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THE CHARGE-CONTROL PARAMETERS OF ALLOY-DIFFUSED TRANSISTORS AND THEIR APPLICATION

by Tadeusz JANKOWSKI



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Instytutu Maszyn Matematycznych Polskiej Akademii Nauk

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# LIST OF PRINCIPAL SYMBOLS

b, B		base terminal or base region index
c, C	-	collector terminal index, capacitance
C <sub>Tc</sub>		collector depletion layer capacitance
CTe	-	emitter depletion layer capacitance
D <sub>P</sub> ·	-	diffusion constant of holes
e, E	-	emitter terminal inder
i	-	instantaneous value of ourrent
I	1	D.C. or steady state value of current, inverse configuration
k	-	factor
l d₫f		
m	-	factor
n	-	factor
N	-	fan-out, normal configuration
QB	-	charge associated with collector current
Q <sub>Bs</sub>	-	excess charge in saturation
QE	-	charge associated with charging C <sub>Te</sub>
QRdgf		$Q_{BS} + Q_{B}$ - total recombining charge
QV	-	charge associated with charging C <sub>To</sub>
r, R	-	resistance
r <sub>bb</sub> ,	-	extrinsic base resistance
r <sub>ecs</sub>	1222	emitter-to-collector resistance for the saturated transistor
t	-	time
v	-	voltage
W	-	base width
d <sub>o</sub>	1	ratio of collector ourrent to emitter current for ac- tive region
/3 <sub>0</sub>	-	ratio of collector current to base current for active region.

$\mathcal{A}_{s}$ - "on demand" current gain $\mathcal{T}_{B}$ def $\frac{Q_{R}}{I_{B}}$
$\tau_{\rm Ba} = \beta_0 \tau_{\rm c}$
$T_{BS} = \frac{Q_{BS} + Q_B}{I_B}$
$T_c = \frac{Q_B}{T_c}$
$\tau_c = \tau_c + \tau_E$
$\tau_{\rm D}^{\rm def} \frac{{\rm W}^2}{2{\rm D}{\rm p}}$
$\tau_{\rm E}$ - emitter time constant /compare Appendix 1
$T_f$ - surface recombination time constant
$\tau_p$ - volume recombination time constant
$\tau_s$ - excess oharge time constant
$\omega_{\infty}$ - alpha angular cut-off frequency
$\omega_{\rm T}$ - gain-bandwith product



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The alloy-diffused transistor feasibility of performing high speed operation is investigated in the paper.The charge-control parameters are considered the most suitable.

## CONTENTS

Acknowledgements		3
LIST OF PRINCIPAL SYMBOLS		4
INTRODUCTION		8
1. AN ATTEMPT AT EVALUATION OF CHARGE CONTROL PARAMETER;		8
1.1. Active region - T 1.2. Case of nonlinear operation	•	8 11
2. MEASUREMENTS ON THE OC170		17
2.1. General remarks	0 8 9	17 18 21
2.4. The charge in saturation $2.5$ . "On demand" current gain $\beta_s$	•	24 28
3. SOME PROBLEMS OF BASIC COMPUTER CIRCUITS		30
<ul> <li>3.1. Introduction</li> <li>3.2. Transistor operation</li> <li>3.3. Voltage-shifting for D.C. coupling.</li> </ul>	•	30 30 33
APPENDIX I - The influence of 0		33
APPENDIX II - "On demand" current gain /3		35
References		37

#### INTR ODUCTION

In the tests alloy-diffused transistors such as the OC170 and the ASZ20 were used. The charge control parameters are considered the most suitable. Also, it is shown that saturated operation is not to be recommended for fast computer circuits /using these transistors/. It is also worth emphasizing that the charge stored in diodes /whose number in relevant circuits usually exceeds several times the number of associated transistors/ may greatly influence the pulse properties of the designed circuits. This influence shows an additional advantage of charge control theory, being an approach that makes use of parameters which are uniform both for transistors and diodes.

The author considers the three-dimensional charge distribution as a prevailing factor determining the transistor behaviour in active region /wiggle effect/ and in saturation /the effective recombination time constant  $T_{\rm BS}$ /. However, in saturation, the influence of the collector current level is still to be solved.

