons to avoid chipping of enamel or other damage.

The bridge thus saves a great deal of expensive handling. It is a simple operation now to load range bodies or other metal stampings onto one of the three conveyors in

By C. L. VAN DERAU<br>Works Manager<br>Westinghouse Electric \& MIg. Co. Manslield, O

the bridge, send them over to the vitreous plant and bring them back the same way.

With the bridge, the ware returning from the enameling plant feeds directly into the starting point of the range assembly line. Thus, there is a continuous flow from the enameling ovens to the assembly line, to the crating section and thence to the warehouse. This facilitates the entire set of manufacturing operations, makes parts available as wanted, avoids storage to feed assembly lines.

One material saving accomplished by the bridge, in addition to the new ease of handling, is that the truck
and trailer fleet is no lunger necessary. This fleet made a continuous cycle back and forth between the buildings, averaging three loads per hour, utilizing considerable manpower and requiring loading docks at both ends.

At the assembly building alone, unloading space available for out side trucks and trailers has been increased by 25 per cent because the dock space no longer is needed for the interplant trucks.

Another material saving accomplished by the bridge is in storage space. The three long conveyor lines operate, in effect, as an actual storehouse. In the past, considerable space was devoted to storage of range bodies and other parts after the stamping operation, preparatory to being taken to the enameling plant, and another large space was needed for storage of the enameled

Fig. 1-Recently completed 1000 -ioot overnead bridge extends over more than two city blocks. crosses streets and railroad tracks to connect main assembly plant to vitreous enameling plant


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Fig. 2-Interior view showing reversible belt conveyor line at left. 6-foot aisle for trucks and continuous 2 -way overhead chain conveyors at right
parts after they were returned from the vitreous furnaces.

This double storage operation no longer is necessary, because a steady flow of bodies and parts from the metal stamping department to the enameling plant can be maintained via the bridge. In the same way, the enameled parts can be carried back by conveyor in the amount needed to supply the assembly line.

One principal reason why this is possible is that one of the three conveyors, a 4-foot roller type with a live roller turn, is reversible in direction, while the two overhead conveyors which form an endless chain on caterpillar drive, are variable in speed from zero to 30 feet a minute. The chain conveyors have suspended carrying baskets at 6 -foot intervals.

## Space for Power Trucks

Roller conveyor is along one side of bridge, the two overhead conveyors along the other side with ample space in center for power trucks to pass-making available a total of five paths for flow of material across the tridge. See Fig. 2.
This flexibility of conveyor operations means that the flow of materials can be keyed perfectly with the needs of the enameling plant and the requirements of the production line.
The bridge, completed recently after five months work at a cost of approximately $\$ 150,000$ is believed to be the largest of its type in use. In one point it is 30 feet above the ground and at another $22^{1 / 2}$. Twenty feet wide and 13 feet high, it is completely enclosed and protected from the weather. Approximately 376 tons of steel were used in the construction, and the bridge flooring is made up of 16,500 square feet of steel decking. There
are 2330 feet of belting and the roller conveyor and the continuous windows on both sides of the bridge have more than 3000 individual panes.

Value of the bridge, already dem (Please turn to Page 76)

## Brookings Issues Study Of Capital Problems

I. Capital Expansion, Employment and Economic Stability, cloth, 413 pages, $6 \times 9$ inches; published by the Brookings Institution, Washington; supplied by Stefl, Cleveland for $\$ 3.50$.

An analysis of the causes of the great depression of the past ten years, this volume represents an effort to reach the true reason for the belated recovery from the depths of business recession.

It is divided into two main sections, investment trends and capital requirements, and government policies and private capital expan sion. The study is of limited objective in that it does not undertake to analyze all the varied factors, private as well as public, which affect the economic situation. It is concentrated on the factors which directly affect the flow of funds into investment enterprise. It does not cover agriculture or labor problems or price and wage policies in relation to economic progress.

An attempt is made to give answer to various vital current questions, such as: Are there significant needs and opportunities for further private capital expansion in the United States and, if so, in what type of economic enterprise; are American corporations now in a position to finance the great bulk of potential capital requirements from internal sources without resort to the invest-
ment market; what are the possibilities for future employment in connection with the expansion of capital enterprise and the raising of standards of living?

## Offers Resurfacer in <br> Improved Form

- An improved and stronger Ruggedwear floor resurfacer is now being offered by Flexrock Co., Twenty-third and Manning streets, Philadelphia. It has been strength ened by the addition of Chrysotile, a fibrous rock wherein the fibers are resistant to all ordinary acids, are twice the strength of regular fibers and are waterproof. This improvement in the product not only provides a tougher floor, but also makes much stronger feather-edges in patching service.


## Training Suggestions Outlined in Bulletin

- In view of the present govern mental emergency program and the urgent need for skilled machinists, South Bend Lathe Works, South Bend, Ind., recently issued a bulletin entitled "Planning the Industrial Apprentice Training Shop." The publication contains a number of practical shop layouts planned for efficient vocational training.

Methods of organizing shop work suggestions for selection of equipment and lists of tools and accessories for various sizes of industrial apprentice machine shops are included. In addition to this material, the South Bend Lathe Works is offering the services of its engineer ing department, without obligation to anyone interested in working out a shop floor plan.

## New Electroplated Finish Plates Rapidly

- A new black, electroplated finisin called Moly-Black is announced by Electroplating division, E. I. du Pont de Nemours \& Co., Wilmington, Del. It is used for finishing automotive and building hardware, art objects, electrical accessories and fixtures, tools and other objects. The finish is resistant to atmospheric corrosion and holds its color both indoors and outdoors.

The plating process gives deposits of 0.001 -inch in 10 minutes, and operates in the usual nickel-plating equipment. The plating solution is readily made up and maintained from prepared salts. It is not sensitive to slight changes in operating conditions.


## HANLON-GREGORY GALVANIZING CO.

 P I T T S B U R G H, P E N N A

Fig. 32. (Left)-Hot band rolled from steel that had been subjected to too oxidizing atmosphere. X15. Fig. 33 (Right) -Broken edge traceable to mechanical
causes. X15

# Heating of Steel 

## Scale on surface of ingot should be light to facilitate removal

 in early roll passes. Physical and micro-characteristics of hotrolled strip steel are controlled by the finishing temperaturePART III

- SCABS are caused by improper heating. It is not meant to lessen the responsibility of the open-hearth operators in this respect because all scabs found in inspection of final product are attributed to openhearth causes. Nevertheless it is true that scabs can be the product of heating causes. Every steel man is familiar with the general appearance of slabs or bloom sections resulting from "burned" ingots. Usually and generally they are crumbled especially in the corner areas and if the condition is severe, part or all of the surface areas are affected and many types of defects will result which are easily identified. In some cases, however, the crumbled areas take sort of a circular or elliptical form and having depth and being rolled into the body of the metal and often having an oxide layer they will appear as scabs in the finished material. The most fruitful source of this scab-forming condition is steel that is overheated to a lesser degree, perhaps not visibly evident in the slab except where overfilling

By PAUL I. McKiMM

Cleveland
of the edging pass existed. In this event the excess metal forming the extruded area will crumble and roll in and will be at a varying distance in from the corner depending on the method of breaking down. This will result in the formation of a crumbled metal band, and ultimately in scabs in final product. Most certainly the usual cause of scabs are due to open-hearth practice such as bad pour, heats having ladle skulls, splash, poured off center hitting one mold wall, or heats having heavy bottom erosion during refining, etc.
Another cause of defectiveness is that of melting the top of the ingot so that molten metal flows down the sides of the ingot over a previously scaled surface. This refers to melted metal and not oxygenized. This is graphically shown in Fig. 35, where areas "A" represent the molten metal flow over the scaled ingot surface. Fig. 36 suggests the appear-
ance of this condition in the slab which naturally may be of varying formation from a few streaks to that covering a considerable area of its face. This excess metal rolled into the slab will always have a lighter sort of a silvery colored scale and on the face will be similar to a seam, as indicated by " $A$ ". Beneath this metal exists a film of scale, hence no bond with the body of the slab. This must be eliminated or the product will be rejected in the finish. Often this metal breaks loose at the shear edge and curls up.

## Scale

As there exists considerable data on scale in literature? ${ }^{7}$, no further technical information will be offered. It is imperative, however, that steel be heated so that it is covered with a layer of scale and that is easily eliminated in the first several passes. This is accomplished by having the

[^4]heating atmosphere sufficiently oxidizing toward the end of the heating cycle. Secondary scaling is to a great extent dependent on the furnace atmosphere because if oxygenization has taken place it will affect secondary scale formation during all further hot working.

Some steelmakers believe that ingots ought to be washed free of scale. This practice is not recommended. The ingots generally are washed by excess air and at rolling temperatures the steel is readily cut or burned. If an ingot is partially washed (not cut), the washed area will develop an air scale that will clean readily as will that portion properly scaled, but an intermediate area between the two will not clean. If the scale is not free cleaning it will roll-in the metal and if not eliminated by the necessary medium whether pickling, blasting, chipping or other means of conditioning, it will carry through and result in rejection of the finished product. The medium necessary for cleaning rolled-in scale depends on its chemical and physical composition which varies widely. Some operators maintain that any rolled-in scale on material subjected to reheating will be eliminated by the following scale formation but this is not always the case.

On the other hand the formation of too heavy scale does not benefit the quality of the steel but results in an excessive loss of metal through oxidation.

## Heavy Drafts Preferable

Some producers assume that light drafts in rolling are preferable but in reality such are harmful. If an ingot is suitably heated the heavier drafts are preferable in which event there will be practically no drop in temperature for about 80 per cent of the reduction varies with the type and speed of processing. In rolling slabs on the standard type of blooming mill it is practical to maintain a temperature at the shears or entering reheating furnace of 1900 degrees Fahr., starting with a soaked ingot at temperatures of 2200 to 2250 degrees Fahr. If drafts are too light the surfaces chill off due to increase in the rolling time, greater exposure to roll cooling water and longer contact with the cool roll surface. This creates a hard shell which will not elongate with the mass section when stressed and results in defective surfaces. An experience of this type was witnessed in rolling a number of ingots with drafts of $1,11 / 2,2,2^{1 / 2}$ and 3 inches, respectively, where the greatest reduction yielded far superior results than that having the 1 -inch reduction.
In order to avoid complexity the discussion has been confined to car-


Fig. 34-Microstructure found in edge of hot band of Fig. 32. Xi00
bon steels of the lower carbon order, that is, below the forging grades but nevertheless the fundamentals hold true for heating all grades of stecl. With the steels classifled in the more special groups greater care is essential and it is usually found that such procedure is followed and naturally better results are attained. Some of these grades require a slight shading of the pit temperature before charging, though this is often carried farther than necessary. Increased heating cycle is required. With stainless the pits usually are cooled down and heating progressed slowly until a deep cherry red is reached; then it can be heated normally. The easiest steels to heat are the low-alloy high-tensile steels, the high silicon steels over 0.20 per cent, or the 0.03 to 0.10 per cent silicon steels where deoxidation is completed with aluminum.

Suitable ingots must be supplied by the open-hearth department if properly heated steel is to be expected. If a good ingot exists at the start and is properly heated it can stand a great deal of punishment be-


Fig. 35-Sketch representing molten metal llow over sealed ingot surface
fore the quality of resultant product is impaired.

The grain structure of the slab or bloom is not always of much importance because this is mostly influenced by mode of cooling from above the critical point where no load or stress is applied below this range. Reheating is always far above the critical range and with the succeeding mechanical working, the structure is developed based on the principles of grain-control.

## Reheating

In this phase of steel processing the fundamental factors already stated hold true only to a far greater degree. The slab or bloom must be thoroughly soaked to a good rolling temperature and have a scale that is easily freed at the first or scale breaking pass. The heating must be governed to yield a predetermined finishing temperature. Slabs must be heated thoroughly to a good rolling temperature, preferably 2250 degrees Fahr., and must be uniform throughout the section. If the reheating furnace is of the single zone fring type a sufficient amount of oxygen must be present to give a scale that is free cleaning; if the furnace is of the 3 -zone type the heating should be accomplished under slightly reducing atmospheres; the zone firing the soaking hearth should be slightly oxidizing to yield suitable scaling characteristics. If there is excess scaling a considerable loss of material follows. If the atmosphere is so excessively oxidizing that oxygenization takes place a quality product cannot be obtained. The defects commonly encountered are burned edges, which cause defective surface; checking, which will result in open surfaces and a slivered condition.

Fig. 37 is a deep etched sample of an edge of a slab. Fig. 32 represents a hot band rolled from steel that had been subjected to furnace atmospheres that were too oxidizing for normal time cycles. The bad edges as well as hair-line seams existing to a considerable distance into the strip surfaces are evident. Fig. 34 is a photomicrograph representative of the microstructure found in the edges of Fig. 32. Fig. 33 shows a broken edge traceable to mechanical causes. This is included here to show the difference of the two types of bad edges; those of a mechanical nature and those commonly known as "burned." Fig. 38 is another example of cold strip where all visible ragged edges were slit out of the hot band before cold rolling. At X35 magnification and slightly etched the hair-line seams are evident and the product had to be rejected after complete processing. Fig. 40 is a galvanized cold band which had its edges slit before cold rolling. This indi-

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Increased operations in the steel industry necessitated by normal rise in business conditions and the national emergency will mean additional orders for the steel mill equipment manufacturers. Already over $\$ 150,000,000$ has been allocated for new equipment with many more millions to be spent for modernizing the obsolescent equipment in the industry in order to sustain steel production at a maximum. The engineering and operating personnel of the steel industry, whose function will be to design, specify, operate and maintain this equipment, will be in attendance at the Iron and Steel Exposition in order to study and see the latest equipment. Make sure that these men are acquainted with what you have to offer by exhibiting at this show. Plenty of good space is still available and we would advise an immediate reservation in order to insure your participation. Write, wire or phoneIron and Steel Exposition, 1010 Empire Building, Pittsburgh, Pennsylvania.

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Under one roof will be housed all the activitios of the Convention and Exposition, thus affording ample opportunity for all to participate fully in all functions.



Fig. 36-Sketch representing molten metal flow over scaled slab suriace
cates to what extent defectiveness existed in the galvanized sheet.
Thus, it is evident to what extent extremely oxidizing furnace atmospheres can play in damaging steel that otherwise has normal characteristics. No mention is made here of cracked edges found in ingot iron when rolled or stressed in its critical range because such is well understood.

If furnace atmospheres are too reducing so that scale cannot be cleaned at the scale breaker or early passes it will be rolled-in, the vari ous formations resulting in loss of material. Fig. 39 represents a common type of rolled-in scale, which carried through to cold reduced strip. This, of course, is large but if scale is existent to a much lesser degree commercial cold strip cannot be attained consistently.

Other bad scale conditions are
those encountered in rolling squares, rounds and hexagons from badly scaled billets or blooms especially those heated in continuous reheating furnaces where suitable scale characteristics were attained on the top surface due to proper atmospheric conditions. Because there is a lack of circulation between the sides butting each other and of radiation from one to the other, a light scale streak develops just below the line of tight contact. Often this streak rolls in forming a black line on the surface of steel rounds or on one face of hexagons and is detrimental because it carries through, even in cold drawn material. This is especially true with nickel steels.

The importance of good heating on hot strip practice is paramount because slabs must be uniformly from slab to slab so that uniform characteristics such as gage, shape, surface physical properties and microstructure, etc., can be attained.

The finishing temperature of hot strip is the most fundamental function of the process because it controls physical and micro characteristics. Strip mills formerly heat treated hot strip for drawing specifications by normalizing and or box annealing. At this time it was demonstrated that by suitable finishing temperatures no load or strain

Fig. 38. (Top left)-Cold strip after slitting ragged edge that was visible. X35. Fig. 39. (Top right)-Holled-in scale on surface of cold-rolled strip. Fig. 40. (Bottom left)-Galvanized cold band which had its edges slit before coating. X35. Fig. 41. (Bottom right)-Photomicrograph of hot band finished at the desired temperature


Fig. 37-Deep etched cross section ol edge of slab
was applied below the upper critical range. That is, if a temperature somewhat above the upper critical was maintained and the product cooled on the hot bed a microstructure identical to that of normalized stock would result. It developed, however, that existing mills speeded up their equipment and the designers incorporated such in new installations. One example is offered to show that any load irrespective of how light it is applied at certain critical temperatures will ruin the microstructure of hot strip and exert an influence on its physical properties.

Fig. 41 is a photomicrograph of a hot band finished at the desired temperature. The material cooled on a hot bed possessed normal structure but this sample was processed by passing the length of the hot bed, thence through pinch rolls and
(Please turn to Page 68)



## New Strain Measurennent Method

## Difers Unusnal Possibilities

- AS A result of work done at California Institute of Technology, Pasadena, Calif., and Massachusetts Institute of Technology, Cambridge, Mass., a new method of strain determination has been developed and has been found suitable for application to static and dynamic stresses in tension, compression or torsion as well as high-speed impact tests for determining stresses in gun barrels upon firing a shell and amount of high-impact forces produced by projectile striking an object. The development also has applications in connection with measuring fluid pressure changes and can be used in power meters and variable-resistance rheostats without sliding contacts.

The development centers around a new type of strain gage which employs a metallic wire filament as the strained element. Patent applications cover the method and devices used. Baldwin Southwark division, The Baldwin Locomotive Works, Philadelphia, is exclusive licensee. With the new method it has been found possible to reduce the effects of both temperature and hysteresis so strain can be measured dependably to better than one millionth of an inch in a 1 -inch gage length, 20 pounds per square inch in steel, for example. The bond of the strained filament has been developed to a point where it is sufficently free from creep so measure-
ments can be made over a period of months. These features are combined in a simple foolproof unit that can be used in the field as well as in the laboratory. Remote reading is another important feature.

The principle employed utilizes the novel effect of strain in changing the electric resistance of a metallic conductor. The filament changes resistance as rapidly as change of strain can occur in the metal to which the filament is bonded, even at extremely high frequencies. Dynamic tests have already been made at frequencies of over 30,000 cycles per second without distortion and with no upper frequency limit being apparent.

To measure strain with this new method, the gage is applied to the metal by cementing against a metal surface, using a standard household cement. With cement applied to undersurface of the gage, it is held gently against the surface by the brass bar until the excess cement is squeezed out.

After the cement has dried thoroughly, about $2^{1 / 2}$ to 3 hours, the brass bar is removed and the gage is ready to operate. Electric connections to the gage terminals are soldered. Where gages are exposed to damp atmospheres, a thin coating of paraffin, vaseline or wax is applied.

As seen from the accompanying illustrations, the gages are extremely
small in size, effective gage length being $I$ inch with overall dimensions approximately $3 / 4 \times 13 / 8 \times 11 / 4$ inches. The gage can be installed wherever it is possible to reach to cement it in place. This permits making accurate strain measurements for the first time in otherwise totally inaccessible places.
To cover various fields of application, three basic designs of the now gage are available with a unique Wheatstone bridge assembly specially built for use with these units for static strain measurements. For dynamic and semi-dynamic work, it is necessary to use a conventional high-fidelity vacuum tube amplifler and output meter, oscillograph, or pen and ink recorder. For highspeed impact work, a special single sweep oscillograph is used.

To measure bending in a member by this new method, two gages are placed equidistant from the neutral axis and connected into legs of the Wheatstone bridge, using only three leads as one is common to the two gages. This arrangement gives bending independent of any uniform stress that may be present. In addition, automatic temperature compensation results so accurate measurements can be made over wide temperature range with full precision.

To measure direct stress in a member in which bending is present, two gages are placed equidistant from the neutral axis and connected in series, the combination being inserted into an arm of the Wheatstone bridge. This arrangement has the important advantage of avoiding the necessity of averaging individual readings of two strain gages to eliminate bending as is ordinarily done.

To measure the difference in (Please turn to Page 68)


## the Future




Texrope drive on a cut-o!f saw

# New V-Belt Ratings Make Better Drives Possible 

- THE NEW V-belt ratings mean more to the operator when proper conditions are considered. Large diameter sheaves have always been looked upon as more expensive. However, they are not necessarily so. Today the trend is toward larg. er diameter sheaves and fewer belts on the drive. This combination is always less costly than the older method of using small sheaves and more belts and in addition actually gives considerably longer belt life.

A recent case illustrates this clearly. A 200 -horsepower drive, a hot saw in a steel mill, was changed over to $V$-belt drive. It was an application similar to that shown above but of course larger and heavier. The motor, at 560 revolutions per minute, was used to drive the saw at 1420 revolutions per minute. Because of the saw frame arrangement, the space for the saw arbor sheave was limited to $261 / 2$. inch face and $13^{1 / 2}$ inch outside diameter.

Under ordinary circumstances, a "D" section V-belt would be the proper recommendation and the first suggestion was to drive with eighteen D480 belts, a 32 -inch motor sheave and 12.6 -inch driven sheave having a face width of 26 inches. This drive with a belt speed of 4700 feet per minute and a rating of 12.9 -horsepower per belt made the drive actually good for 232 horsepower.

Considering the severe service on a hot saw used for cutting steel, a 15 per cent load factor is far from adequate for this drive. The V-belt catalog lists a 60 per cent load fac-

By E. A. GAHL
Allis-Chalmers Mig. Co. Milwaukee
tor for such service. Although 18 " $D$ " belts were all that could be accommodated in the 26 -inch limited face of sheave, the drive requires still more belts to handle the service, so it would be necessary to use 25 "D" belts instead of 18. This is out of the question because of the space limitation, so the logical procedure is to use " C " belts instead.

Using the same combination of sheaves, 32.0 and 12.6 -inch, the belt speed is 4700 feet per minute and each " C " belt has a rating of 13 horsepower. This high rating for the "C" belt is due to the fact that it operates over a 12.6 -inch pitch diameter sheave, large enough to give the maximum rating possible.

Of course, 25 " C " belts actually give 325 horsepower, which is sufficient for a 200 -horsepower drive including a 60 per cent load factor. The width of a 25 -groove " C " sheave is $253 / 3$-inches, which easily meets the limited space of 26 inches available.
Before outlining the advantages of this drive, consider prices:
25-D480-320-126** ......... $\$ 1369.55$
18-D480-320-126 . . . . . . . . . . 993.95* 25-C480-320-126 . . . . . . . . . . 853.75

[^5]V-belts. The third and fourth items indicate the pitch diameter of the driver and driven sheaves respectively in tenths of an inch. Thus, we find that a 25 "C" belt drive has a price advantage of more than 37 per cent over the proper "D" section drive. However, the greatest advantage is not the price at all. Adaptability is the important factor in this case; then also there is the matter of low maintenance and longer belt life.

Low maintenance means less care aud expense. Only an occasional check-up is required to maintain proper tension. While on this subject, remember that belt ratings are based on a definite tension for each size belt and if that tension is not maintained, then the belt rating is reduced. The proper tension on any drive will be when there is just a slight stretch in the belts. Some operators can determine this by sight, others by feel. However, it is not difficult to learn either method.

Consider maintenance expense of these drives. At sometime in the future it may become necessary to replace the belts. The cost of twenty-five C 480 belts is $\$ 480$, while the twenty-flve D480 belts will cost $\$ 891.48$. So replacement expense is also in favor of the "C" belt drive by about 46 per cent.

Now analyze the matter of longer belt life. It is definitely an advantage to use the " C " belt on the 12.6 . inch pitch diameter sheave instead of using a " $D$ " belt on the same diameter sheave. The action of the
(Please turn to Page 76)


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## SALED ENGINEERING GOWPANY



Alloyed surfaces, cladding, metallic and metal-salt coatings, chemical and mechanical treatments, organic finishes avoid rust. Where already rusted, a new development prevents further rusting and establishes a firm paint base

By Ralph W. baker*
The Flood Co. Cleveland

- WHILE it is possible to prevent or limit formation of rust on steel in the mill and fabricating plant, it is almost impossible to separate rust from steel in field work and in maintenance operations. We must, therefore, learn to "get along with" rust in many cases. However, there are many ways of controlling or stopping rust.

The rust problem really is in two phases: How to make steel initially immune to or at least effectively resistant to rusting in production and fabrication . . . How to stop further rust action after rusting has started.

Corrosion engineers today accept the electrochemical theory of rust action-not the bacterial, not the carbon dioxide, not the free energy theory. And far from being a mere theory, the electrochemical explanation is backed up by facts which seem orderly and beyond challenge. . . .

Rust is largely ferric oxide or iron oxide, the most stable compound of iron. Iron oxide is the ultimate product of corrosion of iron and steel. So both the opening and closing chapters in the life of unprotected iron and steel products is iron oxide.

Both moisture and air are required before the rusting of steel proceeds very far. Every material including iron, zinc, copper will dissolve a certain amount in water. When iron is exposed to moisture, a certain portion dissolves or goes into solution at any positive or anodic area, displacing its equivalent of hydrogen at the negative or cathode areas. And the rusting action continues until the electromotive force set up by the hydrogen equally opposes the tendency of iron to continue to go into solution. Then oxygen from the air combines with and removes the polarizing

[^6]hydrogen and the cycle starts all over again until oxygen ultimately precipitates the iron out of solution in the familiar form of iron oxide or rust.

Since a metal dissolves-goes into solution-at an anode and displaces hydrogen at the cathode, it follows that one part of the metal must be an anode and another part a cathode at any given time. . . . Factors which contribute to this electrolytic action include differences in composition of the metal, differences in physical or surface condition of the metal and differences in the chemical or physical state of the surrounding water or corrosive medium.

While the theory of rusting thus is comparatively simple, its interpretation-why did the steel rust or not rust-is much more complicated. Even though many things enter into the problem, there are a few fundamentals which will answer the bulk of the questions.

Whatever the analysis, shape or form of the stee! involved, both producer and fabricator are recognizing and educating the consumer in those fundamentals which the consumer can control but over which the producer and fabricator have no control. For instance, both the rate and distribution of rusting are a function of the pH , oxygen content, temperature and pressure of the water contacting the steel surface. Thus control of these factors can effectively reduce the corrosion rate.

Certain nobler metals accelerate the corrosion electrochemically because they provide more cathodic area for deposition of hydrogen ions. Thus such things as mill scales, brass fittings and so on are to be avoided wherever practical.

Similarly, stray currents received by or induced in the steel may accelerate the corrosion electrolytically and so must be avoided or insulated.

The problem of how to prevent rust at the production end has largely been solved. The producer and fabricator have recognized, studied and solved for the time being the factors to be controlled. With rather remarkable speed, a number of methods have been
developed which effectively prevent or counteract rust in production.

Low Alloyed Steels: Use of alloyed irons and steels inherently resistant to rust action is one answer. However, the controlled chemical and physical uniformity of the surface and cross section often is of equal importance. In the beginning the plain openhearth steels were followed by development of pure open-hearth irons in a worthy attempt to satisfy the demands for uniformity. The siliceous surface film of genuine slag-bearing wrought iron appears to retard rusting effectively. Low-alloyed iron and steels of bessemer types but chiefly of open-hearth production incorporate 2 per cent or less of such elements as copper, nickel, molybdenum, phosphorus, chromium, etc., to make a corrosion resistant metal. Use of this large group of alloy steels for rust resistant applications is growing rapidly largely because of higher resistance to initial electrochemical solution and because of the formation of protective oxide films.

High-Alloyed Steels: Another group of alloys popularly known as the stainless and heat resistant alloys provides yet another answer. One steel producer lists 50 separate stainless alloy chemistries, any one of which does a given duty better than the remaining 49, yet all of which are generally characterized as immune or completely resistant to rusting. These steels depend partially upon nobility but chiefly upon formation of protective films for their resistance to rusting. Such films are essentially chromium oxide in basis. They are protective and self healing under most conditions.

Surface Methods: Various methods of protecting against rust by application or development of special protective surfaces include cladding, metallic coating, metal-salt coating, chemical treatment, mechanical treatment, organic finishes. As noted below, many offer excellent protection.

Cladding: Clad metals often are very effective. Today a number of processes have been developed for bonding various thicknesses of another metal or alloy inherently corrosion resistant on one or both sides of the base metal. These include cast, wrought or furnace welded processes. In addition to metallic cladding, this classification might also include glass linings, porcelain enameling, rubber lining, plastic compositing, cement and asbestos-cement lining.

Metallic Coatings: Many improvements have been made in improving rust resistance of surfaces by application of coatings of zinc, tin, lead, cadmium, nickel, chromium, copper, brass and aluminum as well as others. Application methods include use of the metal-spray gun and electroplating. Many improvements have been made in electroplating to increase
uniformity of throwing power, brightness and grain control--all helpful in building up rust resistance. One new method involves a preliminary electrodeposition of nickel and then of zinc, followed by heat treatment to produce alloy layers of extremely high protective value. In addition, the zinc plugs the porosity of the nickel, thereby giving electrochemical protection to the bared steel areas.

Powder metallurgy, commercially in its infancy, will make its impression in this group, too. Metal spraying and selective crystallization processes are here and growing fast.

Metal-Salt Coating: Production methods effectively deposit iron and zinc phosphate on black and galvanized steel respectively; chromium-iron phosphate: iron chromates; and other corrosion inhibiting films that are effective to a degree when deposited on clean steel which is subsequently painted. The idea is to make the steel surface more chemically uniform and thus more free from corrosion in accordance with the electrochemical theory.

Chemical Treatment: Any of the treatment re-


Upper illustration graphically portrays the elements entering into rust formation according to the electrochemical theary. Below is shown how Penetrol surrounds and locks rust particles logether, providing an insulating foundation for exposure coats. The material penetrates to the clean metal and then hardens from the bottom up
ferred to above under metal-salt coating or in this paragraph might logically be combined under the same heading. However, these treatments include chemical and electrochemical pickling, iron oxide films built in situ, chemical and electrochemical degreasing. sodium silicate films, etc.

Mechanical Treatment: Use of sand, grit, steam, air and other blasts as well as hand and power wire brushes affords means of removing rust films, water scale, mill scale, etc. for the subsequent application of a metallic coating, metal-salt coating or organic finish. While necessary and effective in production. these methods are useless or ineffective or too expensive in maintenance and field operations.

Applied Organic Finishes: Clean steel surfaces when primed and painted by either still or continuous
air or bake drying effectively guard against rust. However, clean surfaces are known practically only in production work.

With but few exceptions, it thus is seen that the consumer can purchase from the producer a solution to any specific rust problem. These answers to the corrosion problem are bought daily. Included are stainless steel cooking utensils, nickel-clad hot water storage tanks, porcelain-enameled stoves, tinned cans of food, bright electrogalvanized bolts and nuts, various machines and vehicles. The body of your automobile, for instance, was mechanically cleaned, phosphate treated and given a baked-on coating of enamel.

Maintenance is different: Oh , if only these cheap and effective production control methods were avail. able to rehabilitation and maintenance work! Wouldn't it be nice to think of a hot-dipped galvanized lake freighter, a porcelain-enameled steel-mill building, an oil refinery unit mechanically and chemically treated and painted like the automobiles it feeds, etc.?

These fantasies are not intended to burlesque practical endeavor they are intended to draw a contrast. The lake freighter, steel-mill building and oil refinery-just three examples-are made of plain steel which rusts. Moisture and air trapped in the rust promote further rusting of the clean steel beneath.

This creates a rust problem. Here rust action must be stopped after rusting has already started. To "give it a coat of paint" is not the answer to the rust problem in maintenance work. Lack of a thorough understanding of this fact perhaps is the reason much present practice is ineffective.

Many specifications call for the removal of all rust before painting because most people fear rust. Too often they have seen a good, otherwise useful, paint film fail because of the rust action beneath. Ordinary paint applied directly to rusty steel
has not stopped further rust action.
The rust problem is the impossibility of completely removing rust in the field.

The practical answer for effective and orderly practice is to utilize the rust mechanically as a protective pigment by applying a clear primer -a certain heat-treated blend of natural oils-which stops further rusting. This is followed by applying that exposure paint coat most suitable to the environment. A primer or contact coat is one thing; an exposure paint coat is quite another. Neither can be substituted for the other, yet both are essential for effective functioning of the other,

About 1875, William Flood, a Cleveland painting contractor, reasoned that the oil content of paint is its most necessary part. To him, pigments in paint were necessary, but the best of them, dry, would contribute nothing toward protection. From conscientiously observing the results of this work over a long period and fortified by careful records, he found many combinations of oils which gave results better than any single oil.
William Flood's son, Earl D., came into the painting business in 1911 and carried on his father's research. In 1913, Earl D. Flood found that when a clear blend he had made was applied to rusty steel, further rusting stopped. This discovery was put into practice by applying
the clear oil to the rusty surface as a primer coat and, when containing pigment, as an exposure coat.

The primer, Penetrol, does not contain fish oils and volatiles, like naphtha and turpentine. As its name conveys and as a mechanical function of its low surface tension, it penetrates through and under the rust to the bottom of the pits of the steel and to the spaces between the steel and the rust particles-thus surrounding and locking the rust into a firm foundation for exposure coats. It has another mechanical function of hardening into an elastic film from the bottom up without depending upon driers. Moisture and air are squeezed out and displaced when this primer hardens from the bottom. An adequate tack or tooth insures adherence of the exposure coats, allowing them to live out their normal useful life.

After all of the necessary mechanical requirements are accomplished, the dried film, of high dielectric strength, insulates the clean steel underneath the rust from electrochemical action. It thus protects both the steel and the paint.

In just this way nearly all the large Great Lakes vessel companies, many steel companies, steel fabricators and others now "get along with" rust. It appears to solve effectively the rust problem in maintenance, in field work and where parts are exposed outdoors.

## New Setup Features Three-Section Furnace

国 To better handle work that will be required in connection with the American preparedness program, Metlab Co., commercial heat treaters, 1000 East Mermaid lane, Philadelphia, recently completed installation of an unusual fully mechanized three-section furnace for mass heat treatment of forgings, castings or rough machine parts of uniform size
and under closely controlled temperature and time conditions.

With a capacity exceeding 12 tons per day on 24 hour basis, the furnace accommodates parts of a size up to about 5 inches in diameter, 24 inches long. The three-section gasflred unit operates at temperatures up to 1600 degrees Fahr. First section preheats and saturates the work. Second section is a quenching tank, and third section is a tempering unit. In the first section are two zones, each under separate automatic temperature control. Parts are moved mechanically through this section and are dropped into the quench tank without losing temperature. Parts are kept separated in the bath of quenching oil or water which is strongly circulated to insure uniformity.

Raised from the quench bath on a mechanical conveyor, they are al-
(Please turn to Page 76)

New automatic heat-treating setup employs 2 -zone preheating and soaking unit, automatically discharging into quench. Conveyor then carries work from quench, through tempering section. Handles more than 12 tons daily

## 石 <br> 10 पण... hHOU THE BIEWERE?

A$S$ an additional service to all regular subscribers, Penton's Almanac, 19401941, is now on the desks of executives, production men, purchasing and sales officials. STEEL's editors have compiled into 148
pages all of the important facts and figures on the metalproducing and metalworking industries. Penton's Almanac has already established itself as a much-needed and valuable addition to STEEL's regular weekly service.

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These and literally thousands of other pertinent questions are answered in Penton's Almanac, 1940-1941.

1. How much will be spent in 1940 by the steel industry for new equipment?
(see p. 120)
2. What has been the wartime trade by the United States with both belligerents and neutrals?
(see p. 78)
3. What country leads the world in aluminum production?
(see p. 85)
4. How does the Walsh-Healey Act define the iron and steel industry?
(see p. 34)
5. How many passenger cars are registered in the United States?
(see p. 42)
6. What recent amendments were made to the United States Patent Laws?
(see p. 22)
7. How much lubricating oil and grease did the railroads buy in 1939?
(see p. 48)
8. What are the proved oil reserves in the United States? (see p. 60)
9. What metals are used in a typical 4 -engined airplane? (see p. 63)
10. What was the price of cold rolled strip, Pittsburgh, in February, 1931?
(see p. 95)
Pentonis Almanac

## AN ADDITIONAL SERVICE TO REGULAR SUBSCRIBERS TO SEEE

## Making Welded Gears

Highly developed procedure produces heavy-duty gears in an extremely wide range of sizes. All are flame hardened after machining. No finish grinding required as no distortion occurs

- WHILE advantages of welded gear construction, such as flexibility of design and ease of production control, are quite well known, experience at Harnischfeger in manufacturing more than 800 welded gears a month for the past five years has produced a number of developments in production methods which may be of interest.

In the first welded gears, it was general practice to roll up the rim and close the seam of the rim from the inside. Then hobbing was started at a point where most of the welded material would be cut away in forming a tooth. All teeth, when finally machined out, then consisted of parent material.

From the production angle, there are many undesirable features in this procedure. The need for extensive welding on the rim tends to make the rim oblong in shape after welding is completed, which then necessitates taking a machine cut on the inside of the rim to permit

By H. MENCK
Works Manager
Harnischfeger Corp.
Milwaukee
a fairly close fit between web and rim. This requires extra handling of the material for machining, which in turn results in delays due to scheduling additional operations that add nothing to the quality of the product when finally completed. Cost is increased, also.

To eliminate this difficulty, a method has been developed whereby the gear is tack welded completely so no machining operations need be performed on rim before teeth are cut. Thus gear is in same stage of manufacture as a forged or cast

Fig. 1. (Left)-Flame-hardening machine about to harden teeth on a large gear ring. (Fig. 2. (Right)-Closeup of same machine. Note builtup support for traveling torch head
gear would be when delivered to the machine shop.

Equipment required for this work is simple and is not expensive. The only investment required is for a bending roll that will handle stock of the size required for the gear rim and a setup table of rough character with a number of holes drilled into it to receive pegs.

First step in making a welded gear by this method is to cut off and drill the hub, burn out the web to shape from a plate and tack weld these two jtems together. The rough web then is placed on the surface plate which is near the forming roll. Immediately after the rim has been rolled to shape and while it is still hot, it is thrown around the web as it lies on the surface plate. Any irregularities that the rolling operation may leave on the rim are eliminated by driving wedges between the rim and pegs set in the floor plate at various spots around the rim. These

tighten the rim to the hub effectively while it is hot. It then cools to retain the shape desired

At this point, rim is tack welded to web so the two pieces can be handled together without any difficulty during succeeding operations. Where the two ends of the rim come together, a $1 / 4$-inch opening is left on the side nearest to the web. From this point, the opening assumes about a 30 -degree taper, opening outward from the web. Size and taper of opening may vary slightly in actual practice, but no particular difficulty will be experienced if these dimensions are not maintained exactly.
To back up the rim weld, part of the web is cut away with an oxyacetylene torch and a $3 / 2$-inch plate tack welded underneath the gap in the rim. Then all other parts of the gear, such as spokes and reinforcements, are tack welded into place. All welds subsequently are completed except for the seam on the rim.

## Welds Involve Two Passes

Most finish welding is done on a positioning machine so welds can be made downhand. A good many of these welds involve use of $1 / 4$ inch rod and two passes, depending on size of the gear. For a comparatively small gear, two passes may be made on one side and one pass on the opposite side. On larger gears it may be necessary to take two passes on each side. Leaving the gap of the rim open during welding of web to rim permits the rim to expand and contract as the stresses may pull it during welding. This materially reduces cracking of the welds.

With all other welding completed, the rim seam is welded using a special rod (P \& H Smoothare 4620) which will develop the same characteristics under heat treatment as the rim itself. Also it responds to flame hardening in the same manner as the parent metal in the rim. As most rim material is SAE 1040 steel, a rod of approximately the



Fig. 3-Typical design of welded gear with rolled rim, strengthening ribs heavy hub
same analysis is essential. The weld is built up from the $1 / 2$-inch plate backing previously mentioned which is tacked lengthwise the seam just underncath the rim.

When depositing weld metal in this rim seam, it has been found advantageous not to weave layer after layer across the entire gap of the seam but rather to build up the seam by concentrating the weld into the corner left by the preceding beads, going from side to side of the opening. Beads thus are deposited lengthwise rather than across the seam. The beginning of a crack develops most easily where the welding metal joins the parent material. The above procedure has been found valuable in preventin?

Fig. 4. (Left)-This large welded gear has spokes of heavy formed plate which produce a triangular cross section when welded to web. Fig. 5. (Right) Cut and etched section through flamehardened gear showing hardened areas of teeth
cracking at this critical rim joint
AIS. extrongs caution should be exercised to remove all slag between passes as any inclusions or incompletely, weldo material naturally will show up when the gear
is machined.

In mostipstances, the ebtire gear is normalizer, Then feeth aro cut and the gear nish mphinedram pletely.

Properly heat treating seas of gear teeth subject to wear is of ut most importance. For the last thee years, most gears in this plant haye been flame hardened. A hardness between 50 and 55 Rockwell on the pitch line of the tooth is being obtained consistently. It is possible to raise this hardness by changing the material in the rim where greater hardness is required. Also the flame hardening is done in such a manner as to prevent distortion. Thus no finish grinding is involved.

## Flame Hardening Simple

Flame-hardening equipment is ex tremely simple as can be seen from Fig. 1. Note how supporting blocks of various sizes are assembled to handle even the largest size gears. The flame-hardening machine itself is extremely flexible, easily accommodating gears of practically any diameter tooth size and pitch. Fig. 2 is a closeup of the machine in operation. Various structural members are assembled with clamps to form a support for the traveling torch head wherever desired. Common practice is to harden entire surface of one tooth in a single pass of the torch. Of course a motor-driven torch carriage is utilized to assure uniform, accurately controlled rate of movement of torch

Fig. 5 shows etched teeth, illustrating their hardened areas and approximate depth of the hardened section.

It will be noted the metal is hardened deepest on the pitch line, thinning out toward tip and root. This assures maximum amount of unaffected material near root to serve as tough, strong support for

tooth, an essential requirement of heavy-duty gears.
In developing flame-hardening procedure, adequate testing equipment is important to check hardness produced, uniformity of the flame-hardening operation and area and depth of name-hardened portion. There being no suitable Rockwell testing equipment available to test on the pitch line of a tooth, the following method was developed. Enough material for a single tooth is cut off from the end of the same bar from which the gear rim is taken. This test piece is machined and tack welded in line with one of the teeth and is flame hardened at the same time as the gear. Subsequently this piece is removed and tested for hardness to provide a cheek on torch settings and machine speed used in flame hardening.

Advantages of this method of gear construction are that the gear teeth can be machined in a condition as soft as possible. This permits fast speeds and feeds as well as giving longer cutter life. In addition the flame-hardened tooth usually develops a higher surface hardness than is possible with conventional methods of heat treating without distortion. Also flame hardening can be done with so little distortion that finish grinding the teeth as a final operation is entirely unnecessary. On large gears, this may be an expensive operation so its elimination affords an important economy.

## Gears Can Be Made Stronger

Flame-hardened gears are superior to ordinary gears made from tool steel because it is possible to use high-strength alloy steels such as SAE 1040, 4340 and 4135 instead of the ordinary SAE 1020.

Another important feature of making welded gears in your own shop is commonly overlooked. If overhead is charged by allowing a certain percentage for every productive man-hour of work done in the shop, doing the welding and flame-hardening operations in your own plant absorbs overhead.

Also there is a considerable saving, commonly amounting to about 10 per cent, due to the complete absence of scrap in the final machine operation as no welded steel gears need ever be scrapped.