It is assumed that the reader is familiar with basic charge control theory /e.g. [2] or [6] / as well as with basic ideas of Boolean Algebra /e.g. [11] /. Basic computer circuits and more complex circuits would demand a more detailed description.

1. AN ATTEMPT AT EVALUATION OF CHARGE CONTROL PARAMETERS.

1.1. Active region - T<sub>c</sub>.

The concept of charge control parameters, developed by Sparkes and Beaufoy [1], [2], [3], [6] and others, has proved its usefulness. However, in spite of the rather logical and elegant picture presented, there are still a few problems to be considered from the physical point of view as well as from that of applications. Even if one assumes that the basic formula of charge control theory \*/

$$Q_{\rm B} = T_{\rm c} \cdot i_{\rm o} \qquad /1/$$

/where: i<sub>o</sub> - instantaneous value of the collector current/ is immediately valid while switching<sup>\*\*/</sup>there still exist problems related to the so-called "wiggle effect" [6] as well as the relationship between charge control and "classical" small signal parameters /e.g. between time constants and cut-off frequencies/.

The wiggle effect suggests the possible lack of equality /2/

$$\frac{d}{d} = \frac{d}{d} \frac{Q_{\rm E}}{1_{\rm C}}$$
 /2/

131

i.e. that  $T_c(t)$  varies during a transient. A detailed study of the wiggle effect is not the task of this paper. Therefore, having considered the wiggle effect as the result of oharge propagation inside the transistor<sup>\*\*\*/</sup>let us formally rewrite /1/ as:

$$B = \frac{\tau_D}{1} i_c$$

where:  $l = \frac{\tau_{D}}{\tau_{o}} = f(t)$ 

$$T_{\rm D} = \frac{W^2}{2 D_{\rm D}} = \text{oonst}$$

\*/Additionally Q<sub>E</sub> and Q<sub>Y</sub> must be taken into account. Unless otherwise stated, the symbols are the same as in [6]. \*\*/For alloy transistors it is to be true for t ≥ 0.24 0.24 1.22 0.24 (4], [6], [10].

\*\*\*/Some authors even say about "the charge in the bushes" reflecting three - dimensional propagation phenomena. The formula /3/ calls to mind the results of simplified onedimensional theory [5], [9]

C

$$h_1 = T_D i_c$$

141

Let us consider the results of measurements and theory [6] showing disagreement between cut-off frequencies and the time constant  $T_c$ :

$$\frac{1}{\omega_{\chi}} < \frac{1}{\omega_{T}} < \tau_{0}$$

It is common opinion that fast transients /at least for common base configuration/ are relatively well described by  $\omega_{sc}$ . Besides, formulas /3/ and /4/ can suggest the possibility that the effective charge influencing the collector current is smaller than the total  $Q_B$ . Eventually the question arises how can T be used for predicting the transient behaviour of a transistor if it differs from  $\frac{1}{\omega_{sc}}$  and varies during the transient.

The time constant  $\mathcal{T}_{c}$  for fast transients is expected to be smaller than that measured by the Sparkes' method [2]. It is quite possible than in order to switch the transistor on, the knowledge of  $\omega_{c}$  is needed. However, the charge stored and being removed while switching off, should be described by another "slow"  $\mathcal{T}_{c}$ .

Considering the recombination, let us study the semi-empirical formula /5/ where, for simplification,  $Q_E$  and  $Q_V$  are neglected in active region:

$$\frac{d Q_B}{dt} + \frac{Q_B}{t_B} = i_b$$
 /5/

where:  $T_B = 7_0^{-1}$  - effective recombination time constant for active region [2], [3].

Assuming  $T_{p}$  = const one obtains the general solution

$$Q_{B}(t) = \begin{bmatrix} Q_{0} + \int_{0}^{t} \mathbf{i}_{b}(t) e^{\frac{t}{B}} dt \end{bmatrix} e^{\frac{-t}{T_{B}}}$$

16!

171

where:  $Q = Q_R(0)$ .

The above formula involves the well-known exponential relationships for transients [9] where, for instance,  $\omega_3$  takes the place of  $\overline{\tau_B}$ . Unfortunately, it is highly probable that if the transistor exhibits the wiggle effect, the assumption that  $T_B = \text{const}$  is not true.