Indirect advantages include such well-known features as quicker production which enables a plant to meet last-minute changes or rush deliveries. For instance, a 62 -tooth gear weighing 98 pounds can be produced from raw material to finished flame-hardened gear in 21 hours, figuring continuous operation. This can be done at a cost 15 per cent less than by other methods including $\$ 4.15$ more overhead
being absorbed than if the gear were purchased.

Another indirect advantage is the possibility of leaving the hub of the gear much softer and without the presence of hard spots. In modern design of multiple spline construction, this feature may aid considerably in producing a good spline without damaging costly broaches.

## Strain Measurement

## (Concluded from Page 57)

strain between any two points, the problem is essentially the same as in measuring bending. Two gages are placed at the points in question and inserted in two arms of a bridge.

The sum of strains at any two points is found in a manner that resembles measuring direct stress in a member in which bending is present.

To measure accurately slowly varying strains, it is advantageous to use a bridge with a suitable amplifier substituted for the galvanometer. If an extremely wide range of frequency is to be handled, a direct-current amplifier should be used. In such an instance, the frequency range is limited only by the zero drift and frequency discrimination of the amplifier employed.

Over a moderate range of frequencies, it is convenient to operate the bridge on alternating current, using any good alternating-current amplifier. In this manner, a modulated alternating-current signal is obtained, making it possible to do precise work with economical outlay for equipment. Good quality public address or similar vacuum tube ampliflers are quite satisfactory for most work.

For high-gain work, it is valuable to balance the bridge for phase as well as direct-current resistance. This usually is done by shunting one arm of the bridge with a small paper condenser in series with a megohm resistor. For frequencies from zero to 8 or 10 cycles per second, bridge can be operated from a 60 -cycle source with good results. Use of a balanced bridge also enables operator to extend his frequency range down to zero or static strain. Also a balanced bridge enables the operator to eliminate surges in plugging in the amplifier and switching from bridge to bridge and from gage to gage.

Tests made by cementing a number of units on the same bar of steel and subjecting the bar to bending stresses show that strain tests made by this method have an overall accuracy of 1 per cent. This high accuracy is readily obtainable in normal use and includes the calibration of the Wheatstone bridge
control box. Errors introduced by temperature changes are well within the limits of possible accuracy.
An indication of the wide range of application possible with this method of strain measurement is in its application to the 2 -dimensional strain rosette problem where a highly simplified instrument with multiple elements is used. The rosette is cemented as a unit to the surface under investigation and contains four gage lines at 45 -degree angles to each other, each $3 / 4$-inch in length. By connecting in turn the leads from the rosette to the control box, the amounts and directions of the principal stresses of any surface can be determined accurately and rapidly. The unit is especially useful for all thin-walled structures. A particularly valuable application appears to be on stressed skin structures in aircraft.

## Heating of Steel

## (Concluded from Page 56)

 hot piled. While pinch rolls had considerable tension on the screws it was not sufficient to cause any reduction, but the material had cooled down much below its critical and just this small amount of stress caused critical strain so that grain germination existed at lower temperatures. The critical strain was such that excessive grain growth occurred in the affected area at temperatures present in the hot piling. This condition was eliminated by relieving the tension on the pinch roll screws, the temperature of finishing and piling being the same. This large grain surface shown in Fig. 41 is not due to decarburized surface in heating.These data may be somewhat crudely formulated necessitated by the fact that all technical and scien tific explanations were avoided and further by the extent of variable factors envolved in the process such as variations present in the ingots of each different grade of steel. Furthermore it is offered to show actual conditions as they exist so that the men in the plant can readily comprehend the importance of heating as it affects quality.

In conclusion good ingots are essential and can be produced easily and consistently by normal practical practice at the open hearth. They can be heated and soaked to good rolling conditions. Slightly inferior ingot structures, such as thin walls or tender ingots often can be saved by a little extra caution. Normal heating can be maintained by commonsense methods. As quality requirements become more and more exacting the greater will be the trend toward more scientific heating. At present this feature of steelmaking remains an art.

## Capacitor System

General Electric Co., Schenectady, N. Y., has developed a new seriescapacitor system, consisting of a capacitor connected in series with the transformer primary of the re-

sistance welding machine, and of the proper rating to improve the power-factor of the welding circuit. This can be applied to spot, projection, seam and butt resistance welding, and is used with both synchronous and nonsynchronous control. The series-capacitor is made up of individual Pyranol capacitor units mounted in a suitable supporting rack. Racks are available for floor, wall or ceiling mounting.

## Lifter for Handling Annealing Boxes

- Cullen-Friestedt Co., 1300 South Kilbourn avenue, Chicago, has placed on the market a new lifter for har: dling annealing boxes. It is designed to eliminate warping of annealing bottoms when being handled hol. This is accomplished by the use of a continuous angle which engages the bottom in place of the previously

used prong. The lifter can be operated by one man and its overall height is held to a minimum, allowing it to pass over other boxes on the floor. The lifter illustrated is of 30 -ton capacity and is operated by hand, however, it may be power driven if desired.


## Flexible Coupling

- Lovejoy Flexible Coupling Co., 4973 West Lake street, Chicago, has introduced a new L-R type $H$ nonlubricated heavy duty flexible coupling, which has 80 per cent greater load carrying capacity. The individual load cushions are free floating between the metal jaws and rest upon the central hub, being secured in place by an endless steel floating cushion retainer. Cushions are free to move and adjust themselves to any momentary position of the jaws. In operation, one half of the cushions are idlers, except on reversing loads. Couplings are available with either of three types of resilient cushioning materials-metalflex, leather load

cushions, or multiflex cushions. This particular coupling is made in standard sizes with bores from $1^{1 / 2}$ to 14 inches (5 to 3000 horsepower at 100 revolutions per minute).


## Airless Blast

## Cleaning Equipment

- W. W. Sly Mfg. Co., 4700 Train avenue, Cleveland, has introduced two new pieces of equipment, the Centri-Blast rotary mill and CentriBlast rotary table, for airless blast cleaning. The former is for cleaning rugged castings and the latter is for the more delicate, flat and intricate castings. Abrasive is fed to the wheel in a simple manner, with an initial velocity produced by a small blower. This distributes it uniformly over the blades of the blast wheel. This, plus the centrifugal velocity created by the wheel, results in a more powerfu] blast. The blast, by being concentrated and directionally controlled,

accumulates added force. Machines feature special alloy wear plates on the rotor. Blades are designed and fastened in the wheel so they can be readily changed.


## Tool Room Machine

[ Hannifin Mfg. Co., 621 South Kolmar avenue, Chicago, announces a No. 10 tool room machine which combines a lathe, drill press, horizontal milling machine and vertical milling machine in one unit. It may be used for production of many kinds of parts manufactured in small quantities. The lathe bed is mounted on a heavy base and the tail stock has ground gibs on all bearing surfaces for take-up in any direction. Spindle is ball bearing mounted, and is formed to take adapters having $B$ \& S No. 10 tapered shank. The compound slide has rapid adjustment features and extra strong tool slide. A 4-inch, 3-jaw universal chuck is

furnished together with a 3-jaw No 6-A Jacobs chuck for the tail stock. The drill press unit has easily acces-
sible controls. Its 9 -inch adjustable table is rigidly mounted on the main machine column. Both rapid hand feed and worm drive feed are provided.

The horizontal milling machine has a table which is rigidly fitted to the long bearing with an adjustable gib in the saddle. A large hand wheel with micrometer scale gives rapid vertical feed. The vertical milling machine is adapted to convenient, accurate handling of a complete range of work. Its spindle is chrome nickel steel and is mounted in large ball bearings. Horizontal, vertical and cross feeds have hand
wheels fitted with micrometer scales

## Swing Frame Grinding And Polishing Machine

■ Jefferson Machine Tool Co., Fourth, Cutter and Sweeney streets, Cincinnati, has introduced a No. 101 swing frame grinding and polishing machine. It is also utilized (with the usual standard type of buffing wheels) for grinding or polishing sheets, tubing, bars and shapes too large for the usual standard floor lathes.
It can be swung forward and


- 3 Shepards speed assembly for this machine tool manufacturer. Here again Shepard Niles planned load-handling is paying dividends. Every process that needs a lift is served by a Shepard Niles crane or hoist-production moves swiftly and surely, with never a hiteh or a halt. All along the production line-wherever you need a lift-there's a Shepard Niles crane or hoist of the exact type and capacity for the job.

> WELDED GIRDER TYPE

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ing friction is minimized by pin bearing and balanced armature. Relays are available in two types, one having contacts separate from coil circuit for general applications and the other with contacts interconnected with the coil circuit for use with con-tact-equipped galvanometers or sensitive mercurial thermostats.

## Wire Wheel Brushes

- Van Dorn Electric Tools, Towson, Md., announces new whirlwind wire wheel brushes for cleaning castings, removing scale, paint and rust, etc. Brushes are available with wire suitable for coarse or fine work and in a variety of wheel sizes to suit requirements.


## Fluorescent Unit

- Hygrade Sylvania Corp., Salem, Mass., announces the Miralume C101 fluorescent lighting unit. The lamps and chassis in this unit are housed in a sand-blasted, glass-paneled shade, triangular in cross-sectional shape. Units are available for operation on either $110-125$ volts or $220-250$ volts, 60 cycle alternating current.
It is available completely assembled and wired, ready to install.


## Flange Head Oil Immersion Heater

- Westinghouse Electric \& Mfg. Co., Mansfield, O., has developed a special flange head oil immersion heater for use in high pressure systems.

All of the heater tubes are steel, silver soldered into a cast iron head. Heaters are for both circulating and noncirculating systems. Noncirculating heaters have a rating of 1 to 3 kilowatts for 115 or 230 volts with two heater tubes ranging in length from $14 \%$ to $377 / 6$ inches. Circulating heaters have either two or four heater tubes $33 \frac{3 / 8}{}$ to $37^{7 / 4}$ inches long with a rating of 5 to 8 kilowatts for 230 volts.

## Fire Extinguisher <br> Wall Bracket

- Pyrene Mfg. Co. Newark N. J., announces a new fire extinguisher wall bracket for keeping extinguisher from swinging or scratch ing walls and from being knocked down.

It is equipped with a long steel band at the back extending the length of the extinguisher and provides 2 -point suspension. The top of the bracket slides into the standard supporting loop on the extinguisher. A semicircular holder fits
into and around the apron of the extinguisher at the bottom to prevent sidesway. The extinguisher is held in a firm position but may be removed easily and quickly in emergencies.

## Combustion Furnace

- Harry W. Dietert Co., 9330 Roselawn avenue, Detroit, announces a varitemp combustion furnace for carbon and sulphur determinations of all metals. Having a temperature range up to 2750 degrees Fahr., it also is adaptable for combustion of coal, coke and oils for determina-
tion of sulphur with a Leco sulphur determinator.

The furnace uses three Blobar heating elements which are placed equidistant around the outside of the combustion tube. This imparts uniform and efficient heating. A high temperature zone of 6 inches in length is obtained in the tube. The combustion tube is held securely on each end by a clamp faced with an asbestos gland. Electrical wiring, switches and transformer are enclosed and ventilated. Two rotary switches on the front of the furnace select the proper voltage.
The temperature is indicated by

## Production

## Costs Go Down

When you stop the waste of dripping, leaking oil. Because oil always escapes from bearings frequent re-application is necessary. Even so, bearings run dry, get hot and waste power. Breakdowns from worn parts are all too frequent.

Such losses are stopped by NON-FLUID OIL. Drip-less and waste-less, NON-FLUID OIL stays in bearings and lubricates until entirely consumed. It lasts longer and needs less frequent application.

Used successfully in leading iron and steel mills. Send for testing sample today-prepaid-NO CHARGE.

## NEW YORK \& NEW JERSEY LUBRICANT CO.

Main Office: 292 MADISON AVENUE, NEW YORK warehouses:


MODERN STEEL MILL LUBRICANT
Better Lubrication at Less Cost per Month
a fan-shaped compensated pyrometer meter on the front of the furnace.

As the furnace measures 16 inches in diameter, it allows a heavy wall of insulating brick and Suprex insula. tion to be used to conserve clectrical power.

## Go and No-Go Gages

. McKenna Metals Co., Latrobe, Pa., announces go and no-go gages tipped with Kennametal for gaging of cylinders, tubing and other parts

where dimensions must be held to a close tolerance. They consist of notched steel blanks with small pieces of Kennametal brazed at both ends where the work is measured. Difference in width between the go end and the no-go end on the gages illustrated is 0.002 -inch. However, gages can be made to measure any practical tolerance in almost any diameter.

## Spray Booth

Binks Mfg. Co., 3114 Carroll avenue, Chicago, has announced two low priced, paint spray booths to their Roche low-cost line. Booths are of 22 -gage sheet metal compan-

ion flange construction. They are available in one standard size only, width, height and depth being 3 feet 6 inches each. All panels are
interchangeable, so exhaust fan can be run out of top, side or back. Price of booth without legs is $\$ 27$, or $\$ 37$ complete with 31 -inch legs.

## Portable Lamp

E U.C Lite Mfg. Co., 500 North Dearborn street, Chicago, announces a No. 700 big beam portable lamp which projects a ray over 2000 feet. It is constructed with a 6 -inch parabolic silvered reflector, prefocused bulb and simple head focus without adjustments of any kind. It operates on four No. 6 dry cells at maximum efficiency on any all night jobs.

## Speed Reducer Winch

- Stephens-Adamson Mfg. Co., Aurora, Ill., has added to its line of hand and motor winches a new Saco speed reducer winch for han-

dling very small or large capacities. Its feature is a jaw clutch which releases the pulling rope when disengaged. The speed reducer incorporated enables the speed of the drum to be determined by placing the proper size sheave on the motor drive shaft of the reducer, since first reduction of the unit takes place through adjustable V-belts. Second reduction is through cut steel helical gears inside the cast iron housing.


## Sawing Machine

Continental Machines Inc., 1301 Washington avenue, Minneapolis, has placed on the market a new Super Doall sawing machine which not only draws the work into the saw but controls the curvature of the cut mechanically with a hand wheel. It accommodates saws 1 -inch wide as weil as the usual range of narrow saws used in contour sawing. Saw guides hold any thickness of band that is used on the machine. The Machine is furnished with three widths of file bands and three abrasive polishing bands. Saws and files and polishing bands are all guarded to the point of work. A $1^{1 / 2}$-horse power motor is incorporated in the base of the cabinet. A 11 -horsepower motor in the column operates
the grinder for the automatic bu welder. Other features include i luminated magnifying attachmer and remote control push butto

starting switch. This model is fu nished complete with cut-off an mitering attachment, automatic dis cutting attachment, rip fence, ele tric etching pencil, table tilt con pensator and a heavy work slide.

## Water Valves

Albright Equipment Co., 9 Crafts building, Pittsburgh, a nounces a series of Hydra valv for use in hydraulic presses and $m$ chinery. They may be used on w ter, steam and oil lines, havir pressures up to 4000 pounds pi square inch. Internal parts are

stainless steel construction an electric solenoids with push butto control. Valves are made in thre body types, brass, bronze, and stee standard sizes include $1 / 2,3 / 4,1,1$ : $13 / 2$ and 2 -inch diameters. Largt sizes are available.

# Copper Alloy Bulletin 

## Ledrite Rod Speeds Production of Traps

Ledrite* (free-cutting brass rod) meets all production and design requirements in many parts of the 7M Thermostatic Traps made by Warren Webster \& Company. These unusual traps, used for process steam applications and.on the radiators of Webster Steam Heating Systems, are fully compensated for pressure, and operate efficiently at any point over their entire pressure range.
Parts made from Ledrite include upper and lower thermostat hubs, union nipple, and seat casing. Ledrite, developed by Bridgeport especially for automatic screw machine work, offers exceptional opportunities for high-speed production.


Memos on Brass-No. 11
Brass often proves to be more economical than other materials that are lower in initial cost. In many applications the case and speed with which brass can be fabricated more than offset a differential in first cost.

## Fine Bronze Screens <br> Shut Out Sun's Heat

New screens that are said to exclude the heat of the sun without shutting off light, view, or breeze promise a new measure of relief on sweltering summer days. The screens, says the maker, are like Venetian blindsbut with the slats the width of a pencil lead, and the thickness of a sheet of paper. Vertical wires hold the flat horizontals at a fixed angle that lets in the light, keeps out direct radiation. The screens are made from bronze to assure long life when exposed to weather conditions.

# Copper and Its Alloys Are Easily Colored by Chemical Treatments 

Attractive Tones Range Through Browns to Black; Reds, Blues, and Antique Finishes Can Be Obtained

While the natural colors of brass and copper are an important factor in their popularity, there are many cases in which the fabricator desires to color these metals artificially. This is a relatively simple process, for the copper alloys readily lend themselves to a variety of chemical treatments that produce attractive colors.

## Factors Affecting Color

A few preliminary cautions should be noted. In general, copper and high copper alloys are more readily colored than the low copper alloys, and the color obtained is affected by the copper content. Immersion time and temperature also affect the color, and it is usually desirable to arrive at the proper conditions through experiment. The work must always be absolutely clean to obtain satisfactory results.

## Brown and Black Colors

A versatile solution applicable to copper and to alloys containing at least $85 \%$ copper

## Brass a Favorite in Jewelry Manufacture

The attractive color of brass and the ease with which it can be fabricated, polished, or plated make it a leading choice in the manufacture of jewelry. An outstanding advantage of brass is the fact that its color can be varied over a wide range by careful control of its composition. If desired, the color of gold can be closely simulated.

Typical of the attractive jewelry that can be made from brass are the chains illustrated, manufactured by Universal Chain Co., Inc

has the following proportions:
Hot water. .
1 gal.
Potassium sulfuret
2 oz.
Caustic soda
3 oz.

Use solution hot at $160^{\circ}$ to $180^{\circ} \mathrm{F}$. Tones develop in this order: brownish, reddish bronze, bluish black, and black. The work is removed when the desired tone is reached, and then washed thoroughly. Scouring with pumice and water or oil or scratch brushing develops additional tones and finishes.

A solution that will produce a black color on brass containing less than $85 \%$ copper (including leaded brass) is prepared as follows: Dissolve 8 ounces of copper carbonate in 1 pint of $26^{\circ}$ Baumé ammonia water. Add to 1 gallon of water heated to $150^{\circ} \mathrm{F}$. Then add 4 ounces of crystal sal soda. Use at $150^{\circ} \mathrm{F}$.

## Red Tones

The striking color known as "Royal Red" can be produced on copper by heat treatment after lead plating, but for production work it is more practicable to immerse the work in molten sodium nitrate. The work is then dipped in paraffin oil, dried in sawdust, and buffed on a soft wheel with rouge.

Brass can be given a red color with the following solution:

$$
\begin{aligned}
& \text { Iron nitrate. ................ } 6 \mathrm{oz} \text { oz } \\
& \text { Sodium hyposulphite . . . . . } 6 \mathrm{oz} \text {. } \\
& \text { Water . . . . . ............... } \mathrm{gal} \text {. }
\end{aligned}
$$

Reaction is accelerated by heating solution to $170^{\circ} \mathrm{F}$. Changing the proportions to 2 ounces of iron nitrate and 8 ounces of sodium hyposulphite produces a green color.

## Artificially Produced Patina

The extremely attractive patina developed on copper after exposure to the weather has been the subject of considerable study, and many attempts have been made to produce the patina artificially.

One method which is reported to give highly satisfactory results was developed after several years of research work. Space does not permit a full description of the process, but Bridgeport will gladly refer readers to a source from which complete details can be obtained.

The formulas given in this article represent only a small percentage of the solutions that have given satisfactory results. A radically different method of metal coloring is the relatively new patented process in which, using a single solution with the aid of current. an extraordinary variety of colors can be produced.

## ALLOYS OF COPPER

This is the thirteenth of a series of articles on the properties and applications of the copper alloys, and continues the subject of Common High Brass.

## COMMON HIGH BRASS

As pointed out in last month's article, Common High Brass is the most widely used alloy of copper and zinc for fabricating purposes, because it is the most economical alloy suitable for severe cold working.

The reasons for the wide use of Common High Brass can be clearly seen by reference to the accompanying curves. It will be noted that the properties which can be obtained cover a wide range. Typical applications of Common High Brass include electrical fittings, flashlight parts, and automobile hardware. Large quantities of Common High Brass are employed for the manufacture of screws, rivets, and similar products by the cold heading process.


Fig. 1-Effect of Annealing Temperatures on Properties of Common High Brass.


Fig. 2-Effect of Cold Drawing on the Properties of Common High Brass.

## Copper, Bronze Extend Life of Relief Valves

Bronze for the valve body and copper for the diaphragm give the best service and longest life in diaphragm relief valves, in the opinion of J. E. Lonergan Co., manufacturer of the popular DRV Model

Designed primarily to meet the requirements of the A.S. M E. Code for Unfired Pressure Vessels, the valve is used solely for water relief purposes, and a high degree of resistance to corrosion is extremely important. By using copper and bronze, Lonergan produces a valve that is superior in service life to similar valves employing materials more likely to deteriorate.


## Brass Finds Wide Use In Wheatstone Bridges

Brass is practically the only metal to be found in the precision Anthony-Pattern Wheatstone Bridge manufactured by Leeds \& Northrup Company. Said to be the most accurate general-purpose bridge manufactured in this country, it is extensively used by research and testing laboratories to check and maintain resistance standards.

Brass parts in the Anthony-Pattern Bridge include bindingposts, plug blocks, bars, plugs, screws, and even the forms on which the resistor
 coils are wound.


Reduction by Rolling, B\& SNO.
Fig. 3-Approximate Bending Characteriatic: of Common High Brass Shect.

## NEW DEVELOPMENTS

Plating power is said to be available from a new light-weight unit especially suitable for small plants, experimental work, or small jobs in large plants. Unit delivers 4 amperes at $71 / 2$ volts on continuous load; operates on alternating current only
(No. 60)
New lock-nuls are designed for insertion in sheet metal to increase the thread area. They are said to permit the use of lighter gage metals and to simplify assembly. It is said that they can be clinched to the metal by a swaging tool.
(No. 61)
A liquid filer for plating solution is mounted, together with pump and motor, on a casterequipped truck to form a complete portable unit. Capacities are said to range from 5 to 30 gpm.
[No. 62]
Numbering plates for gates, plant equipment, etc., are cast in one piece from acidresisting bronze. Maker says they can be supplied in sizes up to $3 \times 2$ feet in any style or combination of letters and figures. Letters and figures are raised for high visibility.

Immersion heaters are said to be especially designed for heating alkaline plating solutions. They are made in circulating and non-circulating types. Capacities range from 1 to 3 kw for non-circulating type; from 5 to 8 kw for circulating.
(No. 64)
New goggles are said to be designed particularly for gas welders who must wear visioncorrecting glasses. Goggles fit snugly over any type of glasses, it is claimed, and protect the eyes against sparks and glare.
(No. 65)
A polishing machine has a jointed radial arm that extends horizontally from wall mounting plate, and mounts a vertical shaft at its outer end. Arm assembly is said to provide sufficient movement to enable operator to cover area 4 feet square.
( No . 86)
Smooih cores for casting non-ferrous metals can be made by treating the cores with a new wetting agent, it is claimed. The wetting agent is used in a solution that also includes molasses, graphite, and water.
(No. 67)
Three-ply rubber lining is said to be suitable for lining bright nickel plating tanks. Lining is reported to consist of a layer of hard rubber cushioned between two layers of soft rubber, the three being vulcanized to form an integral unit. Installation is made by the manufacturer's technicians.
(No. 68)
This column lists items manufactured or developed by many different sources. Furtherinformation on any of them may be obtained by writing Bridgeport Brass Company, which will \&ladly refer readers to tho manufacturer or other source.

## PRODUCTS OF THE BRIDGEPORT BRASS COMPANY

## Executive Offices: BRIDGEPORT, CONN.-Branch Offices and Warehouses in Principal Cities



Canadian Steel Production at

## All-Time Peak: Capacity Expanded

1 CANADA'S production of steel ingots and castings during May totaled 174,417 gross tons, an alltime monthly high, with Dominion plants operating at virtual capacity. Demands made upon steel producers are still increasing as Canada's war program gathers further momentum.

Plant expansions and enlargements, undertaken to increase steel production for war needs, will have increased the country's steelmaking capacity more than 30 per cent by the end of this year. Nearly all mills have either already completed or are engaged in construction and expansion programs.

Steel production during first five months this year totaled 792,033 tons, also an all-time record, compared to 472,239 tons in corresponding 1939 period. April output was 153,451 tons; in May, 1939, 121,033 tons.

May pig iron production totaled 93,254 gross tons, compared with 84 ,210 in previous month and 57,746 tons in May, 1939. Output included basic iron, 78,553 gross tons; malleable, 6787, and foundry, 7914 tons. Cumulative production for five months including May was 460,971 tons, compared to 243,716 in same period last year.

Ferroalloy output in May declined 28 per cent to 10,272 tons from April's total, 13,989 tons. Production in May, 1939, was 4925 tons.

Seven blast furnaces were active May 31, with one out for relining, compared to eight in blast April 30. Last week three stacks were down.

Steel interests declare sales are holding at a high rate, with demand widely diversified. Sharp increases in requirements for war purposes have more than offset any tendency towards decline in demands for domestic consumption. Mills continue to push forward delivery dates on sheets, plates and merchant bars, with heavy booking on these materials reported into third quarter. New booking continues at a rapid pace. Dominion government is likewise spending large sums on tools, plants and equipment to facilitate production of war materiel.
C. D. Howe, munitions and supply minister, Ottawa, reports negotiations for purchase of airplane engines totaling $\$ 8,000,000$ from United States have been completed. Engines will be for installation in Canadian-built Fleet and Anson trainers, are expected to expedite British Commonwealth air training
program. Delivery is to start im. mediately, with all engines available within ten months.

Munitions and supply department, Ottawa, last week reported placing 849 new contracts; total value was \$9,482,494.

## Government Agencies Study Steel Needs

## (Concluded from Page 23)

is plenty of steel capacity to take care of government steel needs, in addition to regular business. There are certain exceptions to this, notably armor plate.

Mr. Stettinius has stated that a "quick" survey will be made of all industries dealing with the present emergency following which it is probable that he will call some of the industries into conference. The steel industry, of course, is included.
Main objective of the iron and steel division of the advisory commission at this particular time at least is to act as a liaison between the steel industry and the advisory commission of the defense council. In other words, if Mr. Stettinius and his organization desire any information on the steel industry, he will apply to Mr. Tower and if members of the industry on the other hand want information from the commission, they will contact Mr. Tower. At the moment the steel division consists only of Mr. Tower as chief and W. A. Hauck. This organization will be increased as the demands upon it increase. Mr. Tower now spends several days a week in Washington. Mr. Hauck spends all of his time in Washington.

## National Defense Speed Hinges on Standards

## (Concluded from Page 26)

Pittsburgh; and John A. Roeblings' Sons Co., Trenton, N. J.

Honorary memberships were awarded to Cloyd M. Chapman, consulting engineer, New York; H. E. Smith, materials engineer, White Plains, N. Y.; and Thomas R. Lawson, head, department of civil engineering, Rensselaer Polytechnic Institute, Troy, N. Y.
William M. Barr, chief chemical and metallurgical engineer, Union Pacific railroad, Omaha, Nebr., was elected president for the 1940-41 term. Herbert J. Ball, professor of textile engineering, Lowell Tex-
tile Institute, Lowell, Mass., was named vice president for two years. G. E. F. Lundell, chief, chemistry division, national bureau of standards, Washington, elected a vice president in 1939, continues in that post for another year.

Five new members of the executive committee were named as follows: C. H. Fellows, head, chemical division, research department, Detroit Edison Co., Detroit; Jerome Strauss, vice president, Vanadium Corp. of America, New York; Paul D. Merica, vice president and director, International Nickel Co. Inc., New York; Stanton Walker, director, engineering and research division, National Sand and Gravel association, Washington; and Roger C. Griffin, treasurer, Arthur D. Little Inc., Cambridge, Mass.

Continuing on the committee are: J. J. Allen, chief chemist, Fall River plant, Firestone Tire \& Rubber Co., Fall River, Mass; T. S. Fuller, engineer of materials, works laboratory, General Electric Co., Schenectady, N. Y.; M. A. Swayze, director of research, Lone Star Cement Corp., Hudson, N. Y.; J. L. McCloud, metallurgical chemist, Ford Motor Co., Dearborn, Mich.; and R. D. Bonney, assistant manager of manufacturing, Congoleum-Nairn Inc., Kearny, N. J.

The next spring meeting and group committee meetings will be held in Washington, March 3-7, 1941. Next annual meeting is scheduled for Chicago, June 23-27, 1941.

## Philadelphia Steel Club Holds Annual Outing

- Steel Club of Philadelphia held its annual outing June 21, at Aronimink club, Philadelphia. Several hundred representatives of leading steel producing and consuming companies joined in an afternoon of golf and a dinner in the evening.

Registration committee included: S. H. Baker, Sharon Steel Corp., chairman; R. H. McCracken, Central Iron \& Steel Co.; Paul King, Worth Steel Co., and Gerald Boyd, Youngstown Sheet \& Tube Co.

Starting committee was composed of: Roger Clapp, John A. Roebling's Sons Co., chairman; William Steytler, Jones \& Laughlin Steel Corp.; Frank Shants, Lukens Steel Co.; L. L. Anderson, American Steel \& Wire Co.; A. MacLean Jr., Rustless Iron \& Steel Corp., and P. B. Burtis, Bethlehem Steel Co.
Robert Saunders, Weirton Steel Co., W. O. Lange, Phoenix Iron Co., and A. M. Wortley, American Rolling Mill Co., formed the stunt committee. H. W. Merriman, Alan Wood Steel Co. and C. H. Stoeckle, Crucible Steel Co., were the prize committee.

# Inter-Plant Handling 

## (Concluded from Page 50)

onstrated in a short period of operation, will be increased materially upon completion of an expansion program costing in excess of $\$ 500$,000 , recently planned for the Mans field plant.

A major item in the building program will be construction of a new metal stamping building adjacent to the vitreous plant. The benefit of this in simplification of manufacturing operations is obvious, since it will remove the need for double handling.

Steel and other materials will be unloaded from freight cars directly into the new building. Range bodies and parts, refrigerator cabinets, and other ware will be stamped out there and enameled in the adjacent vitreous plant. After enameling, they will be carried as needed by the conveyors on the new bridge to the assembly lines in the main plant

## Ryerson Now Handling New Steel Alloy

- SAE 4815, a new carburizing nickel-molybdenum steel, which recently has come into prominence for heavy duty gear and shafting applications, is now being carried in stock by Joseph T. Ryerson \& Son Inc., Sixteenth and Rockwell streets, Chicago.
In the normalized condition, the
steel's machining properties compare with SAE 4615 and 2315 in respect to cutting speeds and finish. Carburizing practice is much the same as for SAE 2315. Although some shops are quenching direct, the single quench from above the core critical after slow cooling from the carburize temperature is preferred. Its distortion compares with SAE 2315 or 4615.

Outstanding advantage of this new alloy is the high core strength which may be developed by the single quench treatment. In sections up to 1 -inch tensile values up to 200,000 pounds per square inch and yield strengths in the neighborhood of 165,000 pounds per square inch may be developed in the core together with a hardness up to 415 brinell, providing excellent backing for the case under crushing loads. The case provides good resistance to wear, spalling and pitting fatigue.

Besides heavy duty parts, this steel is recommended for miscellaneous stressed parts of trucks, airplane motors, tractors, pneumatic and machine tools and similar applications. It is available from Ryerson in hot rolled rounds (not annealed) in diameters ranging from $1 / 2$ to 6 inches inclusive.

## Milk Cooler Features Stainless Construction

A large capacity milk cooler recently announced by York Ice Machinery Corp., York, Pa., features nearly 100 per cent stainless steel construction, both inside and out.


Ammonia headers, cabinet bottom support and gravity-feed system are the only parts of the cooler that are not of stainless. The milk cooling sections are die-stampings, welded and polished. Besides being attractive and compact, the cooler can be cleaned quickly and easily.

## New V-Belt Ratings

## (Concluded from Page 60)

" $D$ " belt operating on a 12.6 -inch pitch diameter sheave is much like bending a wire back and forth between your fingers. The friction from flexing causes heat to be gen crated inside the belt. As a result, the belt disintegrates rapidly to a point where it finally breaks. Running the belt on a comparatively small sheave causes excessive friction on the pitch line, and disintegra tion there may ruin the belt long before it has had a chance to give satisfactory service.
But by using proportionately larger diameter sheaves such as a " C " belt on a 12.6 -inch pitch diam. eter sheave, the friction and heat are almost entirely eliminated and what heat is developed is easily dissipated, thus causing no damage. This results in longer belt life. At the same time, each belt has a chance to give its whole strength to pulling the load instead of sharing its pull with heat and friction.
It becomes evident that large diameter sheaves for $V$-belt drives are the best to use from every angle, whether it is original cost, maintenance or long life. The new belt ratings with larger sheave diameters thus are a help in obtaining the most satisfactory V-belt drive.

## Three-Section Furnace <br> (Concluded from Page 64)

lowed to drain and are fed directly onto the chain belt conveyor of the tempering section where they are brought up to desired temperature and held for a soaking period, after which they pass into hoppers where they cool slowly or where they may be quenched again if required. Tempering section also is under automatic control with a maximum range of 1300 degrees Fahr. Four pyrometers and 16 thermocouples serve to regulate and record the heat-treating temperatures.

While bright heat treatment has not been attempted, good regulation of furnace atmosphere is obtained. Both high temperature section and the tempering unit are heated under as well as over the hearth to insure maximum uniformity. The furnace was designed by Horace C. Knerr, president, and built by the company.

# Steel Deliveries Are Being Extended 


#### Abstract

Consumers increase inventory to protect against shortage. Defense needs not yet defined. Railroads continue heavy buying


## Demand

Strong; deliveries delayed in some products.

Generally firm; scrap shows weakness.

## Production

Up 1 point to 89 per cent.

- ALTHOUGH practically none of the expected heavy steel requirements for national defense has reached steel mills production continues at a rate within reaching distance of practical capacity.

Announcement by the British buying commission that Great Britain will assume all the French contracts for war materials, with small changes in specifications, has reassured steelmakers on that score and production will proceed at once. Other export tonnage is appearing in the American market following drying up of usual European sources of supply.

In addition to airplanes and munitions the defense program will bring out heavy requirements for industrial expansion and shipbuilding, plans for the latter involving an unprecedented number of ships for which steel tonnage will be immense, though required over a long period.

Accumulation of mill backlogs under present active buying is indicated by steady advancement of delivery dates, now several weeks in the future on some prod ucts. In general buyers are adding to inventory as a safeguard against expected curtailment of supplies as defense measures bring tonnage to mills, with perhaps priority provisions. Warehouses are also adding io stocks for the same reason.

Railroad buying has become an important factor, with cars, locomotives and rails being booked in unusual volume for this season. While car purchases last week were not equal to those of the two preceding weeks important inquiries have come out for early closing, including 3000 cars for the Illinois Central, 2275 for the Southern Pacific, 1550 for Norfolk \& Western and 2345 freight and eight passenger cars for the Pennsylvania. Placing of 46,000 tons of rails by the Chesapeake \& Ohio and Nickel Plate is the first large purchase of the present movement. Norfolk \& Western plans to buy 25,000 tons and a Brazilian railway has placed 22,500 tons with Inland Steel Co., pending completion of credit arrangements, an Inland vice president having gone to Rio Janeiro to close the deal. The Santa Fe has placed two 54,000-horsepower locomotives for road freight service and the Pennsylvania plans to buy two steam locomotives.

Structural and concrete reinforcing steel inquiries
and bookings bear striking evidence of growing industrial preparations for defense measures by private enterprise and government agencies. While no unusually large single tonnages have been closed the number of plant additions and army and navy structures is of moment. Some fabricators have been booking tonnage to the point they are well filled and competition, especially in reinforcing bars, is much less, giving more stability to prices.

Automobile production continues to give way slowly to the seasonal recession, 87,550 units being made last week, compared with 90,060 the preceding week. In the corresponding week last year output was 70,663 cars.
Scrap prices have weakened under pressure of heavy supplies and return of some tonnage bought for export and now diverted to domestic channels since shipment is interfered with. In face of continued high steel production many observers regard this as a correction and believe it will be only temporary. The composite price of steelmaking grades dropped 71 cents last week, to $\$ 19.04$, the first decline since the second week in April. The finished steel composite is unchanged at $\$ 56.60$ but the iron and steel composite fell four cents, to $\$ 37.76$, because of lower scrap prices.

Advance of $\$ 1$ per ton in pig iron price by the Utah furnace has not been rellected in the eastern market and no indication has been given as to future prices. Most melters are covered for third quarter and buying is light but shipments are increasing steadily. Foundries in some cases are adding to stocks as protection against possible future shortage.

Steelworks operations last week advanced 1 point to 89 per cent of capacity as all districts but two held or improved their rate. Chicago dropped 1 point to 92 per cent and Cincinnati $41 / 2$ points to 81 per cent. Unchanged rates held at Birmingham, 88; Wheeling, 90; Buffalo, $90^{1 / 2}$; Eastern Pennsylvania, 83. Detroit gained 3 points to 92 per cent, St. Louis $2^{1 / 2}$ points to $701 / 2$, Cleveland 1 point to $85^{1 / 2}$, Pittsburgh 1 point to 82, New England 15 points to 85 and Youngstown 2 to 80 per cent.

## COMPOSITE MARKET AVERAGES

|  | June 29 | June 22 | June 15 | One Month Ago May, 1940 | Three Months Ago March, 1940 | One <br> Year Ago <br> June, 1939 | Five <br> Years Ago <br> June, 1935 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Iron and Steel | \$37.76 | \$37.80 | \$37.76 | \$37.33 | \$37.07 | \$35.69 | \$32.42 |
| Finished Steel | 56.60 | 56.60 | 56.60 | 56.60 | 56.50 | 55.70 | 54.00 |
| Steelworks Scra | 19.04 | 19.75 | 19.33 | 17.18 | 16.47 | 14.49 | 10.45 |

Iron and Steel Composite:-Plo Iron, scrap, bllets, sheet bars, wire rods, tin plate, wire, sheets, plates, shapes, bars, black
plpe, rails, alloy steel, hot strip, and cast fron plpe at representalive centers. Finlshed Steel Composite:-Plates, shapes, bars,
hot strip, nails, tin plate, pipe. Steelworks Scrap Composite:-Heavy melling steel and compressed shects, hot strip, nails, tin plate, pipe. Steelworks Scrap Composite:-Heavy melting steel and compressed sheets,

## COMPARISON OF PRICES

Representative Market Figures for Current Week; Average for Last Month, Three Months and One Year Ago

| Finished Material | $\begin{aligned} & \text { June } 29 \\ & 1940 \end{aligned}$ | $\begin{aligned} & \text { May } \\ & 1949 \end{aligned}$ | $\begin{aligned} & \text { Mar. } \\ & 1940 \end{aligned}$ | $\begin{gathered} \text { June } \\ 1939 \end{gathered}$ | Pig Iron | $\begin{aligned} & \text { June } 29, \\ & 1940, \end{aligned}$ | $\underset{1940}{\text { May }}$ | ${ }_{1940}^{\text {Mar. }}$ | June 1939 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Steel bars, Pittsburgh | ${ }_{2}^{2.15 \mathrm{c}}$ | ${ }_{2.15}^{2.150}$ | ${ }_{2.15}^{2.15 \mathrm{c}}$ | ${ }_{2.15}^{2.15 \mathrm{c}}$ |  | \$24.34 | \$24.34 | \$24.34 | \$22.34 |
| Steel bars, Chicago ${ }_{\text {Steel }}$ | - | ${ }_{2}^{2.47}$ | ${ }_{2}^{2.45}$ | ${ }_{2.47}^{2.15}$ |  |  |  | 22.50 |  |
| Iron bars, Chl | ${ }_{225}$ | 2.25 | 2.25 | 2.05 | No. 2 foundry, Plttsburgh..... | 24.21 | 24.21 |  | ${ }_{22.21}^{22.34}$ |
| apes, | 210 | 2.10 | 2.10 | 2.10 | foundry, Chicap | 2300 | 23.20 | 23.00 |  |
| Shapes, | 2.215 | 2.215 | 2.215 | ${ }^{2.215}$ | No ${ }^{\text {B }}$ |  |  |  | 38 |
| Shapes, Chicago | ${ }^{2.1}$ | 2.10 | 2.10 | 2.10 | Southern No. 2 . de |  |  |  |  |
| Plates, $\begin{aligned} & \text { Plitsburgh } \\ & \text { Plates, Philadiolphla }\end{aligned}$ | 2.10 | ${ }_{215}^{2.10}$ | 2.15 | 2.15 | No. 2 X , del. Phila. (di | 5.215 |  |  |  |
| Plates, Chicago | - ${ }_{2.10}^{2.15}$ | ${ }_{2.10}^{2.15}$ | ${ }_{2.10}$ | ${ }_{2.10}^{2.15}$ | Manleable, Vanle, Chlc | 23.00 | ${ }_{23,00}^{23.00}$ |  |  |
| Sheets, hot-rolled, Pittsburgh | 2.10 | 2.10 | 2, |  | Lake Sup., charcoal, del. Chicago | 30.34 | 30.34 |  |  |
| Sheets, cold-rolled, Plttsburgh | 3.05 | 3.05 | 3.05 | 3.05 | Gray forge, del. Pittsbur | 23.17 | 23.17 | 23.17 | ${ }_{21.17}$ |
| Sheets, No. 24 galv,, Plitsburgh | 3.50 | 3.50 | ${ }^{3.50}$ | ${ }^{3.50}$ | Ferromanganese, del. Pittsburgh |  | 105.33 | 105.33 | 85.33 |
| Sheets, hot-rolich |  |  |  |  |  |  |  |  |  |
| Sheets, No. 24 galv, Gary | 3.05 | 3.50 | 3.50 | ${ }_{3.50}$ | Scrap |  |  |  |  |
| ght bess., bastc wire, Pltts. | 2.60 |  | 2.60 | 2.60 | Heavy melt. steel, plits. |  | \$18.00 | \$17.05 |  |
| plate, per base box, Pitts |  | \$5.00 | \$5.00 | \$5.00 | Heavy meit. steel No. 2, E. Pa |  |  | 15. | 13.10 |
|  |  | 2.55 | 55 |  | Heavy meiting |  |  |  |  |
|  |  |  |  |  | Ralliroad stel specialtes, chicago | 21.75 | 19.75 | 18.40 | 15.30 |
|  |  |  |  |  | Coke |  |  |  |  |
| Slabs, Plttsburgh, | 00 | 4.00 | ${ }^{34.00}$ | 34.00 | Connellsville | \$4.7 |  |  |  |
| , |  |  | 34. | 34. | Connellsville, fou |  |  |  |  |
| ds No. 5 to ${ }_{3}$-inch, Pl | 2.00 | 2.00 | 2.00 | 1.92 | Chicago, by-product fary, del. | 11.25 | 11.25 | 11.25 | 10.50 |

## STEEL, IRON, RAW MATERIAL, FUEL AND METALS PRICES

## Sheet Steel

Pitsburgh Iot IRolled

Pltsburgh
Cleveland Detrolt, del. Burfalo
Sparrows Polnt, Md.
New York, del. Philadelphla, del Granlte City, III. Middletown, O . Birmingham
Pacifle Coast ports

> Cold Rolled

Pittsburgh
Chleago, Gary
Burtalo
Cleveland
Detrolt, delivered
Philadelphia, del
New York, del.
Granite City, III.
Middletown, O .
Youngstown, O .
Pacinc Coast ports .... 370 c

## Galvaized No. 24

Pittsburgh
Chicago, Gary
Burtalo
Sparrows Polnt, Md.
Phlladelphla, del.
New York, dellvered
Birminghim

Except when otherwise designated, prices are base, f.o.b. cars.



## Wire Products

Pitts－Cleve．－Chicago－Birm．base per 100 lb ．Keg in carlonds
Stamiard and cement coatted wire nalls ．．．．$\$ 2.55$ Polished fence staples．
2.55 e Annealed rence whre．． 3.05 c

Galv．rence wite 3.40 c

Woven whe renclng（base
C．L．column）
single foop bile tler
（buse C．L．column）
Galv．Varbed wire，
80 －rod spools，base
column
Twisted barbless
wire，column ．．．．
To Manufucturlng Trade
Base，Pitts．－Cleve．＝Chicagn－ Birminghain（excent spring

Bright bess，basic wire．． 2.60 c Calvanized whe ．．．．．．． 2.60 c Sprling whe
3.20 c

Worcester，Mass．，s2 higher on bright basic and spring wire．

## Cut Nails

Carload，Plttsburgh，keg．．\＄3．85
Cold－Finished Bars

|  | Carbon | Alloy |
| :---: | :---: | :---: |
| Pittsburgh | $2.6 \overline{\text { a }}$ c | 3.35 c |
| Chicago | 2.65 c | 3.35 c |
| Gars，Ind． | 2．65¢ | 3.35 c |
| Detrolt | 2.70 c | －3．45c |
| Cleveland | 2.65 c | 3.35 c |
| Buffalo | 2.6 ัc | 3.35 c |

## Alloy Bars（Hot）

## （Base， 20 tons or over）

Pittsburgh．Buftilo，Chi－
cago，Massillon，Can－
ton，Bethlehem
Detrolt，dellvered $\ldots .$. ． 2.80 c
S．A．F．Alloy
DIf．
S．A．E．Alloy
DIft

$\begin{array}{llll}25110 & \ldots . . & 2.55 & 3300 \ldots . .3 .80 \\ & 3400 \ldots . .3 .20\end{array}$
$\begin{array}{ll}4100 & 0.15 \\ 4600 & 0.20 \\ \text { to } 0.25 ~ M o . ~ \\ & 0.30 \mathrm{Mo} .1 .50-\end{array}$
2.00 Ni ．．．．．．．．．．．．．．．． 1.10
$5100080-1.10 \mathrm{Cr} . . . . .$.
5100 Cr spring dats ．．．．．．． 0.15
6100 bars
6100 spring nats ．．．．．．．．．． 0.85
Cr．N゙．Van．
Carhon V＇an
9200 spring nats 0.85
9200 spring rounds．squares 0.40
Electric furnace up 30 cents．

Strip and Hoops
（Base，hot strip， 1 ton or over； cola． 3 tons or over

## Ilot Strip， 12 －Inch and les

Pittsburgh．Chicago．
Gary，Cleveland．
Youngstown．Milddle
town，Birmingham． Detrolt，del．
Philadelphla，del．
New York，del．
Pacifle Coast ports
Cooperage hoop．Young．．
Pitts．；Chlcago，Birm．
Cold strlp， 0.25 carbon and under，Plttsburgh， $\begin{array}{ll}\text { Cleveland，Youngstown } & 2.80 \mathrm{c} \\ \text { Chicago } \\ \text { Detroit，del．．．．．．．．．．．．．．．．．．．} & 2.90 \mathrm{c} \\ 2.90 \mathrm{c}\end{array}$ Detroit，del．．．．．．．．．．．．
$\left.\begin{array}{l}\text { D．9．90 } \\ \text { Worcester，Mass．}\end{array}\right] . .$.
3.00 c Carbon Cleve．，Pitts．

 Over $1.00 . . . . . . . . . . . . .$.
Worcester，Mass．$\$ 4$ higher． Commodity Cold－Rolled Strip Pitts．－Cleve．－Youngstown 2.95 c Chicago ．．．．．．．．．．．．．．．．． $3.0 \overline{\mathrm{n}} \mathrm{c}$ Detrolt，del．．．．．．．．．．．．．．． $3.0 \overline{\mathrm{c}}$ 3．35
Worcester，Mass． Lamp stock up 10 cents．

## Rails，Fastenings

Angle bars，bllet，mills．
Do．，axle stee！
Splkes，R．R．base
Track bolts，base … 4.15 c
Car axles forged，Pitts．，
Chleago，Blrmingham． 3.15 c Tle plates，base ．．．．．．．．． 2.15 c
Base， 11 ght ralls 25 to 60 lbs ．， 20 lbs．，up $\$ 2 ; 16$ lbs．up $\$ 4 ; 12$ Hos．up \＄8： 8 lbs，up $\$ 10$ ．Base railroad splkes 200 kegs or more；base plates 20 tons．
Bolts and Nuts
F．o．b．Pittsburgh，Cleveland， Birmingham，Chicago．Dis－ counts for carloads additional
$5 \%$ ．full containers，add $10 \%$ ． Carriage and Machíne
$1 / 2 \times 6$ and smaller ．．．．68．5 off
Do．larger，to $1-1 \mathrm{in} . . . .66$ off
Do． 14 and larger．．．． 64 off
Tire bolts ．．．．．．．．．．．．
In packages with nuts separate 72.5 off：with nuts attached add $15 \%$ ；bulk 83.5 off on 15.000 of 3 －inch and shorter． or 5000 over $3-1 n$ ．
Step bolts
Flow bolts
.60 oft
Plow bolts ．．．．．．．．．．．．．．．．．．．．68．5 of
Seminnished hex．U．S．S．S．A．E．

| eminnished hex．U．S．S． | S．A．E． |  |
| :---: | :---: | :---: |
| $1 / 2$－Inch and less． | 67 | 70 |
| $1 /-1-1 n c h$ | 64 | 65 |
| $14-11 / 2-1 n c h . .$. | 62 | 62 |

$1 \%$ and larger．．． 60
Hexagon Cap Screwn
Upset，1－1n．，smaller．．．． 70.0 or Square Ilead Set Screvs
Unset， 1 －in．，smaller．．．．T⿹勹龴．0 oft
Headless set screws．．．． 64.0 oft

## Piling

Pitts．．Chgo．，Buffalo．．．．2．40c
Gulf ports ．．．．．．．．．．．．．．．． 2.85 c
Rivets，Washers
F．o．b．Pitts．，Cleve．，Chgo．，
Structural
Bham．

| 5－Inch and under ．．．．．65－10 off | 2＂O．D． | 13 | 13.04 | 15.03 |
| :---: | :---: | :---: | :---: | :---: |
| Wrought washers，Pitts．， | $24^{\circ} \mathrm{O}$ O．${ }^{\text {d }}$ | 13 | 14.54 | 16.76 |
| Chi．．Phlla．，to jobbers | 240 O．D． | 12 | 16.01 | 18.45 |
| and large nut，bolt | $24 \times 0 . D$ | 12 | 17.54 | 20.21 |
| mirs．l．c．l．\＄5．40；c．1．\＄5．75 oft | 2\％${ }^{\circ} \mathrm{O} . \mathrm{D}$ ． | 12 | 18.59 | 21.42 |
|  | 3＂O．D． | 12 | 19.50 | 22.48 |
| Welded Ir | 34 \％O．D． | 11 | 24.62 | 28.37 |
|  | $4^{\prime \prime}$ O．D． | 10 | 30.54 | 35.20 |
| Steel Pipe |  | 10 | 37.35 | 43.04 |
| Base discounts on steel pipe． | $6^{\prime \prime}$ O．D． | 9 | 71.96 | 82.93 |

## Cast Iron Pipe

Class B Pipe－Per Net Ton
6－in．，\＆over，Blrm．．\＄45．00－46．uu 4－in．，BIrmingham ．．48．00－49．00 4－In．，Chfeago ．．．．56．80－57．80
6－In．\＆over，Chlcago 5\＄．80－54．8U ，－in．\＆over，east fdy． 49.00 Do．，4－1n．
Class A Plpe $\$ 3$ over Cluss $B$
Sind．fllgs．，Blim．base $\$ 100.00$
Semifinished Steel
IRerolling Imileis，Slaban
（Gross Tans）
Plltsburgh，Chlcago，Gary，
Cleve．，Burtalo，Young．，
Blrm．，Sparrows Point．．$\$ 34.00$
1）uluth＇（willets）…．．．．．36．00
Detrolt，dellvered …．．． 36.00
Furging Qunllty milleta
Plts．，Chl．，Gary，Cleve．，
Young．，Buffalo，Blrm．． 40.08
Duluth ．．．．．．．．．．．．．．．． 42.00
Sheet Bars
PItts．，Cleveland，Young．，
Spurtows Polnt，Bur－
ralo，Canton，Chicago．． 34.00
Detrolt，dellvered ．．．．．．．36．00

## Wlre Jtuds

PItls．，Cleveland，Chicago，
BIrmingham No． 5 to ${ }^{\frac{1}{2}-}$
Inch Incl．（per 100 lis．）$\$ 2.00$ Do．，over ge to 13 －in．incl． 2.15 Worcester up \＄0．10；Galves－ ton up $\$ 0.25$ ；Paclfic Coast up $\$ 0.50$ ．

Skelp
Coatesville，Sparrows Pt， $1.90 e$
Colce
Price Per Net Ton
Brelifo Ovens
Connellsville，fur．．．$\$ 4.35-4.60$
Connellsville，fary．．5．00－5．75
Connell．prem，firy．5．75－6．25
New Rlver fdry．．．．6．25－6．50
Wise county idry．．．5．50－6．50
Wise county fur．．．．5．00－5．23
13y－Iroduct Funtudry
Newark，N．J．，del．．．11．38－11．55
Chicaro，outside del．$\quad 10.50$
Chleago，dellvered． 11.25
Terre Haute，del．．． 10.75
Mllwaukee，ovens．．． 11.25
New England，del．．． 12.50
St．Louls，del．．．．．．． 11.75
Birmingham，ovens．$\quad 7.50$
Indlanapolis，del．． 10.75
Cinclnnatl，del．．．．． 10.50
$\begin{array}{llr}\text { Cleveland，del．．．．．．} & 11.05 \\ \text { Buffalo，del．．．．．．．．} & 11.25\end{array}$
Buffalo，del．．．．．．．．．． 11.25
$\begin{array}{ll}\text { Detrolt，del．．．．．．．．．} & 11.00 \\ \text { Fhlladelphia，del．．．} & 11.15\end{array}$

## Coke By－Products

Spot，gal．．freight allowed eant Pure and $90 \%$ benzol．．． 15.00 c Toluol．two degree．．．．．27．00c
Solvent naphtha....${ }^{26.00 c} 2$
Industrial xylol
Per lb．f．o．b．frankford and
Phenol（less than 1000
lbs．）．．．．．．．．．．．．．．．．． 14.75 c
Do．（ 1000 lbs or over） 13.75 c
Eastern Plants，per lb
Naphthalene flakes，balls，
bbls．to jobbers ．．．．．． 7.00 c
Silphate of ammonla．．．$\$ 28.00$

## Pig Iron

Delivered prices include switching charges only as noted. No. 2 foundry is $1.75-2.25$ sil.; 25 c difr. for each 0.25 sil. above 2.25 sll.; 50 c diff. below $1.7 \overline{5}$ sil. Gross tons.

| Basing Fointa: | No. 2 Fdry. | Malleable | Basic | Bessemer |
| :---: | :---: | :---: | :---: | :---: |
| Bethlehem, Pa. | . 524.00 | \$24.50 | \$23.50 | \$25.00 |
| Blrdsboro, Pa. | 24.00 | 24.50 | 23.50 | 25.00 |
| Birmingham, Ala. 8 | 19.38 |  | 18.38 | 24.00 |
| Buffalo | 23.00 | 23.50 | 22.00 | 24.00 |
| Chicago | 23.00 | 23.00 | 22.50 | 23.50 |
| Cleveland | 23.00 | 23.00 | 22.50 | 23.50 |
| Detrolt | 23.00 | 23.00 | 22.50 | 23.50 |
| Duluth | 23.50 | 23.50 |  | 24.00 |
| Erie, Pa. | 23.00 | 23.50 | 22.50 | 24.00 |
| Everett, Mass. | 24.00 | 24.50 | 23.50 | 25.00 |
| Granite City, Ill. | 23.00 | 23.00 | 22.50 | 23.50 |
| Hamllton, 0 . | 23.00 | 23.00 | 22.50 |  |
| Neville Island, Pa. | 23.00 | 23.00 | 22.50 | 23.50 |
| Provo, Utah | 21.00 |  |  |  |
| Sharpsville, Pa. | 23.00 | 23.00 | 22.50 | 23.50 |
| Sparrow's Polnt, Md. | 24.00 |  | 23.50 |  |
| Swedeland, Pa. ...... | 24.00 | 24.50 | 23.50 | 25.00 |
| Toledo, O . | 23.00 | 23.00 | 22.50 | 23.50 |
| Youngstown, 0. | 23.00 | 23.00 | 22.50 | 23.50 |

\$Subject to 38 cents deduction for 0.70 per cent phosphorus or higher.

St. Louis, northern
St. Louis from Birmingham St. Paul from Duluth -Over 0,70 phos.

| No. 2 | Malle- |  |
| :---: | :---: | :---: |
| Fdry. | able | Bas1c |
| 23.50 | 23.50 | 23.00 |
| $\div 23.12$ | $\ldots$. | 22.62 |

$\begin{array}{ccc}23.50 & 23.50 & 23.00 \\ 23.12 & \cdots . & 22.62\end{array}$
25.63

Low Phos
Besing Polnts: Birdsboro and Steelton, Pa., and Butfalo, N. Y., $\$ 28.50$, base; 329.74 dellvered Phlladelphia.

| Gray Forge Charcoal |  |
| :---: | :---: |
| v furnace | Lake Supertor fur. |
| Pltts, dist. fur. | do., del. Chicago ...... 30 |
|  | Lyles, Tenn. |
| +Silvery |  |
| ckson county, O., base: $6-6.50$ per cent $\$ 28.50 ; 6.51-7-\$ 29.00 ;$ |  |
|  |  |
|  |  |
| Bessemer Ferrosillcon+ |  |
| Jackson county, O., base; Prices are the same as for sllverlea, plus 81 a ton. |  |
| $\dagger$ The lower all-rall dellvered price from Jackson, O., or Buffalo is quoted with frelght allowed. |  |
| anganese differentlals in sllvery fron and ferrosillcon, |  |
|  |  |

Besse-
mer
26.13 Gray Forge
322.50 Lake Supertor fur.
$\$ 27.00$ do., del. Chicago 26.50 +Silvery
Jackson county, O., base: 6-6.50 per cent $\$ 28.50 ; 6.51-7-\$ 29.00$; (9) Bessemer Ferrosillcont
ackson county, O., base; Prices are the same as for sllverlea, plus 81 a ton.
tThe lower all-rall dellvered price from Jackson, O., or Buffalo Manganese differentlals in sllvery iron and ferrosillcon, 2 to $3 \%$. en unit over $3 \%$, add $\$ 1$ per ton

## Refractories

Per 1000 f.o.b. Works, Net Prices

## Fire Clay Brick

Super Quality
Pa., Mo., Ky. First Quallty
Pa., Ill., Md., Mo., Ky
Alabama, Georgia
New Jersey Second Quality
Pa., Ill., Ky., Md., Mo..
Georgla, Alabama
New Jersey

| 34.20 |
| :--- |
| 49.00 |

First quallty ........... 39.90
Intermediate ............. 36.10
Second quallty
Malleable Bung Brick
All bases . . . . . . . . . . . . $\$ 556.05$
Silica Brlck
Pennsylvania
Jollet, E. Chlcago ..... $\mathbf{5 7 . 5 0}$
Birmingham. Ala. ...... 47.50

## Prices <br> Ferroalloy Prices

Ferromangancse, 78-82 \% carlots duty pd $\$ 120.00$ Ton lots Less ton lots ......... 133.50 Less 200 ib. lots...... 138,00 Do., carlots del. Pitts. 125. 33
spieterlalern. 19-21 \% dom. Palmerton, Pa, spot. . Do., 26-28\%
Frernullirwh, $50 \%$ freight allowed, c.1.
Do., ton lot
87.00

Do., 75 per cent ...... 135.00
Do., ton lots ..........
Sllicomanganese, c.l., $21 / 2$ per cent carbon ...... 118.00 $2 \%$ carbon, $108.00 ; 1 \%, 133.00$ Contract ton price $\$ 12.50$ higher; spot $\$ 5$ over contract.
Ferrotulnemen. wtand., ib con. del. cars ...... 1.90-2.00
Ferruvanadium. 35 to
$40 \%$, 1b., cont. . 2.70-2.80-2.90
Fermphosphorus, gr, ton,
c.1., 17-18\% Rockdale.

Tenn., basis, $18 \%$, $\$ 3$ unitage, 58.50; electric furn., per ton, c. 1., 23$26 \%$ f.o.b. Mt. Pleasant, Tenn.. $24 \%$ s3 unltage 75.00 Ferrochrome, 66-70 chromium, 4-6 carbon, cts. it.. contalned cr., del carlots

Calclum molybdate, 1 b . m $\mathfrak{l}$ lyb. cont., f.o.b. mill
Ferrutltanlum, $40-45 \%$, ib., con. ti., t.o.b. Niag. ara Falls. ton lots.. Do., less-ton lots $20-25 \%$ carbon. 0.10 max., ton lots. 1 b .

Ferrucolumblum. 50-60\%. contract. lb. con. col., foob. Nlagara Falls. $\begin{array}{ll}\text { f.o.b. Nlagara Falls... } \\ \text { Do., less-ton lots } . . . & \mathbf{2} .23\end{array}$ Spot is 10 c higher
Technical molybdenum trloxide. 53 to $60 \%$ molybdenum. lb, molyb.

Ferro-carbon-titanium, 15carlots, contr., net ton. $\$ 142.50$

Do, spot
Do, contract ton lots 145.00
Do apot con lota 15-18\% tl., $3-5 \%$ carbon,
carlots, contr., net ton 157.50
Do, spot
Do, spot, ton lots ... 165.00
$1 \%$ carb... 17.50 c 18.25 c 18.75 c $0.20 \%$ carb. 20.50c 21.25 c 21.75 c

Ferromolybdenum, 55mill, 1 b .

Alsifer, contract carlots,
f.o.b. Njagara Falls, lb. 7.50 c Do, ton lots

Chromium Briquets, conlb. spot carlots, bulk 7.00 c Do., ton lots ........ 7.50c Do., less-ton lots .... 7.75c $\begin{array}{lll} \\ 51.23 & \text { Do., less } 200 \text { lbs. } & \text { D.... } \\ 8.00 \mathrm{c}\end{array}$ 8.00c 8.50 c

$$
1.20
$$ Do, less-ton lois. Spot 5c higher cont., f.o.b. mill. $18 \%$. 11.. 6-8\% carb..

Do, contract ton lots 160.00 $0.10 \%$ carb 20.50 c 21.25 c 21.75 c Spot $1 / 4 \mathrm{c}$ higher $65 \%$ molyb. cont., f.o.b.

Do, less-ton lots
Spot $1 / 2 \mathrm{c}$ lb. higher tract, frelght allowed,
1.35
1.40

Tungsten Metal Powder, according to grade, spot shipment, 200-1b. drum lots, 1 b . ....... $\$ 2.50$ Do., smaller lots .... 2.60
2.30 Vanadlum Pentoxide. contract. ib. contained $\$ 1.10$

Chromlum Metal. 98\% cr.. 0.50 carbon max., 0.80
contract, lb. con. chrome
. 84.00 c Do.. spot .............. $8 .{ }_{89.00 \mathrm{c}}$ $88 \%$ chrome. contract. Do.. spot

Silicon Metal. $1 \%$ Iron. contract, carlots, $2 \times$ 4. In., 1b. ............... 14.00 c Do., $2 \%$. ........... 12.50c
slilicon Brat ke higher carloads, bulk, frelght allowed, ton ......... $\$ 69.50$ $\begin{array}{ll}\text { Ton lots } \ldots . . . . . . . . . & 79.50 \\ \text { Less-ton lots, ib. .... } & 3.75 \mathrm{c}\end{array}$ Less 200 lb . lots, ib. 4.00 c Spot 14 -cent higher.
Manganese Briquets, contract carloads. bulk frelght allowed, lon lots 5.00c Less-ton lote......... 5.50 c Spot $1 / 4$ c hlgher
Zirconium Alloy, 12-15\% contract, carloads, bulk, gross ton ......
Do. spot .............
34-40\%, contract, car loads, 1b., alloy ..... 14.00 Do, ton lots .......... 15.00c Do, less-ton lots ..... 16.00c Spot $1 / \mathrm{c}$ hlgher
Molybdenum Powder, $99 \%$, f.o.b. York, Pa. 200-1b. kegs, 1 b . Do, 100-200 lb. lots. Do, under $100-1 \mathrm{~b}$. lots
Molybdenum Oxide Briquets. $48-$-52\% molybdenum, per pound contalned. f.o.b. producers' plant

## $\$ 2.60$ <br> 2.60 2.75

 2.753.00
तucers' plant
80.00 c

## WAREHOUSE STEEL PRICES

Base Prices ir. Centa Per Pound, Delivered Locally, Subject io Prevailing Diferertials

|  | Soft <br> Bars | Bands | Hoops | Plates $4 / 4-\ln$. \& Over | Structural Shapes | Floor <br> Plates | Hot <br> Rolled | Sheets Cold Rolled | Galv. <br> No. 24 | Cold <br> Rolled Strip | Carbon | $\begin{aligned} & \text { Drawn } \\ & \text { SAE } \\ & 2300 \end{aligned}$ | $\begin{aligned} & \text { SAE } \\ & 3100 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boston | 3.98 | 3.85 | 4.86 | 3.85 | 3.85 | 566 | 3.51 | 4.48 | 4.66 | 3.46 | 4.13 | 8.63 | 7.23 |
| New York Met.) | 3.84 | 3.76 | 3.76 | 3.76 | 3.75 | 5.56 | 3.38 | 4.40 | 4.05 | 3.31 | 4.09 | 8.59 | 7.19 |
| Philadelphla | 3.85 | 3.75 | 4.25 | 3.55 | 3.55 | 5.25 | 3.35 | 4.05 | 4.25 | 3.31 | 4.06 | 8.56 | 7.16 |
| Raltimote | 3.98 | 4.05 | 4.43 | 3.70 | 3.70 | 3. 25 | 3.2ว่ |  | 5.05 |  | 4.05 |  | ... |
| Norfolk, Va.. | 4.15 | 4.25 |  | 3.90 | 3.90 | 5.45 | 3.75 | .... | 5.40 | .... | 4.15 | ... | .... |
| Buftalo | 3.35 | 3.62 | 3.62 | 3.62 | 3.40 | 5.25 | 3.05 | 4.30 | 4.00 | 3.22 | 3.75 | 8.15 | 6.75 |
| Pittshurgh | 3.35 | 3.411 | 3.40 | 3.40 | 3.40 | 5.00 | 3.15 |  | 4.45 |  | 3.65 | 8.15 | 6.75 |
| Cleveland | 3.25 | 3.30 | 3.30 | 3.40 | 3.58 | 5.18 | 3.15 | 4.05 | 4.42 | 3.20 | 3.75 | 8.15 | 6.75 |
| Detrolt | 3.43 | 3.23 | 3.48 | 3.60 | 3.65 | 5.27 | 3.23 | 4.30 | 4.64 | 3.20 | 3.80 | 8.45 | 7.05 |
| Omaha | 3.90 | 3.80 | 3.80 | 3.95 | 3.95 | 5.55 | 3.45 | .... | 5.00 | $\ldots$ | 4.42 | $\ldots$ |  |
| Cincinnati | 3.60 | 3.47 | 3.47 | 3.65 | 3.68 | 5.28 | 3.22 | 4.00 | 4.67 | 3.47 | 4.00 | 8.50 | 7.10 |
| Chlcago | 3.50 | 3.40 | 3.40 | 3.55 | 3.55 | 5.15 | 3.05 | 4.10 | 4.60 | 3.30 | 3.75 | 8.15 | 6.75 |
| Twin Cilles | 3.75 | 3.65 | 3.65 | 3.80 | 3.80 | 5.40 | 3.30 | 4.35 | 4.75 | 3.83 | 4.34 | 8.84 | 7.44 |
| Milwanke | 36 ? | 3.53 | 3.53 | 3.68 | 3.68 | 5.28 | 3.18 | 4.23 | 4.73 | 3.54 | 3.88 | 8.38 | 6.98 |
| St. Louls | 3.62 | 3.52 | 3.52 | 3.47 | 3.47 | 5.07 | 3.18 | 4.12 | 4.87 | 3.41 | 4.02 | 8.52 | 7.12 |
| Kansas City | 4.05 | 4.15 | 4.15 | 4.00 | 4.00 | 5.60 | 3.90 | .... | 5.00 | .... | 4.30 | .... | .... |
| Indiamapolls | 3.60 | 3.55 | 3.55 | 3.70 | 3.70 | 5.30 | 3.25 | .... | 4.76 | .... | 3.97 | .... |  |
| Memphls | 3.90 | 4.10 | 4.10 | 3.95 | 3.95 | 5.71 | 3.85 | .... | 5.25 | $\ldots$ | 4.31 | $\ldots$. | $\ldots$ |
| Chntiannoga | 3.80 | 4.00 | 4.00 | 3.85 | 3.85 | 5.68 | 3.70 | ... | 4.40 | .... | 4.39 | .... |  |
| Tulsa, Okia. | 4.44 | 4.34 | 4.34 | 4.33 | 4.33 | 5.93 | 3.99 | $\ldots$ | 5.71 | .... | 4.69 | .... | .... |
| Blimingham | 3.50 | 3.70 | 3.70 | 3.55 | 3.55 | 5.88 | 3.45 | .... | 4.75 |  | 4.43 | .... | .... |
| New Orleans | 4.00 | 4.10 | 4.10 | 3.80 | 3.80 | 5.75 | 3.85 |  | 4.80 | 5.00 | 4.60 | .... | ... |
| Houstinn, Tex. | 4.05 | 6.20 | 6.20 | 4.05 | 4.05 | 5.75 | 4.211 |  | ก. 25 |  |  |  |  |
| Seattle | 4.00 | 3.85 | 5.20 | 3.65 | 3.75 | 5.75 | 3.70 | 6.50 | 5.00 | ... | 5.75 | ... |  |
| Portland, Oreg.. | 4.25 | 4.50 | 6.10 | 4.00 | 4.00 | 5.75 | 3.95 | 6.50 | 4.75 | ... | 5.75 |  |  |
| Los Angeles... | 4.15 | 4.60 | 4.45 | 4.00 | 4.00 | 6.40 | 4.30 | 6.50 | 5.25 | ... | 6.60 | 10.65 | 9.80 |
| San Fronclsco. | 3.50 | 4.00 | 6.00 | 3.35 | 3.35 | 5.60 | 3.40 | 6.40 | 5.15 | $\cdots$ | 6.80 | 10.65 | 9.80 |


|  | $\begin{aligned} & \text { TSAE } \\ & 1055- \\ & 1050 \end{aligned}$ | Hot-rolle 2300 Serles | $\begin{gathered} \text { Bars } \\ 3100 \\ \text { Serles } \end{gathered}$ | (Unannea 4100 Serlea | $\begin{aligned} & \text { led 1- } \\ & 6100 \\ & \text { Serles } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Boston | 4.18 | 7.50 | 6.05 | 5.80 | 7.90 |
| New York (Met.) | 4.04 | 7.35 | 3.90 | 3.65 |  |
| Phlladelphia . | 4.10 | 7.31 | 5.86 | 5.61 | 8.56 |
| Baltimore | 4.10 |  | ... . | ... |  |
| Norfolk, Va. |  |  |  |  |  |
| Burtalo | 3.55 | 7.10 | 5.65 | 5.40 | 7.50 |
| Plttsburgh | 3.40 | 7.20 | 5.75 | 5.50 | 7.60 |
| Cleveland | 3.30 | 7.30 | 5.85 | 5.85 | 7.70 |
| Detumh | 3.48 | 7.42 | 5.97 | 5.72 | 7.19 |
| Cincinnail | 3.65 | 7.44 | 5.99 | 5.74 | 7.84 |
| Chicago | 3.70 | 7.10 | 3.65 | 5.40 | 7.50 |
| Twin Citles | 3.95 | 7.45 | 6.00 | 6.09 | 8.19 |
| Mllwaukee | 3.83 | 7.33 | 5.88 | 5.63 | 7.73 |
| St. Louls | 3.82 | 7.47 | 6.02 | 5.77 | 7.87 |
| Seattle | 3.85 |  | 8.00 | 7.85 | 8.65 |
| Portland, Oreg. | 5.70 | 8.85 | 8.00 | 7.85 | 8.65 |
| Los Angelea | 4.80 | 9.40 | 8.55 | 8.40 | 9.05 |
| San Francisco. . | 5.00 | 9.65 | 8.80 | 8.65 | 9.90 |

## BASE QUANTITIES

 Rolled Sheets and SAE 1035-1050 Bars: Base, 400-1999 pounds: $300-1999$ pounds in Lus Angeles; tuu-39,yyy (huous, U-2yy, in San Francisco; 300-4999 pounds in Portland, Seattle; 400-14,999 pounds in Twin Cities: 400-3999 pounds in Birmingham.

Cold Rolled Sheets: Base, 400-1499 pounds in Chicago, Cincinnath, Cleveland. Detrolt, New York, Kansas City and St. Louls; 450-3749 in Boston: 500-1499 in Buttalo; 1000-1999 In Philadelphia, Baltimore; 300-4999 in San Francisco, Portland; any quantity in Twin Cities; 300-1999 in Los Angeles.

Galvanized Sheets: Base, 1500-3499 pounds, New York; 150 1499 in Clevaland Pittshurgh. Baltimnere. Norfnlk: 150-1049 in Los Angeles; 300-4999 in Portland, Seattle, San Franclsco; 450-3749 In Boston; 500-1499 in Birmingham, Buffalo, Chicago, Cincinnati, Detroit, Indianapolis, Milwaukee, Omaha, St. Louis, Tulsa; 1500 and over in Chattanooga; any quantlty in Twin Cities; 750-1500 in Kansas City; 150 and over in Memphis; 10 to 24 bundles in Phlladelphla.

Cold Rolled Strlp: No base quantity; extras apply un lota of all size.

Cold Finlshed Bars: Base, 1500 pounds and over on curthon. except $0-299$ in San Francisco, 1000 and over in Portland, Seattle 1000 pounds and over on alloy, except 0-4999 In San Franclsco. SAF. Hot Rolled Alloy Bars: Base, 1000 pounds and over, except 0-4999, San Franclisco; 0-1999, Portland, Seattle.

# CURRENT IRON AND STEEL PRICES OF EUROPE 

## Dollars at Rates of Exchange, June 27

Export Prices f.o.b. Port of Dispatchhy Caile or Iladio

| Foundry, 2.50-3.00 81. | British gross tons U. K. ports |  | Continental Channel or North sea ports, gross tons $\ddagger$ ** Quoted in |  |
| :---: | :---: | :---: | :---: | :---: |
|  | \$23.32 | 000 | \$33.23 | 3180 |
| Banle bessemer . |  |  |  |  |
| Hematite, Phos. .03-05 | 2450 | 6 50 |  |  |
| BHlets |  |  | \$31.95 | 31.50 |
| Wire rods, No. 5 gage |  |  | 60.71 | 72 H |
| Stendard ralla | \$41.16 | 10100 | 548.99 | 3150 |
| Merchant bara | 2.43 c | 13100 | 277 c | 760 |
| structural shapea | 2.25 c | 12100 | 283 c | 790 |
| Plates. ${ }^{\text {c/i/ }} \mathrm{ln}$. or 5 mm . | 2.39 c | 1350 | 3 53c | 900 |
| 8beera, black, 24 gate or 0.5 mm . . | 3 Sbe | 1700 | 2.0nc | $7170^{\circ}$ |
| Sheets, Ral., 24 ga., corr. | 3 fice | $20 \quad 63$ | 3.94 c | 1076 |
| Bands and stripe...... |  |  | 276 c | 750 |
| Plan wire, bage. |  |  | 3.15 c | $\times 63$ |
| Galvanlzed wlre, bsse |  |  | 3.750 | 9176 |
| Wire nalls, base. |  |  | 3.56 c | 970 |
| Tin plate, box 108 lbs. | \$ 5.97 | 1106 |  |  |

Domestic Prices at Works or FurnaceI.ast Meported

## IRON AND STEEL SCRAP PRICES

Corrected to Friday night. Gross tons delivered to consumers, except where otherwise stated; tindicates brokers prices

| HEAVY MELETING STEEL. |  |
| :---: | :---: |
| Birmingham, No. | 16.00 |
| Bos. dock No. 1 ex | 16.25-16.75 |
| New Eng. del. No. 1 | 16.00-16.25 |
| Buitalo, No. | 19.00-19.50 |
| Butialo, No. 2 | 17.50-18.00 |
| Chlcago, No. | 17.50-18.0) |
| Chirago, auto, noalloy ......... 16.50-17.00 |  |
| Cincinnatl, deale | 15.50-16.00 |
| Cleveland, No. | 19.00-19.50 |
| Cleveland, No. | 18.00-18.50 |
| Detrolt No. 1 | 16.00-16.50 |
| Detroit No. 2 | 15.00-15.5U |
| Eastern Pa., No. | 19.00-20.00 |
| Eastern Pa., No. 2 | 18.00 |
| Federal, Ill., No. 2 | 15.00-15.50 |
| Granite Clty, R. R. <br> No. 1. . . . . . . . . . . 16.00-16.50 |  |
| Granite Clty, No. 2. | 15.00-15.50 |
| Los Ang., No. 1, net | 13.00-13.50 |
| Los Ang., No. 2, net | 12.00-12.50 |
| N. Y. dock No. 1 exp. | 16.00 |
| Pltts., No. 1 (R. R.). | 21.50 .22 .00 |
| Plttsburgh, No. 1 | 20.00-20.50 |
| Pittsburgh, No. 2 | 19.00-19.50 |
| St. Louis, No. | 16.00-16.50 |
| St. Louis, No. 2. | 15.00-15.50 |
| San Fran., No. 2 net | 13.00-13.50 |
| San Fran., No. 2 net | 12.00-12.50 |
| Seattle, No. 1 | 16.00 |
| Toronto, dlrs., No. 1 | 11.00 |
| Valleys, No. 1 | 20.00-20.50 |

## COMHRESSED SHEETS



## BUSIIELING

Birmingham, No. 1.15 .00
Buffalo, No. 1..... 17.00-17.50
Chicago, No. 1. . . . 16.50-17.00
Cincln., No. 1 deal.. 12.00-12.50
Cincin., No. 2 deal.. 6.50-7.00
Cleveland, No. 2... 12.00-12.50 Detrolt No. 1 new $+16.00-16.50$ Valleys, new, No. 1 19.25-19.75 Toronto, dealers.... $5.50-6.00$

MACHINE TURNINGS (Long) Blrmingham

Buffalo
Chlcago
Cincinnati, dealers Cleveland, no alloy Detrolt
Eastern Pa
Los Angeles
New York
Pittsburgh
St. Louls
San Franclsco
Toronto, dealers
Toronto, dealers...7.7.00-7.25
Valleys ........... 11.50-12.00

## SIIOVELING TURNINGS

## Buftalo <br> Cleveland

Chicago
Chlcaso, spcl, anal.
Detrolt
alloy-free
13.00-13.50
$12.00-12.50$
12.50-13.00
15.50-16.04
$+11.50-12.00$
Pltts., alloy-free ... 16.50-17.00

## BORINGS AND TURNINGS

Fot Blast Furnace Use
Boston district
Buffalo
Cincinnati, dealers 11.50-12.00
Cleveland
Eastern Pa
Detrolt
New York
Plttsburgh
Toronto, dealers

## ANIE TURNINGS

## Buffalo

Boston district
Chicago, elec. fur.
East. Pa. elec. fur.
St. Louls
St. Louls
Toronto
.

- Buffalo
.50 Chlcago
250-8.00 Cleveland 12.50-13.00 Pittsburgh $10.00-10.50$
$13.00-13.50$

St. Louts
Seattle 13.00-13.50 Seattle $4.00-5.00$
+8.50
+8.00
PIPE AND FLUES
Chicago, net. . . . . . 12.50-13.00
$22.00-22.50$
18.50-19.00 .22.00-23.00 22.00-22.50 $\div 18.75-19.25$ 18.00-18.50 Cincinnati, dealers. 12.00-12.50

RAILROAD GRATE BARS

## Buffalo

Chlcago, net 13.50-14.00

Cincinnati, dealers. 11.00-11.50 16.50-17.00 $+11.50-12.00$ St. Louls .............. 14.50-15.00

## RAIITROAD WHOUGIHT

Birmingham ..... 14.00 Boston district
$+9.50-10.00$
Eastern Pa., No. 1 20.00-20.50 St. Louls, No. $1 . . . \mid 13.50-14.00$ St. Louls, No. 2. . . . 15.00-16.00

## FORGE FIASIINGS

Boston district .... $11.00-1150$
Buifalo ............ . . . 17.00-17.50
Cleveland . . . . . . . . . $17.50-18.00$
Detroit . . . . . . . . . . . $\dagger 15.50-16.00$
Pittsburgh . . . . . . . 17.50-18.00
FOIRGE SCRAP
Boston district
Chicago, heavy
$+7.00$

LOWV PHOSPHOKUS
Cleveland, crops . . . 24.50-25.00
Eastern Pa., crops . 26.00-26.50
Pltts., bllet, bloom, slab crops

| Buffalo | 21.50-22.00 |
| :---: | :---: |
| Chicago | 20.50-21.00 |
| Cleveland | 20.00-20.50 |
| Eastern Pa. | 25.00-25.50 |
| Pittsburgh | 24.50-25.00 |
| Seattle | 15.00 |
| Detroit. |  |

RAIIS FOR TROLIING

## Ores

Lake Superlor Iron Ore
Gross ton, 51\% \% Lower Lake Ports

Old range bessemer .... \$4.75 Mesabi nonbessemer .... 4.45 High phosphorus ....... 4.35
Mesabl bessemer 4.35
4.60

Old range nonbessemer.. 4.60

Chtcago SIPFCIALTIES
ANGLE IBAISS-STEEL
Chlcago .......... $21.00-21.50$
St. Louls
SIPIRINGS
Buffalo
Chicago, coll
Chicago, leaf
Eastern Pa. crops.
Plttsburgh
St. Louls
STEEL. RAILS, SHORT
Blrmingham
Buffalo
Chlcago (3 it) ..... 24.00-25.00
Chicago (2 ft.) .... 21.50-22.00
Cincinnatl dealers 23.00-22.50
Cincinnat, dealers. 23.00-23.50
Detroit $. . . . . . . . . .+22.50-23.00$
Pltts., 3 ft , and less 25.50-26.00 St. I.., 2 ft. \& Less. . 20.50-21.00
STEEL RAILS, SCRAP
Birmingham
15.50

## CAST IILON IBORINGS

$\begin{array}{ll}\text { Blrmingham } & 8.00 \\ \text { Boston dist chem... } & 8.50-8.75\end{array}$
Buffalo 11.50-12.00
Chicago .................. 10.75-11.25

Cincinnati, dealers. 6.50-7.00
Cleveland ......... 12.50-13.00
Detrolt .............111.00-11.50
E. Pa., chemical . . . 14.50-15.00

New York
St. Louis +7.50-8.00
oronto, dealers
8.75
6.75

Boston district . . . . . . $114.50-15.00$

Eastern Local Ore
Cents, unit, del. E. Pa,
Foundry and basic $56-63 \%$, contract.

## Foreign Ore

Cents per unit, c.i.f. Atlantic
Manganiferous ore,
45-53\% Fe., 6-10\%

## 5 feet and over

Birmingham ...... 16.50 Boston . . . . . . . . . . $\dagger 15.75-16.00$ Chicago . . . . . . . . . . $22.00-22.50$
New York . . . . . . $17.50-18.00$
Eastern Pa. . . . . . . 23.00-23.50
St. Louls . . . . . . . . . . $\dagger 20.00-20.50$
STEEL. CAR AXLES
Birmingham ….... 18.00
Boston district ..... $\dagger 18.00-18.50$
Chicago, net . . . . . . 22.50-23.00
Eastern Pa. . . . . . . . 25.00-25.50
St. Louls . . . . . . . . $\dagger 21.00-21.50$

## LOCOMOTIVE TIRES

Chicago (cut) . . . . . 22.00-22.50
St. Louis, No. $1 . . .+17.50-18.00$

## SIIAFTLNG

Boston district .... $\dagger 18.50-19.00$
New York

## Mn. <br> 

North African low phos.
Spanish, No. African basic, 50 to $60 \%$.
Chinese wolframite, short ton unit.
duty paid . . . . . . \$23.50-24.00
Scheellte, imp. .... $\$ 25.00$
Chrome ore, Indian,
$48 \%$ gross ton, cif. $\$ 28.00-30.00$

Eastern Pa.
24.5n-25.0n

St. Louls, $14-3$ \% 18.25-18.75

## car wieets

Birmingham, iron.- 13.00 Boston dist., Iron.. . $\dagger 14.75-15.00$ Buffalo, steel....... 23.00-23.50 Buffalo, steel...... $23.00-23.50$ Chicago, tron $\cdots$.... $18.50-19.00$ Clncln., iron, deal... 18.00-18.50 Eastern Pa., Iron. . . $21.50-222.00$ Eastern Pa., steel plttsbureh Pittsburgh, iron Plttsburgh, steel St. Louls, iron St. Louls, steel 24.00-25.00 20.50-21.00 25.50-26.00

NO. 1 CAST SCRAI
Birmingham
5.50

Boston, No. 1 mach. $\dagger 16.50-17.00$ N. Eng. del. No. 2. . 14.50-14.75 N. Eng. del. textile 18.75-20.00 Buffalo, cupola. . . 18.50-19.00 Buffalo, mach. . . . . 20.00-20.50 Chicaso, agrl. net. - 15.00-15.50 Chlcago, auto net.. 17.50-18.00 Chicago, railroad net $16.00-16.50$ Chicago, mach. net. 17.00-17.50 Cincin., mach. deal. 20.00-20.50 Cleveland, mach. . . 22.50-23.00
Detroit, cupola, net.†17.00-17.50 Eastern Pa., cupola. 22.00-22.50 E. Pa., No. 2 yard. . 18.50-19.00 E. Pa., yard fdry... 18.50-19.00 Los Angeles ...... Pittsburgh, cupola. San Francisco Seattle
$14.50-16.00$
St. L., agrl. mach. . . 17.50-18.00 St. L., No. 1 mach. . 18.50-19.00 Toronto, No. 1
mach., net dealers 18.00-18.50

## HEAVY CAST

Boston dist. break. . $\dagger 14.50-14.75$ New England, del... 15.50-16.00 Buffalo, break..... 16.50-17.00 Cleveland, break, net $15.50-16.00$ Detroit auto net. . . $\dagger 17.50-18.00$ Detroit break....... $\dagger 16.00-16.50$ Eastern Pa. . . . . . . 20.00-20.50 Los Ang. auto, net. 13.00-14.00 Los Ang., auto, net. 13.00-14.00
New York break .. $\begin{array}{lr}\text { New York break .. } & \dagger 15.50 \\ \text { Pittsburgh, break.. } & 17.50-18.00\end{array}$

## STOVE PLATE

Birmingham . . . . . . 10.00-11.00
Boston district. . . . . $\dagger 11.00-11.50$
Buifalo ........... 16.00-16.50
Chicago, net ....... 12.00-12.50
Cincinnati, dealers. 11.50-12.00
Detroit, net........ $\dagger 11.00-11.50$
Eastern Pa. ....... 16.50-17.00
New York fdry ...
St. Louls .......... $\uparrow 12.00-12.50$
Toronto dealers, net $\quad 12.00$
MALLEABLE
New England, del... 21.50-22.00 Buffalo . . . . . . . . . . 23.00-23.50
 Cincin. agri., deal.. 16.00-16.50 Cleveland, rall Eastern Pa., R. R.. . 22.00-22.50 Los Angeles
Plttsburgh, rall . . . . 24.00-24.50
St. Louis, R. R. . . . . 18.50-19.00

Including war risk but not duty, cents per unit cargo lots. Caucaslan, 50-52\%.. 55.00 $\begin{array}{ll}\text { So. Afrlcan, } 50-52 \% & 57.00\end{array}$ Indian, 49-50\% .... 55.00 $\begin{array}{lll}\text { Indian, } 49-50 \% & \cdots . . & 55.00 \\ \text { Brazilian, } 46 \% & \cdots . & 50.00-53.00\end{array}$ Cuban, 50-51\%, duty iree 71.00-73.00 Molybdenum
Sulphide conc., 1 b. ,
Mo. cont., mines
$\$ 0.75$

## SHEET SCRAP?

## Bale it in a

 LOGEMANN SCRAP PRESS"Hydraulic-compressed" scrap pressed in LOGEMANN metal balers, commands the best price at all times. It can be more conveniently stored and more economically handled.