For  $t \ll \tau_B$  /neglecting recombination/  $e^{\overline{\tau}_B}$  is approximately equal to 1 and therefore

$$Q_{B}(t) \cong Q_{0}^{+} \int_{0}^{t} I_{b}(t) dt$$

1.2. Case of nonlinear operation.

Let us define nonlinear operation as switching from cut-off to saturation and/or vice versa. This kind of operation is typical of two-value logic or bistable circuits. There are two major phenomena which must be taken into account in addition to the small-signal active-region operation, namely the influence of depletion-layer capacitancies /especially important for alloy-diffused transistors with small  $T_c$  of 1-2 nsec/ and time-constant dependence on charge distribution. Desides, the charge distribution depends on both, region of operation and injection level; though solved for active region [7], [15] is not yet sufficiently known for saturation. A. Switching from off to the active region.

The charge  $Q_E$  associated with charging the emitter depletion layer capacitance is the prevalent factor while performing the discussed operation, as  $\Delta I_C$  /involving  $Q_B$ / and  $\Delta V_C$  /involving  $Q_V$ / are considered small;  $Q_E$  can be treated as the charge needed to change voltage across the emitter-base junction. This charge is equivalent to modified time constant  $T_C = T_C + T_E$  /compare Appendix I/ but, while going from the off state,  $T_E$  varies and the picture is more complicated.

Let us assume the following relationship /see fig. 1/

$$Q_{\rm E} = C_{\rm Te} \cdot 4 \nabla_{\rm eb}, \qquad /8/$$

While switching, the input voltage  $V_{eb}$  changes from the reverse value somewhat lower than 0.5 V /because of the limiting values for the OC170 and ASZ20/ up to the forward voltage somewhere between 0.2 V and 0.4 V. It is difficult to estimate  $C_{Te}$  because of the change of sign of voltage across the emitter-base diode and eventually direct measurements of  $Q_{T}$  are more convenient than its predicting from /8/.



Fig. 1. Equivalent circuit for switching from the off state. The propagation phenomena are not yet taken into account.

\*/ even the effective value

- 13 -

B. Crossing the active region.

In this case  $Q_V = C_{TC} \cdot AV_{CD}$ , is needed besides  $Q_B$  which is described by /1/.  $Q_E$  is then much less important as  $AV_{CD}$ , is very small. One can predict  $Q_V$  following [6] by:

$$c_{To} = c_{to1} \frac{2 \left[ -\phi - v_{ob1} - \sqrt{(\phi + v_{ob1})(\phi + v_{ob2})} \right]}{v_{ob1} - v_{ob2}}$$
 /9/

where

$$\Delta V_{ob} \cong V_{ob1} = V_{ob2}$$

but, at least for the sake of uniformity of parameters, the direct measurements of  $Q_{\rm V}$  would be recommended.

C. Charge in saturation.

Let us define saturation as the state in which the total recombining charge  $Q_R$  is greater than  $Q_B$  i.e.:

$$Q_R^{a \subseteq I} Q_{Bs} + Q_B > Q_B$$
 /10/

/11/

It can be easily shown that the introduction of Sparkes' and Beaufoy's time constant  $T_s$  for the excess charge  $Q_{Bs}$ from /10/ is synonymous with the following equation

$$\frac{Q_{BS}}{T_{s}} + \frac{Q_{B}}{\beta_{0} \tau_{c}} = I_{B}$$

Equation /11/, having assumed a superposition of "normal" and "inverse" excess charge, does not describe physically the influence of oharge recombination and distribution. Therefore, as the next approach, let us consider the steady state relationship extrapolated from equation /5/

$$\frac{R}{Bs} = I_B$$
 /12,

Equation /12/ giving an "extrinsic" view of the transistor, describes the effective recombination i.e. the relationship between the total base current and charge. The time constant  $T_{Bs}$ can be expressed by means of the time constant of volume recombination  $T_p$  /this is for base region; however, there is possibly a component due to the recombination in the collector region/, the time constant of surface recombination  $T_f$ and the factor of oherge distribution k

$$T_{Bs} = \frac{T_p}{k + (1-k)\frac{T_p}{T_p}}$$

where

$$k = \frac{Q_1}{Q_R} < 1$$

Q<sub>1</sub> is an equivalent to that from /4/

$$Q_2 = Q_R - Q_1$$

$$\frac{Q_1}{T_p} + \frac{Q_2}{T_p} = I_B$$

/13 3/

/13 a/

And finally, before proceeding, let us consider the results obtained by the simple comparison of /11/ and /12/

$$\tau_{BS} = \tau_{S} + \frac{I_{C}}{\beta_{0} I_{B}} \left(\beta_{0} \tau_{C} - \tau_{S}\right) \qquad /14/$$