It can be readily held for favorable markets. It practically eliminates corrosion, saves much heat in remelting. It easily loads cars to capacity.

Scrap is compressed from THREE sides in this huge press. Ease of loading permits high output. Bales have greater density.


## SIZES AND TYPES FOR ALL REQUIREMENTS-

LOGEMANN metal balers are built in a wide range of sizes. Inquiries should state (1) the metal and character of scrap (2) range of gauges (3) quantity to be pressed daily.

LOGEMANN BROTHERS CO. 3126 W. Burleigh St.

Milwaukee, Wis.

## Sheets, Strip

Sheet \& Strip Prices, Paken $78,7 y$
Pittsburgh-Sheet mill operations continue to rise, with output now nearly 75 per cent of capacity. Galvanized sheet production last week continued its contraseasonal upward movement to 63 per cent, a threepoint gain. No specifications have been received on 1941 model steel, although some sellers expect this shortly. Operations on narrow strip mills approximate 55 per cent
of capacity and are moving up steadily. Demand is fairly steady. Chicago-Buying volume is not large, due to previous coverages of most consumers. Warehouses indicate improvement in orders for all finishes of sheets, while demand for narrow strip is particularly prominent.

New York-Sheet specifications this month have about held even with those in May, according to leading sellers. Meanwhile, deliveries are being extended. Hot sheets are now available in four to five weeks, on an average, and cold

## Pointing the Welgh around the World



THE extent to which Fairbanks Dial Scales contribute to modern methots in commerce and industry is, in itself, the finest tribate that could b: paid to their long life and dependable accuracy. In steel mills and coal mines, in factories and warehouses. in shipping rooms and railway termiaals, in textile mills and cotton gins, in printing plants, packing houses, dairies, and, as a matter of fact, in ecery kind of industrial operation in every civilized country, Fairbanks Dial Scales point the weigh.
If you have a weighing problem, simple or complex, the organization that mad: Fairbanks the greatest name in waighing welcomes the opportunity to help you solve it. Failbanks. Morse \&\& Co., Dept. 96, 600 S. Michigan Ave., Chicago, Illinois. Branches and service stations throughout the United States and Carada.
$770 \mathrm{C}-8 \mathrm{~A} 47.82$

## FAIRBANKS-MORSE

aifset theints Puns<br>fitetilat macuimen<br>fallayms statis<br>chimors fovipmen

sisitas
AIP combiliayas

sheets close to five weeks. While consumption of sheets for houschold appliances has tapered seasonally, releases are holding up particularly well in some lines, due apparently to manufacturers' efforts to build up stocks in expectations of munition contracts later.

Cold strip mills are operating at a high rate, but due to late releases considerable low-priced tonnage booked under blanket contracts early this quarter will not be shipped for another week or 10 days. Meanwhile buying is expanding with consumers covering more in advance, or through third quarter, although much volume is wanted for prompt delivery.

Philadelphia-Sheet specifications are fairly well maintained, with deliveries on hot-rolled ranging from four to five weeks for lighter gages, three weeks being possible on heavier gages.

Buffalo-Mills report releases and new business in sheet and strip in ample volume. While there are some indications that consumers are building up inventories for national defense purposes no disturbing or unbalanced supply situation has developed.

Cincinnati - Schedules of shect mills are close to capacity in efforts to get out all low-priced tonnage by June 30 . Buying by automobile makers for early delivery, and by government agencies of galvanized featured the market. Backlogs assure high production in July.

St. Louis-Sheet demand holds about steady with the preceding two or three weeks. Heaviest buying is by interests participating in armament orders, either direct or indirect. Takings by implement and tractor manufacturers continue on a large scale, and outlet through container makers is also broad.

Birmingham, Ala. - Considerable more activity is reported in sheet mills, especially as regards roofing, with bookings running abreast of current output. A considerable tonnage of cotton ties also is being produced.

Toronto, Ont.-Speeding up of war contracts, especially for motor vehicles, is responsible for substantial orders for sheets. Canadian sheet production has been at capacity for several months and backlogs indicate there will be no let-up in this high rate. In addition large tonnage contracts have been placed in the United States and others are pending.

## Tin Plate

Tin Plate Prices, Page 7
Tin plate is moving more actively than at any time this year, with the

## -The Market Week-

summer canning season well under way. There is also an improvement in specifications from manufacturers of general line cans, although releases still reflect the heavy stocks that were ordered last year. Production last week was estimated at 78 per cent.

## Plates

## Plate Prlees, Pake 78

Pittsburgh--Plate backlogs continue to increase, resulting from increased construction, naval program and industrial expansion. Local plate buyers report some difficulties in deliveries. Some buyers are undoubtedly building up stocks, although it is probable most current demand comes from actual consumption needs.

Chicago - Plate orders are improved in volume, due to increased private and public construction and also to a reported increase in stocking of material by fabricators and warehouses. Situation is encourag. ing, due to prospects for continued good demand and firm maintenance of prices. Additional railroad requirements are noted and tank, machinery, bridge, petroleum, and government needs continue heavy.

Boston - Shipbuilding requirements continue to lead plate demand with recent mild improvement held in miscellaneous demand. Buying is mainly in small lots with prompt shipment asked, although deliveries on some sizes and widths are slightly more extended. Edward M. Matz, Inc., Jamaica Plain distriet, Boston, is low on 1625 feet of 48 -inch steel water pipe for the metropolitan district commission, Boston, taking close to 1000 tons of plates.

New York - Plate business this month will show a noticeable improvement over May; nevertheless, buying in this district has not been heavy and the noticeable increase at this time does not mean so much when it is considered that last month was dull, apart from ship specifications which have gone principally to mills with shipyard affiliates. Specifications from tank and boiler shops are heavier as a result of more business from oil companies and public utilities. Recently most eastern sellers could make shipment within a week but some are now unable to do much better than two weeks.
Philadelphia-Plate mills are operating at a high rate, some at virtual capacity and with backlogs that promise sustained operations through third quarter. Deliveries, while being extended, average not

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more than two weeks, with some producers able to do better. Ship work lags, with tank and boiler work improving. Repair program by the Pennsylvania railroad will result in early plate requisitions. About 450 tons of plates will be required for four harbor tugs for the navy, to be built by Morris Heights Shipbuilding Co., Morris Heights, N. Y.

Birmingham, Ala, --. Plate mill backlogs are well maintained, largely because of continued demand from producers of tanks, shipbuilders and for miscellaneous construc-
tion. Recently booked orders for cars at the Pullman Bessemer, Ala., plant also will add to current bookings.

San Francisco-No plate awards of size were noted but bids have been opened on from 3100 to 6300 tons for a welded steel, precast reinforced concrete or cast iron pipe line for the metropolitan water district, Los Angeles, between Burbank and Santa Monica, Calif. The same district will take bids July 7 for 27.7 miles of 36 to 42 -inch precast reinforced concrete or welded steel pipe for the Orange county feeder line


Our new booklet, "The Story of St. Joe Electric-Thermic Zinc", is now off the press; it contains data and statistics of value to consumers of zinc and zinc oxide. It may not be gencrally known that the ore from which St. Joe Zinc and St. Joe Zinc Oxide is produced originates in the Company's own mines at Edwards and Balmat. St. Lawrence County, New York. Hence, reprints of twelve advertisements which tell in detail how St. Joe Electric-Thermic Zinc is produced-from Ore to Metal - have also been included in the booklet.

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of which at least 3100 tons will be welded steel pipe.
Toronto, Ont.-Canada's entry into production of tanks for war purposes has given another uplift to plate demand and inquiries have increased. While steel for the heavy 40 -ton tanks is not now available in Canada, it is reported that Canadian mills are providing some of the plate for light tanks. Boiler and tank builders also are taking good deliveries and placing future delivery contracts.

## Plate Contracts Pending

5000 tons. 48 -inch water line, Hartiord, Conn.: low bid under section $C$ (relnforced concrete) by Lock Joint Pipe Co., Ampere, N. J., \$939,305.50; bids June 24, Hartford.
3100 to 10,800 tons, Orange county feeder line for metropolitan water district, Los Angeles, specincation 335; blds July 10; alternate bids on precast reinforced concrete and welded steel pipe, 36 to 42 -inch.
2900 tons, 214, 50,000-gallon tanks, navy department, Washington; Invitation 950-40-349 for deltvery at Panama Canal, Hawall and Alaska; blds opened.
804 tons, low alloy steel plates, bolts and accessorles, Panama, schedule 4105; Unlted States Steel Export Co., New York, low at $\$ 86,064.57$.
100 tons or more, diesel oll storage tanks, naval submarine base, St. Thomas, Virgin Islands; bids of June 12 rejected.
Unstated, 134 horizontal steel gasoline storage tanks, 50,000 -gallon capacity; blds July 1, quartermaster, war department. Washington.
Unstated, 500,000 -gallon elevated steel tank, MacDill Field, Tampa, Fla.: bids July 19, to construction quartermaster, Washington.

## Bars

## Ban Prienes, Page 78

Pittsburgh - Substantial backlogs are being built up. Currently deliveries are running fairly close to specified dates on all but a few items, but mills anticipate more trouble as time goes on, particularly after the needs of the national detense program begin to appear.
Chicago-Demand continues to increase, supported by farm equipment makers, machinery and equipment interests. Increase of inventories also is reported partly responsible for heavier tonnages being ordered.

Boston - Consumption of alloy steel bars is mounting, with deliveries somewhat further extended, notably for special finished stock. Machine tool builders, government shops and the aircraft industry are leading consumers and where possible production schedules involving the use of bar stock are being increased. Shipyard and chainmaking specifications are also maintained, and secondary distributors,

## -The Market Week-

while generally covered well in advance, are rounding out inventories of both alloy and carbon steel bars.

New York - Bar delivery schedules are expanding. Hot carbon bar shipments now average around four weeks, but leading sellers here claim that deliveries will soon be extended to six weeks. Hot alloy bar shipments range six to eight weeks and cold alloy shipments around seven to nine weeks in some cases, although at the moment somewhat better than this can be done. Where bars are subject to special heat treatment, deliveries run 15 weeks and beyond in some cases. Cold drawn carbon bar deliveries range around four weeks.
Philadelphia-Backlogs are accumulating on books of barmakers, as evidenced by further extended deliveries, some sellers requiring six weeks on carbon bars, although four to flve weeks still can be done. Alloy bars range from seven to nine weeks.

Birmingham, Ala. - Bar buying has increased with indication by manufacturers of increasing stocks. Output of bars is better than 85 per cent, with a large part of the tonnage going into agricultural imple. ments.

Buffalo - Although backlogs are not expanding as rapidly as two weeks ago, bar mill rolling schedules are practically at a capacity. Buying is miscellancous as diversified industrial plants build up inventories to guard against delay from war and armament demands. Aircraft, machinery, tool and motor makers are among the leading consumers.
Toronto, Ont.--Increased pressure on industrial plants and tool makers, as well as the mining industry, to provide war needs, has had a stimulating effect on merchant bars and local steel interests state that sales are running well above the average. Producers report substantial booking into third quarter, but see no difficulty in taking care of the expanded demand.

## Pipe

## Phe Priecs, Pafe 79

Pittsburgh-Incoming orders for oil country goods are steady, although standard pipe demand is increasing and orders for June are expected to run 20 to 30 per cent better than in May. Specifications on mechanical tubing needs have been fairly good and demand for pressure tubing is rising. Prices are firm.
Boston-Expanding building construction is reflected in slight im-


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provement in merchant steel pipe buying, although volume handled by secondary sellers is not heavy. Cast pipe needs appear to be largely covered through blanket contracts, releases against which are lagging. New buying is light.

New York - Specifications for pipe and tubular goods, particularly mechanical tubing, are reported brisk by some leading sellers. Line pipe tonnage is lagging, but most other lines are moving well, stimulated by action of jobbers in building up inventories in expectation of extended mill deliveries. Decline in apartment house building requirements is being offset by greater needs for miscellaneous industrial work.

Birmingham, Ala.-Pipe production is comparatively good with some gain from municipal and utility sources. Individually large orders are lacking, but the aggregate is satisfactory.

San Francisco - Cast iron pipe lettings were confined to lots of less than 100 tons, although pending business exceeds 4000 tons. So far this year 15,292 tons have been placed as compared with 16,757 tons for the corresponding period in 1939. Bids have just been opened on 2900 tons of 6 to $12-\mathrm{in}$. pipe for Los Angeles and on 600 tons of 6 to 12 -in. pipe for Long Beach, Calif.

## Cast Pipe Placed

600 tons, small diameters, U.S. property disbursing office, Pennsylvania national guard, Harrisburg. to Florence Pipe Foundry \& Machine Co., Phlladelphia; bends, tees, plugs and reducers, Donald H. Walter Co., New York; Crane Co., Philadelphla and Raub Supply Co., Lancaster, Pa.; valves, Noland Co,, Inc., Washington, D. C.
115 tons, 8-inch, I unenburg, Mass.. to United States Pipe \& Foundry Co., Burlington. N. J.
100 tons, 6 -inch for Yakima, Wash., to Pacinc States C. I. Pipe Co., Provo, Utah.

## Cast Pipe Pending

2900 tons, 6 to 12 -inch, Los Angeles, bids opened.
600 tons, 6 to 12 -Inch, Long Beach, Calif; bids opened.
300 tons, 8 to 20 -inch, Rahway, N. J.; bids July 8.
275 tors, 12 -inch, Spring Lake, N. J.; blds July 8.
149 to 174 tons, 14 -inch, Sumner, Wash; blds opened.

## Wire

Wire l'rices, lage 70

Chicago-June tonnage compared favorably with that of May. Some interests reported a slight but not
significant gain. Roadbuilding mesh requirements and rural needs are prominent, in addition to general manufacturing. Farm equipment makers continue heavy takers.

Boston-Incoming wire orders surpass shipments and backlogs in specialties, manufacturers' wire and other products are accumulating. June volume topped that of May by at least 20 per cent. Shipments in some lines are further extended although finishing operations in some eastern plants approach 90 per cent.

New York-Wire tonnage booked
in June was fully 25 per cent above that of May and incoming volume is still steadily increasing. Consumers are seeking to cover through the remainder of the year and even beyond in some instances, but mills are reluctant to go beyond the third quarter.

Birmingham, Ala.-All specifications in wire are moving briskly. Fencing and nails, particularly, are in good demand and backlogs are being maintained. Production is near capacity and bookings are steady.

## Fist OPNithon of 2-Motor Bucket-hoists

名
## Rails, Cars

Track Material Prices, l'age 79
Railroads continue to enter the market for rolling stock and rails, current new inquiry included 2155 freight and 120 passenger cars and 25 locomotives for the Southern Pacific, 3000 box cars for the Illinois Central, Norfolk \& Western 1550 freight cars and the Pennsylvania 2345 freight and eight passenger cars, requiring about 34,000 tons of steel.

Chesapeake \& Ohio and Nickel Plate have distributed 46,000 tons of rails and a Brazilian railroad has placed 22,500 tons of rails and fastenings with Inland Steel Co., pending final approval of terms, a vice president of Inland having gone to Rio Janeiro to close the deal. The Santa F'e has placed two 54,000 horsepower diesel-electric locomotives with Electro-Motive Corp. for freight road service. The Pennsyivania is planning purchase of two steam locomotives. Norfolk \& Western has scheduled 25,000 tons of 131 pound rails for early purchase.

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## Car Orders Placed

Detrolt, Toledo \& Ironton, flfty 70 -ton covered hopper cars, to Greenville Steel Car Co., Greenville, Pa.
Interstate commerce commission has authorized Union Tank Car Co. to build 100 experimental fusion-welded tank cars for experimental service.
Interstate commerce commission has authorized construction of one car with riveted aluminum alloy tank for experimental service in transportation of 9.3 per cent nitric actd, by the Monsanto Chemical Co., St. Louls, and American Car \& Foundry Co., New York
Phlladelphia Suburban Transportation Co., Upper Darby, Pa., elght 59 -passenger electric motor cars, to J. G. Brill Co., Phlladelphla.

## Car Orders Pending

Illinols Central, 2000 box cars; bids July 3.
Noriolk \& Western, 1000 flrty-flve-tum hoppers, 500 forty-foot box cars, 50 fifty-foot box cars.
Pennsylvanda, 1900 gondolas, 225 covered hoppers, 20 heavs-duty fat cars, 200 all-stcel cabooses, elght the luxe passenger cars.
Southern Pacifle, 1500 automobile cars, 500 box cars, 125 flat cars, 30 cabooses, 120 passenger cars; bids July 15

## Locomotives Placed

Atchison, Topeka \& Santa Fe, two 5400 horsepower diesel-electric frelght locomotives, to Filectro-Motive Corj., La Grange, Ill.
Mitsui \& Co., six 2-8-2 ton locomotives to American Locomotive Co. New York, for service in Korea.

## Locomotives Pending

Pennsylvania, two steam locomolives Southern Paciflc, 25 locomotives; bids asked.

## Rail Orders Placed

Chesapeake \& Ohlo, 35,000 tons, Nickel Plate, 11,000 tons, including 3fic tons placed previous weck; combined order allocated as follows: Carneale-Illinols Steel Corp., Gary mill, 25,630 tons; Inland Steel Co., Indlania Harloor mill, 14,880 tons; Bethlehem Sterel Co., Lackawanna mill, 5470 tons
Rto Grande do Sul Rallway, 13razil, 22,500 tons ralls and fastenings; 10 Inland Steel Co., Chicago, pending settlement of detailed conditions; understood flnancing partly by United Stater Fx-port-Import Bank.

## Rail Orders Pending

Norfolk \& Western, 25,000 tons, 131-1)ound ralls and fastentngs.

## Buses Booked

> The a.c.f. Motors Co., Nev Yo:k: Nine 3G-passenger for San Diego Elcciric Rallway Co., San Dieso, Callf.; six 36-passenger for Sprinnfleld Street Rallway Co., Springfleld, Mass; flve 36-passenger for Boston Elevated Ra.iway Co., Doston; four 34-passenfer for Wllliamsport Transportation Co., Wi.llamsport, Pa ; two 39 -passenzer for Quaker City Bus Co., Camlen, N. J.: two 37-passenger fo- Eastern Massachusetts Street IRallway Co. Boston; two 37-passenger for Southeastern Greyhound Lines, Lexington, Ky
> Twin Coach Co., Kent, O.: Twenty-one

41-passenger for Paclif Electric Rallway Co., Los Angeles: seventeen 41passenger for Seattle Transit System, Seattle; elght 25 -passenger for Northern Indlana Transit Co., South Bend, Ind.; seven 31 -passenger for British Columbla Electrlc Rallway Co., Vancouver, B. C.; flve 41 -passenger for Boston Elevated Rallway Co., Boston: two 37 -passenger for Union Pacifle Stages, Omaha, Nebr.

## Semifinished Steel

Semifinlshed lerices, lage 79
Pittsburgh Semifinished mills are operating close to capacity, with chief demand for wire rods, tube
rounds, and in some cases, billets, although the pressure has been alleviated considerably by cancellation of French orders. In some cases the French orders have been taken over by the British commission, but some has been suspended indefnitely.

## Shapes

Structural Shave Prices, Iage 78
Pittsburgh Construction projects continue to come out in volume,

both from public works and from private industry. Effects of the national defense program are obvious with extension of industrial plants, construction of new aircraft units and flying fields.

Chicago - Orders have shown material improvement in volume. Structural material now ranks as one of the most active steel products. Improvement is general in both public and private construction. Fabricators note maintenance of volume on small-lot inquiries.

Boston - Current gains in industrial plant expansions will be accompanied shortly by sharp increase in structural requirements for government shops at navy yards, air stations and army posts. For hangars especially, a substantial tonnage will be required, 5000 tons for five at Chicopee, Mass., to be followed by several thousand tons for the Quonset Point, R. I., naval air station, plans for which are being expedited.

New York-Contractors have refused to bid on Woodrow Wilson and Benjamin Franklin high schools, New York, requiring about 5000 tons of steel, because of inability to obtain guarantees of protection against higher material and labor costs.

Orders for fabricated structural steel in May totaled 117,789 net tons, compared with 67,104 tons in April and 156,848 tons in May, 1939, according to the American Institute of Steel Construction. Shipments in May were 109,191 tons, compared with 115,869 tons in April and 125,818 tons in May, 1939. Total orders for five months this year were 493,785 tons, compared with 554,653 tons in the same period of 1939. Five months' shipments this year were 529,051 tons; in 1939 they were 540,713 tons.

Philadelphia-Structural business is moderately active with competition keen among fabricators. Shape deliveries range around two weeks.

San Francisco - Fabricators are encouraged over the fact that more than 26,000 tons of structural material are up for figures and a huge

## Shape Awards Compared <br> Tons <br> Week ended June 29. . . . . . . 19,837 <br> Week ended June 22. . . . . . . . 13,835 <br> Week ended June 15........ 22,430 <br> This week, 1939............. 14,850 <br> Weckly average, year, $1910 \mathbf{1 8 , 1 5 9}$ <br> Weekly average, 1939...... 22,411 <br> Weekly average, May...... 22,717 <br> Total to date, 1939 . . . . . . . . . 582,579 <br> Total to date, $1940 \ldots . .$. <br> Includes awards of 100 tons or more.

tonnage is expected to come into the market for national defense work Awards aggregated 3262 tons, bring ing the year's total to 102,090 tons, compared with 67,804 tons for the corresponding period in 1939.
Seattle-The market is active. No outstanding projects are up for figures but there is an improvement in smaller jobs.
Toronto, Ont.-Governmental construction projects and extensive plant enlargements as well as continued work on private undertak ing is responsible for big movement of structural steel. Fabricators report steady flow of new orders with backlogs at the highest peak in years.

## Shape Contracts Placed

1825 tons, four naval store houses, Oakland, Callf., to Duffin Iron Co., Chicago. 1800 tons, state bridge, Kettle Falls, Wash., to Pacife Car \& Foundry Co., Seattle.
1600 tons, college and boys' high school, for Arehdlocesa of New York, New York, to American Bridge Co., pittsburgh.
1250 tons, state bridge over Hooslc river, North Adams, Mass., to American Bridge Co., Pittsburgh.
1050 tons, extension machine shop bulldIng No. 18, navy yard, Phlladelphla, to Lehigh Structural Steel Co., Allentown, Pa.
1000 tons, bullding, Lebanon hospital, Bronx, New York, to Bethlehem Fabricators Inc., through J. H. Taylor Co., New York, contractor.
800 tons, warehouse, American Stores Warchouse Co., Kearny, N. J., to AmerIcan Brldge Co., Pittsburgh, through Turner Construction Co., New York
627 tons, including 362 tons bearing plles and 165 tons sheet plling, Brea dam, Orange county, Calliornia, to Bethlehem Steel Co.
500 tons, bridge, Hutchinson river parkway, New York, for Triboro Bridge authorlty, to American Bridge Co., Plttsburgh.
575 tons, additton to warehouse and passageway bullding, for Ohio Rubber Co., Willoughby, O., to Bethlehem Steel Co., Bethlehem, Pa
550 tons, factory bullding, Soss Mrg. Co., Detrolt, to Whitehead \& Kales, Detroll. 400 tons, addition to plant, for Vultee Aircraft Co., Los Angeles, to Consolldated Steel Corp., Los Angeles.
400 tons, warehouse, Sears, Roebuck \& Co., Chicago, to Joseph T. Ryerson \& Son Inc., Chlcago
375 tons, Winton Terrace housing prosect, Cincinnati, for Cincinnati metropolltan housing authority, to Bethlehem Steel Co., Bethlehem, Pa.
370 tons, state bridge FAS-12-A, Sarrord, Ariz., to Bethlehem Steel Co., Bethlehem, Pa.
365 tons, four state highway bridges, route 29, Newark, N. J., to Bethlehem Steel Co., Bethlehem, Pa
350 tons, bridge, FAP-284-C, Cotton county, Oklahoma, to Paterson Steel Co., Tulsa, Okla
350 tons, bulldings, for Blanton Co., St. Louls, to Mississippl Valley Structural Steel Co., Decatur, Ill.
300 tons, auxillary lock walls, Mississippl river, to Mississippl Valley Structural Steel Co., Decatur. Ill

85 tons building Grayclan Co Elizabeth, N. J., to Oltmer Iron Works, Jersey City, N. J.
290 tons, press bullding, for Argonaut Realty Division and Oldsmobile division of the General Motors Corp., Lansing, Mich., to Whitehead \& Kales, Detrolt.
265 tons, state bridge, Mannington, W. Va., to Riverside Steel Co., Wheeling, W. Va.

260 tons, bridge, SP-8574, Rusk county. Wisconsin, to American Brldge Co. Plttsburgh.
230 tons, national guard hangar, Baltimore, for state, to Bethlehem Steel Co., Bethlehem, Pa.
230 tons, boller supports, Combustion

Engineering Co., Harrisburg, Pa. to Bethlehem Contracting Co., Bethlehem, Pa.
225 tons, building Alr Associates Inc. Bendix, N. J., to American Bridge Co. Pittsburgh; Austin Co., Cleveland, contractor.
215 tons, state highway brldge, Tamaqua, Pa., to Bethlehem Steel Co., Bethlehem Pa.
200 tons, Jacobs Aircralt Engine Co. Pottstown, Pa., to Bethlehem Steel Co. Bethlehem, Pa.
200 tons, building 101, for Worthington Pump \& Machinery Co., Buffalo, to K . S. McMannus Steel Construction Co. Inc., Buffalo.
195 tons, Sears, Roebuck \& Co. store,


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185 tons, state bridge, Conneaut, 0. ., to Fort Plit Bridge Works, Pittsburgh.
160 tons, bridge contract 1979, Crawfordsville, Ind., to Central States Bridge \& Structural Co., Indianapolis, Ind.
150 tons, highway bridge, FAGM-515. Gate City. Va., to Virginia Bridge Co., lroanoke, Va.
150 tons, roof for court bulldings 42 and 43, for General Electric Co., Pittsneld. Mass., to Bethlehem Steel Co., Bethlehem, Pa.
150 tons building for Fanny Farmer Candy Shops, Detrolt to Whitehead \& Kales Co., Detrolt.
150 tons, alterations, high school, New

Brunswick, N. J., to Bethlehem Steel Co., Bethlehem, Pa.
250 tons, alr station building, Baltimore, for clty, to Dietrich Bros. Inc., Baltimore.
145 tons, service building, for Caterpillar Tractor Co., Peoria, Ill., to Joseph ' 1 . Ryersn \& Son Inc., Chicago
140 tons, extension to warehouse, for 1sabella Sugar Co., Mt. Pleasant, Mich., to International Steel Co., Evansville, Ind.
135 tons, bridge project 5341, between Clay and St. Johns countles, Florida, $t 0$ Nashville Bridge Co., Nashville Tenn.
125 tons, bridge 373, Rawson, Wis., for Chlcago \& North Western rallway, to Worden-Allen Co., Milwaukee.
125 tons, bulldings, Puget Sound navy


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yard, to Isaacson Iron Works, Seattle; A. F. Mowat, Seattle, general contractor.
125 tons, State highway bridge, Ladysmith, Wis., to American Bridge Co., Chicago.
120 tons, factory addition, Chester, W. Va., to Keystone Engineering Co., Pittsburgh.
115 tons, arts and science building, Hackettstown, N. J., to H. R. Goeller, Inc., Hillside, N. J.
110 tons, warehouse, for Drackett Co., Reading, O., to Bethlehem Steel Co., Bethlehem, Pa.
110 tons, highway bridge FA-631, Rockbridge county, Virginia, to Virginia Bridge Co., Roanoke, Va.
110 tors, gate tracks, specifleation 1351D, bureau of reclamation, Udair, Wash., to Koppers Co., Pittsburgh.
100 tons, plant extension Soundview Pulp Co., Everett, Wash., to Isaacson Iron Works, Seattle.
100 tons, shapes and bars, addition, annealing department, Saginaw Malleable Iron diviston, General Motors Corp., Saginaw, Mich., to Koehler Bros., SagInaw; Spence Bros., Saginaw, general contractors.

## Shape Contracts Pending

3500 tons, war department, 44 additional ammunltion magazines, Proving Ground, Ill., bids July 10.
3000 tons, four landplane hankars, speciIlcation 9185 , naval air base, Alameda, Callf.; general contract to Hobt. E. McKee, 4700 San Fernando Road, Los Angeles, at $\$ 1,149,000$.
1900 tons, alrplane repair dock, Patterson lleld, Dayton, O., for United States government.

1500 tons, additional story on wings of navy and munltions bullding, Washing ton; bids July 2.

1500 tons, steel sheet pile bulkhead, naval air station, Pensacola, Fla.; Kansas Clty Bridge Co., Kansas City, Mo., Iow $\$ 163,266$.
1400 tons, war department, hankar and annex, Hill Field, Ogden, Utah, bids July 9.
1200 tons, 16 tainter gates, ctc., Cadioa, Colo., for army engineers.
1200 tons, 20 radial splllway gates, Watts Bar dam, Tennessee, for Tennessee valley authority.
1100 tons, extension to power plant, for Deepwater Operating Co., Penns Grove, N. J.

1000 tons, Waterman Memorial butlding, for University of Vermont, Burlington, Vt.
850 tons, engineering shop expansion, Patterson fleld, Dayton, O., for United States government.

850 tons, extension to power house, for Ohio Power Co., Philo, O.

700 tons, extension to power house, for Duquesne Light Co., Pittsburgh.

660 tons, power station No. 9, unit 4, for Public Service Co. of Northern Illinois, Jollet, Ill.
640 tons, new administration bullding, University of Callfornia, Berkeley, Callf.; K. E. Parker, 135 South Park street, San Francisco, low on seneral contract at $\$ 657,450$.
600 tons, bridge, Pelham parkway, Bronx, New York, for Triboro Bridge authorIty.
(300 tons, sheet plilng, flood protection project, section 1 , Cohocton and Chemung rivers, Riverside, Painted Post

Sussex. New Jersey, to Igoe Bros. Inc. New York, low.
E70 tons, boller supports and addition 10 boller house, for West Virginla Pulp \& Paper Co., Mechanicville, N. Y
550 tons, extension to bullding 242, for Aluminum Co. of America, Arnold, Pa.
500 tons, superstructure of bridge over navigation lock, Kentucky dam: bids July 16 to Tennessee valley authority, Knoxville, Tenn
450 tons, brldges, Fullerton parkway, Chicago, for Chlcago Park distrlet.
450 tons, state bridge, Skinker road, St. Louis.
450 tons, including 270 tons sheet piling, bridge at Sepulveda dam, Los Angeles; general contract to Lovrick \& Konjevod, 2835 Newell street, Los Angeles, at $\$ 149,395$.
440 tons, bridges, Callfornda and Oklahoma, for Atchison, Topeka \& Santia Fe rallway.
425 tons, intake gate rall support towers, Kentucky dam project; blds July 15 to Tennessec valley authorlty, Knoxvllle, Tenn.
405 tons, transmission line Chehalls to Covington, Wash.; blds to Bonneville project. Portland, June 29.
375 tons, bullding, for E. R. Squibb \& Sons, Brooklyn, N. Y
375 tons, tunnel supports, Continental Divlde tunnel near Gran Lake, Colo.; Pratt Rogers, Pueblo, Colo., low on general contract at $\$ 389,370$.
325 tons, building, Monsanto Chemical Co., Springfleld, Mass.
300 tons, state bridge RC-40-45-46, Worcester, N, Y.
300 tons, shops and parking deck building, for Marshall Fleld estate, Chicaso. 284 tons, two state bridges in Clallam county, Wash.; Macri \& Coluccio, Seattle, low.
\$50 tons, equipment repair building, Pat terson hleld, Dayton, O., for Unlted states government.
250 tons, bridge, Philadelphia, for city.
250 tons, state bridge over Tonoloway creek, Hancock, Md.
250 tons, sheet steel plling flood control project, Coeur d'Alene, Idaho; Sather \& Son, Seattle, low,
250 tons, offlce bullding for Rohn \& Haas Co., Philadelphia; blds July 2.
250 tons, shect plling, flood protection project, section 2, Binghamton, ConkIIn and Port Dickinson, N. Y.; Tuckahoe Construction Co., Tuckahoe, N. Y.. low:
240 tons, state bridges, MInturn, Colo.
235 tons, grade crossing ellmination, state project, Dover Plains, N. Y
220 tons, dumping board, contract $9-\mathrm{C}$. New York, for state.
220 tons, reconstruction bridge, East 204th street, New York, for state.
220 tons, addition to publle school 29, Richmond, Staten Island, N. Y., for state.
200 tons, office bullding, for srthur G. Mckee \& Co., Cleveland.
200 tons, boller house, for Henry Disstons \& Sons, Phlladelphia.
200 tons, reconstruction nine bridges, KIngston, N. Y., for New York Central rallroad.
200 tons, Binghamton state hospital power plant, Binghamton, N. Y.. L. B. Strandberg \& Co., Chicago; low.
180 tons, state bridge RC-40-51, Addison. N. Y.

180 tons, bridge, Margaretta and Lefever strects, Frankfort, Philadelphla; bids July 3 .

175 tons, stadlum, Worcester, Mass
175 tons, overpass, South Dennis, N. J.: also 90 tons bars

175 tons, bridge repairs, Thirty-fourth street, Philadelphia; Belmont Iron Works, Eddystone, Pa., low.
175 tons, relocation, including overpass and approaches, route 49 section 16 , Pennsylvanla-Reading Seashore Hnes, South Dennis, N. J.; blds July 12, state highway commissloner, E. Dunald Sterner, Trenton, N. J.
170 tons, factory bullding, for York Safe \& Lock Co., York, Pa.
160 tons, bridge, Blnghamton, N. Y., Tuckahoe Construction Co., Tuckahoe, N. Y., low.

160 tons, Fender ferry bridge across PIt
rlver, Shasta national forest, Callfornia; blds July 9, San Francisco.
160 tons, grade crossing elimination state project RC-40-53, Erie county New York.
150 tons, state bridge, Colorado Springs, Colo.
150 tons, bridge between bulldings, General Motors Corp., Fisher Body division, St. Louls.
150 tons, bridge, Forty-ninth street and Kingsessing avenue, Philadelphia; blds July 3.
150 tons, bridge, Erie rallroad, Belwood Park, N, J.
144 tons, H columns, San Joaquin river bridge, Fresno and Madera countles California, for state; blds opened.
140 tons, state bridge, Idledale, Colo.


N the Accurate plant there machines turning out round modern Four Slide the rate or the wire hapes are odd-
Host all of hour. Some of these wimple but mosty shat's why
some are eximportant jobs to designed-accurately
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140 tons, reconstruction state highway bridge, Tunkhannock Pa.
140 tons, Jacobs drawbridge No. 1 near Stockton, Callf., for state; bids opened.
130 tons, state bridge, East Windsor, Conn.
130 tons, state bridge, Whllmantle, Conn. 125 tons, highway bridge, state project RC-40-58, Seeley Creek, New York.
120 tons, bridges, Iowa and Minnesota. for Chicago, Milwaukee, St. Paul \& Paclife rallroad
120 tons, addition to warehouse, for West Virginia Liquor control commission, Charleston, W. Va.
120 tons, state highway bridge, Chester Hill, Pa
120 tons, bridge, Millington, Tenn., for II-
linois Central rallroad.
190 tons, buildings 76, 77, 78 and 79, for Mathleson Alkall Works, Niagara Falls, N. Y.

120 tons, state bridge RC-40-50, Candor, N. Y.

## Reinforcing

Relnforcing Bar I'rlees, Image 79
Chicago - Uptrend in volume of inquiries and pending tonnage is noted, with new private projects prominent. Numerous small tonnage


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JOLIET, ILL,
inquiries are augmented by more substantial inquiries involving new private construction in Chicago. War department ammunition magazine construction, Proving Ground, Ill., is expected to run close to 1000 tons in reinforcing requirements.

Boston-Inquiry for reinforcing steel is featured by additional flood control work along the Connecticut river, pumping stations and dikes, which will be bid to the United States engineer, Providence, R. I. Highway and bridge requirements are for small tonnages, although the number of such contracts is in creasing.

New York-While shading of 50 cents a ton under the 1.90 c base price was brought out in bids to a general contractor involving a 1350 -ton project, prices are generally steadier at the new level, with purchases mostly in small lots. Pending volume is heavier, notably for bridges and highways and additional tonnage is also appearing for building construction, mostly industrial expansions.

Seattle-Small tonnages feature the market, the aggregate providing a fair volume of turnover. Prospects are improved. Bids are in at Denver for several sizable lots, and at Olympia for 120 tons involved in state bridges in Clallam ccunty, Washington.

San Francisco - Reinforcing bar lettings totaled 4226 tons last week. This brought the aggregate to date to 78,636 tons, compared with 85 ;737 tons for the same period last year. Soule Steel Co. booked 2129 tons for a marginal wharf in Oakland, Calif., for the naval supply depot. Truscon Steel Co. booked 1368 tons for a viaduct at San Rafael, Calif.

Toronto, Ont. - Demand for reinforcing steel is holding well with upwards of 5000 tons pending for early closing, in lots ranging from 50 to 1000 tons.

## Reinforcing Steel Awards

2129 tons, marginal wharf, specification 9587, naval supply depot, Oakland, Callf., to Soule Steel Co., San Francisco. 1400 tons, grade crossing, sections 3 and

## Concrete Bars Compared

|  | Tons |
| :---: | :---: |
| Week ended June 29 | 10,500 |
| Week ended June 22 | 12,073 |
| Week ended June 15. | 4,014 |
| This week, 1939 | 10,819 |
| Weekly average, year, 1940 | 8,399 |
| Weekly average, 1939 | 9,197 |
| Weekly average, May | 7,058 |
| Total to date, 1939 | 272,297 |
| Total to date, 1940 | 218,397 |

## -The Market Week-

4, Long Island rallroad, Atlantle avenue, Brooklyn, to Igoe Bros., Newark, N. J., through Tomasetti Contracting Co., New York.
1368 tons, viaduct at San Rafael, Marin county, Callf., for state, to Truscon Steel Co., San Franclsco.
700 tons, factory, E. R. Squibb Co. Brooklyn, N. Y., to Bethlehem Steel Co., Bethlehem, Pa.; Turner Construction Co., contractor.
650 tons, Charles street housing, Detrolt, to Great Lakes Steel Corp., Detroft, through Ceco Steel Products Corp. Consolldated Construction Co., contractor.
500 tons, United States treasury, procurement divislon. Inv. 10299, Albla, Iowa, to Truscon Steel Co., Youngstown, 0 .
500 tons, flood control project, unit 4 , Johnstown, Pa., to Bethlchem Stee Co., Bethlehem, Pa.; Leo Butler \& Son, contractor.
480 tons, including 300 tons reinforeing trusses, Passalc river bridge, route 25 , section 30C, New Jersey, to Jones \& Laughlin Steel Corp., Pittsburgh, through Lafera-Grecco Contracting Co., Newark, N. J.
370 tons, state highway project RD-40-37, Dutchess county, New York, to Wickwire Spencer Steel Co., through John Arborlo Inc., Poughkeepsle, N. Y.
270 tons, state hlghway project RC-40-39, St. Lawrence county, New York, in Amerlcan Steel \& Wire Co., Pittsburgh, through Law Bros. Contracting Co., Herkimer, N. Y.
250 tons, state highway project RC-40-18 East Pembroke-Batavla, Genessee county, N. Y., to Whekwlre Spencer Steel Co., Buffalo, through Bero Englneering \& Construction Corp., North Tonawanda, N. Y
250 tons, plant, Indlana Water Co., Indianapolls, to Jos. T. Ryerson \& Son Inc. Chlcago; Service Construction Co,, contractor.
215 tons, grade crossing. Slegfried, Del. to Taylor-Davis Co., Philadelphla.
200 tons, culvert, Kingston, Pa., to Bethlehem Steel Co., Bethlehem, Pa.
200 tons, elevator, Albert Schwill Co., Chicago, to Truscon Steel Co., Youngstown, O.; James Stewart Co., contractor.
175 tons, bars and mesh, grade crossing elimination, route 23 , section 8 B , near and Corning, N. Y.; Cleverock Inc. Newark, N. J., through Jannarone Contracting Co., Belleville, N. J.
157 tons, Holy Name parochlal school, San Francisco, to Ceco Steel Products Corp., San Franclsco.
157 tons, three brddges, Yolo and Butte counties, Callfornia, for state, to Kyle \& Co., Fresno, Callf.
140 tons, flood control, Mound City, Ill. for United States engincer, Loulsville, Ky., to Bethlehem Steel Co., Bethlehem, Pa.: Regenhart \& Southern, contractors.
109 tons. school, Pledmont. Calli., to Herrlck Iron Works, Oakland, Callf.
100 tons, state highway project RC-40-35, Madison county, New York, to American Steel \& Wire Co., PIttsburgh, through Davis G. Stearns Inc., Whitesboro, N. Y.
100 tons, museum and llbrary, Bloomneld Hills, Mich., to Great Lakes Steel Corp., Eetrolt, through McRae Steel Co., Detroit.
100 tons, comfort station Improvements. Grand and Montague streets, New York, to Carroll \& McCready Co. Inc., Brooklyn, N. Y., through J. L. Rice Co.. New York.