The question arises which time constant is most representative and suitable from the point of view of both measurements and applications. The best proof of the complexity of this question is the comparison of the time constants used by different authors for the computation of the same storage time t.

- 15 -

1. Moll [9] -  $\frac{\omega_{N} + \omega_{I}}{\omega_{N}\omega_{I}(1 - 4_{N}4_{I})}$ 2. Le Can [5] -  $\frac{1/\omega_{N} + 1/\omega_{I}}{1/3_{N} + 1/3_{I}}$ 

> where index "N" means normal configuration and index "I" means inverse configuration.

- 3. Beaufoy [3]  $\beta_0 T_c$ /for the total time  $t_{off}/$
- 4. from eq. /12/ assuming  $T_{BS} = const$   $T_{BS}$
- 5. from eq. /11/ assuming T<sub>s</sub> = const T<sub>s</sub>

The author would suggest  $T_{Bs}$  but the correctness of this opinion probably depends on the particular type of the transis-tor used.

Having assumed  $T_s = \text{const}$  one can expect that  $T_{Bs}$  varies as a function of  $I_B$  and  $I_C$ . However, this assumption has not yet been justified and  $T_s$  can exhibit dependence on collector current /compare [16]/ as well as  $T_{Bs}$  defined by /12/. The factor k of /13a/ suggests that  $T_{Bs}$  varies only as far as the charge distribution depends on the collector current level. D. "On demand" current gain /3.

"On demand" current gain  $\beta_s$  is to be considered when a transient collector current is required and the transistor is in saturation [2].

# 3, def Available transient collector current Steady base current

The charge present in the base must be sufficient to satisfy the demands of a larger collector current and since generally  $T_{Bs}$  can be either smaller or greater than the active region value of  $T_{B} = \beta_{0}T_{c}$ , usually  $\beta_{s} \neq \beta_{0}$ .

If  $T_{BS} < \beta_0 T_0$ , having switched the transistor from saturation to active region, one obtains an increasing charge due to the increased recombination time constant and the given constant base current. Therefore  $\beta_s$  is to be defined for the instant of switching, since later on the transistor will be able to deliver a greater collector current.

But if  $T_{BS} > /3_0 T_c$ , the charge in active region is decreasing due to the decreased recombination time constant and  $/3_s$ must be defined for the worst case i.e. for the longest time  $t_n$  needed. The general expression for  $/3_s$  has been computed in Appendix II.

$$\beta_{\rm s} = \beta_0 + \left[\frac{\tau_{\rm Bs}}{\tau_0} - \beta_0\right] e^{\frac{-\tau_{\rm n}}{\beta_0\tau_0}}$$

For  $t_s = 0$  and  $T_{Bs} = T_s$  one obtains the known relationship  $\frac{\tau_s}{\tau_o}$  [2], [3]. If  $T_{Bs} = \beta_s T_o$ ,  $\beta_s$  is equal to  $\beta_o$ .

/15/

2. MEASUREMENTS ON THE OC170\*/

2.1. General remarks.

The principle of measurement has been based on the Sparkes' method [2] but, mainly because of the lack of good variable capacitors and resistors, fixed components were used and input pulse voltages varied. Therefore, the most useful equations are /fig. 2/.

⊿I<sub>C</sub> =

$$V_{\rm IN} = C_{\rm B1} \cdot V_{\rm 1C}$$
 /16a/

1111111111

/16b/

and

 $\begin{array}{c} & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\$ 

Fig. 2. The principle of measurement.

\*/Some similar data on the ASZ20 are contained in [12]. The results obtained on W403A and W416A are of the same order.

- 17 -

Certain precautions were needed because of the limited maximum reverse emitter-base voltage /0.5 V for OC170/ and emitter reverse ourrent /lmA/ as well as because of the apparently limited forward base current. Therefore, a  $1k\Omega$  resistor was sometimes introduced in series with  $C_{B1}$ ; this was needed when using  $V_{1C}$  of the order of 10V.

A Tektronix 545  $/N^{\circ}$  11337/ oscilloscope with a Type L plug---in unit  $/N^{\circ}$  100534/ was used. The total rise time of this instrument is of 12 nsec, the accuracy of the time base being not worse than 3% and the accuracy of the voltage measurements not worse than 5%.

The input voltage was obtained from an EMI Pulse Generator type 1 /Serial N<sup>0</sup> 101/ with a rise time of less than 10 nsec. A pulse width of 0.9  $\mu$ s was obtained using an external delay line. Both positive and negative pulses with respect to ground were available. Unfortunately the top of the pulse was found to drop by 10%.

2.2. Measurements of  $Q_R$  and  $Q_V$ .

The practical circuit shown in fig. 3 had no adjustment of the D.C. pulse base current, as it was estimated that only a comparison between input voltage and the peak value of output waveform was needed. In other words, it was considered that the proportionality between the delivered charge and the collector ourrent was "instantly" valid within the accuracy of Tektronix 545 /i.e. after approx. 12 nsec/ and that recombination could be neglected for periods less than ca 50 nsec /compare fig. 4/.

Table 1 shows some representative results for different conditions of measurements. First of all the collector current increment  $\Delta I_{C} = \frac{\Delta V_{C}}{R_{L}}$  was varied and later on the initial collector current,  $I_{C}$  /including the case of a reverse biased emitter-base junction/.

For all the measurements the collector voltage increment  $\Delta V_C$  was kept constant and equal to 5V.



Fig. 4. Input and output waveforms.

The measurements of  $Q_E^{}$ ,  $Q_B^{}$  and  $Q_V^{}$ 

-

Case	Tran- sistor No	<u>The ini</u> V <sub>B</sub> [V]	tial cond I <sub>C</sub> [mA]	itions -V <sub>CC</sub> [V]	R <sub>L</sub> [Ω]	⊿I <sub>C</sub> [m&]	v <sub>1C</sub> −⊿v <sub>5</sub> [v]	б <sup>IN</sup> [5с]
Α.	′ 1. 2. 3.	+0.4 +0.4 +0.4	ICO ICO ICO ICO	-6.5 -6.5 -6.5	500 500 500	10 10 10	9.8 9.8 8.3	49 49 ~ 42
В.	1. 2. 3.	approx. -0.3 -0.3	0.5 0.5 0.5	-7 -7 -7	1000 1000 1000	5 5 5	5•4 5•4 4•5	27 27 ~ 23
C.	1. 2. 3.	* (-0.3 -0.3 -0.3 -0.3	1 1 1	-7 -7 -7	500 500 500	10 10 10	648 68 58	34 34 29
D.	1. 2. 3.	* (-0.3 -0.3 -0.3	6 6 6	-12.5 -12.5 -12.5	1000 1000 1000	5 5 5	5.2 5.2 4.3	26 26 ~ 22

- 20

### Conclusions

I. The comparison of B. and C. /table 1/ shows that the charge needed to increase the collector current in the active region is relatively small for a fixed  $\Delta V_{C}$ . Indeed, approximately the average value of

$$T_{c} = \frac{Q_{IN}(c) - Q_{IN}(B)}{\Delta I_{c}(c) - \Delta I_{c}(B)} = 1.2 - 1.4 \text{ nsec}$$

which for  $\Delta I_{\rm C} = 10$  mA corresponds to  $Q_{\rm B} = 12 - 14$  pC.