## Reinforcing Steel Pending

2245 tons precast reinforced concrete
pipe, Orange rounty feeder line, metropolitan water district, Los Angeles, speclfleation 335, alternate bids on welded steel pipe; bids July 10.
1350 tons, grade crossing ellmination, Long Island rallroad, Rockaway. N. Y.: Charles F. Vachrls Co.. New York, low. 600 tons, flood control project, Cornlng, N. Y.; Clevorock Inc., New York, low. 600 tons, Frankfort Distllery Co., warehouse, Dundalk, Md.; bids July 3.
500 tons, apartment bullding, coco solo, Canal Zone; McCarthy Construction Co., contractor.
400 tons, plant addltion, Camplell Soup Co., Chlcago; blels in.
400 tons, new administration bullding, University of Californin, Berkeley,

Calif.; K. E. Parker, 135 South Park street, San Francisco, low on general contract at $\$ 657,540$.
392 tons, brldge, Franklln Park, 111 . Thomas McQueen Co., Chicago, low.
385 tons, brldge over San Joaquin Rlver, Fresno and Madera counties, Callfornia for state; bids opened.
380 tons, Mannhelm road bridge over Milwaukee ratlroad tracks, Chleago; bids July 25.
326 tons, flood wall, Kansas Clty, Kans.; blds June 26
325 tons, housing project. Fall River Mass.; M. Splnelli \& Sons Co. Inc. Bosion, recommended for contract on base bid of $\$ 731,500$.
320 tons, state highway project RC-40-57,


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## Behind the Scenes with STEEL

## Thoughts on Reading

■ K. B. Elliott, v. p., Studebaker Corp., gave a talk the other day in Indianapolis emphasizing this interesting point on business reading: Too many men are trying camel-like, to live off their hump-the hump of their accumulated knowledge and experience up to the point at which they cease to continue their inquiring study in the field in which they work.

## Mrs. Shipton's Prophecy

- Talking with Bill Stout in his engineering laboratories the other day at Dearborn, Mich., Detroit cditor, A. H. Allen kept admiring the model of Stout's proposed stainless steel skycar which hangs over his desk. The newspaper man - artist - engineer, who many claim is miles ahead of the aviation parade, handed him the following, from Mother Shipton's Prophecy, written back around the fourteenth century:
When pictures look alive witi actions free
And ships like fishes swim beneath the sea;
When men, acquiring wings which scan the sky,
Then half the world, deep drenched in blood, shall die.
Mamma Shipton certainly had a canny foresight, or clse the rum in those days did peculiar things to you. It is too bad she can't be operating today when she could really clean up with some sort of service like Lady Shipton's Confidential Stuff on Events to Come. She could make a barrel of cabbage giving out the winners at Aqueduct every day just to the boys who hang around our bookie-barber shop up the street.


## Without Fail

- Speaking of Allen and his Mirrors of Motordom, we would all be completely whipped here if a week ever passed by without at least one orchid tossed his way by an ardent reader. The choice this week is from Detroit itself: I suant to express my apprecia-
tion for the authentic, up-to-date information which is featured in Mirrors of Motordom. To me it is the highspot of Steel.

Philadelphia Madhouse

- And speaking of highspots, we got a big kick out of that South Dakota Republican delegate with the Weber and Fields accent, who, try as hard as he might, could only say it one way: Von for Veelke!


## Willkie's Double

(1 And now that Veelkee has von, he's going to be pretty well occupied and as rumor has it such busy men often need a double. If so, Steel's Eastern Manager, Emil Kreutzberg will surely be drafted. He looks more like Veelkee than Willkie does.

## Murder Mystery

- Try a hand at this one, if you haven't already seen it in the June United Effort: Four men, whom we shall call Robert, Ronald, Ralph and Rudolph, were playing cards one evening. As a result of a quarrel during the game, one of these men shot and killed another. From the following facts, name the victim and his murderer.

Robert will not expose his brother's guilt.

Rudolph had been released from jail on the day of the murder, after having served a three-day sentence.
Robert had wheeled Ralph, a cripple, to the card game at Ronald's house.

Rudolph had known Ronald for only five days before the murder.
Ralph had met Robert's father only once.

The host is about to give evidence against the murderer, whom he dislikes.
The murdered man had eaten dinner on the previous night with one of the men who did not bowl with Ronald customarily.

Shrdlu

## -The Market Week-

Orange county, New York.
286 tons, extension shipway No. 3, Philadelphla navy yard; Duffy Construction Co., New York, contractor.
282 tons, depot and supply building, Hill Fleld, Ogden, Utah; bids opened.
250 tons, Fullerton avenue bridge, Chlcago; blds July 2.
250 tons, garage, Randolph and Wabash, Chicago; blds in.
230 tons, United States treasury, procurement division, inv. 5780. Topeka, Kans.
210 tons, housing project, Stamford, Conn.
180 tons, plant for Swift \& Co., Seattle. Wash.; general contract to Howard S. Wright, 407 Yale avenue N., Seattle.
163 tons, warehouse, Sears, Roebuck \& Co., Chicago; bids In.
140 tons, bullding, Standard Grocery Co., Minneapolis.
140 tons, sporting goods bullding, 7 North Wabash avenue, Chlcago: bids in.
180 tons, highway project, Including overpass and approaches, route 49 , section 16, Pennsyivania-Rending Seashore Lines, South Dennis, N. J.; blds July 12, E. Donald Sterner, state highway commissioner, Trenton.
126 tons, storm drain, water and power department, Los Angeles; blds July 3.
125 tons, state highway project, Waterloo, N. Y.
125 tons, Unlted States engineer, Chicago. gulde walls, Marsellles, Ill.; bids July 1.
122 tons, flond control project, Coeur d' Alene, Idaho: Sather \& Son, Seatlle, low.
120 tons, two state bridges, Clallam county, Wash.; Macri \& Colucelo, Seattle, low.
119 tons, underpass, Palo Alto, Callf, for state; blds July 10.
102 tons, highway project FAS-29\%-C. Carter county, Kentucky; blds July 12.
100 tons, state highway project fort Ann, N. Y.

100 tons, state highway project, Auburn, N. Y.

100 tons, state highway projects, Dover Plains, N. Y.
100 tons, Coca Cola bullding, Ft . Wayne, Ind.
100 tons, sewage treatment plant, Riverslde, Callf.: blds opened.
100 tons, bars, plling and miscellaneous steel, Paderewski pumping station, Connecticut river, Chlcopee, Mass.; Intercounty Construction Curp., FYe. N. Y., low.

Unstated tonnage, 44 standard type, 63 to 87 igloo type ammunition magazines, Proving Ground, Ill.: war department.
Unstated, malt storage elevator for Great Western Malting Co, Vancouver. Wash.: George H. Buckler Co., Portland, Oreg., low.
Unstated, control house and untanking tower for Bonneville project, Chehalls. Wash.; O. R. Wyman, Portiand, Oreg., low.
Unstated, addition to hospital, Fort Lewls, Wash.; MacEonald Bullding Co., 'Iacoma, Wash., low
Unstated, elty water reservolr, Salem. Oreg.: Vlesko \& Hannaman, Salem, low:

## Metallurgical Coke

## Coke Prices, Puge 79

Pittsburgh_Activity in beehive sections of Western Pennsylvania has been increasing and many ovens have been lighted over the past week. Coke sellers report some
buyers are attempting to build up stocks in anticipation of heavier needs, although to all appearances the supply is sufficient and will probably remain so. Prices are steady and tend to be strong at present level of demand.

Seattle-Prices are unchanged at $\$ 21.10$, delivered here by rail, as all water imports have been cut off by war conditions which have forced local consumers to turn from British coke to domestic, now coming by rail. Sales are slow and show no increase, although prompt delivery is difficult in the face of conditions.

## Pig Iron

Pig Iron Prices, Page 80
Pittsburgh-Production is being pushed, although no new furnaces have been blown in during the past week, 39 of 50 stacks being active. Foundry demand is good, although most pressure is coming from steelworks.

Chicago - June ended with shipments decidedly in excess of those of May, due chiefly to expanded operations of nonintegrated mills. Shipments still are on the increase, as foundry requirements also are larger. Foundry melt, however, may be smaller because of shut-downs over the July 4 weekend, while some agricultural equipment plants also will close down for longer periods, due to vacations. Buying of iron has dwindled as all major consumers are comfortably covered for third quarter.

Boston - Most pig iron consumers having covered through third quarter, buying continues to slacken and shipments against commitments are barely maintained. Melters have built up inventories in many instances, notably those who for many weeks have been operating with small stocks frequently buying small lots for prompt delivery. Foundry melt is holding, but is somewhat spotty. The Everett, Mass., blast furnace is scheduled to go into blast during July.

New York - Pig iron specifications this month will be the heaviest this year, according to most sellers. New orders, while moderately good, will be down from last month, when there was considerable contracting. Export demand has dropped off noticeably, although England is believed to be taking substantial shipments against orders placed a month or so ago. Considerable secrecy has surrounded English buying, with a result that is difficult to estimate the present movement. Some scattered inquiry is still being figured from South America.

Philadelphia-No price change in pig iron is indicated in the East, according to producers, despite announcement of an increase of $\$ 1$ per ton by a Utah producer, June specifications were the best this year. Shortage in low phosphorus iron is said to be developing, with England unable to purchase here in quantities of this grade desired.

Buffulo-Shipments for June were 10 to 15 per cent better than for May, despite a slackening during the past two weeks. Most consumers are covered for third quarter but refuse to place releases far beyond immediate requirements.
Cincinnati-_Pig iron shipments continue at the accelerated pace established early in June, part of the additional tonnage for an expanded melt and part for foundry stocks. With most foundries cov-
ered moderately well for third quarter, buying has receded to occasional carloads.
St. Louis-Buying of pig iron has decreased noticeably as contrasted with two weeks or ten days ago. Melters are hesitant, owing to the uncertaintles at home and abroad. On the other hand, all classes of melters are specifying freely, and shipments are on a liberal scale. Aggregate for June will doubtless exceed that of May by a fair mar. gin.

Birmingham, Ala.- Pig iron production remains unchanged with all but one of the district's 18 furnaces cctive. A shortage of iron is evident in some quarters.

Toronto, Ont. - Merchant pig iron sales are steady but lack special feature. Some larger melters have booked for third quarter, while oth-


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## -The Market Week-

ers have not got beyond inquiries, and there is no rush to make known requirements to the end of September. Producers are giving good delivery on spot orders and as there is no indication of early price advances, nor shortage of iron, many melters are satisfied to place orders as demands dictate.
Seattle-Effective July 1, Columbia pig iron, which is generally used in this area, will advance $\$ 1$ to $\$ 22$ base, Ironton, Utah. This reflects strength in Eastern markets. Foundry operations, recently hampered by labor troubles, are slightly improved but consumption of pig has not noticeably increased. The new price is effective for third quarter. No foreign iron is being received here.

## Scrap

Scrap Prices, Page 8:
Pittsburgh-Prices of scrap suffered last week from a temporary abundance of material and lack of interest on the part of buyers. Downriver mills continue buying at approximately the same levels, and while No. 1 steel has been marked down 50 cents to reflect this activity, it does not indicate a definite trend and May reverse itself shortly.

Cleveland-Scrap prices are easier, some grades being off 50 cents and the market is listless in spite of a high rate of steel production.

Chicago-No. 1 heavy melting steel fell from $\$ 19$ to $\$ 18$ last week, the latter price confirmed by a sizable mill purchase. This grade is now quoted at $\$ 17.50$ to $\$ 18$, with current dealer-broker trading within that range. Other heavy melting steels and some railroad specialties also went lower. Due to uncertainty of the market many scrap values are highly nominal.

Boston - Some reaction has taken place in iron and steel scrap prices, notably for Eastern Pennsylvania shipment, and the upward trend has halted with some grades off 25 to 50 cents from the recent highs. This has also tended to retard further advances in active grades for export. For shipment to New England foundries cast grades remain firm with material coming out slowly.
New York-Prices have weakened on most grades for domestic shipment 50 cents to $\$ 1$ per ton, with export quotations unchanged. Buying for Eastern Pennsylvania has slackened and little material is moving from this district. Three ships are loading about 20,000 tons at Jersey City, N. J., mainly for England. This material had been accumulated previously and scrap originally destined for Italy on barges and in


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 Union Terminal and Terminal group，and is at the very heart of Cleveland，Ohio．

yards is being diverted to other ex－ port destinations and on domestic orders．

Philadelphia－Most scrap prices have declined 50 cents to $\$ 1$ per ton， following substantial offerings at－ tracted by current quotations and backing up of supplies gathered for export．General belief is the weak－ ness will be temporary．Export out－ look is better，England increasing scrap releases．Japan is buying more freely．

Buffalo－Following recent large sales an easier tone has developed with a sale of approximately 8000 tons of No． 2 heavy melting and No． 2 bundles reported at 50 cents a ton below peak levels for the recent up－ ward movement．Some dealers re－ port No． 1 steel available at $\$ 19$ to $\$ 19.50$ a ton．More than 50,000 tons has been bought from eastern sell－ ers originally consigned to Italy and France．

Detroit－Minor adjustments down－ ward have been effected in prices of busheling，forge flashings and turnings．Some sentiment exists for a general reduction of 50 cents throughout the list but this is offset by contrary opinion that strengthen－ ing in prices is not far off．Automo－ tive lists closing in the past few days have been sharply reduced，the average being about 15 per cent of normal volume．

Cincinnati－Dealers in iron and steel scrap lowered some grades 50 cents in a partial retirement from their recent long，speculative posi－ tion．The reaction was attributed largely to international develop－ ments，especially uncertainty on ex－ port conditions．Foundry grades were sustained at recent levels．
St．Louls－The past few days have witnessed a sharp reversal in scrap sentiment．Country dealers and other holders，who had held firm views，suddenly began to offer ac－ cumulations in such quantity that the price structure could not stand the strain．Quotations were marked downward 50 cents to $\$ 1$ per ton， and these are nominal，as the situa－ tion has not adjusted itself，and test sales on the several grades are lack－ ing．

Birmingham，Ala．－Scrap con－ tinues strong，but prices are un－ changed，with heavy melting at $\$ 16$ ． All specifications are in consistent－ ly good demand．

Seattle－Although volume of sales is nominal，the market shows firmness，due to conditions in the East．Japan continues to buy in small lots，ocean space being easier． Rolling mills are taking only occa－ sional shipments and foundry de－ mand is slow．Receipts are increas ing．Export prices are quoted $\$ 14.50$ to $\$ 16$ ，according to grade．


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Seattle Transportation Commission has rejected bids for the sale of steel rails, switches, car wheels and other street railway equipment because bidders would not guarantee the material would not be devoted to war use. Local dealers state they cannot purchase except for export as domestic consumption is limited.

San Francisco Further advances in scrap prices is expected although no change has occurred in the price of heavy melting steel, which continues at $\$ 13.00$ to $\$ 13.50$ a net ton, f.o.b. cars, metropolitan areas of San Francisco and Los Angeles, with No. 2 quoted at $\$ 12.00$ to $\$ 12.50$. It is reported that some bottoms are now being loaded in the Los Angeles district with material for export to Japan.

## Nonferrous Metals

New York -- Tightness of nonferrous metal supplies for prompt delivery was evident last week. Results of the Republican national convention were considered bullish and a stronger price tone developed on Friday, especially in copper.

Copper - After breaking through the 11 .cent level on Thursday, a par-
tial recovery was made on the following day with custom smelters raising electrolytic to $11.121 / 2 \mathrm{c}$, delivered Connecticut Valley. A contributing cause of the improvement was the pending advance of five per cent in the price of paper-covered cable wrinch brought in substantial buying. Mine producers again held at 11.50 c .

Lead-Sales declined below the production and shipment rates since consumers are well-covered. This was balanced by the well-sold position of producers who maintained prices at the 4.85 -cent East St. Louis level. A pickup in buying is expected to develop when August books are opened within a few days.

Zinc-Consumers appear to have placed all the business they cared to, although one or two sellers were unable to offer deliveries desired by some customers. Witia galvanized sheet output rising to 63 per cent of capacity, a new high since last January, prime western remained strong at 6.25 c, East St. Louis.

Tin-Heavy liquidation of speculative holdings in London and the Far East, stimulated by political developments abroad, forced prices lower. Straits spot closed at $52.62^{1 / 2} \mathrm{c}$ compared with $55.12^{1 / 2} \mathrm{c}$ at the end of the previous week.

Nonferrous Metal Prices

| Jun | Electro. del. Conn | $\begin{aligned} & \text { Lake, } \\ & \text { del. } \\ & \text { Mdwest } \end{aligned}$ | Casting, refinery |  | ts Tin, York Futures | $\begin{aligned} & \text { Lead } \\ & \mathbf{N .} . \end{aligned}$ | $\begin{aligned} & \text { Lead } \\ & \text { East } \\ & \text { St. L. } \end{aligned}$ | $\begin{aligned} & \text { ZInc } \\ & \text { St. } \mathrm{L} . \end{aligned}$ | $\begin{aligned} & \text { Aluml- } \\ & \text { num } \\ & 99 \% \end{aligned}$ | Antimony Amer. Spot, N.Y. | Nickel Cathodes |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 22 | * 11.25 | 11.50 | 11.00 | 54.50 | 53.25 | 5.00 | 4.85 | 6.25 | 19.00 | 14.00 | 35.00 |
| 24 | *11.25 | 11.50 | 11.00 | 53.50 | 51.50 | 5.00 | 4.85 | 6.25 | 19.00 | 14.00 | 35.00 |
| 25 | *11.12 ${ }^{1 / 2}$ | 11.50 | 11.00 | 52.25 | 49.75 | 5.00 | 4.85 | 6.25 | 19.00 | 14.00 | 35.00 |
| 26 | * 11.00 | 11.50 | 10.75 | 52.25 | 49.87 1/2 | 5.00 | 4.85 | 6.25 | 19.00 | 14.00 | 35.00 |
| 27 | * 11.00 | 11.50 | 10.75 | 53.00 | 50.50 | 5.00 | 4.85 | 6.25 | 19.00 | 14.00 | 35.00 |
| 28 | -11.12 42 | 11.50 | 10.75 | $52.62 \%$ | 50.25 | 5.00 | 4.85 | 6.25 | 19.00 | 14. | 35. |

*Based on sales by custom smelters; mine producers unchanged at 11.50 c .

MILL PRODUCTS
F.o.b. mill base, cents per lb., except as specified. Copper brass products based on 11.50 c Conn. copper

| Sheets |  |
| :---: | :---: |
| Yellow brass (hlgh) | 8.56 |
| Copper, hot rolled | 20.12 |
| Lead, cut to jobbers | 8.25 |
| Zinc, 100 lb , base | 11.50 |
| Tubes |  |
| High yellow brass | 21.31 |
| Seamless copper | 20.62 |
| Rods |  |
| High yellow brass | 13.55 |
| Copper, hot rolled | 16.62 |
| Anodes |  |
| Copper, untrimmed | 17.37 |
| Wire |  |
| Yellow brass (high) | . 18.81 |

## OI.1) METALS

| Nom. Dealers' Buying Prices |  |
| :---: | :---: |
| New York | 7.00-7.25 |
| Cleveland | 8.00-8.25 |
| Chicago | 7.50-7.75 |
| St. Louls | 7.75-8.25 |
| Heavy Copper and Wire |  |
| New York | No. 1 . . . . . . . . 8.624 .8 .8714 |
| Cleveland, | No. 1 . . . . . . . . . . . . . . . . 9.00 |
| Chlcago. | 1 . . . . . . . . . . . . . . .8.75-9.00 |

St. Louls
8.75-9.25

Composition Brass Turnings
New York
$6.621 / 2-6.87^{1 / 2}$
New York
Cleveland
Chlcago
Light Copper

Chicago
St. Louls

| . . . .6.7.7.7.00$\cdots . . .6 .75-7.00$ |  |
| :---: | :---: |
|  |  |
|  |  |

Light Brass
Cleveland
Chtcago.
St. Louls
4. $25-4.50$
$4.371 / 2-4.623 / 2$
4.25-4.50
4.50-4.60
3.90-4.15
3.90-4.10
$4.00-4.25$
.3.50-3.75
New York
3.00-3.25

Cleveland
$3.00-3.25$
$3.25-3.50$
Aluminum
Misc., cast, Cleveland
Borings, Cleveland
Cllps, soft, Cleveland
Misc. cast, St. Louls.

## SECONDARX METALS

Brass ingot, 85-5-5-5, less carloads . 12.25
Standard No. 12 aluminum. . .14.25-14.75

## Warehouse

Warehouse Prlees, Page 81
Cincinnati-Warehouse sales are improving. An influx of sheet sales tends to indicate slower mill deliveries. Jobbers' inventories are ade quate although a tighter delivery situation is developing on some items, Prices are firm.

New York Effective July 1 new cutting and shearing extras on hot rolled, cold-finished and alloy bars will be made by warehouses, which in most instances will result in reductions to customers. The new extras are in line with those recently adopted by jobbers in the Buffalo and Pittsburgh areas.

Seattle -- Effective July 1, local houses have agreed to advance jobbing prices on shapes, plates and galvanized sheets $\$ 5$ a ton, new prices as follows: Shapes, 3.75 c ; plates, 3.65 c ; galvanized 5.00 c . This follows a cut rate market here for last 15 months. The new list does not bring prices up to Portland levels. Settlement of a local machin ist strike has stimulated warehouse buying and volume of sales is satisfactory, showing a gain over May.

Chicago - Better volume of or ders is maintained. June ended with tonnage slightly higher generally than in May. Bars and bar shapes are most active, with narrow strip, sheets, and plates also in demand.

Buffalo - Aggregate business for June is about 10 per cent better than that of the previous month, despite some recent decline in demand. Structural and plate items continue to lag while a minor increase is noted in sheets and bars.
St. Louis-Indications point to aggregate June volume being the largest this year. Demand is well diversified, both as to commodities and customers.
Philadelphia - June warehouse sales were about on a parity with May but relatively, jobbing activity is not nearly as good as mill demand. Prices are unchanged.

## Ferroalloys

Ferroalloy Prices, Page 80
New York-Ferromanganese shipments this month will be the heaviest since last September, when a $\$ 20$ advance was announced for the following quarter, as has been the case this time. Consumers are protecting against the higher price which goes into effect July 1, for at least a month and longer in a number of cases, it is believed, although se!lers have been endeavoring to limit protective covering to the needs of a few weeks.

A special spurt in activity is also
noted in other manganese alloys, ferrosilicon and certain specialties, which also have been increased in price. However, there is scarcely an
alloy that has not been moving more actively this month than previously, due to the sharp increase in steel production and to prospects for

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maintenance of higher operations for a considerable time.

Ferrotungsten prices are unchanged, but the undertone is exceedingly strong, owing particularly to the increasingly complicated political situation in the Far East and its effect on tungsten ore. An increase would not prove surprising to the trade. In general, prices on this alloy are not set up on a contract basis for a period of three
months, as in ferromanganese, spicgeleisen and most other alloy products, but rather is sold on a spot basis and in close alignment with the ore market.

Beginning July 1 both spot and contract business in ferromanganese is quotable at $\$ 120$, duty paid, Atlantic and Gulf ports; and spiegeleisen at $\$ 36$, Palmerton, Pa., on 19 to 21 per cent material and $\$ 49.50$, on 26 to 28 per cent.

#  

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## Equipment

New York-Priority in machine tool building and shipments is expected by most producers shortly as new purchases and inquiry continue to swamp shops. Without waiting for official action some dealers and builders are not taking orders for definite delivery except for machines for the defense program. Requirements and buying by the air. craft industry continue to increase. Substantial part of the French busiress on shop books is likely to be diverted to the British, with some units going to domestic shops with armament orders.

Chicago-Inquiries, which already had been coming in at a brisk rate, are reported being received in even heavier volume. Orders, while increased also, are not improved in ratio to inquiries. There is feeling that many inquiries are feelers from concerns preparing to turn out government work. Increasing extension of machine deliveries indicates the rush that is being encountered. Foreign developments have had little effect on the equipment market here yet.

Seattle-Public works are furnishing a larger volume than private interests, turnover being somewhat better than normal for the season. Com. R. E. Thomas, Puget Sound navy yard, has called bids July 17 for extension of fire protection, electric and water facilities at Keyport torpedo station, Wash. Everett, Wash., opens bids June 24 for a diesel crawler tractor and equipment, Spokane, June 27, for air compressor, and J. R. Ummel, department purchasing agent, Seattle, June 21, for a light plant for Kanakanak, Alaska.

## Coke Oven By-Products

## Coke By-Product Prices, Page 79

New York - Toluol has been advanced two cents per gallon to 27.00 c for two-degree material in tank car lots. Nitration grade in car tanks is 28.50 c, drum lots being 33.50 c . Industrial grade in drum lots is quoted 32.00 c a gallon for third quarter shipment. Toluol is used in the production of T.N.T. and vital industrial chemicals, the advance in price being the first in more than two years. Leading distributors have lowered pure and 90 per cent benzol one cent to 15.00 c per gallon and industrial xylol and solvent naphtha one cent a gallon to 26.00 c. Nitration grade of xylol is now 44.00 c . Demand for distillates remains heavy and current supplies are moving directly into production with little accumulation.

## Construction

## Ohio

AKlRON, O.-Firestone Tire \& Rubber Co., 1278 South Main street, is considering erection of a plant for the manufacture of a synthetle rubber recently prefected. W. B. Early, care owner, is in charge of plans.
alliance, O.-Davis Engineering Co.. formed by Oscar A. Davis, 849 Parkway boulevard, has bought patterns, drawIngs and simliar property of A. G. Reeves Steel Construction Co. and will continue production of its products, kilns, coolers, dryers, creosote cylinders and slmilar devices, at location not yet determined.
CLEVELAND-Wagner Rustproofing Co., J. O. Wagner, manager, 7708 Quincy avenue, is building a factory addition costing $\$ 10,000$. J. L. Hunting Co., NinthChester building, has general contract.
Cleveland - Formweld Products Co., A. C. Woellert, president, has started production of sheet metal products at 6545 Carnegle avenue, where about 7000 square feet of floor space has been leased.

CLEVELAND-Electric Products Co.. 1725 Clarkstone avenue, Maxwell R . Berry, president, will build a new plant $40 \times 145$ feet, opposite present plant, to enlarge capacity. H. M. Morse Co., 1500 Superior avenue, architect, is recelving blds.

DOVER, O.-LaDel Conveyor \& Mrg. Co., 338 South Broadway, New Philadelphia, O., is negotiating for purchase of part of the old plant of American Sheet \& Tin Plate Co. In Dover. As alternative an addition to present plant may be built to Increase production.

ELYRIA, O,-Romec Pump Co., 333 East Bridge street, W. L. Davis, plant manager, will double capaclty by new plant or addition to meet enlarged demand for alrplane fuel pumps and other aircraft parts.

TIFFIN, O.-Titiln Gray Iron \& SemlSteel Co., will be incorporated by Andrew Hellman, 4144 East 100th street, Cleveland, and has purchased a site for foundry, $50 \times 80$ feet. N. B. Blags, secretary, Tiffin chamber of commerce, is interested.

## New York

BUFFALO-Worthington Pump \& Machinery Co., Clinton and Roberts streets, will build a one-story plant $114 \times 145$ feet, general contract to Austin Co., 16112 Euclid avenue, Cleveland. Cost about $\$ 50,000$.
SCHENECTADY, N. Y.-Airport Commission Schenectady county, J. Westlin, chairman, court house, will build hangars at alrport at cost of over $\$ 100$.000.

## Pennsylvania

CORRY, PA. - Corry-Jamestown Meg. Corp., D. A. Hillstrom, secretary and manager, will bulld a three-story metal products plant $41 \times 144$ feet, to cost about $\$ 60,000$. General contract has been let to Rogers Structural Steel Co., Corry.

ERIE, PA.-Standard Stoker Co., H. I. Farrington, president, 1701 Gaskell avenue, is taking blds on a one-story plant addition $15 \times 100$ feet. (Noted June 24)

LANCASTER, PA.-Specialty Screw Machine Products Co., South West End avenue, is taking blds on a two-story plant $50 \times 130$ reet. J. Wickersham, Duke street, is engineer.

LOCK HAVEN, PA.--PIper Aircraft Corp., W. T. Piper, president, will bulld two $50 \times 400$-foot assembly bulldings and a $48 \times 100-$ foot connecting building.

Hunting, Davis \& Dunnells, Century building, Pittsburgh, are architects.

OLD FORGE, PA.-Morgan Coal Co., care P. Minlechello, 48 Wilson street, Pittston, Pa., wlll build an anthracite coal breaker with 1500 to 2000 tons per day capacity, to cost over $\$ 100,000$.

PHILADELPHIA-York Safe \& Lock Co., 711 Chestnut street will bulld a munitions factory at cost of over $\$ 40,000$.

## Michigan

DOLLAR BAY, MICH.-Foley Copper Products Co. has been Incorporated with
$\$ 100,000$ capital to deal in metal products, by John E. Foley, Dollar Bay.
HILLSDALE, MICH. - Purcell-Evans Tool Co. has been incorporated with $\$ 50,000$ capital to manufacture tools and dies, by F. T. Rublsch, 4696 Twentyelghth street, Detroit.
MUSKEGON HEIGHTS, MICH.-Morse Mig. Co. has been incorporated with $\$ 10,000$ capital to manufacture metal window screens, by Richard K. Morse, 1440 Howden street.

## Illinols

CENTERVILLE, ILL.-Lllinols Pipe Line Co., Findlay, 0 ., will lay 50 miles 8 -inch crude oll gathering plpe lines from Centerville to Bridgeport and bulld


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three 50,000 -barrel steel storage tanks near Centerville.

## Rhode Island

PROVIDENCE, R. I.--Craven-Whltaker Co. Inc., 61 Peath street, will bulld a one-story addition $42 \times 80 \times 80$ and 40 $\times 42$ feet. General contract to H. M. Soule, 110 Armistice boulevard, Pawtucket, R. I.

## New Jersey

PATERSON, N. J.-Sllk City Iron \& Melal Co. has been Incorporated with 300 shares no par value by Harry S. LaPoff, 5 Colt street, Paterson.

## West Virginia

HUNTINGTON, W. VA.-International


Nickel Co, will build a machine shop addition $80 \times 100$ feet at cost of $\$ 250,000$ for bullding and equipment.

## Alabama

MOBILE, ALA.-Alabama Power Co., Birmingham, recelves bids July 5 for construction of power plant building.
MUSCLE SHOALS, ALA.-Tennessee valley authorlty, Knoxvlle, Tenn., will modernize nitrate plant No. 2 at Muscle Shoals at cost of several million dollars to produce ammonium nitrate and ammonla in connection with preparedness program.

## Missouri

KANSAS CITY, MO.-Porterfleld Aircraft Corp., 2809 East Fourteenth street, E. E. Porterfleld Jr., manager, has leased a bullding at 1409 Kansas avenue and will equip as wing production shop.

KANSAS CITY, MO.-Black, Sivalls \& Bryson Inc., 7500 East Tenth street, will double its machine shop by an addition $60 \times 120$ feet and an addition to its offlce bullding $40 \times 40$ feet at its Blue Valley plant here.

NEVADA, MO.-Clty whll vote July 2 on $\$ 450,000$ bonds to finance municipal electric light plant.

ST. LOUIS - Carter Carburetor Co., 2840 North Spring avenue, will build a four-story factory and bollerhouse costIne $\$ 250,000$, general contract to L. O. Stocker Co., Arcade bullding, St. Louls. (Noted June 24)

## Oklahoma

OKLAHOMA CITY, OKLA. - New-Era Cotton Machinery Co. has been Incorporated with $\$ 55,000$ capital by Whlliam N . Smith, W. H. Brown and Albert G. Kulp, Oklahoma city.

## Wisconsin

BELOIT, WIS.-Belolt Iron Works, manufacturer of papermill machinery, has awarded general contract to Cunningham Bros. for three-story plant addition $65 \times 125$ feet.

MILWAUKEE-Gcuder, Paeschke \& Frey Co. is bullding a two-story addition to its machine shop at 1502 West St. Paul avenue.

MILWAUKEE - Logemann Bros Co., manufacturer of hydraulic presses, pumps, shaft stralghteners and similar products, has let general contract to E. C. Knuth \& Co. for a one-story plant addition. E. R. \& Carl Llebert are archltects.
WAUKESHA, WIS.-Waukesha Motor Co., manufacturer of motors, will bulld a two-story storage plant $75 \times 180$ feet.

## Minnesota

MINNEAPOLIS, MINN.-Mudern Pattern Co., Ralph C. Hitchcock, presldent, will build a one story factory addition. Gencral contract has been given 12. H. McGuffle.

## Texas

PORT ARTHUR, TEX.-Bayonne Steel Barrel Co., Bayonne, N. J., will bulld a plant for the manufacture of steel drums and similar products on a site on the ship channel.

## Kansas

KANSAS CITY, KANS-Armour Packing Co., Eighteenth and Central streets, will build a two-three and four-story beef packing plant 124 x 220 feet, costing $\$ 245,000$. General contract has
been let to Swenson Construction Co.r Victor bullding, Kansas City, Kans.

## Iowa

CEDAR RAPIDS, IOWA -MIland Rubber Co., B. A. Ruhling, president, will build one-story factory $60 \times 150$ feet for manufacture of molded and mechanical rubber goods.

## Montana

great Falls, ONT.-Greal Falls Brewerles Inc. has given contract to Floyd Pappin \& Son Inc., for construction of a malting plant. Cottier \& Herrington are architects.

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CASS AT BAGLEY AVE. GARAGE IN CONNECTION

Boller Works has been organized by Eda Hurst and associates to conduct a metal fabricating plant

LONG BEACH, CALIF.-Great Lakes Carbon Corp. will build an Industrial ship loading terminal at Pler $D$, to cost \$30,000.

LOS ANGELES-Vulean Ornamental Iron Co., 8922 Natlonal boulevard, has been organlzed by Robert M. Benneti and associates.
LOS ANGELES-U.S. Spring \& Bumper Co. is bullding a steel frame ractory building at 4951 Magnolla street, 75 . 240 feet, costing $\$ 18,000$.

LOS ANGELES-Steelform Construction Co. is bullding a warehouse at 837 East Gage avenue, $50 \times 100$ feet, costing $\$ 4500$.

LOS ANGELES-North American Aviatton Co . is bullding a plant addition at 5701 Imperial highway, 25,420 rect, costing $\$ 24,000$.

SAN DIEGO, CALIF.-Modern Tool \& Instrument Co. has been organized with 6000 shares no par value by Casslus Hunter, 1219 Hunter street, and assoclates. Rlehmond Jackson, 1130 San Diego Trust \& Savings building, is representative.

## Washington

SEATTLE-Todd Seatte Dry Docks will build a $\$ 40,000$ machine shop 80 160 feet at its plant here.
SEATTLE-Pacifle Car \& Foundry Co. has been given general contract for coal bunkers for Puget Sound Power \& LIght Co., costing about $\$ 20,000$.

SEATTLE-RIchfleld Oil Co. starts work soon on oll terminal, Including oflices, warehouse, boller, foamlte, switch and pump houses, loading racks, pler 40 $\times 200$ feet and 11 steel tanks requiring about 5000 tons of plates.

TOPPENISH, WASH. - Utah-Idaho Sugar Co. is installing new motors and other equipment, to increase capacity for the fall season.

VANCOUVER, WASH. - George H. Buckler Co., Portland, Oreg., is low to Great Western Malting Co., for erection of proposed storage elevator of 500,000 bushels capacity.

## Canada

FORT WILLIAM, ONT.-Canadian Car \& Foundry Co. Ltd., Montreal, Que., has glven contract to Clayton Co. Ltd., Graham Horne boulevard, for a plant addition on Montreal street, costing $\$ 50,000$.
HAMILTON, ONT.- Cub Alreraft Ltd., 2 Adam street, has let general contract to Canadian Engineering \& Contracting Co. Ltd., 25 Hughson street South, for a one-story airplane manufacturing plant at the Clvic Alrport.

NORTH YORK TOWNSHIP, ONT.DeHaviland Mircraft of Canada Ltd., postal station L.. Toronto, will bulld plant addition on Sheppard avenue. Structural steel has been awarded to Dominion Bridge Co. Ltd., 1139 Shaw street, Toronto.

ST. CATHARINES, ONT.-Mckinnon Industries Ltd., Ontario street, will bulld a foundry addition of 6500 square feet. general contract to Newman Bros., 127 St. Paul street.

TORONTO, ONT.-John Inglis Co. I.td. is having plans drawn for an ordnance plant at 14 Strachan avenue, to cost $\$ 80,000$.

TORONTO, ONT.-McColl Frontenac

Oll Co. Ltd,, Yardley bullding, has glven contract to Toronto Iron Works Letd. 629 Eastern avenue, for oll tanks to cost \$65,000.
TOIRONTO, ONT.-Atlas Engineering \& Machine Co. Lid., 28 Eastern avenue, has let general contract for a plant addtion to C. MeGregor Letd., 96 Btoor strcet West. H. H. Angus, 1221 Bast strect, is mechanlcal engineer.

TORONTO, ONT.-Atlas Englneering \& Machine Co. Ltd., 28 Eastern avenue, Is taking blds through W. L. Somerville, architect, 30 Blour street West, for a plant addition $50 \times 165$ feet. Tools and
equipment will be purchased later.
LACHINE, QUE.-Dominion EngineerIng Works Litd.. First avenue, has awarded general contract to Hyde \& Miller, 1500 Guy street, for a plant addition costIng $\$ 50,000$.
LACHINE, QUE-Standard Railway Equipment Mer. Co. of Canada Ltel., 8. Broadway, will bulld addition to plant here, costing $\$ 25,000$, for which equipment will be required.

MONTREAL, QUE.-Montreal Light, Heat \& Power Co., 107 Cralg street West, is having plans prepared for a new plant.



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Laclede Steel Co.. Arcade Rhda
St. Jouls, Mo.
renublic Steel Corp.,
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Johnson Branze Co.j Sow Castle, Pa Revere Copper \& Brass Co. Inc., 230 Park Aye. New York City

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Laclede Steel Co.. Arcade Bldg.. Renublic Steel Cord
Dept. ST, Cleveland. O.
Ryerson, Jos. T., \& Son. In
16th and Rockwell Sts.
Tennessee Coal. Iron \& Rallmad Co., Brown-Marx Bldg.
Birmingham, Ala.
Wisconsin Stecl Cu..
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180 No. Mlich
Chlcago, 111.
Youngstown sheat \& Tube Co. The Youngstown. 0 .

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ISARS (Steel)
(*Ano Stalnlers)
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Carnegle-Illinols steel Corp.
Pittsturgh-Chicago.

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San Francisco.
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Phlladelphla. Pa.
Inland Steel Co.
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Cleveland. O. T., \& Son, Inc.
Ryerson. Jos.
16th and Rockwell Sts.,
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New Britaln, Conn
Sutton Enginecring Co., Park Bldg.
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Co., Brown-Marx Bldg.,
Blrmingham, Ala.
Timken Roller Bearing Co.. The
Weirton Steel co.. Weirton, W. Va
Weirton Steel Co. Weirton, W. Va.
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Ryerson, Jos. T., \& S Son,
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youngstown sheet \& Tube Co.. The
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Motors Corp., Bristol, Conn.
Norma-Hoffmañ Bearings Corp.
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Link-Helt Co., 51
Indianapolis. Ind. General
Motors Curj., Bristol. Cunn
Shafer Bearing Corp.
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Norma-Hoffmann Bearlngs Cord. Staminrd, Conn.
Shafer Bearing Corp.
skF E. Wacker Drive. Chicame, 111
Fr Industrles, Inc. Front St. ank Timken Rolier Bearing Co., Tive, Canton, 0 .
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Conshohocken. ${ }^{\text {Pa }}$.
Andrews Steel Co.. The.
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Firth-Sterling Steel Co.
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Republic Steel Corp..
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sitanley Works, The,
New Britnin. Conn.
Bridgeport. Conn.
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Co., Brown-Marx Bldk.,
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Wisconsin Steel Co.. 180 No. Michi
gan Ave. Chicago. Ill.

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Pittsbureh-Chicaso.
Pittsburgh-Chicaso. Warren, O.
Heppenstall Co.. 47 h \& Hatfield
Sts., Pittsburgh. Pu

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Dept. ST, Cleveland, O.
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New Britaln, Conn
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Co.. Brown-Marx Bldg.
Birmingham, Ala
Timken Roller Bearing Co., The
Steel \& Tube Div., Canton, 0 .
Wisconsin Steel Co.. 180 No. Michi-
gan Ave.. Chicago, Ill.

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Bethlehem. Pa.
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CAISSONS (Pneumatle)
Neville Island. Plttsburgh Div.)
CALCIUM METAY, AND ALLOX: Electro Metallurgleal Sales Corp.
30 E . 42 nd St . New York City.

CAP SCREWS-See SCREWS (Cap, Set, Satety-Set)
CAR DUMPERS
Alliance Machine Co.. The.
Alliance, O. Bay Cly. Mich.
CAR PUYLEER and SPOTTERS American Endineering Co.
Phlladelphia. Pa.

Cullen-Friestedt Co., 1308 So.
Kilbourn St.. Chicago, III.
Link-Belt Co.. 2410 W. 18th St.,
Chicazo, III.

## CARBIDE

Linde Air Products Co.; The,
30 E. 42 nd St.. New York City National Carbide Coro.
$60 \mathrm{E}, 42 \mathrm{nd} \mathrm{Se}$., New York City.

## CARS (Charklng)

Atlas Car \& Mlg. Co.. The,
Cleveland, 0
Carnegle-Illinals Steel Corp.,
Continental Roll \& Steel Fdry. Co.
Morennicnga, Ind.
Morgan Engineering Co., The
Alliance, 0.
New Castle Engineering Works
CARS (Cinder Fut)
Pressed Steel Car Co. (Koppel Pitisburgh Pa

CARS (Dump)
Atlas Car \& Mig. Co.. The.
1140 Ivanhoe Rd.. Cleveland, $O$ Findlay. 0
Pressed Steel Car Co.. (Koppel Div. Koppers Bldg.

CARS (Industrial and Mining)
Atlas Car \& Mrg. Co.. The,
1140 Ivanhoe Rd.. Cleveland. O
Bethlehem steel Co.
Carnegie-IIIInols Stecl Corp.
Pittsburgh-Chicago.
Differential Steel Car Co.
Findlay,
Petroleum Iron Works Co.,
Sharon. Pa.
Pressed Steel Car Co., (Koppel Dlv.) Koppers Bldg.,
littsburgh, Pal.