II. The comparison of B. and D. /having in mind C./ suggests that because of a very slight dependence on the initial collector current, the major input charge is needed to charge the capacitor  $C_{TC} / Q_V /$  and that  $Q_E$  may be neglected in the active region.

$$Q_V = Q_{IN(C)} - \Delta I_{C(C)} \tilde{T}_c = C_{Tc} \cdot \Delta V_C = 17 - 20 \text{ pC}$$

III. The comparison of A. and C. indicates the presence of the important charge  $Q_E$  needed for switching the transistor from the off state.  $Q_E$  can be estimated as the result of subtraction of  $Q_{IN(C)}$  from  $Q_{IN(A)}$ 

 $Q_E \cong Q_{IN(A)} - Q_{IN(C)} = 13 - 15 \text{ pC}$ 

2.3. The comparison between charge and current drive

In practical circuit the charge drive involves high, but finite base current  $i_b(t)$  exponentially decreasing with a time constant which is much smaller than the recombination time constant  $\mathcal{T}_{\rm R}$ . The charge delivered  $Q_{\rm TN}$  equals

$$\int_{0}^{t} i_{b}(t) dt$$

and it is quite probable that for  $t \ll T_B$  the waveform of  $i_b(t)$  is not so important. In particular it can just as well be a step function, providing the proper quantity of charge is delivered.

This is synchymous with common emitter current drive and from eq. /7/ one can obtain the formal approach for t  $<\!\!< \tau_{\rm B}$ 

 $\frac{Q_{IN}}{T_{c}} \cong \frac{I_{B}}{T_{c}} t = i_{c}(t)$ 

Fig. 5 shows the circuit for the current drive measurements while table 2 contains comprehensive results both for current and charge /i.e. that of fig. 3/ drive for the same transistor.

For the current drive the input pulse width was limited to 110 nsec. The collector current increased linearly after the characteristic delay while switching from the cut off state. It is considered that this delay was due to the time needed to charge the capacitor  $C_{Te}(Q_E)$  i.e. to the time needed to switch on the emitter-base junction /see fig. 1/. Almost the same delay was obtained for the relatively "slow" alloy transistors OC44 and V6/R8.



Fig. 5. Current drive measurements.

- 22 -

# The comparison between charge and current drive

#### Charge drive Charge drive $R_{-} = 0$ Case ! Conditions of switching Current drive $R_{g} = 1k\Omega$ No.\*/ V. HII V<sub>1R</sub>[V] QTN [PC] V<sub>1C</sub>-AV<sub>B</sub>[V] Q<sub>TN</sub>[pC] $R_{L}[\Omega]$ Q<sub>IN</sub>[pC] $\mathbf{v}_{1C} - \mathbf{A} \mathbf{v}_{B}[\mathbf{v}]$ \* \*/2.3 11.5 22.5 4.5 5.2 30 +0.2V / 1mA 500 1. \* \*/3.2 29 13.2 4.7 23.5 2. +0.2V / 1mA 1000 5 8.5 42.5 +0.2V / 5mA 7.6 44 8.5 42.5 3. 1000 47.5 8.8 9.5 47,5 9.5 4. +0.27 / 10mA 500 51 1.8 9 1,5 8.7 1,8 9 5. 1 / 3mA 1000 1.8 6. 3 / 5mA 1000 1.5 8.7 1.8 9 9 7. 1 / 5mA 1000 3 17.4 3.8 19 3.6 13 2.2 11 8. 1 / 5mA 500 1.9 11 2.4 12 9. 5 / 10mA 500 2.3 13.3 3 15 2.8 14 10. 1 / 9mA 500 3.8 22 WAS NOT MEASURED WAS NOT MEASURED 1 / 10mA WAS NOT MEASURED 11. 500 4.2 24.3 WAS NOT MEASURED 12. 0 / 10mA 500 5.2 5.5 30 ? ? 27.5 13. +0.2V / 10mA 500 9 52 ? 11.5 57.5 2 1.8 1.9 . 14. 1 🖌 5mA 500 10 ? ? 9.5

\*/ for the same transistor

\*\*/ exhibits the wiggle effect

?/ difficulties of switching occured.

Table 2

- 23

Conclusions

The measurements show good agreement /with small exceptions/ for different kinds of drive as well as for switching on and off /oases 4. and 13., 8. and 14./ and partial drive /cases 5., 6. and 7. or 8., 9 and 11/. Certain difficulties occurred only for "pure" charge drive.

The  $Q_E$  which is almost equal to  $Q_{IN}$  for cases 1 and 2, differs from that of table 1.

The comparison of cases 7 and 10 gives the approximate value of  $T_0 = 1.15$  nsec and  $C_{TO} = 2.6 - 3$  pF. For purposes of computation a constant  $T_0$  was assumed and  $Q_E$  neglected.

2.4. The oharge in saturation

The oharge in saturation was measured for different base and collector currents. Two cases were considered: a/ crossing the boundary between the saturation and active region /removing of  $Q_{\rm BS}$  and b/ the total oharge  $Q_{\rm OFF}$  needed to switch the transistor off. The latter also included  $Q_{\rm V}$  and  $Q_{\rm E}$ . Table 3 contains the results obtained for a single transistor but similar data were obtained for two others. The results for the case  $I_{\rm B} = 60 \ \mu \text{A}$ ,  $I_{\rm C} \cong 0$  were in good agreement with those obtained by the method [17] of measuring



Fig. 6. Measurements of the charge in saturation.

Charge in saturation

Table 3

- 25 -

I <sub>в</sub> [лА]	I <sub>C</sub> [mA]	v <sub>cc</sub> [v]	R <sub>L</sub> [Ω]	v <sub>1Cs</sub> [v]	Q <sub>Bs</sub> = V <sub>1Cs</sub> . • 19 pF [pC]	V <sub>1COFF</sub> [V]	<sup>Q</sup> off <sup>=V</sup> 1coff · · 19 pf [pc]	$T_{Bs} = \frac{Q_{OFF}}{I_{B}}$ [µs]
100	10	approx.6	500	15	285	16	305	3.05
80	1	1.2	1000	2	38	3.1	59	0.74
	10	approx.6	500	8.4	160	11	209	2.6
	0.1		500			1.4	26.5	0.44
9 1 1 1	1	1.2	500 /1000/	1,6	30	2.35	45	0.75
60	2		500	3.2	61	3.8	72	1.2
	4		500	6.4	122	7.4	140	2.33
	6		500	7.5	142	9	171	2.85
	8		500	7.5	142	9	171	2,85
	10	approx.6	500	6.5	124	8	152	2.54
	12		500	5.8	110	7.2	137	2,28
	14		500	4.9	93	6.8	129	2.15
	16		500	4.4	83	6.4	122	2,02
RAN STANLE	20		500	4.4	83	7	133	2,22
40	1	1.2 -	1000	1	19	1.8	34	0.85
20	1	1.2	1000	0.5	9.5	1.2	23	1.15
10	1	1.2	1000			0.74	14	1.4

The plot of Q versus  $I_C$  for  $I_B = 60 \mu A$  is shown in fig. 7. Two relevant values for ASZ20 are enclosed

15



Fig. 7.

- 26

#### Conclusion

The most important point emerging from the above described is the dependence of the saturation time constant  $\tau_{\rm Bs}$  on the collector current. /Dependence on the base current is smaller and rather more understandable/. First of all one learns that  $T_{Bs}$  is greater than the active region value  $\beta_0 T_c$  which corresponds to the catalogue data  $\beta_{typ} = 100$  /usually  $\beta_0 \leq 300/$ and  $T_{c} = 1.2 - 1.4$  nsec. This is easily explained if one considers the transistor model with two time constants  $T_p$ and  $T_{f}$  -eq. /13/. The alloy-diffused type transistor, like the OC170, has an unsymmetrical geometry with its huge collectorbase junction area and collector body. Therefore, in saturaincreases rapidly, and equation /14/ tion the factor  $k = \frac{q_1}{Q_R}$ shows that it is the equivalent to  $T_{BS} > T_{Ba} = 3_0 T_0$ . It means that the part played by volume recombination  $\tau_{\rm p}$  can be much greater in saturation than in the active region and, since  $\tau_{\rm p} \gg \tau_{\rm f}$ , the effective time constant  $au_{\rm Bs}$  should be greater than that corresponding to the active region.

The variation of  $T_{BS}$  with collector current is much more difficult to be explained and would probably demand a comprehensive consideration of the charge distribution when treating the transistor as a device with distributed parameters for the particular geometry involved. Besides, it is easy to find out that the variability of

$$T_{\rm s} = \frac{Q_{\rm Bs}}{I_{\rm B} - \frac{I_{\rm C}}{3_{\rm o}}}$$

is of the same order.

Anyway, as Q<sub>OFF</sub> /table 3/ is much greater than Q<sub>IN</sub> /table 2/, operation in saturation cannot be recommended unless it is pulse operation /short periods in saturation/ or operation under very low collector currents. 2.5. "On demand" ourrent gain /3 ...