CARs (Scale)
Atlas Car \& Mig. Co.. The
1140 Ivanhoe Rd., Cleveland, O
CASTING WASHER EQUIPMENT Pangborn Corp., Hagerstown, Md
CASTINGS (Arid Reslstlng)
Amerlcan Brake Shoe \& Fdry Co. The, 230 Park Ave.
Ampen Metal, Inc., Dept. S-617.
3830 W. Burnham St.,
Cadman, A. W., Mig. Co.
28th and Smallman Sts..
Chain Belt Co. 1660 W . Bruce St.
Farrel-BIrmingham Co., Inc.
110 Main St., Ansonia, Conn,
International Nickel Co. Ine., ine
67 Wall St. New York Clty.,
Meehanlte Metal Corp., 311 Ross
St. Plttsburgh, Pa.
National Alloy Steel Co.
National Alloy Steel Co.
Blawnox, Pa
NatJonal Bearlng Metals Corp.
Shenango-Penn Mold Co. Dover 0 .
CASTINGS (Alloy Steel)
Babcock \& Wilcox Co.. The
Refractories Div.. 85 Liberty St.
Bethlehem Steel Co.
Bethlehem Steel Co.
Bethlehem. Pa.
Birdsboro Steel Fdry. \& Mach. Co.
Birdsboro, Pa.
Pittsburgh-Chicaso.
Continental Roll \& Steel Fdry. Cu.
F. Chicago, Ind.

Damascus Steel Casting Co.
New Brighton, Pa,
Elyria, O.
National-Erie Cord. Frie Pa
Ohlo Steel Foundry Co. Lima. O. Springheld, O .
Pittsburgh Rolls, Div. of Blaw-Knox
Co., Pittsburgh, Pa.
Ryerson, Jos. T., \& Son. Inc.
Ryerson, Jos. T.. \& Son.
Chicapo, Ill.
Union steel Casting Co., 62nd an
United Engineering \& Fdry. Co
First National Bank Bidg.
Pittsburgh, Pa.
Youngstown Alloy Casting Cord
103 E . Indlanola Ave 103 E . Indianola
CASTINGS (Arass, Hronze,
Copper, Alumlnum)
Ampeo Metal, Inc., Dept. S'-617 3830 W. Burnham St
Bartlett-Hayward Dlv.. Kop

Bethlehem Steel Co..
Bethlehem, Pa.
28th and Sman, Mfs. Co..
28th and Smaliman Sts..
Lawrence Copper \& Bronze,
Bessemer Bld\&., Pittsburgh, Pu.
Iorgan Engineering Co., The,
Alliance 0 .
National Bearing Metals Corp.
928 Shore Ave. Pittsburgh, Pa.
Shenango-Fenn Mold Co., Dover, O.
Shenango-Fenn Mold Co., Dover, $O$.
Shoop Bronze Co.
344-60 W. 6th Ave.
Tarentum. Pa

## CASTINGS (Die)-See

DIE CASTING:
CASTINGS (Electric Steel)
Carnegie-Illinols Steel Corp.
Continental Roll \& Steel Fdry. Co..
E. Chicago, Ind.

New Brighton, Pa.
Farrel-Blrmingham Co., Inc. 110 Main St., Ansonla, Conn 322 Vulcan st. Burtaio, N. Y National-Erie Corp. Erie, Pa. Amerlean Chaln $\&$ Cable Ca. Inc. Reading, Pa.
805 E. 70th St., Cleveland, O
Youngstown Alloy Casting Corp.
103 E . Indlanola Ave..
Youngstown, O.
CASTINGS (Gray Iron, Alloy, or Seml-Steel)
American Brake Shoe \& Fdry. Co. The. 230 Parte Ave.,
American Fingineering Co.
2484 Aramingo Ave.
Bartlett-Hayward Dlv.. Kop-
pers Co. Baltimore, Md.
Bethlehem Steel Co.
Bethlehem. Pa.
Canton Patiern \& Mfg. Co.. The.
Andrews Pl. S. W.. Canton, O .
Carnegie-Illingis Steel Corp.
Chain Belt Co.. 1660 W. Bruce St.
Mllwaukee, wis.
Columbia Steel Co.
San Franclsco. Calif
Erie Foundry Co. Erie, Pa,
Farrel-Birmingham Co. Inc. 110 Maln St., Ansonia, Conn
Hagan. Geo. J, Co., 2400 E .
Hyde Park Foundry \& Machine
Link-Eselt Co.. 300 W. Pershing Rd
Chleago Iil.
Midvale Co., The.
Nlcetown, Philadelphla, Pa. The, A vonmore, Pa,
Oll Well Supply Co., Dallas, Texas. Shenango Penn Mold Co., Dover, O. Vestern Gas Div., Koppe
Co., Fort Wayne, Ind.
CASTINGS (Heat Resisting)
Amerlcan Brake Shoo \& Fdry. Co., The, 230 Park Ave.
New York City.
Electro-Alloys Co., The.
Farrel-Birmingham Co., Inc.
320 Main St.. Ansonia. Conn.
Natlonal Alloy Steel Co.
Blawnox. Pa. Mold Co., Dover. O
CASTINGS (Malleable)
American Chain \& Cable Co. Inc.
Bridzeport. Conn.
Chain Belt Co. 1660 W. Bruce St.
Milwauker, Wis.
Erle Malleable Iron Co., W . 12th \& Cherry Sts, Erle, Pa.
Lake City Malleable Co.. Erie. Pa.
Link-Belt Co., 220 S. Belmont Ave. Indlanapolis, Ind.
CASTINGS (Manzanese Steel)
Damascus Steel Castlnk Co.,
New Hrighton, Pa.

## CASTINGS (Steel)

(*Also Stalnlesa)
Bethlehem Steel Co.
Bethehem, Pa.
Carnegie-Illinols Steel Cord.
Pittsburkh-Chicago.
Columbla Steel Co..
San Francisco. Callı.
San Francisco, Callf.
Continental Roll \& Steel Fdry. Co..
Damascus Steel Casting Co.
Damascus Steel Casting Co.
New Brightnn, Pa.

# WHERE-TO.BUY*** 

CASTINGS (Sterl)-CON
("Also stalmena)
Farrel-Birmingham Co., Inc 110 Main St., Ansonia, Cunn. Macklntosh-Hemphill Co.. Sth and Bingham Sts. Plitsburgh. Pa.
festa Machine Co. P. B. Box 1466, Pitsburgh. Pa

Idvale Co.. The.
Nicetown. Philadelphia. Pa.
National-pre Corn Foric, Pia. The,
Nationnil Itall \& Foundry Co., The
National rati a Foundry Co. Soringlleld. 0
Oil Well Supply Co., Dallas. Tevas. Dittsburgh Rolls Div, of Blaw-Knox Co., Pittsburkh, Pia.
Standard Steel Wurks Co.jphas Ph. I'aschall P. O., Philadelphia, Ph. Sterl Founders Soclety of America. Strong Siteel Fdry. Co. Mevelet \& Norris Ave.. Buffalo, N. Y. Tennessee Cual Iron \& R
Co.. Brown-Marx Bldg. Birmingham, Ala.
Ualow Stcel Castlng Co., 62nd and Butler Sts., Pltsburgh, Pa.
United Fingineerlng \& Fidry Co Iyttsburkh, Pa.
Western Gas Dlv.
Western Gas Div., Koppers
West St eel Casting Ind.
805 F. 70 th St.. Clevelanas. O.
Youngstown Alloy Casting Corp. 103 F. Indlanola Ave..
Youngstown, 0
(AsTIN(ist (Wear IResisting)
Amerlcat Brake Shoe \& Fdry. Co.. The, "wa Parts Ave.
Mechanite Metal Corp., 311 Joss
chenange Penn Mold Co., Duver

## CASTINCS (Wiorm and Gipar <br> Brunze)

Ampect Metal, Inc.. Dept. S-iil\% 3830 W. Burnham Et.
Cadman, A. W.. Mifg. Co., 28 h and Smallmain Sts., Jitisbureh, I'il.

CENFNT (Akld Prump)
Athas Milnoria Products Co. of Pa Meriztown, Pa
Dembislvima Pent Mif Co. Permith Cleaner Div IThiladelphia, Pa,
(CFMFNT (1H2h Tmmerature)
Carbarundum Co. The.
Nortun Companz, Worcester, Dlass
CEMENT (HILh Tempernlure Hy(draulle)
Atlas ldumile Cement Co.. Depl S-4, *rysleq h3dg

CEMENT (IRefractory, Hish
Tenimerature)
Johns-Aanville Corls, Fork City

## CENTIBAI. STATION EQUIPMENH

Westinghnuse Flectric \& Alf. Co.
Dept. $7=N$, Fas: Pittsburgh. Pil.
(BHAIN (Convegor and Filesator)
Baldwin Duckworth Div. ists Painfield St. Soringleid Mass.
Chain Belt Co. 1660 W. Bruce Et.
Milwaukee. Wis.
LInk-Belt Co. 220 S . Belmont Are.
Indianapolis, Ind.
CHAIN (1)Taw llench)
Chain Belt Co. 1660 W , Bruce St .
Link-13cht Cu, , 22is. S. Belmont Ave. Indianapolis, Ind.
(HESIS (Malleable)
Chain l3elt Co. 1660 W . Bruce St Milwakeg Wis.
50 Int Iakestde Ave, Clevelanai,
Link-Belt Co. yrus. Belmment Ave Indlanapolks, Ind.

## CHAIN (Power Tranmmission)

Link-IBelt Co. 220 S . Belmont Ave. Indlanapolis, Ind.

## CHAN (Roller)

Waldwin Duckworth Div., 32x Plaln tled St, Springtleld. Mass.
Milwaukee, Wis.
Link-Belt Co. .rys. Belmont Avo.
Indianawolis. Ind.

## CHAIN (Sllng)

American Chain \& Cable Co. Inc.
CHAIN (Sprocket)
Chain Belt Co.. 1660 W. Bruce St
Milwaukec. 220 S . Belmont Ave. Indianapolis. Ind.

CILAIN (Steel-Fintahed Roller)
Chain Belt Co. 1660) W. Bruce St.
Link-belt Co., 240 S . Belmint Ave Indianapolls. Ind

CHAIN (Welded or Weldless)
Amerlcan Chain \& Cable Co. Ine 3ridgeport, Conn.

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Harter Corp., The, Sturgis, Mlith
CILAREING MACHINEA (Cumbia
Atlas Car \& Mtg. Co.. The,
1140 Ivanhoe Rd.. Cleveland, Morsan Engineering. Co., The, Alliance, 0 .
CHARGING MACHINES (OURH
Horarth Fingineering Co., The. Allance. 0 .
CHAIGGIN( MACIINFS AND MANI
Type) 3roslus, Edgar E... Inc, Shimis
burg Branch, Pitsburgh, Pia. CHECKEK HRICK
,ulfus Enginecring Corp
$50!$ Olver Blug., Pltsburgh, !?
CHISELS (Chippink)
Stecl Conversion \& Supnly Co.. Pittsburgh, Pa.

## CHROME ORF

samuel. Frank, \& Co., Inc Harrison Bldg., Philadelpha,

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Lntter Chromium, Inc.
51 E. 42nd St., New York Cl's
CHICKIN: MACHINE (Multbur spandle)
Natlonal Acme Co., The. 170 F.
CHICKS (Antomatle Closing)
Tumkins-Johnson Co.. 611 N.
Nechanic St., Jackson. Nich.
CLAMPs (I)rop Forged)
Wllliams. J. H.. \& Co
400 Vulexin Si.. Euffaln. N. Y゙
CIEANEIR (Floor-011 Absorbent)
Sta-Brite Mig. Co.. 391.4 So.
HEENING RQUIMMENT (Metal)
Detrolt Rex Products Co. 1,302!
HIllvew Ave.. Detrolt. Mich.
CLEANING NPHCIAITIES
American Chemical Paint Co.
Detrolt Rex Products Co. 1,302!
Hillview Ave, Detrolt, Nlich.
Pennsylvania Salt MIfg. Co.. DI
Phuaiselohta. Pa. 201t
Sta-brite MIR. Co.chicago. II
Clires (Trackaring)
Consumer's Steel Products.
Detrolt, Mleh.
CLUTCHES (Frirtion)
lones, W. A. Firy. \& Mach. Cu
4437 W. Roosevell Rd..
win Dise Cluteh Co
1379 Racine Ave., IRacine, Wis
CIATCHES Mamnett
Cutler-llammer. Inc., 1267 St. Paul Ave., Milwaukee, Wis.

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Alan Wood Steel Co.
Cornegie-Illinols Steel Corn
Pltisburkh-Chicago.
Cleveland-Cilfrs Iron Co.: Linton

Columbla steel Co.,
Hanna Fancisco, Calli
Hanna Furnace Corp. The, Ecorse, Detroit, Nich. 300 Koppers Blde
Plttsburgh, Pa.
Koppers Coal Co., 300 Koppers Bldg., Pittsburgh. Pa.
New Fingland Coal \& Coke Co. Boston, Mass.
Shenango Furnace Co.
olver Bldg., Plisturgh, Pa
Snyder, W. P., \& Co., Tennessec Coal, Iron of Rallrond Co., Brown-irar: Bids. Birmingham, Alii. Tube Co., The Youngstown, 0 .

COAL/ COKE, ORE AND ASH
Allas Car \& Mig. Co. The,
1140 Iranhoe Rd. Cleveland, 0 . Hagnn, Gey. J. Co. 2400 F. Industrlat Brownholst Corp. Indusirid Brownho
Koppers Co., Engincering \& Construction Dl•., $\$ 01$ Koppers Bldg. Plttsburgh pa Koppers-phenlaveur Co. 300 Kop ders Blds., Pittsburgh. Pa, Rd. Link-Belt Co., 300 W'. Pershing Rd. Chicago, Ili.
cOILEIts (Hod had Itar)
Sommerfeld Machine Co. Cores Ave Bracldock Pa

COKL-SPC COAI, OR COKE
COKH: OVEN MACIINFRY
Alliance Machine Co.. The,
Mfr Co., The
1140 Ivanhoe $17 \mathrm{~d} .$. Cleveland. 0 Morcan Engineering Co., The, Allance. 0 .
COKE (IVENS (By-l'roduet)
Koppers Ca. Engineering and Con
struction Dlv.. 100 Koppers Bldg. struction Dly. 100 Koppers Blds.

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Electro Metallurgleal Sales Corp.
30 E . 42 nd St.. New York Clty.
COMBLSTION 1BUTAB:
Norton Company, Worcester. Mass,
COMBU:STION CONTROLS
Hays Corp., The, 960 Elghth Ave. Morgan Construction Co.
Worcester, Mass.
Norton Compans', Worcester, Mass
COMPARATORE (Optical)
Jones \& Kamsun Muchine Co..
Springtleld. Vt.
COMIPENSATORS (Aulomatle)
Flectrle Controller \& Mig. Co.
2698 F. 79th St., Cleveland. 0
COMIPRENGORS (A1s)
Allis-Chalmers Mgg. Co..
M11waukee. WIs.
Curtis Ineumatic Nachinery Co.
1996 Kienlen Ave., $5 t$. Louls, Mi
Gencral Electric N .
Schenectady. N .
11 Brondway, New York City
Worthlnaton Pump \& Machinery
CONCIRETE (Heat IResistant)
Atlas Lumnite Cement Co., Dept. S-4, Chrsisler Bldg. New York City:
CONCIRETE REINFORCING BAISN remenfurclars

CONDENSEItS (Surfuce,
Barametrle, Mult1-Jet)
Alls-Chalmers MIfg. Co.,
Mllwaukee, Wis.
11 Brondway. New York City.
Western Gas Dis.. Koppers
Co.. Fort Wayne. Ind,
Corp., Harrison, N. J.
(a)NbUITs (Electrie)

Youngsiown Sheet \& Tube Co., The founcstown 0 .
(O)NDIIT: (I'reasure-Treated
ond Preserving Corb., The 30 Koppers Bldz.

## CONNECTING RODS

Bay City Forge Co.. W. 19th ind Heppenstall Co., 47th \& Hatfeld
Sis., Pittsburgh, Pa. Bux 1466
Iesta Machine Co., P. O. Bux 1466
Pittsburgh, ${ }^{\text {Pa }}$.
Natlonal Forge $\&$ Ordnance Co
Natlonal Forge \& Ordnance Co..
Irvine, Warren Co.. Pa.
tandard sieel Works Dro of Th
Philadelphia, Pa.
CONTHACTOIRS-SEQ FNGINEEHS AND CONTRACTOIRS
CONTIROR SYSTEMS (Automatle)
Brown Instrument Div. of Minneapolis Honeywell Itesulator Co. Philadelphia Ave.
Philadelphia, Pa
Foxboro Co. The, 118 Neponset
Ave. \& Foxboro, Mass, 4957 S.eatom
Ave. Philadelphia, Pa.
CONTROLILERS (Electric)
Allen-Bradley Co., 1320 So. Syound St., Mllwaukec, Wis.
1146 F. 152nd St., Cleveland. O
Cutler-Ifammer', Inc., 1267 St. Pat $^{2}$
Ave., Milwaukee, Wis. Co
Ectric Controller \& Mrs. Co.
2698 E. 79th SL.. Cleveland
General Electric Co.,
Schenectads: N. Y
CONTROIs (Combington)-See
CONTROLS (Hydraulte)
Hydra-Power Systems. Inc 60-i Grant Bldg.. Pittsburgh, Pa.

CONTROIS (Temperature)
Brown Instrument Div, of Minneapolis Honeswell Resulitor Co. 462 Wayne Ave.,
axboro Co.. The. 118 Neponset
Ave., Foxbura, Mass.
eeds \& Northrup Co.,
Fhiladelphin, Pa.
CONVEYOR HEITS (HIgh and Inw 'Temperature)
Wickwire Spencer Sleel Co.. City
500 Fifth Ave. New York City
CONVEYOR HFIITS (Wire)
Cyclone Fence Co., Waukegan. III.
Wickwire Suencer Sieel Co..
500 Fifth Ave. New York City
CONVFYORS (Apron)
Chain Belt Co. 1660 W. Bruce St Milwaukee, Wis.
Link-Belt Co., 300 W . Pershlng
Road, Chicago, III. 142 Tent Inthews Conveyer Co., 142 Tenth
St. Filword City. Pa,

## CONVEYORS (Chain)

Carnegie-Illinnis Steel Corp.
Chain Belt Co. 1660 W. Bruce St.
LInk-belt Co. 300 W . Pershlng Rd.
Chlcago. Iii.
Mathews Conveyer Co., 142 Tenth
St., Ellwood City, Pn.
CONVEYORS (Flevating)
Chain Belt Co.. 1660 W. Bruce St.,
ink-Belt. Co., 300 W. Pershing Road. Chlcago, III. Pershan lathews Conveyer Co., 142 Tenth st., Ellwood City, Pa
(\%NVEIOIts (Overhead Trolley)
American MonoRail Co. The, 13102 Athens Ave.t Cleveland. $O$. Milwaukee, Wis.
Cleveland Tramrall Div. of the Ceveland crane de Englnecring
Link-iBelt Cu.. 300 W. Pershing Road, Chicaso, Iil.
CONVEYORS (IROHCT-I'OWER
Chaln Belt Co. 1660 W. Bruce St
Chaln Belt Co. 160
$1+2$ Tenth St., Ellwood City, Pa
CONVEVORs; (Vibratory)
AJax Flexible Couding C
Ajax Flexible Coubling Co.

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Baldwin-Duckworth Dls
326 Pamneld st.
Springfleld. Mass.
Barilett-Hayward Div.. Koppers Chatn Belt Co., 1660 w. Bruce $s$ Chatn Bett Co.ivi
Cliark Controller Co ${ }_{1146}$ F. 152nd St.. Cleveland,
Electric Controller \& Mf\&. Co.,
2698 E. 79 th St. Cleveland,
Farrel-Birmingham Co., Inc.
110 Main St. Ansunia, Conn. t22 Vulean St.. Buffalo, N. Y Gcmeral Electri
Horsburgh \& Scott Co.. The 5122 Iamilton Ave., Clevelani
 L.ink-Belt Co.. 220 S . Belmont Avo Indianapolls, Inc
Lovejoy Flexible Coupling Co 4973 W. Lake St., Chicago, 11 Poole Fdy. \& Mach. Co.,
Widron John . Corntimore, Mil New Brunswek. N.

COTPLINGS (Plpe)
Bethlehem Steel Co.
Bitional Tube B.
Frick Bldg., Plttsburgh. Pia
OH Well Supply Co.. Dallas, Tewas
Republic Sicel Corp., Dept. Sil.
Cleveland. 0 .
Youngstown Sheet \& Tube Co., The Youngstown. O .

CRANES, BMDGE (Ote and Cual Hamalling)
Alliance Machlne
Alliance, O
Dravo Corp. (Engin'r'g Wurks Di Neville island, Pittsburgh. Pil Bay City, Mich.

## CRANE: (Charglng)

Allance Machine Co.. The. Alliance, 0 .
Larnischegerer Corp tlonal Ave. Milwaukee, Wis. Morgan Englncering Co., The Ahepard Nilles
Shedard Niles Crane \& Holst Corm
358 Schuyler Ave Montour Falls

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Bay City. Mich.
Ohlo Locumotive Crane Co
Bucyrus,
Bucyrus, 0.
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Alliance Machlse Co., The Alliance,
American MonoRall Co. The Cleveland Chens Ave. Clevelanis. 1125 Depane sc Engincerins Iarnisehfeger St., Wickllffe, Uonal Ave., Milwaukee. Motzan Ensineering Co.. The
Alliance.
Northern EnalneerIng Works. Shaw-Boy Atwater St., Detrolt: Manning Crane \& Hoist D 405 Bro , waxwell \& Moore, Inc shenard Nilles Crane \& Holst Cori. 328 S Montour Falls. N.' Y.
45.32 Tacony St., Philadelphta

CRANES (Gantry)
Allance Machine Co.. The Cleveland Crane \& Engineering C 1125 Depot St. Wicklific O. Cullen-Friestedt Co.. 1308 So.
Kilbourn Ave., Chicaso, III. Iarnischteger Cord., 4411 W. Nit tional Ave., Milwaukee. Industrial Brownhoist Corn
Morean Encineerin
organ Engineering Co., The
Northern Engineering Wurks. 2603 Atwater St.. Detrolt. Alch Ohio Locomotive Crane Co. Bucyrus, 0.
Shedard Niles Crane \& Hoist Com 358 Schuyler Ave.

CRANES (Gasollan and Desel)
Cullen-Friestedt Co., 1308 So.
Kilbourn Ave., Chicnso. ill. arnlschreger Corp.: 4411 W , N tlonal Ave, Miliaukee. WIs. Industrial Brownhuist Corp.
Bay City. Milch.
Ohlo Iaromotive Crane Co. Bucyrus. 0

## CRANE: (Hand)

American Monorall Co.. The 1eveland Crane A ce. Cleveland Co., 1125 Depot ${ }^{\text {\& }}$ Englneering Cleveland Tramrati Div. of Cl land Crane \& Enginecring C 1125 Denpt St., Wickliffe, O Curits Pneumatic Machinery C 1936 Kienlen Ave. St. Louis. : Industrial Brownhoist Corp., Norihern Eity Mine
Narthern Engineerlng Works hem Atwater St., Detroll. M hanning Crane \& Holst DI 406 Broadwaywell \& Moore, In Shedard Nules Crane \& Holst Col . 58 Schuyler Ave.. Montour Falls. $N$
Wright Mre. Div. of American Chain \& Cable Co., Inc
York. p

d532 Tacony St., Phlladelphla, 1"

## CHANES (JJb)

Allance Machine Co . The

## Alliance.

american Monorall Co 13102 Athens Ave. Cleveliud Cleviand Tramrail Dwe of Cle land Crane \& Engineering Co. 1125 Depnt st., Wickliffe 0. Marnischecerer Corp., 4411 iv tional Aye, Milwaukee, W Industrial Brownholst Cord warg
Moram Engincering Co., The Allance. 0 .
Northern Ensineering Works, 2609 Atwater St.. Detroil: Chal York, Pa Cable Co. Ine.
Yale \& Towne Mrg. Co
4532 Tacony St.. finlladelphia, Pi
CHANES (Incomotive)
Cullen-Friestedt Co 1:308 so.
Kilbrurn Ave, Chicaro, Ill
Harnischfeger Corp., 4411 W. Inonal Ave., Minaukce. W
Bay City. Mich.
ohlo Locomotive Crane Co Bucyrus, 0.

## CRANES (Monorall)

American Monorall Co., The 13102 Athens Ave., Cleveland. Northern Engineering Works, 2609 Atwater St., Detrolt. Shedard Niles Crane \& Hoist Crrer 3.58 Schuyler Ave

Montour Falls. N.
Wright Mifg. Dlv. af American Chain \& Cable Co., Inc.

CHANK SHAFTS
Bay City Forse Co., W. 19th and Cranberry Sts., Erie. Da. Bethlehem Steel Co.
National Forge \& Ordnance Co
Irvine. Warren Co.. Pa
Union Drawn steel Div. Republe Steel Corp., Minssillon,

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Cowles Tool Co., St. Cleveland, O
CUTTING AND HELDING: See WHIDDING

## CUTTING OLIS-SRE OHL

CIANDERS (AIF OF MYdraulle)
Curtis Pneurmatic Machinery Co. 1996 Kienlen Ave. St. Louls, Mo Hannifin Mig. Co. 621-631 So Kolmar Ave, Chicagno. Ill
Hydro-Power Systems, Inc.,
604 Grant Bldg. Pittsburgh. Pa Tomkins-Johnson Co., 611 N Mechanic St.. Jackson, Mich
CYIINDERS (Presmure)
National Tube Co.
Frick Bldg. Plitshurgh, Pa Pressed Steel Tank Co.,

## orgREASERS

Detroit Rex Products Co., 13029
Hillview Ave., Detroit. Mich.
Dept. E, Pennsalt Cleaner Div. Philadelphia. Pa.

## UFOXIDIZERS

Vanadium Corp. of Amerlca. 420 DYE BLOCKS
American Shear Knle Co
3ry \& Ann Sts., Homestead, Pa
Ampeo Metal, Inc., Dept. S-617.
3830 W. Burnham St.
Mllwaukec. Wis.
Blisett Steel Co., The.
900 E. 67 th St. Cleveland, 0.
Heppenstall Co.. 47th and Hatileld
Sts.: Plabur ordna
Nattonal Forke \& Ordnance Co.
Standard Steel Works Dlv. of The Haldwin Locomotive Works, Philadelphia, Pa.

## HE HEADS

Jones \& Lamson Machine Co. Springfleld.
Landls Machine Co., Inc.,
Wational Acme Co., The, 170 E
131 st St., Cleveland, O.
DIE-SINKINO MACIINE
cinelnati Miling Mrehine and Cincinnati Grincers, Inc. Oakley Sta, , Cinclnnati, $O$.
Elmes, Chas. F., Engineerlig Works, 243 N .' Morgan St..
Chseago. III.
Yydraulle Press Mig. Co.
Mt. Gllead. O
DIES (Cast)
Farret-Birmingham Co., Inc 110 Nain St. Ansonia, Conn.
HES (PMmehing, Stampinc, Blanking)
Columbus Die, Tonl \& Mach. Co. Columbus.
Nlagara Machine हe Tool Works 6.37-697 Northland Ave., Buffalo, eh \& Hahnemann Co., 56 Av-
DOKAMYTE-FIUX AND
REFIRACTORIES
Basic Dolomite. Inc.
Ianna Elda, Cleveland, 0.
MOORS A SIIUTTERS (Steel,
Mre, find Fonloge
kinnear Mrg. Co., 1780-1800 Fields Ave., Columbus, 0.
DRAFT GAMES (Indicating,
Hays Corp. The, 960 Fighth Ave. Aichigan City, Ind.

DRAFTING ROOM EQUIPMENT Pase, C. F.G Co. The, 2688 Wi.
Irvine Park Blva., Chicago, Ill.
DRILI. IIEADS (Multiple)
Ex-Cell-O Corp. 1228 Oakman
DRILI, RODS-Sea RODS (DrIl)
DRILINNG HACHINES (RadIal) Cleveland Punch \& Shear Works Co., The 3917 St. Clalr Ave..

DRILIS (Portable-Rneumatle)
Ingersoll-Rand Co.
DRIIIS (Twist)-See TVIST DRIIIS
DRIVFS (Chaln)
Chain Belt Co., 1660 W. Bruce St Link-Belt Co., 220 S. Belmont Are Indianabolls, Ind. Simonds Gear \& M
Simonds Gear \& MIfg. Co., The
DRIVES (Cut Herrlmabone Gear)
Farrel-Birmingham Co., Inc.
110 Main St. Ansona, Conn.
322 Vulcan St., Bufialo, N
Horsburgh \& Scott Co., The,
5112 Hamilton Ave., Cleveland, 0. 5112 Hamilton Ave., Cleveland,
Lewis Foundry \& Machine Co., Lewis Foundry \& Minchine Co.'
P. O. Box $\pm 586$, Pitsburgh, Mackintosh-Hemphill Co., 91 h and Mackintosh-Femphiltsharg Sts. Pitsburg, Pa. Mesta Machine Co..
${ }^{2}$. O. Box 1466, Pittsburgh, Pa
United Enkineerlng \& Fdry. Co.,
First National Bank Bldg.,
Pltsburgh, Pa.
IURIVES (Hydraulle)
Flydro-Power Systems, Inc.
601 Grant Bldg. Pittsburgh Pa
I)RIVES (Bulti-V-Belt)

Allis-Chalmers Mfa. Co.
Mllwaukee, Wis.
DRIVER (Reclpromating)
Ajax Flexible Coupling Co. in. Y.
DRUMS (Steel)
Petroleum Iron Works Co.
Sharon, Pa
1461 So. 66th St., Milwaukee, Wis.
DRYEIRS (Compressed Air)
Ruemelin Mik. Co., 3882 N. Palmer St., AHwaukee, W'is.

DRIERE (Hotars)
Link-Belt Co., 300 W. Pershing Chicago. 11 L

DUST ARREETING EQUIPMENT
Pangborn Corp., Hagerstown, Md
Peabody Engineering Corp. City.
Ruemelin Mif. Co. New York N. Palmer
Rueme. Nilwaukee. Wis.
ECONOMIC SERYICE
Brookmire Corp., New York Clty

## ECONOM1ZFRS

Babcock of Wilcox Co., The Refractorles Dlv.. 85 Liberty St. New York Clty.
FIECTRIC WELDING-Sea WEIIIINQ

EIECTRIC WIRING—SCH WIRF
HLECTRICAL FQUIPMENT
Allen-Bradley Co.. 1320 So. Second Allis-Chalmers Mifg. Co.
Milwaukee, Wis
Elcetric Controller \& Mig, Co..
2698 E. 79th St., Cheveland,
General Flectrte Co.
Graybar Electric Co.. 420 Lexing tun Ave., Vew York City.

## EIRCTRODES (Carbon and

Natlonal Carbon Co.. W. 117th St. Nat Madison Ave., Cleveland, O.
KLEVATING ANH CONVEYING

ENGINREIRS AND CONTRACTORS
Atlas Car \& Mik. Co., The
1140 Ivanhoe Fid. Cleveland, 0 .
Brassert, H. A., \& Co.,
310 S. Michigan Ave.
Chicago. Ill
Morgan Engineering Co., The
Pennsylvania Industrial Engineers, 2413 W. Marnolla St.
Pittsburgh. Pa. Corn por 1588, Pittsburgh, Pa.
Uhl Construction Co.
6001 Butler St., Pittsburgh. Pa.
Wean Englneering Co., Warren, O.
ENGINIEERS (Consultint)
Brassert. H. A. \& Co., Cficago, Ill.
Koppers Co.. Engineering and Construction Div., 901 Koppers Blde., Pittsburgh. Pa.

Lindemuth, Lewis B.
13 E , 17 th St., New York City.
Loftus Engineerlag Corp., Wean Engineering Co., Warren, O.

## ENGINES (DIespl)

Cooper-Bessemer Corp.
Mt. Vernon, 0
ENGINES (Gas, Oll)
Falrbanks, Morse \& Co., Dept. 96, bo So. Minchgan Ave,
Chicaso, It1.
Ingersoll-Rand Co.
worihington Broad New York City. Corthington Pump \& Machinery

## ENGINES (Steum)

OH Well Supply Co., Dallas, Texas.

## FANS (Cranc Cab)

Graybar Electric Co., 420 Lexing-
Truflo Fan Co., 600 Mercer St.
Harmony, Pa. 600 Mercer St.
FANS (Exhaust Veniliating) Graybar Electric Co., 420 Lexington Ave., New York Clty.
Sturtevant, B. F.. Co.'
Hyde Park, Boston, Mass.
Hyde Park, Boston, Mass.
Truito Fan Co., 600 Mercer St.,
Harmony, Pa.
FANS (Illgh Temperature)
Garden City Fan Co, 332 S. Michi-
gan Ave., Chicago, III.
HANS (Imortahle)
Graybar Electric Co., 420 Lexing-
Herkins. B. New York Clity.
Perkins, B, F., \& Son, Inc.
Holyoke, Mass. 600 Mercer $5 t$. Harmons, Pa.

## FANS (Wall)

Graybar Electric Co., 420 Lexington Ave. New York City.
Truno Fan Co., 600 Mercer Farmony, Pa
FRNCE (Chain M,Ink)
Cyclone Fence Co., Waukezan, 111. can Chain \& Cable Co., Inc., Monessen, Pa .

## FENCING (WIre)

American Steel \& Wire Co.
Rockefeller Bldg., Cleveland, $O$.
Bethlehem Steel Co.,
Bethlehem, Pa.
Carnegie-Illinnis Steel Corp.
Columbia Steel Co.
San Francisco, Calir
Jones \& Laughlin Steel Corp Jones \& Laughlin Bldg.
Pittsburgh. Pa.
Pittsburgh Steel Co.
1653 Grant Bldg., Pittsbursh, Pa. Brown- Coal, Iron \& Rallroad Co.. Birmingham, Ala.

FERROALISOY (Briqueta)
Electro Metallurgical Sales Corp.
30 E .42 nd St., New York Clty.

## FEIRROATMOYS

Cleveland-Cliffs Iron Co.. Union
Electro Metallurgical sales Corp.
$30 \mathrm{E}, 42 \mathrm{nd}$ St. New York City. 67 Wall St., New York Clty.
Ohlo Ferro-Alloys Corp.
Cltizens Blda., Canton, 0 .
Vanadium Corp. of America, 420

## FERROCIIROME

Electro Metallurgical Sales Corp.,
new York City.
Clitizens Bldg. Canton,
Samuel, Frank \& Co. Inc.
Harrison Bldg., Phlladelphia, Pa
Vanadium Corp. of Amerlea, 420 Lexington Ave., New York City:-

## FERROMANGANESE

Bethlehem Steel
Carnegie-Illinols Steel Corp
Pittsburgh-Chlcago.
Electro Metallurgical Sales Corp
30 E. 42 nd St., New York City
Jones Laughin Steel Corp
Jones \& Laughlin Bldg.
Ohlo Ferro- Pa.
Ohlo Ferro-Alloys Corp.
Samuel. Frank, Canton, 0 .
Hartison Blde. Phladelphia, Pa

## FERROFHOSPHORUS

Harrisun Bldg.. Philadelphia. Pa.

FERROSILICON
Electro Metallurgical Sales Corp.
30 E. 42nd St., New York City
Ohlo Ferro-Alloys Corp
Cltizens Bldg., Canton, 0
Samuel, Frank, \& Co., Inc.,
Harrison, Bldg., Philadelphia, Pa
Vanadium Corp. Of Amerlca, 420
Lexington Ave., New York City.

## FERROSILICON (Aluminum)

Vanadium Corp- of America, 420
Lexington Ave. New York City

## FERROTITANIUY

Vanadium Corp. of America, 420
Lexington Ave., New York City.

## FERROVANADIUM

Electro Metallurgical Sales Corp.
Vanadium Corp. of Amerlca, 420 Vanadium Corp. of America, 42
Lexington Ave. New York City.

## FILES AND TRASPS

Simonds Saw \& Steel Co. Fitchburg. Mass.
FIYING CABMNETS (Blueprint,
Draselng and Tracling
Pense, C. F., Co., The, 2688 W.
Irving Park Blvd., Chicago, It]

## FIITER CI.OTH (Asbestos)

Johns-Manville Corp..
22 E. 40 th St., New York Clty.
FIRE CLAX-See REFRACTORIES
FIRF DOORS \& SHUTTERS-See
DOORS \& SHUTTERS
FITTINGS (Flectric Steel)
Reading-Pratt \& Cady Div. of American Bridgeport, Conn.

## HLAME HARDENING

Air Reduction Sales Co., 60 E
42nd St. New York Clty.
LInde Alr' Products Co., 300 E . 42 nd St., New York City.
42nd St. New York Clty.
FLANGES (Welded Steel)
King Fifth Wheel Co., 5027 Beau
mont Ave., Philadelphia, Pa.
FLOORING (Monolithle)
Carey, Phillp, Co., The, Dept. 71,
Lockland. Clncinnatí, $O$.
22 E. 40th St. New York City.
FIOORING (Sten)
Alan Wood Steel Co.
Blaw-Knox Co., Blawnox, Pa
Carnegie-rilinols steel Corp.
Pittsburgh-Chicaro.
Columbia Steel Co.
San Franclsco, Calif.
Dravo Corp. (Machinery Div.)
300 Penn Ave. Pittsburch
Inland Steel Co., Pittsburgh, Pa
Inland Steel Co., 38 So. Dearborn St., Chicago, II
fepublic Steel Corp.,
Ryerson. Jos. T., \& Son. Inc
16th \& Rockwell Sts.. Chicago. Il
Tri-Lok Co., 5515 Butier St.,
Pittsburgh, Pa.
FLUE DUST CONDITIONERS
Brosius, Edgar E.. Inc
Sharpsburg Bran
FIDE GAS ANALIZERS
Hays Corp.. The, 960 Elghth Ave.
Michlean Clty, Ind.

## FLUORSPAR

Hlllside Fluor Spar Mines, 38 S
Damuel. Frank, \& Co. Inc.
Harrison Bldg., Philadelphia, Pa
FLUNES (Solderlug, Welding \&
Tlnning)
American Chemical Palnt Co..
FORGING HILIETS-See BIILIETS
FORGING MACIINERY
Alliance Machlne Co., The
Alllance, $O$.
1441 Chardon Rd., Cleveland, 0
Erle Foundry Co.. Erie. Pa,
Hydraullc Press Mif. Co.,
Industrial Brownhoist Corp..
Bay City, Mich
Morgan Engineming Co., The,
Alliance, 0 .
FORGING ROILS
Ajax Manufacturine Co.,
1441 Chardon Rd., Cleveland, O

## WHERE-TO-BUY «* *

FORGINGS (Brass, Bronze,

## Copper)

American Brass Co.. The,
mpen Metal, Inc., Dept. S-617 3830 W. Burnham St.
Milwaukee, Wls.
Bridgeport Brass Co.
FURGINGS (Drop)
Alse Stanless
Amertcan Forge Div, of The Amer
ican Brake Shoe \& Fdry Co., 2621 So. Hoyne Ave. Chicago. Il 2621 So. Hoyne Ave..
Lanslng, Mlch.
Bethlehem Pa
Oll Well Supply Co., Dutlas, Texas 400 Vulcan St., Buffalo, N. Y.

FORGINGS (Hollow Bored)
Atlas Drop Forge Cu.
Bay City Forge Co.. WF. 19th and
Cranberry Sts. Frie. Da
National Forge \& Ordnine
Irvine, Warren Co.. I'a.
FORGINGS (Iron and steel) (*Also Stalalens)
American Forge Dlv. of Amerlcan Brake Shoe \& Fdry. Co., The, 2621 S. Hoyne Ave., Chicaro. Ill Atlas Drop Forge Co.
Lansing, Mich. Co. W. 191h and Bethlehem Steal
Bethlehem, Pa.
Carnegle-Illinois Steel Corp
Plttsburgh-Chlcago.
Columbia Steel Co.,
San Francísco, Calif
Heppenstall Co.,
47th \& Hatifeld Sts
Mesta Machine Co
P. O. Box 1466. Pittsburgh, Fi

Midvale Co. The
Nicetown, Philadelphia, Pa
National Forge \& Ordnance Co.
oil Well Supply Co., Pa
Standard Steel Works Colas, Texas
Paschall F. O., Philadelphla, Pa
ennessec Coal." Iron \& Railroad Co., Brown-Miarx Bldg.. Blrmine
Willams, J. H., \& Co.
400 Vulcan St., Buffalo. N. Y.
FORGINGS (Upset)
American Forge Div. of The AmerIcan Brake Shoe \& Fdry Co.. 2621 So. Hoyne Ave. Chicaro III. ${ }^{262}$ Atlas Drop Forge Co.,
Lansing, Mleh.
Bethlehem Steel Co.,
Bethlehem, Pa
FROGS ANI SWITCHES
Atlas Car \& Mir. Co.. The,
Bethle Ivanhoe Rd., Cleveland. I
Bethlehem $P_{7}$
Carnegle-Illinois Steel Corp.
Pittsburgh-Chicazo.

## FIRNACE INGULATION-See

FURNACFS (Blact)
Brassert. II. A., \& Co.,
310 So. Michigan Ave
Chicaro, III
New Castle Pancering Works

## FURNACE:; (Hrazing)

Hevi Duty Electrle Co.. 4100 W
FIBRNACES (Electrie Mfatimg)
Ajax Electrothermic Corn.
Ajax Park Trenton, N. J
Electrle Furnace Co. The,
Salem. 0 .
General Electric Cn.
Hagan, Geo, J., Co.
2400 F. Carson St., Ilttshursh, Pil Highland Electric Co.. 4100 W. Pitisburgh Betramelt Furnice, Wis P. O. Box 1257, Pittsuureh Corp. Salem Fngineerlne, Cottsuurgh. Swindell-Dressler CorD., P. O. Bo 1888 . Pittshurgh. Pa,

Estinghouse Flectric \& MIf. Co.
FURNACFS (Electri? Mrliting)
Ajax Electrothermic Corp..

American Bridge Co
Frick Bldg. Plttsburgh, Pa.
General Electric Co..
IItsburgh Lectromelt Furnace Corp., ittsurgh Lectromelt Furnace Corp.,
P. O. Box 1257. Dittsburgh. Pa. Swindell-Dressles Corp., $P^{2}$. O. Box 1888, Pittsburgh, Pa.

JUIRNACES (Furging)
Ajax Electrothermic Corp.
Electric Furnace Co, The
Electric Furn
Haprn, Geo.
2400 E. Carson Sit
Pittsburgh, Pa .
Pennsylvania Industrial Engineers 2413 W. Magnolia St.,
pittsburgh, Pa.
714 So. Broadway, Salem, O.
Flexible Shaft Co 1106 So
Central Ave., Chicago, Ill.
Surface Combustlon Corp.;
238 Dorr St., Toledo, O
FURNACEE (Galvanizing)
salem Engineering Co.alem, 714 So. Broadway. Salem,
Stewart Furnace Div. Chicago Flexlble Shaft Co.. 1106 So.
Central Ave. Chlcago, III.

FURNACES (GAN or OII)
Electric Furnace Co.. The.
Hagan, Geo. J.. Co., 2400 E. Ca
son St., Pittsiburah. Pa.
Pennsylvania Industrial Englneers. 2413 W. Magnolla St.
calem EngIneering Co.
714 So. Broadway. Snlem, O.
Stewart Furnace Div., Chicago Flexible Shaft Co., 1106 So. Central Ave., Chtcago, Ill.
Surface Combustlon Corp.,
2375 Dorr St., Toledo,
FURNACES (Heat Treating. Anneallng, Carburizing, Harden Ink, Tempering)
Ajax Electrothermic Curp.
Ajax Park, Trenion, $\mathbf{N}$.
Ajax Park, Trenion,
Carborundum Co., The,
Carborundum Co. The.
Electric Amboy, N. J. The Salem, 0 .
General Electric Co.
Schenectady. N. Y.
Lagan, Geo. J. Co.. 2400 E. Ciır son St. Pittsburgh, Pit
Heltzel Steel Form \& Iron Co.
Wevi Duty Electric Co. 4100 W.
Kemp. C Bir Mankee Vis.
Ollver st Raltimore 405 E .
Leeds \& Nurihrup Co.. 4957 Stenton
Ave., Philadelnhin. Pa
l'ennsylvania Industrial Englneces, Pitis Wur Magnolia St..
Salem Engineertng Co
714 So. Broadway. Salem, O
Stewart Furnace Div.. Chicago
Central Ave. Chicago 1106 So.
Surface Combustlon Corn.
2375 Dorr St.. Toledo. O
Swindell-Dressier Cord., P. O. Box Wean Engincering, Pa.
Wean Engincering Co., Warren, O. Westinghouse Electric \& Mra. Co., Whison. I.ee. Engincering Co.

FURNACES (IAborators)
Ajnx Electrothermic Corp.
Hevi Duty Flectric Co.. 4100 W .
WURNACPS (Non-Ferrous Melting)
AJax Electrothermic Corp,
FURNACFS (t)pen Mearth)
Brassert. H. A. \& Co. 310 S. Michisan Ave., Chicago, Ill. Keennin Bldg., Pitisburgh, Pa. Pennsylvania Engineering Works New Castle, Pa.
Lindemuth. Lewis B.
134 E. 47 th St. New York City.
FIRNACES (Rectimerative)
Electric Furnace Co., The,
Salem. O.
Hagan. Gen. J. Co., 2400 E. Carson Gt, Pittsburgh, Pa.
Salem Engineering Co.
Surface. Broadway. Salem, 0.
Surface Combustion Corp..
2355 Dorr St.. Tuledo,

FURNACES (RIvet Meatlag)
Ajax Electrothermic Corp.:
Ajax Park, Trenton, J.
Hagan, Geo. J., Co, 2400 E . Carson
Salem Engineering Co., 714 so.
Broadway, Salem, 0 .
2375 Dorr St., Toledo, O
FURNACES (Sheet and Tin MH)
Electric Furnace Co.. The,
Salem, 0
Haran, Geo. J.. Co., 2400 E. Carson
Kerap, C. M., Mig. Co- 405 E.
Pennsylvania Industriai Engineers
2413 W. Magnolla St.
Pittsburgh, Pa.
Salem Engineering Co.,
surface. Broadway, Salem, O
surface Combustion Corp.,
Wean Engineering Co., Warren, O. 137C Blount St., Cleveland, $O$

## FURNACES (Steel MII)

Ajax Electrothermic Corp.,
Criswell, James, Co
Keenan Bldg.. Pittśbursh, Pa
Electric Furnace Co.. The
Galem, O.
General Electric Co
Hagan, Geo. J. Co., 2400 E. Carson
Kemp. C. M. Mig. Co., 405 E
Oliver St., Baltimore, Md.
Pennsylyania Industrlal Engineers. 2413 W. Mamolia St..
Salem Engineering
714 So. Broadway, Salem, $O$.
Surface Combustion Corp..
2375 Dorr St. Toledo, 0.
Swindell-Dressier Corp., P. O. Box
vilson, Pytsburgh, Pa.
1370 Blount St.. Cleveland, $O$.
FURNITURE: (Tubular Steel)
Harter Corp., The, Sturgls, Mich.

## GAGE HIOCKS

Dearburn Gage Co.
22036 Beerh St., Dearborn, Mich.

## GAGES

Brown \& Sharpe Mif. Co..
Greenfleld Tap is Dle Corp.
Greenfleld. Mass.

## GAGES (I)raft)

Peabody Engineering Corp.

## GALVANIZING (Hot Hip

Acme Galvanizing. Inc.,
Acme Steel \& Malleable Iron
Works, Bulfal
American Hot Div Galvanlzers Assoc.. Inc., 903 Amertcan Bank
American Tinning \& Gaicunizing
Co., Erie, Pa. Aa
Atlantic Steel Co., Atlanta, Ga
Buffalo Galvanlzing \& Tinning
Warks, Inc. Buffalo, N. Y.
Ltberty Sts. Philadelohia, Pa,
Diamond Expansion Bolt Co.. Inc.,
Enterprise Galvanizing Co.
2525 E. Cumberland Sit.
Phlladelphla, Pa.
Fanner Miff. Co.. The,
John Finn Metal Works,
San Franclsco, Calif.
Gregory, Thomas, Galvaniving
Fanlon-Gregory Galranizing 5515 Butler St. Pittsburgh, Pa, Hubbard \& Co., Oakland. Calif. Independent Galvanizing Co..
Newark,
International Derrick \& Equipment
Joslyn Co. Com Callfornia.
Joslyn Mrfe \& Supply Co
Khicago, Ill. \& Bro.. Inc.
Jehigh Structural Steel Co.
Lehigh Structural Steel C
Allentown, Pa.
Allentown, Pa.
Missouri Rolling Mill Corp.
St. Louls. Ma. Mill Corp.,
National Tclephone Supply Co.
The, Cleveland, 0 .
Rlverside Foundry \& Galvanizing
Co. Kalamazoo. Mich.
Co. Franclsco Galvanizing Worles
San Francisco, Calif.

Sanitafy Tinning Co., The,
Clandard Galvanizing Co.
Standard Galvanizing Co.,
Chicago, 111.
Wilcox. Crittenden \& Co., Inc
Witt Cornice Co., The,
Witt Cornice $C$.
Cincinnatl,
0.

## GALVANIZING PLANTS FOI

Erie Foundry Co., Erie. Pa.
GAS HOLDERS
Bartlett-Hayward Div. Kop
Bethlehem Steel Co.,
Bethlehem, Pa ivarks Co
Sharon Pron Works Co.
Vestern Gas Div., Koppers Co.
Fort Wiyne, Ind.
GAS 1 RODUCFIR PLANTS
Koppers Co. Engineering and Con-
slruct pittsureh Kopper
Moragn Construrtion Co.
Woorcester. Mass.
Wood, R. D., Co,' 400 Chestnut
St., Phlladelpha, Pa.
GAS RECOVERY COKE OVEN
Bartlett-Hayward Div
Bartlett-Hayward Div.. Kop
Konpers Co. Engineering and ConStruction Dlv., 901 Koppers

## GAS SCIRUBBERS

Bartlett-Inyward Div.. Kop-
Brassert, iH. A. \& Co., 310 Su
Brassert, H. A., \& Co., 310 S
Ieabody Enajneering Corb.
580 Firth Ave., New York City.
Western Gas Dlv. Koppers Co..
Fort Wayne, Ind.
GASKETS (Asbestos, Metal or
Garlock Packing Co. The,
Johns-Manville Corp., York Clty.

## GiAUGEG: (Indicating and

Recording)

## General Electric Schenectady, N. $\mathbf{Y}$,

## GEAR HIANKS

Ampco Metal, Inc., Dept. S-617, 3830 W. Burnham St.
Bay Clty Forge Co.. W. 19th and Cranuerry Sis., Erle. Pa.
Bethlehem Steel Co.
Bethlehem Pa-
King Fifth Wheel Co.. 5027 Beau-
mont Ave. Philadelphla, Pa.
Natlonal-Erie Corp., Erie, Pa.
Standard Stecl Works Dlv. of The Baldwin Locomotive Works,
Baldwin Locomot
Philadelphia, Pa.
Waldron, John, Corp.,
GEAR MACHINERX (GeneratIng)
Farrel-Birmingham Co. Inc..
110 Maln St.i Ansonia, Conn.
322 Vulcan St. Buffalu, N. $Y$.
GEARE (Nom-Metallie)
Abart Gear $\frac{8}{}$ Machine Co.,
4825 W .16 th St., Chicago, III.
Chleago Rawnide Mif. Co., Ill
Pltisburgh Gear \& Machine Co. $2680-2700$ Smaliman St..
Pittsburgh, Pa.
GFARS (Sirel IAminated)
Waldron. John. Curp.
New Brunswick.
Abart Gear \& Machlne Co.
4825 W . 161 h St., Chicago, Ill.
Cleveland - Worm \& Gear Cu.
3270 E. 80 th se.. Cleveland. 0.
3270 E. 80 th Si., Cleveland. 0 .
Horsburgh \& Scoti Co.. The.
Pitishurch Gear \& Machine Co. O Pittshurgh Gear \& Machine Co
$2680-2700$ Smallman St.. Pittsburgh. Pa
Simonds Gear \& Mif. Co., The,
$25 t h$ St., Plttsburgh. Pa.
(iFARS ANJ GEAR CUTTING
Abart Gear \& Machlne Co., 11
Farrel-Birmingham Co., Inc., 322 Vulcan St., Ansonia, Conn.
General Electric Co.,
Schencetady, N. $\mathrm{I}^{\text {G }}$
Horsburgh \& Scott Co. The, 5112 Lamilton Ave. Cleveland, 0
James. D. O., Mifs. Co.ineland, 0.
1120 W. Nonroe St., Chlcago, 111.

GFARS AND GEAT CCTTINGJones, W. A., Fdry \& Mach Co 4437 W. Roosevelt Rd. Chicaro, Ill
Lewis Foundry \& Machlne Co.
P. 0 . Box $1586, ~ P i t t s b u r g h, ~$ Mackíntosh-Hemphill Co., 9th and BIngham Sts., Pitisburgh, Pa. Mesta Machine Co., P. O. Box 1466 National-Erle
National-Erle Corp. Erie, Pa,
Pitisburgh Gear \& Machine Co
$2680-2700$ Smallman St.,
Simonds Gear \& Mfg. Co
25th st.. Pittsburgh, Pa
United Engincering \& Fdry. Co First National I3ank Eldg.
Plttsburgh, Pa

## GENELATING SETS

Electric Generator \& Motor Co. 4519 Ftamilton Ave., Cleveland, 0. Falrbanks, Morse Co.. Dept. :6, Chicago, Ill
General Electric Co.
Schenectady. N. Y
Harnischfeger Corb. 4411 W. Natlonal Aye, MIlwaukee, Wis
I? eliance Ellectric \& Eng. Co.
Westinghouse Electric Cleveland, O
Destinghouse E-N, East Pittisburgh. Pia.

## GENERATORS (Acetylene

I'ortabla and stathuary)
Linde Air Products Co., The, Cily
GENERATORS (Electrle)
Allis-Chalmers Mis. Co.
Milwaukee Wis.
General Electric Co.,
Schenectudy, N. Y.
Irarnischfeger Corp. 4411 W. Na tonal Are.. Milwaukee. Cleveland, $O$. Dent. Y.25
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tional ave Corp., atir wis Incoln Electric Co. The. Cleveland, O., Dept. Y-25.
Rellance Electric \& Env. Co..,
1081 Ivanhoe Rd. Clevelind, 0.
Sawyer Electrical Mifg. Co.
5715 Leneve St., Lns Angeles. Cul
Sturtevant. B. F., Co.
Hyde Park, Boston, Mass
estinghouse Flectric $\&$ Mifg. Co.,

## MLCK BAR

Samuel, Frank, \& Co.. Ins.. The
Itarrison Bldg., Philadelphia, Pa

## NAIIS

American Steel \& WVire Co
Rockefeller Blak., Clevelana, O.
Bethlehem Steel Co.
Bethlehem. ${ }^{2}$ a.
Columbla Steel Co.
San Francisco. Call
Jones \& Laughlin Steel Corp.
Yones \& Laushlin Blidg.
Pittsburgh, Pa.
1653 Grant Blds, Pitisburgh Pia
republie Steel Corp Dept ST
Cleveland. 0.
Cennessee Conal. Iron \& Rallroal Co., Brown-Marx Bldg..
Brmingham, Ala
Whekwire Brathers
189 Main St., Cortland. N. Y
Whekwirn Spence: Steel Co. Fik Clty,
foungstown shert \& Tube Co., The
youngstown, 0 .
NAIIs (Coated and Galvinized)
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NICKEI. (All Commerclal Forms)
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## NICKEI, (shot)

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NICKEL. STFEL. (Cold I)rawn)
Bethlehem Steel Co..
Bethlehem, Pa.
mliss \& Laughlin. Inc.. Harvey. Ill.
Republic Steel Co., Dept. ST,
Union Drawn Steel Dis. Republic Steel Corp. Massillon. 0

## vozzLES (Hlastlng)

Pangborn Corporation
Hagerstown Md
NozziES (Demallne)
Aldich Pump Co., The
Allentown, Pa .

NUTN
(\#Also Siulnleyn)
Bethlehem Steel Co.
Bethlehem. Pa .
Cleveland Cap Screw Co., 2934 E. 79 th St., Cleveland, 0
Elastic Stop Nut Corp. Union, N. I
Erie Bolt \& Nut Co., Liberty Ave.
at W. $12 t h$ St., Erie, Pa.
Lamson \& Sessions Co. The.

- Republic Steel Corp.. ST 1912 Scranton $\ddot{\text { Rd. . Cleveland. }}$ Russell, Burdsall \& Ward Bolt \& Nut Co., Port Chester, N.
Tinnerman Products, Inc.. 2039 Fulton Rd., Cleveland,
NUTS (Castellated)
Bethlehem Steel Co
Bethlchem, Pa.
Cleveland Cap Screw Co
2934 E. 79 th St. Cleveland. O
Erle Bolt \& Nut Co.. Liberty Ave.
Lamson \& Sessions Co Pa.
1971 W. 85 th St.. Cleveland
National Acme Co., The, 170 E
131 st St.. Cleveland, The.
Republic Steel Corp.
Upson Nut Div.. Dept. ST
1912 Seranton Rd., Cleveland. O
ussell, Burdsall \& Ward Bolt
NLTS Machine seres
Central S
Central Screw Company, 351 Shield: Ave., Chicago, III.
NUTs (Self Locking)
Elastic Stop Nut Corp., unlon, N. J
2340 A Vauxhall Rd. Un,
NuTs (semil-Finished)
Bethlehem Steel Co..
Bethehen. Ia.
Cleveland Cap Screw Co
Fris E. 79th St., Cleveland, O
Erle Bolt \& 12 th St.. Erie, Pa.
Limson \& Sesslons Co. The,
Republic Steel Corp. 191:: Scranton Rd.. Cleveland, Russell. Burdsall \&: Ward Bolt \& Nut Co., Port Chestei. N. Y'.
NETE (WIng)
Central Screw Company
$351 i$ Shleld: Ave., Chicago, III.
-arker-Katon Corp. $194-200$ Varick St New Yurk Cliy.
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Garlock Packink Co., The
OIIN: (Cutting)
Gulf Oll Corp, of Penna.
Gulf Rellininf: Co. Mtsburgh, Pa
$381: 3$ Gulf Blds., Pittsber
Penola, Inc.. 34th \& Smallman Sis
Pittsburgh, Pa,
Purn OIl Co. The,

35. Wacker Dr., Chlcago, II

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50 W . 50 th St. New York City.
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Socony-Vacuum Oll Co. Inc.
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Sun Oil Cond 1608 Pa.
Tide Water Associated Oll Co.
17 Battery Plice, New York City
OIIS (Ifibrleatincs)-Sien
JCHRICANTS (Industrial)
OILs (Rinst 1'reventive)
American Chemical Paint Co. Dept. 310 , Ambler, Pa.
OPEN-HEARTH FIRNACES-si? FERNACEE (Open-Hearth)
OVENS (Anneallos, Japannlnk,
Tempering)
Magan. Geo. J.. Co.. 2400 E. Car
Stewart Furnace Div, Pa
Chicago Flexible Shaft Co. 1106 So. Central Ave.. Chicago, Ill.
OVENS (Coke, By-Produç
Koppers Co, Fingineering and Cun-
Koppers Co., Engineering and Bldeg., Plttsburgh. Pa.
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Pennsylvania Industrial Engineers 2413 W. Magnolia St.
Pittsburgh, Pa
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OXYGEX IX CYLINDERE
Air Reduction Sales Co. York City.
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PAIN：（Industrlal）
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Lockland，Cinelnnati， 0 ．
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Koppers Co．Tar \＆Chemical Di 200 Koppers Bldg．
Plttsburgh，Pa．
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oppers Co．，Tar \＆Chemical DIv． pittsurgh pas．
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Helmer－Staley，Inc．，
321 4 Huron St Chicago，Ill
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american Chemical Paint Co
Parkin．Wm．Ambler．Pa．The 1005 Highiand Bldg．，
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PICKLINO FQUIPMENT
Internatlonal Nickel Co．：The
Toungstown Welding \＆Engineer Ing Cu ．，The，Youngstown， 0 ．

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P ．Foundry \＆Machine Co．
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P．O．Box 1 1466，Pltsburgh，
Wean Enginering Co．，Warren．
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Cellcote Co． 750 Rockefeller
Bldg．，Cleveland．O
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YIERCER HOINTS
103 E．Indung Alloy Casting Corp．， Youngstown， 0 ．

## MId IRON

Alan Wood Steel Co．，
Amerlcan Steel \＆Wire Co．
Rockefeller Bldg．Cleveland．O
Bethlehem Steel Co．
Bethlehem．Pa．
Brooke．E．\＆G．，Iron Cu．
Carnegle－Illinois Steel Corp．
Cleveland－Cliffs Iron Co．，Unton
Commerce Bldz．，Cleveland，$O$ ．
Ianna Furnace Corp．，The．
Ecorse，Detroit．Mleh．
Jackson Iron \＆Steel Co．
Jackson．O．
Jones \＆Laughlin Steel Corp．
Jones \＆Littsburgh Pa
Republle Steel Corp．，Dept．ST
Cleveland． 0
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Snyder．W．P．，\＆Co．
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Co．，Brown－Marx Bid
Visconsln Steel Co． 180 No．
Michigan Ave．Chlcago．Ill．
PIIING（Iron and Sfeel）
Bethlehem Steel Co．，
Bethlehem，Pa．
Carnegle－Illinois Stee
Columbia Steel Co
San Francisco．Callf
Inland Steel Co．． 38 South Dear
born St．Chlcaru，III．
National Tube Co．
Frick Bldg．Plitsburgh．Pa
Dent．ST，Cleveland．O
IIIING（Presmare－Treated Wisod）
Wood Preserving Coro．The．
Pitisburah pa
PILIOW HLOCKS（Roller Hearing ）
Link－Belt Co．． $5^{19}$ N．Holmes Ave． Shafer Bearing Corp．
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IINIONS（Mili）
Carnegie－Illinols Steel Corp．
Continental Rol！\＆Steel Fdry．Co． E．Chicaro，Ind．
Farrel－Birmingham Co．，Inc．
110 Main St．．Ansonia，Conn
322 Vulcan St．，Buffalo，N．Y
Horsburgh \＆Scott Co．The，The
5112 Ilamiliton Ave．，Cleveland，
National－Erle Corp．Ereverand，
National－Ere Corpirg．Erle．Pa．The
25th St．．Pitishurkh，Pi
Unlted Englncering \＆Foundry Co．
First Natlonal Bank Bldg．，
Plttsburgh．Pa．
PINs（Case Mardened or Heat
Treated）
Erle Bolt \＆Nut Co．．Liberty Ave at W゙．12th St．，Erle，Pi．
PINS（Clevis）
Townsend Co．．New Brighton，Pa PIN：（TabMr）
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Beaver Falls，Pa
PIPF（Hrasy，Bronze，Copper）
American Brass Co．．The，
Bridgeport Brass Co．
Bridgeport．Conn．
Shenango－Penn Mold Co．，Dover， 0 ．
PILE（Square and Rectangular）
oungstown Sheet \＆Tube Co．．The，
loungstown，$O$
PII＇E（Sterl）
Amerlcan Rolling Mill Co．．The
2040 Curtis st．．Middetown， 0 ．
Babcock \＆Whed Tube Co．，The
Hethlehem Steel Co
Bethlohem pa
Columbla Steet Co
San Francisco．Calir
Crane Co．， $8 \neq 6$ So．Mlehigan Ave
Chicago．Ill．
Nes \＆Lauxhlin Steel Corp．
Jones \＆Laughlin Bldg．．
Pittsburgh，Pa．
Frlck Bldg．Plttsburgh，Pa．
Republic Steel Corp．Dept．ST
Western Gis Div．，Koppers
Co．．Fort Wayne，Ind．
Wheeling Steel Corp．
Youngstown sheet \＆Tube Co．，The．
Youngstown． 0

PIPE HALIS
Youngstown Alloy Casting Corp． 103 E．Indlanola Ave．，

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Crane Co．． 836 So．Michigan Ave． Chlcaro，Ill．
PIPE CUTTING AND THREAD－
ING Mackinerk Machine Co．，Inc
Landls Machine Co
Waynesboro， Pa ．

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Refractories Div．， 85 Liberty St．
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Crane Co．． 836 So．Michigan Ave．
Grinnell Co．Inc
Hydro－Power syst Providence，$R$ ．I
604 Grant Bldg．，Pittsburgh， Pa
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Iarrison，N．
PIIE I．INFS（Riveted and Welded）
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Bethlehem，Pa．Works Co．
Sharon．Pa．

## PIIE MILI MACHINERI

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Pittsburgh，Pa．

## IPH STRAIGYTENING

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Elmes，Chas，F．，Enalneering Works， 243 N．Morgan St．
ogemann Brothers Co．． 3126 Bur
lelgh SL．，Mllwaukee，Wis．
Sutton Englneering Co．
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United Englneering \＆Fdry．Co． I＇Ittsburgh．Pa．

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Greenfleld．Mass．
Iollands Mfg ． Co
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Grinnell Co．，Inc．，Providence，$R$ ．I．
Western Ave．，Pittsburgh，Pi．

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merican Hammered Piston RIng Dly．i Koppers Co．，
Baltimore．Md．

PISTON ROIS
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Jones \＆Laughlin Steel Corp．，
Jones \＆Laughiln Bldg．．
Pittsburgh．Pa．
National Forge \＆Orinance Co．，
Irvine．Warren Co．，Pa．
Republic Steel Corp．
Standard Steel Works Div．of The Baldwin Locomotive Works， Phlladelphla，Pa．
Union Drawn Steel Div，Republic
steel Corp．，Massillon． 0.
I，ANERS ANin SHAPERS
PrANERS AND SHAPEIRS
Clncinnati Shaper Co．，Elam and
Garrard Sts．．CIncinnati．O．
Celand Punch o shear Work．
Coveland 0 Stair Ave．

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PIttsburgh Pa．
－LATE CASTORS
yatt Bearlngs Divi General Mo－
tors Sales Corp．，İarrlson，N．J
PIATES（Sheared or tindversal）
（＂Alsn Stalnless）
Conshohocken，Pa．Co．The．
2040 Curtis St．，Milddetown， 0 ．
Bethlehem SLeel Co．
Bethlehem．Pa．
Carnegle－IIlinols Steel Corb
Columbla Steel Co
San Franclsco，Callr
Fnterprise Galvanlzing Co．
2525 E．Cumberland St．．
Philadejohla，Pa．
Granlte City Steel Co
Granlte Clty，Ill．
Inland Steel Co．．is So．Dearborn
St．．Chlcago．Ill．

Jones \＆Laughlin Sted Corp．，
Jones \＆Laughilin Eldg．
Plitsburgh．Pa．
－Republic Steel Corb．
Dept．ST，Cleveland．O．
Ryerson，Jos．T．．\＆Son．
Chlcago，Ill．
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Blrmingham，Ala．
Wisconsin Steel Co．． 180 No
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Youngstown，O．

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HLOORING（Steel）
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PruGis（Expansion）
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Frick Bidg．Plitisburgh，Pa
POLISHING MACIINERY
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St．，St．Louls，Mo．
POTS（Case Marduninc） Pressed Steel Tank Co．ilwaukee．
1461 So．66th St．Milwa Wis．
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Holl vican st．Isulalo，N．
342－35a Fi． 1 8th St．，Frle．Pa
Kemn，C．Mr．Mirg．Co．ïmore，Md
$405^{\prime}$ E．Ollver St，Baltimor
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Mogemann Brothers Co．， 3126 Bur
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Streine Tool \＆Mif．Co．
New Bremen，O． 611
Tomkins－Jahnson Co．． 611 N．Me－
chanic St．，Jackson，Mich．
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Chicago．III．
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1441 Chardon Rd．Cleveland， 0
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Babcock \& Wlicos Co.. The Refractories Dis., 85 Liberty St., New York City

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Clncinnatl Shaper Co.. Elam aud
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Coland Punch \& Shear 3917 St. Clair Ave. Cleveland, 0 .
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MACHINERY
Beatty Machine \& Mig. Co..
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Co., The, 3917 St. Clair Ave.,
Continental Roil \& Steel Fdry Co.
E. Chicago, Ind.
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Bethlehem Steel Co.
Bethlehem, Pa.
Carnegie-Ulinols Stcel Cory.
Pittsburkh-Chicago.
P. O. Box 1647, Plttiburgh. Pa

SHEETS (AcId Resisting)
International Nickel Co.. Inc., The,
67 Wall St.. New Yórk City.
SHEETS (Hlack)
American Steel \& Wire Co.
Hockefeller Bldg., Cleveland, O
Andrews Steel Co.. The,
Granite City Steel Co..
Great Lakes Steel Corp., Ecorse,
Detroit. Nich.
Inland Steel Co., 38 So. Dearborn
St., Chicago. Ill.
Jones \& Laughiln Steel Corp.,
Jones \& Laughlin Bldg.,
Ryerson, Jos. Ta.
Ryerson, Jos. T.i \& Son. Inc..
16 \& Rockwell sts
16th \& Rockwell Sts.' Chlcago. Ill.
nnessee Coal. Iron \& Railroad
Birmingham. Ala.
Wheelink Steel Corp.,
Whecling, W. Va.
SHFETS (Brasm, Bronze, Copper,
Nickel Sllver, Sllicon-Rronze)
American Brass Co., The,
Ampco Metal, Inc., Dept,
Ampco Metal, Inc., Dept. S-G17, 3830 W. Burnham St..
Bridgeport Brass Co
Bridgeport, Conn.
SHEFTS (Corrugated)
American Rolling Mill Co., The,
2040 Curtis SL.. Middletown, 0 .
Andrews Steel Co., The
Abollo Steel Co., Oliver Bldg.
Bethlehem steel Co.
Bethlehem. Pa.
Carnegie-Illinols Stcel Corp.
Pitisburgh-Chicago.
Columbia Steel Co.
Columbia Steel Conancisco, Call
San Francisco, Calif. Dearborn
Inland Steel Co. 38 S. Dearbor St., Chicago. IIl.
lones \& Latughlin Steel Corp.
Jones \& Laughlin Bldg.,
Republic Steel Corp., Dept. ST
Cleveland, O. \& Son, Inc., 16th \& Rockwell Sts.. Chicaro, Ill. Iron \&
Tennessec Coal. Iron \& Railroad Co., Brown-Marx Bldg.,
Weirton Steel Co.. Welrton. W. Va.
Welrton Steel Co., Welrton. W. Va,
Youngstown Shect \& Tube Co., The, Youngstoun Shect

SHEFTS (Deen Drawinx and Staminlog)
Alan Word Steel Co..
Conshohocken, Pa.
American Rolling Mill Co.. The, 2040 Curtis St.. Middlet
Newport. Ky.
Apollo Steel Co.
Ollver Bldg., Pittsburgh, Pa.

SHEETS (Decs I)rawhik and Stamil-ing)-Con
Bethlehem Stee! Co.
Bethlehem, Pa. Steel Corb.
Pltisburgh-Chicago.
Granlte Clity Steel Co.
Granite City. Il
Great Lakes Steel Corp
Ecorse, Detrolt. Mich
Inland Steel Co.. 38 So. Dearburn
sunes Chicago. ins
ones $\&$ Liughlin Steel Corp.
Janes \& Laughlin Bldg.
Renublle Steel Corp., Dent. ST" Cleveland, O .
ayerson, Jos. T., \& Son. Inc.
16th \& Rockwell Sts..
Chicaro. Ill.
Wheeling steel Corp.
Weirton Steel Co.. Weirton. W. Va.
Youngstown Sheet \& Tube Co., The Youngstown, 0 .

## SHEETG (Electrical)

American Rolling Mill Cn.. Tho 2040 Curtis St., Middletown, O
Andrews Steel Co.. The.
Newpari, ky.
Cianeale-IIlnols steel Corp
Pittsburgh-Chicago.
ranite City Steel Co.
Granite City, Ill.
Inland Steel Co.. 38 So. Dearhorn
St., Chlcago, Corp., Dept. ST
Cleveland,
Ryerson, Jos. T., \& Son. Ine.. Chicaro Rol
Youngstown Sheet \& Tube Co.. The
SHFEFAY (Galvanized)
merican Rolling Mill Co.. The
Andrews Stee! Co. "The
Andrews Stee
Apollo Steel Co., Oliver Bldg.
Bethlehem Steel Co
Bethlchem. Pa
Carnegle-Illinols Steel Cord.
Pittsburgh-Chicano.
Culumbla Steel Co..
San Franclsco, Calif
Granite City Steel Co
Inland Scel Co.. 38 S. Dearborm St. Chicaro
Joner \& Laughlin Stecl Corp. Jones \& Laughlin Bldz
enublle Steel Corp., Dent. St
Ryerson. Jos O .
yerson. Jos. T., \& Son, Inc
16th \& Rockwell Sts..
Chicago. Ill
ennessee Coal. Iron do Rallobad Co., Brown-Miars Bldg
Wheellng Steel Corp.
Wheeling, W. Va
Weirton Sieel Co.. Welrton, W: Va oungstown Sheet \& Tube Co.. The Youngstown, 0.
GHENTS (Ho: Rolled and Hat Rolled Annealed)
an Word Steel Co
Americin Rolling Nill Co., The.
2040 Curtis St., Middletown. 0
Andrewn Steel Co.. The,
Newnort. Ky.
Apollo Steel Cu., Ollver Bldg.
Bethlehem Steel C
Bethlehem, Pa.
arnegie-IIInots Steel Corp.
Columbia Steel Co.,
San Franclsco. Callí.
Granite City Steel Co..
Granle City, Ill.
Great Laker Steel Corp.
Inlnnd Steel Co.. 38 So. Dearborn
Si., Chlcago. III.
Jones \& Laushll Steel Corp Jones \& Lawghlin Bld
Plttsburgh. Pa.
Republic Steel Corn., Dept. ST,
cleveland. O.
yerson. Jos. T., \& Son, Ine., 16th \& Rockwell Sts.
Tennessee Coal. Iron \& Rallroad Co., Brown-Marx Bldg.
Wheeling Steel Corp.
Wheelins. W. Varp.
Weirton Steel Co.. Weirton, W. Va.
oungstown Sheed o Tube Co., The,
youngstown, $O$.
SHEETE (IAnL Terne)
Andrews Steel Co.. The.
Carnexie-ijlmols Steel Corp
Pltasburgh-Chicago.

Republic Steel Corp., Dept. S'T, Cleveland. O .
161h \& lein \& Son. Inc.
Cht \& luckwell Sts.
velrton steel Co.. Wejrton. W. Va.
Youngstown Sheet \& Tube Co.. 'The. Youngstown. 0.

## sHEET: (Perforated)

Haringlon \& King Perforating Co. 5634 Fjllmore St., Chicago, Ill.

## SHEFT: (Relnforced)

Frdle Perforating Co
ardle Perforating Co..
171 York St., Rochester, $N$. $Y$.
NHEFTS (Romfnr)-Sien ROOHLNG AND sllmiN(

## NHEFTS (Sishalens)

American Rolling Mill Co., The, Carnegie-Illinuis Steel Corp.
Pittsburgh-Chicago.
Columbla Steel Co.A
San Francisco. Calir.
lepublic Steel Corp., Massillon, $O$ 1 fith and Rockuell sts, Ine Chicago, III.
silfEL's (Staintess Clad)

SHELES (TIn)-SEN TIN HEATE
sIIEFTS (Tin Mill black)
Andrews Steel Co.. The,
Newport, Ky
Bethlchem Steel Co.
Carnegie-111inolsi Steel Corp.
Pittsburgh-Chicago
Columbia Francisco, Calie
Granite Clty Steel Co.
Inland Steel Co., 35 S . Dearbor St., Chicaro. III.
Jones \& Laughlin Steel Corp.
Jones \& Laughlin Bldg.

Jones \& Laughlin Bidg.,
Pitisburkh. Pa.
Rerublic Stcel Corp. Dent. ST,
Republic Sicel Corp.. Den. ST
Cleveland. O.
Tennessee Coal, Iron \& Rallroad Co.. Brown-Marx Bldsi.,
Welrton Steel Co.. Welrton. W. V:

## SHEETS-HIGII FINISI

 (Allomohile, Metal Furniture, Enameling)American Rolling Mlll Co.. The, 2040 Curtis St. Middle
Andrews Steel C
Abollo Steal Co.
Oliver Bldg.. Plttsburgh, Pa,
Bethlehem Steel Co.
Carnegie-Illinols Steel Corp.
Pittsburgh-Chicazo.
Columbia Steel Co..
Great Lakes Steel Coro.
Inland Sicel Co.. 38 S. Dearborn
St.. Chicngo, Ill.
Jones \& Laughlin Steel Corp.
Jones \& Laughilin Blig..
Republic Stcel Corp., Dept. ST,
Cleveland. O. \&
16th \& Rackwell Sts. Chlcas
Tennessee Coal, Iron \& Rallroad Co., Brown-Marx Blds.
Birmingham, Ala.
Whecling Steel Corp.
Wheeling, W. Va.
Welrton Steel Co. Weirton. W. Via. Youngstown

SIEVES-SEC SCREENS ANI SIEVES

SIGNALING INTER-COMMUNI-
Graybar Electric Co.. 420 Lexington Ave., New York CJty.

## SIIICO-MANGANFSE

electro Metallurgleal sales Corp. 30 E. 42 nd St.. New York City Ohio Ferro-Alioss Corp., Cluzenss Blds.: Canton, O
Samuel. Frank, \& Co. Inc. Harrison Bldg., Philadelphia, Fin Vanadlum Corp. of America, 420
Lexington Ave.. New York Cliy.

## SIIICON METAL AND ALIAYS

Electro Metallurgical Sales Corp. 30 E. 42nd St. New York Clty. Revere Copper \& Brass Co. Inc.
230 Park Ave., New York City.

## SKEI.P (Stcel)

Alan Wood Steel Co.
Bethlehem Steel Co
Bethlehem Steel
Carnegle-IIlinols Steel Curp
Iftisburxh-Chicaro.
Inland Steel Co.
38 S. Dearborn St., Chicago, Ill Jones \& Laughlin Steel Corp., Jones \& Laughlin Bldg-,
Pittsburgh. Pa.
Liclede Steel Co.. Arcade Bldg.
iennessee Coal. iron \& Ralliona Co.. Brown-Marx Bldg..
Birmingham, Ala
Weconsin Steel Co.. 180 No. Michl
gar Ave.. Chicago, 111.
SIAG GIRANEIATING MACHINES
rosias Furnaem and Open Ifeartis
burs: Branch. rittsburkh, Pa.
SMAII, TOOIS
Brown \& Sharpe Mfg. Co..
Providence, IR. I.
1242 E. 42th St., Cleveland, o.
SOAKING 1PITS
Criswell, Jnmes, Co
Keenan Bldg.. Plttsburgh, Pa
Salem Fingineering Co.jem.
714 S. Broadway, Salem.
Surface Combustlon Corp.
SOLENOIDS (Electric)
Cutler-Hammer, Ine., 1267 St. Paul
Ave., Milwatee, Wis.
Ave.. Niwwakee. W!s
NOLVENT (I)egreamink)
Detrolt Rex Products Co.. 13029
Hillvew Ave., Detralt. Nich.
Eennsylvania Pennsalt Cleaner Div.,
Phlladelohla,
SPECIAL MACHINERY"-Se

## PEFI REDLCERS

Abart Gear \& Machine Ca
4825 W. 16th St., Chicago, Ill.
Cleveland Worm \& Gear Co..
3270 E. 80 th St. Cleveland, 0.
3270 E. 80th St.. Cleveland. O
110 Main St., Ansonia, Co
110 Main St.i Ansonia, Conn
Horsburgh \& Scott Co. The
5112 Hamilton Ave.. Cleveland, O
James. D. U., Mri. Co.. Cleveland, O
Jones, W. A., Fdry, \& Mach. Co.
4437 W. Roosevelt Rd.
Chicagn, Ill.
Link-Belt Co.. 2045 W. Hunting
Park Ave., Philadelphla, Pa.
New Departure Dlv. General
Motors Corp., Bristol, Conn.
SPELTEI: (Zinc)
St. Joseph Lead Co., 250 Park Ave.

## SPIEGELIEISEN

Flectro Metallurgical Sales Corp.
30 E. 42nd St., New York City
New Jersey Zlnc Co.,
samuel, Frank, \& Co
Iarrison Bldg. Philadelphia

## SPIKFs (Screw)

Bethlehem Steel Co.
Carneale-Illinais Steel Corb.
Pittsburgh-Chicago.
San Francisco, Calle.
Republic Steel Corp., Dept. ST
Cleveland.
Tennessee Coal. Iron \& Railroad
Co.. Brown-Mars: Bldg.
Youngstown Sheet \& Tube Co.. The
Youngstown, 0 .

## SIINDIEN (Grinding)

Bryunt Chuckine Grinder Co.,
Ex-Cell-O Corn.. 1228 Oakman
Blvd. Detroit. Mish.
Heald Nachine Co.,
Wurcester. Mass.
SPIICE RARS (Rall)
Bethlehem Steel Co.
Carnegle-Illinols Steel Corp.,
Carnegle-Minnols Stee
Pittsburah-Chicago.
Columbla Steel Co.
San Franclsco, Callf.
38 So. Dearborn St.. Chicago. 11)
Tennessee Coal, Iron \& Rallroad
Co., Brown-Mars: Blda.
Birmingham. Ala

## SPIRINGS

## (Also stuinless)

Accurate Spring Mrg. Co.,
3823 W. Lake St. Chicago, Il
Rockefeller Bldg., Cleveland, O.
Barnes, Wallace, Co. The,
Div. Associated Sprlng Corp. Iristol, Conn.
Duer spring \& M[s. Co.
Pittsburgh, Pa .
Fort Pltt Spring Co
Fort Pitt Spring, Co.itshurgh, Pit
Hubbard. M. D. Spring Co.,
413 Central Ave., Pontlac, Nle
Lee Spring Co., Inc.
Raymond Mig. Co., Div. Associated
Standard Corp., Corry, Pa.
Standard Steel Works Div. of The Bridwin Locomotive Works.
Philadelphia, $P_{2}$
Washburn Wire Co., 1181h St
Wickwirlem River. New York City
500 Firth Ave.. New York City
sPRINGS (Alloy)
Fort Pitt Spring Co.
[P. Box 1377, Pittslarwh, Pa
SIRINGS (Coll and Elliptic)
Fort Pitt Spring Co.
P Box 1377 Pltsburgh, ${ }^{13}$ u
SPIRINGS (OII Tembered-IIfal)
Davis Brake Beam Co., Laurel Ave.
PINKI.EIRS (Automatic)
Grinnel Co., Inc., Providence, R. I.

## SPROCKET:

Chain Belt Co., 1660 W. Bruce St.
SPRUE CUTTERS
Shuster, F. B., Co., The.
STACKS (Steel)-Siep
MRIDGES. ETC.
STAINIFSS STEEI, SEA BARS,
STAMIDNGS
Accurate Spring Mrg. Co.
3823 W. Lake St., Chicage, Ill.
American Tube \& Stamplng Plant
Barnes, Wallace, Co. The, Conn.
Assoclatel Spring Corp.,
Bristol, Conn.
Davis Brake Beam Co., Laurel Ave
\&. I' R. R., Johnstown, Pa.
Erdle Perforatins: Co..
lubbard, York St.: Rochester. N. Y'.
lubbard, Ni. D., Sprins Co.,
413 Central Ave.. Puntiac. Mich.
Pressed Steel Tank Co. 1461 So.
6fth St. Milwaukee, W1s.
Raymond infg. Co.. Div. Assoclated
Sprinf: Corp., Corry: Pa.
Shakemroof Lock Washer Co..
2525 N. Keelor Ave..
Chicago, 111.
Stanley Works. The,
Bridgeport. Conn.
New Britain. Conn
Toledo Stamplng \& Mifz. Co..
whitehead Stamplan Thedo. O. w Lafayette Blvd., Detroit. Milch.

## STAPIEE: (WIre)

American Steel \& Wire Co., Rockefeller Blda.
Columbla Steel Co.
San Franclsco. Callf.
Republic Steel Corp., Dept. ST, Cleveland, O. Iron \& Railroad Co.. Brown-Marx Blds Birmingham, Alit.
Wickwire Brothers.
189 Maln St. Cortland, N. Y. Y
Younestown Sheet. \& Tube Co., The. Youngstown.

STARTER: (Electrl; Mutor)

## STEEL (Alloy)

Alan Wood Steel Co.
American Steel \& Wirc Cu.
American Steel \& Wirc Co.
Rockefeller Bldg.. Clevelánd, O.
Bethlehem Steel Co..
Bethlehem Steel
Carnegie-IIIInots Steel Corp.
Pittsburgh-Chicazo.
Carventer Steel Co.. 139 W . Bern
Carventer Steel Co.
Sín Reading. Pa
Electric Controller \& Mfg Co.
2698 E. 79 th St. Cleveland. 0.

Readind Pa.

STber (Allas)-Cun.
Columbia Steel Co.
San Franclsco. Calls
Copperweld steel Co.. Warren, 0 . ruetble Steel Combany of America $40 \pi$ Lexington Ave.
Firth-Sterling Stce
hostering stcel Co.
henpenstall Co., 17 th \& 1 Iht field
Sts., Plttslurgh. Pa.
Jessop Steel Co. 581 Green St.,
Washington, ${ }^{\text {pa }}$.
Midvale Co., The, Nicetown,
Philadelphia, Pa
National Forze \& Ordnance Co
Republice Steel Corp.. Dept. St
Renublic selel Corp., Dept. ST
Ryerson. Jos. T.. \& Son. Inc..
16 th \& Rockwell Sts..
Chicago, 111.
slmonds saw in Steet Cu.
Fitanley Works, The
New Britain, Conn
Bridgeport, Conn.
Tennessee Coal. Iron \& Rallroadi Co., Brown-Marx Bildg.
Imken Roller Bearing Co., The,
Steel \& Tube Div. Canton, 0 .
fanadum-Alloys steel Co.,
Latrobe, Pi:
Washburn Wire C
Phillipsidale, 1 R. $i$.
Visconsin Sted Co., 180 No. Mirchs
steel. (Alloy, Cold FInluhed)
American seel \& Wire Co.
Jrockefeller Bld
Cleveland,
Bliss \& laughlin. Inc., Harves, Inl.
hop acrwed Steel Co., Warven, 0 .
Firth-sterling Steel Co.,
Lasalle Steel Co., Dept. 4A
I. O. BOX 6300 A.

Chicago.
Moltrup Steel Products Co..
Beaver Falls, Pa.
Steel Carp., Massillon, 0.
Wyekorf Drawn Steel Co
First Natlonal Bank Bldg.
Wisconsing Steel Co., 180 No. Michl
gan Ave., Chleago, Ill.
STEEL (Clad-Corroston Resisting) (*Also Stalmess)
Carnegle-Illinols: Steel Corp.,
Plttsburgh-Chicagn.
St Readnt Di, 139 W. Eern
Sopperweld Stieel Co.. Warren, O Grantte City steel Cu..
Granite City. III.
Jesson Steel Co. 5 Sis Green St. Wuberior Steel Corn

## STELE (Cold Drawn)

American Steel \& Wire Cu. Rockefeller Blds. Cleveland, O bliss \& Laughlin, Inc., Harvey, In rth-Sterllng Steel Co.
Mckemport. Pa. Jones \& Laughiln Bldg.
Plitsburgh, Pa
Moltrup Steel Products Co .
Beaver Falls, Pa.
Sutton Fingineering Co
Park Bldg. Pittsburgh. Pa.
nion Drawn Steel Div. of Republic
visconsin Steel Co 180 No. Mich
gan Ave., Chlearo, IIl.
Frrst National Bank Bldg.,
Eittsburgh, Pa .
STEEL (Cold Finished)
American Steel \& Wire Co
Rockefeller Blds. Cleveland, O Bethlehem steel Co.
Bethlehem. Pa
Bliss \& Lnughlin. Inc.. Harvey, III, Mckeesport. Pa.
Jones is Laukhlln Steel Corp.
Jones \& Laughin Blds.
plttsburgh. Pa.
LaSalle Steel Co. Dent. 4 A,
F. O. Box 6800-A. Chicago. Ill.

Moltrup Steel Products Co..
Beaver Falls, Pa.
Ryerson. Jos. T.
 Union Drawn Steel Div. of Republic steel Corp., Massllon. of Wiaconsin Steel Co.. 180 No. gan Ave., Chlcago, 111 .
Wekont Drawn Sieel Coig
Pittsburgh, Pa .
sterl. (Corroyisn Realsting)
Allegheny Ludlum Steel Corp.,
Ollver Bldg, Pittsburgh, PQ. ${ }_{2040}$ Curts St Mill Co. The,
american Steel \& Wire Co
American Steel \& Wire Co..ind, 0 .
Andrews Stel Co.. The.
Newbort, Ky.
Bethlehem Steel Co
Bissethlehem. Pa. Picel Co.. The,
Bissett Steel Co.. The,
1wo E. 67 th St. Cleveland, o.
Carnegie-Illinnis Steel Corp.
Plttsburgh-Chicago.
Carbenter Sileel Co.. 139 W . Bern
St. Readins. Pi:
Crucible Steel Compan
405 Lexington Ave.
Firth-Sterling Steel Co.
Mickeesport, Pa
Granite City Steel Co.,
Granite City. III.
Inland Steel Co.: 38 So. Dearburn St Chere
38 So, Jearborn St. Chleago, Ill. essop 1 m, , Cl Suns.
$67-629$ Sxth Ave
New York City.
Jesson Sitecl Co. 584 Green St.
Washington, Pa
Midvale Co., The. Nicetown,
Philadelphia, Pa.
ational Forge
\& Ordnance $C o$
Irvine. Warren Co.. Pa
National Tube Coidsbursh. Pa
Frick Blds. Plits.
Republic Steel Corp., Dept. ST
Hyersom, Jos. T, \& Son, Inc.,
16th \& Rockwelt Sts.. Chicago, 11
Stanley Works, The.
New Britain. Conn
Bridgeport. Conn.
Bridgeport. Conn.
Superior Stect Corp. Carnegie. Pa
mken Roller Bearing Co.. The

## STEEL (Die)

Crucible Steel Company of America, 405 Lexington Ave.
Jessop, Wm. \& Sions, Inc,
$627-629$ Sixth A
New York City
Jesson Steel Co..
$58 t^{\prime}$ Green St.. Wushington, Pa
Canadlum-Alloys Sted Co.
Latrobe, Pa

## STEET (1) rill

Crucible Steel Company of America 405 I Lexington Ave.

STEFL (Electrle)
Allegheny Ludlum Steel Corp.
Ollver Bldg., Fittsburgh, Pa .
Bethlehem Steel Co.,
Bethlehem, Pa.
Carnegie-Illinols steel Corp.
Pittsburgh-Chicazo.
Crucible Steel Company of America 405 Lexington Ave.
New York City. ${ }^{\text {N }}$ warren
Copperweld Steel Co., Warren, O
Firth-Sterling Steel
Inland Steel Co
33 So, Dearborn St.. Chicago, III
essop. Wm., \& Sons. Inc.
$627-629$ Sixth Ave.
New York City.
Jessod steel Co..
534 Green St.: Washington, Pa
National Forge \& Ordnance Co.,
Republic Steel Corp., Dept. ST.
Cleveland. C.
Steel \& Tube Divi.. Canton, O.
STEEL (filgh Speed)
Bethlehem Steel Co..
Bethlehem, Pa.
Carpenter Steel Co.. 139 W. Bern
St.i ReadIns. Pa.
Crucible Steel Company of America 405 Lexington Ave.,
Firth-Sterling Steel Co.,
Mckeesport, Pa.
sess. Wr mixth sons Co.
New York City.
Jessop Steel Co.. 584 Green St.
Washlngton, Pa.
Vanadium-Alloy
STEFL (Illeh Tensile, Iaw Alloy)
Alan Wood Steel Co.
Conshohocken, Pa.
Carnegle-Illinots Steel Corn.,
Carnegie-inh-chicago.
Columbla Steel Co.
San Franclsco, Cailf.
Great Lakes Steel Corp.
Ecorse. Detrol,. Mich.
Inland Steel Co..
38 so. Dearborn St., Chicago, Ill

Joner \& L Ruchlin Steel Corp. Jones \& Laushlln Bldg.
Republic Steel Corp.. Dept. ST,
Ryerson, Jos. T.. \& Son, Inc.
16th \& Rockweil Sis. Chleago, Ill
Tennessee Coal. Iron \& Rallroad
Co., Brown-Marx Bldg.,
Birmingham, Ala.
Youngstown Sheet Younsstown, 0

STEEL (Nitriding)
Firth-Sterilng Steel Co.
steei, (Ruslens)-Sea steei.
Corruslum Hesistling)
STEEL (Screw Stook)
American Steel \& Wire Co
Rockefeller Bidg., Cleveland. O Bethlehem Steel Co..
Bethlehem, Pa. Inc., Harvey, Ill.
Carnegle-IIInnls Stecl Curp
Pittsburgh-Chicago.
Jones \& Laughlin steel Corp
Jones \& Laughlin Bldg..
pittsburgh. Pa.
LaSalle Steel Co.. Dept. 4A,
P. O. Box $6800-\mathrm{A}$. Chicago, III.

Moltrup Siteel Products Co.,
Beaver Falls. Pa.
Republle Steel Corp., Dept. ST, Cleveland. O .
Ryerson. Jos. T., \& Son. Inc.,
Union Drawn Steel Si: Chicago, Ill.
 Wiscel Corp.e Massilion, Sied So 180 No. Michiman Ave., Chicago, 11t.
Wyckort Drawn Steel Co
First National Bank Bidg.
Plttsburgh, pa.
Youngstown sheet \& Tube Co., The,
STEEL (Spring) wire Co Rockefeller Blde. Cleveland. 0
Jones \& Laughin steel Corp., Jones \& Laukhlin Blds..
Pittsburgh, Pa .
Fort plit Spring Coitsburgh, Pa
P. O. Box 1377, Pitt
Washburn Wire Co.. New York City.
steen (Stainlesn)-SCo STEEL (Corroston Reslating)
steel (Strip, Copper Conted)
American Steel \& Wire Co.,
Stanley Works. The
tanley Works, The,
New Britain, Conn.
New Britain. Conn
Thomas Steel Co., The, Warren, o
STEEL (Strip, Flat and Culd Rilled)
(\#Also Staluless)
Allegheny Ludlum Steel Corp.
Olver Bldq. Pittsburgh. Pa .
*American Rolling Mill Co.. The
2040 Curils St., Middletown, 0.
American Steel \& Wire Co.
Rockefeller Bldg.. Cleveland, O
American Tube \& stamping plant,
Andrews Steel Co., The,
Andrews Steel.
Bethleherm Steel Co.,
arnegie-Illinois Steel Corp.
Pitisburgh-Chicngo.
Columbia Steel Co...
San Franclico. Callf.
Enierprise Galvanizing Co.
2525 E . Cumberland St.

- Firth-Sterling Ste

Mckeesport Pael Co.
Great Lakes Stecj Corp.,
Ecorse. Detroit, Mich.
Inland Steel Co.,
38 So. Dearborn St.. Chlcago, Ill.
Jessop. W'm. \& Sons, Inc.,
627-629 Sixth Ave.
New York Clty
Jessop Steel Co.., Washington. Pa.
Jones \& Laughlin Steel Corp.
Jones \& Laukhlin Bidg.,
Plttshurgh, Pa.
Republic Steel Corp., Dent. ST
Cleveland. 0 .

- Ryerson, Jos. T., \& Son. Inc..

16th 品 Rockwell Sis., Chicago, Il.
Seneca Wire d Mig. Co.
Fostorla. O.
Stanley W'arks, The,
Bridzeport. Conn
Superior Steel CorD., Carnegle, Pa.
Co.. Brown-Marx Blde.

Thomas Steel Co.. The, Warren, O Washburn Wire Co., River,
New York Clty.
Phillpsdale. R. I
Wickwire Spencer Steel Co.,
Wisconsin Steel Co.. 180 No. Nichi
gan Ave., Chicago, Ill
STEEI. (Strip, Tin Coated)
American Steel \& Wire Co.
Rockefeller Bldg. Cleveland, O.
Thomas Steel Co.. The, Warren, O
Harlem River, New York City.
STEER (Strp, Zing Conted)
American Steel \& Wire Co.,
Rockefeller Bldg.: Cleveland, O.
Whomas Steel Co.. The, Warren,
Vashburn Wire Co., 118th St. \&
Harlem River, New York City"-
STERL (Structaral)
American Bridge Co
Frick Bldg. Plttsburgh, Pa
Belmont Iron Works, 22nd St. and Washington Ave., Philadelphia,
Bethlehem Steel Co.,
Carnegie-Illinols Steel Corp
Pittsburgh-Chlcago.
San Francisco. Callf.
Enterprise Galvanizing Co.
2525 E. Cuniberland St.,
Phland Stenla. Pa.
Inland Steel Co..
38 So. Dearborn St.. Chicagu, III
Jones \& Laumhlin Blda
Pittshurgh piln Bidg
Laclede Steel Co., Arcade Bldg
Republic Steel Corp., Dept. ST,
Cleveland, 0 .
Ryerson. Jos. T., \& Son, Inc., 16th \& Rockwell Sts.
Tennesses Coa
Co.. Brown-Marx Bid Rallroad Co.. Brown-Marx Bldg.
Weirton Steel Co.. Welrton, W. Va Wisconsin Steel Co., 180 No. Mich
gan Ave., Chicago, Ill.
Youngstown Sheet \& Tube Co., I'he.
Youngstown, 0 .
STEEL (Tool)
Alleaheny Ludlum sieel Corp.
Ollver Bldz. Pittsburgh, Pa
Bethlehem Steel Co..
Bethlehem, Pa.
Bissett Stcel Co., The.
900 E. 67th St., Cleveland. O
Carpenter Steel Co., 139 W. Bern
Copperweld Stecl Co., Warren,
Cruclble Steel Company of America
405 Lexington Ave.
New York City.
Darwin \& Milner. Inc.
1260 , 1 Sth St.. Cleveland. 0
Firth-Stering Steel Co..
Jessop, Wm. \& Gons Co.
627-629 Sixih Ave..
New York Clty.
Jessod Steel Co.
584 Green St.. Washington, Pa
Midvale Co. The, Nicetown.
Republic Steel Corp., Dept. ST
Ryerson. Jos. T. \&: Son. Inc
16th \& Rockwell Sts., Chicago, Ill
Tennessee Coal. Iron \& Railroad Co., Brown+Marx Bldg..
Vanadlum Alloys Steel Co..
Latrobe, Pa.
STEEL BULLDINGS-SEG, FTC.
STEFI DOORS \& SITGTTERS-
STEFL FAHRICATORS, Sea
HRIDGES, BUIHDINGS, FTTC
STFFL FIAATING AND
TERMMAY EQUIPMENT
Dravo Corp. (Engln'r'g Works Div.). Neville Isiand.

STEEK PYATE CONSTIECTION
Amerdcan Bridge Co
Frlck Bldg.. Plttsburgh, Pa
Koppers Co., Baltimore, Md.
Belmont Iron Works.
Philadelohta, Pa.
Bethlehem Steel Co
Bethlehem. Pa.

STERZL PLATE CONNTILUCTONConn.
Federal Shipbullding \& Dry Dock Jones K Laughin Steel Corp. Jones \& Laughinn Steel
Jones \& Laughlin Bldg.,
Pltisburgh, Pit.
Petroleum Iron Works Co.
Sharon, Pa. DIv.. Koppers Co., Fort Wayne. Ind.

STEL.LITL
Haynes Stellite Co. Harrison and Lindsay Sts., Kokomo, Ind.

## STOKERS

labacock \& Wilcox Co., The, Refractorles Div, 85 Lberty St.
Canton Pattern do Mig. Co.. The, Andrews Pl. S. W.. Canton. O.

STOPPERS (CInder Noteln)
$70^{\circ 2}$ Magee Bldg.. Plttsburgh, Pa Brosius, Edgar E.. Inc., Sharpsburg Branch.
Plttsburkh, P
STOPPRRS (Rubber)
Rhoades. Rr. W., Metaline Co.
50 Third St., Long Island Cit

STORAGF IBATTERIES-SE
BATTEIRIES (Storage)
STILAIGHTENING MACHINEITI
Cleveland Punch \& Shear Work Co., The, 3917 St Clair Ave.
Elmes, Chas. F. Englneering Works, 243 N. Morgan St.,
Chicago. Ill.
Hydraullc Press Nfg. Co.
Mt. Gilead.
Lewls Foundry \& Machine Co. P. O. Box 1586. Plttsburgh, Pa 3450 E. 761 h Co..

3450 E. 76th St.. Cleveland, O
312 i Burlelgh St., Milwaukee.
Medart Co., The.
3520 de Kalb St., St. Louls, Mo
Shuster, F. B.. Co., The,
Sutton Englneering Co
Park Bldg. Pjttsburgh. Pa Voss, Edward w. 2882 W. Liberty

## SULPMURIO ACID

Cleveland-Cliffs Iron Co., The, Union Commerce Bldg.
New eveland. $O$.
160 Front Sine Now York Clty Pennsylvanla Salt MIg. Co., Dept Philadelphla, Pa Div.

SWITCHEA (Electric)
Cutler-Hammer, Inc., 1267 St. Paul Ave., Milwaukee, Wis. 2698 F. 79 h St \& Mig. Co.
General Electrl St.. Cleveland, $O$.
Schenectady. N . Y .
General Electric Co Nept. S-ㄹ
Westla Park, Cleveland,
Dept

## TACHOMETER:

Brown Instrument Dlv. of Minne$446{ }^{2}$ ap Honeywell Regulato Co. Philacislphia, Pa
Foxboro Ľo., The, 118 Nepenset
Ave. Foxboro, Mass.

## TANK LININGS

Cejlcote Co., 750 Rociscteller
Bldg. Cleveland, $O$
National Carbon Co., W. 117th St and Madison Ave., Cleveland, $O$.
TANKS (Plekling)
Atlas Mineral Products Co . of Pa .
Natlonal Carbon Co. W. 117th St. United States Ave., Cleveland, O 1230 Sixth Rubber Co.

TANKS (Storage, Pressure, Ruveted, Welded)
American Bridge Co.,
Frick Bldg.. Pittsburgh, Pa,
Burtett-Hayward DIs.,
Koppers Co., Haltimore, Md.
Bethlehem Steel Co.
Petroleum Iron
Sharon Iron Works Co.
Pressed Steel
1461 So. 66 th St. Mill $^{\text {Staukee Wis }}$
Western Gas Dlv., Koppers Co. Wis Fort Wayne. Ind.

TANE-WOOH OP STESE
(Rubher o: Lend Lined)
Dietzel Lead Burning Co.
United States Rubber Co
1230 Sixth Ave.. New York City

## TAIS AND DIES

Greenfleld Tap \& Die Curp.
Greentilachine Co., Inc.
Waynesboro, Pa.
Natlunal Acme Co.. The, 170 E. 131st St., Cleveland, O.

## TESTING MACHINERY (Mnterinls)

## Baldwin Southwark Div., Baldwin

 Locomotlve Works,Hydro-Powe: Systems. Inc


## TEIRMINATS (IAcking)

Shakeproof Lock Washer Co.
2525 N . Keelor Ave.
Chlcago, Ill.
Thumpson-Bremer \& Cu.
1640 W. Hubbard St. Chicago. Ill.
TEIRNE PLATE-Sie TIN PIATE:

## THERMOMETEIR

Brown Instrument Div. of Minneapolls Honeywell Regulator Co Phil Wayne Ave.
Foxboro Co., The, 118 Nepunse
Lemls \& Northrup Co., 4957 Sten
ton Ave.. Philadelphia, Pa.
THIEAD CUTEING TOOLK
Landis Machine Co.. Inc.,
waynesboro. Pa.

## TIP: PIATEK

Bethlehem Steel Co.
Bethlehem. Pa.
Carnege-Illnols Steel Corp.
Columbia Steel Co..
San Franclsco, Call
Inland Steel Co, 38 So. Dearborn
Republic Steel Corp., Dept. ST,
Cleveland. 0.
Tennessee Coal, Iron \& Rallroud Co., Brown-Marx Blug.
Weirton Steel Co.. Welrton, W, Va.

## TIN PLATLA

Bethlchem Steel Co
Bethlehem, Pa.
Pittsburgh-Chicago.
Columbla Steel Co.
San Francisco, Callf.
Granite Clty Steel Co..
Granite City, III.
Inland Steel Co.; 38 So, Dearburn
Jones \& Laughlin Steel Cory.
Jones \& Laughlin Blda..
Pittsburgh. Pa.
Republic Steel Corp., Dept. ST,
Weirton Steel Co., Weirton, W. Va.
Wheellng Steel Corp.
Youngstown Sheet \& Tube Co., The, Youngstown, 0

## TIN PIATE MACHINENY

Kemp, C. M. Mfд. Co. , 405 F.
Wean Engineering Co.. Warren. O.

## TITANIUM

Vanadium Corp. of America, 420 Lexington Ave., New York City.
TONGS (Chain lipe)
Williams, J. H., \& Co.. 400 Vulcan

## TONGS (Itall Handling)

Cullen-Friestedt Co. 1308 S. Kllbourn Ave. Chicago, Iil,
TOOK HITE (IHgh Siperd)
Flrth-Sterling Steel Co.,
Haynes Stellite Co., Iarrison and Lindsay Sts.. Kokumo, Ind.
Jessod Siteel Co.. Washington. Pa
58.1 Green St.. Washin

## TOOL HOLDERS

Willams, J. H.. \&: Co- 400 Vulcan St., Buffalo, N. Y.
TOOL $\mathcal{C}$ (Pneumatic) Shear Works
Cleveland Punch \& Shear Wor
Cleveland. $\mathbf{O}$
Ingersoll-Rand C
11 Broadway. New York Clty

OOIS (Predslon, Lathe, Metal Cuttink, etc.)
Brown \& Sharpe Mig. Co.,
Ex-Cell-O Corp., 1228 Oakman
Blvd., Detroi: Mich.
200 Lloyd Ave., Latrobe, Pa
TOOLs; (Ttpped, Carblde)
Ex-Cell-O Corp., 1228 Oakman Blwd., Deirolt, Mich.
200 Lloyd Ave., Lairobe, Pa .
TOIRCHES AND BURNFRS
(Acetylene, HIow, Oxy-Acetylene)
Alr Reduction Sales Co.
60 E. 42 nd St.. New York City.
Linde Air Products Co. The ${ }^{2}$. 42 nd St. New York City.

## TOWBOATS

Dravo Corp. (EngIn'r'g Works Div.)
Neville Island, Pittsburgh, Pa.
TOWEIE: (Transminsion)
American Bridge Co..
Fric:: Bldg., Pittsburgh, Pa Bethlehem, Pa.

TOWESE: (Tubulu: Molsting)
Dravo Corp. (Machinery Div.)
300 Penn Ave.. Plttsburgh, Pid
TOX PAIRTS
Townsend Co., New Brighton, Pa
TIACLK ACCESSOITIES
Bethlehem Sleel Co.
Bethlehem, Pa.
Carnegle-Illinols Steel Corp
Plttsburgh-Chicago.
Columbla Steel Co.,
Foster. L. B. Co Call.
P. O. Box 1647. Plttsturgh. Pa.

Jones \& Laughlin Steel Corb. Iones \& Laughlin Bldg.
Pittsburgh, Pa .
Tennessee Coal, Iron \& Rallroad Co., Brown-Marx Bldg.

## TRACK HOIT:

Bethlehem Steel Co.
Bethlehem. Pa.
Carnedle-Illinois steel Corp
Plttsburgh-Chicago.
San Franclsco, Callt
Inland Steel Co., 38 So. Deariourn
St. Chlcago, Ill. Co. The
1971 W. 85th St.. Cleveland, 0.
republic Steel Corp. Upson Nut Div., Dept. ST. 1912 Scranton

Tennessee Coal. Iron \& Rallroad Co., Brown-Narx Bldg.
Youngstown Sheet \& Tube Co., The, Youngstown, 0

## THAIIFItS (Arch-Girder)

Yale \& Towne Mig. Co
4532 Tacony St. Phlladelphia, Pa.
TRAMIRAITS
American Monorall Co., The,
13102 Athens Ave., Cleveland, $O$ land Crame traml Div. of Cleve1125 Depot 5 St. Engineering Whalle, 0 . Harnischleger Corp.. 4411 W. National Ave., Milwaukee, Wis ale \& Towne Mig. Co.
4532 Tacony St., PhiladelphLa. Pa
TRANSMISSIONS—VARIARLE

## SP'EED

Link-Belt Co., 2045 W. IfunlIng
Park Ave.. Philadelphia, Pa.
TItAPS (Steam and Radlator)
Johns-Manville Corp
22 E. 40th St., New York Cily

## TREADS (Safety)

Alan Wood Steel Co.
Carnegle-Ininols Steel Corp Pittsburgh-Chicago
Dravo Corp. (Machinery Dlv.,)
300 Penn Ave Pittsburgh
Inland Steel Co. 38 So. Dearborn St.able Chicago, Ill. Steel Corp., Dedt. इT,
Ryerson Jris. T., \& Son Tne
16th \& Rockwell Sts. Inc
Chicago. Rockwell Sts.
Chicano. 11.515 Butler St.

TROLLEYS
Amerlcan Monofall Co. The
13102 Athens Ave. Cleveland, $O$. Ford Diamond Sts. Philadelphia, Pa Northern Englneering Works
2609 Atwater St., Detrolt, Mich
Wright Mifg. Div. of American Chain \& Cable Co., Ine.
Yale \& Pawne Mfg. Co.
4532 Tacony St., Philadelphia, $P$
TRUCKS AND TRACTORS
Atlas Car \& Mfa. Co. The
Atlas Car \& Mrg. Co. The, 1140 Ivanhoe Rd., Cieveland, 0
Baker-Raulang Co.. The.
Townotor, Inc.
1247 F., 152nd St., Cleveland.
lule \& Towne Mffs. Co. 4532
Tacony St., Phlladelphia. Pa.

## TIRUCKA ANI THACTOITS

Baker-Raulang Co., The
2167 W, 25th St., Cleveland, O
Towmotor, Inc. 1247 E. 152 nd St . Cleveland.
TRUCKS (Dump-Industrlal)
Atlas Car \& Mig. Co. The, 1140 Ivanhoe Rd., Cleveland, O.
Tuwmotor. Inc. 1247 E. 152nd St., Cleveland, O
TIRUCKS (Hydranlle Laft)
Atlas Car \& Mig Co.: The
1140 Ivanhou R... Cleveland, O
Towmotor, Ine
TIRUCKE; (IIf1)
Atlas Car \& Mfg. Co. The
1140 Ivanhoe Rd., Cleveland. 0
Baker-Raulang Co.. The.
Towmor.
1247 E. 152nd St.. Cleveland,
Yale \& Towne Mfg. Co. 4532
TUHE MILI EQUIPMENT
Mackintosh-Fiemphill Co.. 9th and
Bingham Sts.. Plttsburgh. Pa.
TLAES (Holler)
Babcock \& Wilcon Tube Co. The.
Beaver Falls. Pa.
Bethehem Steel Bethlehem. Pa.
Elssett Steel Co.. The.
900 E . 67 th St., Cleveland. 0 .
Columbla Steel Co.
San Franclisco. Calif.
Jones \& Laughlin Steei Corp
Jones \& Iaughlin Bldg.,
Fittsburgh, Pa. Fional Tube Co., Frick Bldg.
Ohlo scarmless Tube Co Shelly
pltsburgh Steel Co. 1653 Grant
Bldg., Pittshurgh, Pa. Inc. 161
and Rockwell Sts., Chicaro. III.
Steel \& Tubes Division, Republic
Steel Corp.. Cleveland. $O$.
Timken Roller Bearing Co., The
Youngstown Sheet \& Tube Co.. The
Youngstown Sheet
TUBES (Brass. Hronze, Coplewr,
Nickel Sllver)
Bridgeport Brass Co.
Bridgeport, Conn.
revere Copper \& Brass Co. Inc..
230 Park Ave.. New York City.
THEFA (HIKh Carbon)
Ohlo Seamless Tube Co., Shelby, O Steel \& Tubes Division, Republic

## TUHING (Allus Sterl)

(*Also Stalnless)
*Babcock \& Wilcox Tube Co., The Blasett Siteel Co. Pa. The
900 E. 67 th St.. Cleveland, 0
Columbla Steel Co.
San Francisco, Calle. Frick Blda.
Natlonal Tube Co.. Frick Blda
Pittsburgh. Pa.
Pittsburah Siteel Co. 1653 Grant
Bldg.. Pittsburgh, Pa. Tubes Division, Republlc
Steel Corp., Cleveland. C . Republ
Steel \& Tube Dlv.. Canton, $O$

## TUBING (Conper, Brass,

Bundy (umbing
Bundy Tubing Co.. 10311 Hern Ave., Detroit. Mich
Revere Copper \& Brasa Co. Inc.
shenanao-Penn Mold Co., Dover,

TUBING (Seamlens Stpel)
Babcock \& Willcox Tube Co., The
Beaver Falls, Pa
Columbia Steel Co..
Jones \& Liughlin Stee Corp.
Jones \& Laughlin Bidg..
Pittsburkh. Pa.
National Tube Co., Frick Bld
Ohio Seamless Tube Co., Shelby, O
Hetsburgh Stect Co. 1653 Grant
Bldg.. Pittsburgh. Pa. Inc. 16
Ryerson, Jos. T.. \&e Son. Inc. in 16th
Steel \& Tubes Division, Republic
Steel Corp, Cleveland, O-
Standard Tube Co.. The, 14600
Woodward Ave.. Detrolt. Nilch
THmenen Roller Bearing Co. The,
Steel \& Tube Div. Canton, O.
Youngstown Sheet \& Tube Co., The
Youngstown. 0 .
TUMING (Square, Rectangular Ohio senmless Tube Co., Shelby, 0 . stee \& Tubes Division, Republic Steel Corp.. Cleveland, 0 .
TUBING (Welded Steel)
Bundy Tubling Co., Detroit, Mich
10951 Hern Ave., Detren
Jones \& Laughlin Steel Corp., Jones \& Laughiln Bldg-
Pittsburgh. Pa.
Laclede Stcel Co., Arcade Bldg. Ohio seamless Tube Co., Shelby, 0 Republic Steel Corp.
Dept. ST, Cleveland, 0 .
Revere Copper \& Brass Co. Inc.
230 Park Ave. New York City.
Steel \& Tubes Diviston, Republic
Steel Corp. Cleveland, Republic
Youngstown Sheet \& Tube Co., The

## TURILAR HRODUCTS

Ohto Seamless Tube Co., Shelby, O. Steel \& Tubes Diviston, Republic Steel Corp.. Cleveland. 0 .
TUMBLING HARRELS (Coke Brosius, Edgar Eu Inc., Sharps burg Branch, Pltsturah. Pai.
TUNGSTEN CARBIDE
Bissett Steel Co.. The, 000 E. 67 th St.. Cleveland, 0.
Haynes Stellite Co. Ilarrison and
TUNGSTEN CARBLDI:
4 Towls and Dlem
Firth-Sterlink Steel Co.
TUNASTEN METAL ANI AIIAYS
Electro Netallurgical Sales Corp. 30 E. $42 n d$ St.. New York Clty anadlum Corp. of America, 420
Lexington Ave. New York City.
TURHINEA (Sleam)
Allss-Chalmers Meg
General Electrle Co .
westinghouse Filectrie \& Mis. Co Dept. J-N, East Pittsburgh, P
TURBO BLOWERS-See HIOWEIHS TURNTABLEN
American Bridge Co.
Frick Bldg.. Pittsburgh. Pa
1140 Ivanhoe Rd., Cleveland, O.
TURRET IATHFS-See IATHES (Turret)
TWIST DRIIA
Cleveland Twist Drill Co., 0
1242 E. 49th SL. Cleveland
Greenfleld Tan \& Dle Corp.
VACUUM CLEANERS
Sturtevant. B. F.- CO.. Mass
VAIVE CONTROT.
(Motor Operated Innits)
Cutler-Hammer, Inc. 126 s.t. Paul Ave., Milwnukee, Wls.
VAIVES (RIant Furnace)
Balley. W'm. M., Cu..
7ón Maged Bldg., Plttsburgh, Ia Brosius, Edgar Ei. Ine, Eharpsburg Branch, Pittsburgh, E'a
VALVES (Brass, Iron and Steel) Crane Co., 836 Si. Mlchigan Ave. Reading-Pratt \& Cady Dlv. of Amer ican Chain \& Cahle Co. Inc. Bridgedort. Conn.
VArvEA (Check)
Crane Co., 836 S . Nilchigan Ave. Chicago, Ill. \& Cady Div. of Ame
Readlng-Pratt \& ican Chain \& Cable Co. Inc., Bridgeport, Conn.

VALVES (Control-Alr and
Foxbora Co. The, 118 Neponset
Ave, Foxbora, Mass.
Hanninn Mig. Co. 621-631 So.
Kolmar Ave., Chicago, III.
Hunt, C. B., \& Son, Salem, 0 6474 Epworth Blvd
Detroit. Mich.
VALIES (Electrlcally Operated)
oxboro Co., The, 118 Neponsel
Ave. Foxboro, Mass. C . 3 .. \& Son, EAlem, 0 .
ans Operating Valve Co.. Di74 Epworith Blval.,
Detrolt. Wich.

VALVES (Gas and Alr Reveralnzi)
Blaw-Knox Co. Blawnox. Pa.
VAIVES (Gate)
Bartlett-Hayward Dis., Koppers
Co.. Baltimore, Md. So. Nitchigan
Crane Co.. The, 836 So. Nichigan
Avering-Pratt \& Cady Div, of
American Chaln \& Cable Co. Ins
Bridgeport, Conn.
Festern Gas Div. Koppers Co.
Fort Wayne, Ind.
CAINES (Globe)
Crane Co.. 836 S. Mlchigan Ave. Chicago. Ill.
Reading-Pratt \& Cady Dix. of American Chain \& Cable Co. Inc.
Bridgeport, Conn.

VALVFA (Hydraulle)
Birdsboro Stee! Fdry. \& Mach. Cu.
Blidsboro, Pa. Engineering
Works, $24: \mathrm{N}$. Morgan St.,
Chicaro, III.
fydro-Power systems. Inc., 604 Grant Blda. Pitssburgh. Pa ood, R. D. Co.. 400 Chestnut St. Philadelphla, Pa

VAIVEA (Hydraulle De-Scallig)
VALVER (Iesd)
Dletzel Iaend Burning Co.
Coraopolls. Pa.
VALVES (Nieedle)
Crane Co., 836 S . Nichigan Ave.
Reading-Iralt \& Cady Div. of American Chain \& Cable Co. Inc Bridgeport, Conn.

WAJNES (Stpant nnd Whter) Reading-Pratt \& Cady Div. of Bridgeport. Conn.
'AIVES AND FITTINGS-Spe

## VANADITM

Electro Melallurgleal Sales Corp. 30 F. 42nd St., New York Clty Lexington Ave. New York City.
VADCCTS (Stepl)-See HRIDGFs,

ISES (Beneh)
Hollands Mfg. Co.
WALKWAYK-Sen FLOORING-
WAGIERS (Iron and Steel)
Tubbard. M. D., Spring Co
413 Central Ave.. Pontiac, Nith
1640 W. Hubbard $\&$
Chicaro, Ill
WASHFRS (LOCK
American Nut \& Bolt Fastener Co.
Plttsburgh. Pa.
Butcher \& Hart MIf. Co..
Eaton Mifg. Co. Massillon, O. Natlonal Lock Washer Co., The, Newark, N. J. and Millwaukee

Philadelphia Steel \& Whre Corp. Germantown, Philadelphla. Pa
Positlve Inck Washer Co.,
Newark, N. J. Washer Co.
Shakenroof Lock Washer Co..
2525 N. Keelor Ave., Chlcago
2525 N. Keelor Ave. Chleago. Ilt
Thompson-Bremer \& Co. 1640 W Thompson-Bremer \& Co. 16.1 Washbur
Mass.

WASHERE (SpHEng)
American Nut \& Bolt Fastener Co.
Beall Tool Co., Fanst Alton, Ill.
Butcher \& Hart Mfg. Co.. Toledo. O

National Lock Washer Co.. The
Newark. N. J., and
Milwaukee, Wis.
Philadelphla steel \& Wire Corp
Germantown, Philadelphla, Pa
Positive Lock Washer Co.
Shakedroof Lock Washer Co.
2525 N. Keelor Ave. Chicaso, Ill
Hubbard St., Chicagn, Ill.
WEI.DERA (Eleatric-Are, Spot,
Seam, Flash, Iutt, Autominte
, Hindromatie, Etc,
Federal Machine \& Welder Co.
Harnischfeger Corp., 4411 W. Na tlonal Ave. Milwaukee, W's. Hobart Bros.:
Dept. ST-640, Troy, O.
Lncoln Electric Co.. The.
Welding Equipment \& Supply Co.
Detrolt, Mich.

## WEITDIN:

Barilett-Huyward Div. Koppers
Lincoln Electric Co. The
Cleveland, O., Dept. Y-25
Western Gas DJv.. Koppers Co.
'rideve Avi CuTTIN

## APPARATUS A ND NITPPIEN

## (Flectrle)

General Electric Co.
Harnischfeger Corp., 4411 W'. Ni
tional Ave., Mllwaukee, K'is.
Dept. ST'-64e, Tros. O.
Lincoln Electric Co., The,
Cleveland, 0. Dept. Y-2n.
vilson Welder \& Metals Co
60 E 42nd St.. New York City.
Welding Equipment \& Supply Co.. 2720 E. Grand Blvd.
Detroi: Mich.
Vestinghouse Electric \& Mig, Co.,
Dept. $7-N$, East Pittsburgh, Pa
WEIDING AND CUTTING APPARATUS AND SUDHD.IFS
(oxy-Acetylene)
Air Reduction Siles Co. York Cit
Inde Alr Products Co. The,
30 E. 42 nd St.. New York City.
welding Equloment \& Supply Co.
2620 E. Grand Blvd.
etroit, Mlch.
WFIDING RODE (Altoys)
American Agle Corp. 5806 Hough Ave., Cleveland. $O$. Harnischfeger Corp., 4411 W . Na tional Ave., Milwaukee, Wis.
LIncoln Filectrlc Co., The,
Maurath, Inc.. 7311 Union Ave Cleveland, O.
Metal \& Thermit Corp
120 Brondway, New York City
Page Steel \& Wire Div. of Ameri
dionessen $\stackrel{\&}{p}$
Welding Fquipment \& Supply Co 2720 E. Grand Elvd.

## WEINDING RODS: (Branze)

Revere Copper \& Erass Co. Inc wou Park Ave., New York City Welding Equipment \& Supply Co.. 2720 F. Grand Blvd.

MELDING ROIS OR WIRE
Alr Reduction Sales Co.. 60 Fast 42nd St.. New York City.
American Agile Corp.
5806 Hough Ave.. Cleveland. O
American Brass Co.. The.
American Steel \& Wire Co
Rockefeller Bldg.. Cleveland,
Bridmeport Brass Co.
Bridgeport. Conn
Harnischfeger Corp., 4411 W. Na-
tlonal Ave.. Milwaukee, Wis
Hobart Bros.
Dept. ST-640. Troy, O.
Lincoln Electric Co.. The
Cleveland, O., Dept. Y-25.
30 E. 42 nd St. New York Cits.
Maurath, Inc., 7311 Unlon Ave.
Cleveland, O.
Metal \& Thermit Corn
120 Broadway. New York City
Page sitel \& Wire Div. of Amer can Chaln \& Cable Co. Inc.,
Pitisburgh Stee! Co.. 1650 Grant

Revere Copper \& Brast Co. Inc. 230 Park Ave., New York City Ryerson, Jos. T.. \& Son, Ine., 16th and Rockwell Sts., Chicago, Ill. Seneca Wire \& Mis. Co..
Washburn Wire Co..
Welding: Equipment \& Supply Co 2720 E. Grand Rlvd. Detral:, Mich.
Wickwire Brothers, 189 Maln St. Cortland. N. Y
Wickwire Spencer Steel Co.. 500 Fifth Ave.. New York City 60 East 42 nd St., New York Clty. oungstown Sheet \& Tube Co., The loungstown, $\mathbf{O}$

WHEEIS (Car and lamomotive)
Bethlehem steel Co
Carnegie-Illinois Steel Corp.
Columble
Columbla Steel Co..
San Francisco, Calif.
Mrale Co. The, Nicetown
Standard Steel Works Div. of The Baldwin Locomotive Work
Philadelphia, Pa
Vational-Eria Corp., Firic. Pa
WINCHEY (Elcetrie)
Amerjean Englnecring Co
Pist Aramingo Ave
Shepard Niles Crane \& Holst Corp
358 Schuyler Ave.'
WIRE (Alloy Stecl)
(*Alsa Stalnless)
American Steel \& Wira Co.
Rockereller Bidg., Cleveland. O.
San Francisco, Calle
Firth-Sterling Steel Co.
Mckeesport. Pa.

- Page Steel \& Wire Div. of Amerl can Chain \& Cable Co. Inc.
Mittsburgh Steel Co.. 1653 Grant Bld, Pittsburgh, Pa.
Dept. ST, Cleveland
Ryerson, Jos. T.. \& Son. Inc., 161 h
and Rockwell Sts., Chicago. Ill.
Seneca Wire \& Mif. Co..
wickwire. O.
ickwire Spencer Steel Co..
500 Fifth Ave., New York City.
WIRE (Annealed, Bricht, Galvanlzed)
American Steel \& Wire Co..
Rockefeller Bldg.. Cleveland, 0
Bethlehem Stcel Co.. Cleveland, O Bethlehem, Pa.
Columbia Steel Co
San Francisco, Calif
Laclede Steel Co., Arcade Bldg.
St. Louls, Mo. Steel \& Wire Div. of Ameri ran Chain \& Cable Co. Inc.
Plttsburgh Steel Co, 1653 Grant
Bldg. Pittsburgh,
Dept. ST. Cleveland.
Seneca Wire \& Mfg. Co..
Tennessee Coal. Iron R Railroad Co., Brown-Marx Bldg.,
Wheeling Steel Ala.
Wheelng steel Corp.
Wickwire Brothers.
189 Main St., Cortland, N. Y.
Wickwire Spencer Steel Co.
500 Fith Ave. New York Cliy.
Youngstown Sheet \& Tube Co.. The. Youngstown. 0
WIRE (Barb)
Bethlehem Steel Co.
Bethlehem, Pa, Co. 1653 Grant Blds., Pittsburgh. pa. 1653 Grant
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## Bids Wanted

Federal Works Agency. Public Buildings Administrotion, Washington, $D$. C., June 25,1940 .-Sealed proposals in duplicate wlll be publicly opened in this onfice at 1 P. M., Standard Time, July 16, 1940, for construction (except elevator) of the U. S.
P. O. and Court House at Falrmont, W. P. O. and Court House at Falrmont, W. Va. Upon appllcation, two sets of drawings and speclfications will be suppled free to each general contractor interested in submitting a proposal. The above drawings and specifications MUST be returned to this office. Contractors requiring additional sets may obtain them by purchase from this office at a cost of $\$ 10$ per set, which will not be returned. Checks of fered as payment for drawings and specincatlons must be made payable to the order of the Treasurer, U. S. Drawings and speciflcations will not be furnished to contractors who have consistently falled to submit proposals. One set upon request, and when consldered in the Interests of the Government, will be furnished, in the discretion of the Commissloner, to bullders' exchanges, chambers of commerce or other organizations who will guarantee to make them avallable for any sub-contractor or material frm interested, and to quantity surveyors, but this privilege will be withdrawn if the sets are not returned after they have accomplished thelr pur-
pose. W. E. Reynolds, Commissloner of pose. W. E. Reynolds, Commissloner

Federal Works Agency, Public Buildings Administration, Washington, D. C., June 24, 1940.-Sealed proposals in dupllcate will be publicly opened in this office at 1 P. M., Standard Time, July 17, 1940, for alterations to the U.S. Court House at Phlladelphia. Pa. Upon appllcation, one set of drawings and speciflcations will be supplied irce to each general contractor interested in submitting a proposal. The above drawings and speclications MUST be returned to this ofrlce. Contractors requiring additional sets may obtain them by purchase from this office at a cost of $\$ 5$ per set, whlch will not be returned. Checks offered as payment for drawings and specifications must be made payable to the order of the Treasurer, U.S. Drawings and specifications will not be furnished to contractors who have consistently failed to submit proposals. One set upon request, and when considered in the interests of the Government, will be rurnished, in the discretion of the Commissloner, to bullders' exchanges, chambers of commerce or other organizations who will guarantee to make them avaliable for any sub-contractor or material firm interested, and to quantlty surveyors, but this privjlege will be withdrawn if the sets are not returned after they have accomplished sloner of Public Bulldings, Federal Works Agency.

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American Steel \& Wire Co
Atlas Lumnite Cement Co.
Carnegie-Illinols Steel Corp.
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Federal Shipbuilding \& Dry Dock Co.
Natlonal Tube Co.
Oll Well Supnly Co
Scully Steel Products Co.
Tennessee Coal, Iron \& Railroad Co
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[^2]:    tAprll, March and April, respectively. Preliminary.

[^3]:    Preliminary, tApril, March and April, respectively

[^4]:    ?"The Relationship Between the Microstructure and the Adherence of Scale Deposit," R. Griftiths, page 165, Carnegle Scholarship Memolrs, British Iron and Steel Institute, Vol, $26,1937$.

[^5]:    *Inadequate as it includes no load factor.
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