The main purpose of this section is the verification of equation /15/. The measurements were performed for the same transistor as in sec. 2.4. whence some of the data used for computation were derived. The circuit and relevant waveforms are shown in fig. 8. According to definition, "on demand" collector ourrent was regarded as that for which the transistor emerges from saturation.



Fig. 8. "On - demand" measurements.

Table 4 contains the results; possible errors may be due to the variability of  $\beta_0$  and  $\beta_8$  as functions of time and temperature.

"On demand" measurements

Table 4

Conditions	Measured <sup>I</sup> on demand	$\beta_{\rm s} = \frac{I_{\rm on demand}}{I_{\rm B}}$	/3 expected /eq.15/
$I_{B} = 60 \mu A$ $I_{o} = 1 m A$ $T = 0,9 \mu s$	27mA	450	430
$I_{B} = 60 \ \mu A$ $I_{o} = 10 \text{mA}$ $\mathcal{T} = 0.9 \ \mu s$	· 31.5 mA	525	610
$I_{B} = 30 \mu A$ $I_{0} = 1 m A$ $T = 0,9 \mu s$	13.7 mA	456	430
$I_{B} = 30 \mu A$ $I_{o} = 1 m A$ $T = 0,1 \mu s$	39 mA	1300	770

Finally let us compare results for  $I_B = 20 \ \mu A$   $I_o = 1 \ mA$ and = 0,9  $\mu s$  for some sampled 0C170 transistors:

Sample	1	2	3	4	5	6
/3 <sub>5</sub>	300	750	150	450	450	80

3. SOME PROBLEMS OF BASIC COMPULER CIRCUITS

3.1. Introduction.

Although the application of transistors in contemporary computers is widespread, the designer still meets considerable difficulties due to numerous and often conflicting demands which notably include:

- a/ good reliability over a wide range of ambient temperature;
- b/ large tolerances of the components used;
- c/ low cost of the circuitry as well as of power supplies and clocks;
- d/ high speed;
- e/ simple rules of interconnections between outputs and inputs;
- f/ simplicity of packaging;
- g/ ease of fault-finding and marginal ohecking and others, as for instance, the threshold for noise etc.

The problems mentioned above are sometimes hardly measurable and to a certain extent evaluated qualitatively, expecially when the most suitable technique and the most flexible set of the elementary "bricks" are considered.

First of all three points should be considered in detail:

- 1/Fan in
- 2/ Fan out
- 3/ Delay per unit limiting the speed.

Moreover, the choice of transistor is influenced by its cost and delivery terms.

3.2. Transistor operation.

t The main problem is to decrease Q<sub>IN</sub>, since Q<sub>IN</sub> equals i dt and determines both the switching times /delay per stage/ and the input currents of the majority of transistorized circuits /i.e. indirectly it determines fan-out/. Let us consider the switching-on process when  $Q_{IN} = Q_E + Q_B + Q_V$ . To a first approximation the input current

$$I_{IN} = m \frac{Q_{IN}}{t_d}$$

/where: m = a factor greater than unity,  $t_d = switching$ time/, and the output current  $I_{OUT} = n \frac{Q_B}{T_0}$  /where n = a factor less than unity/.

Therefore the fan-out factor can be written as:

$$N = \frac{I_{OUT}}{I_{IN}} = \frac{n t_d}{m \tau_o} \left( \frac{i}{\frac{Q_E}{Q_B} + 1 + \frac{Q_T}{Q_B}} \right)$$
 /17/

In formula /17/,  $t_d$  and  $t_o$  are fixed for the assumed speed and the transistor used, the decreasing of  $Q_V$  is limited by the required output voltage swing, and the maximum  $Q_B$ is defined by the limitation of the collector current. Finally real progress can be achieved only by decreasing  $Q_E$  which plays almost the main role for the OC170 /compare sections 2.2. and 2.3/.

Fig. 9 shows the solution proposed by Miles [12] where the transistor is held either slightly conducting or heavily conducting and is never switched off. Since the emitter-base junction is still forward biased,  $Q_E$  is reduced to a small fraction of  $Q_B$  and, besides, there is no question of the reverse emitter-base break-down. The initial current  $I_K$  can be of the order of 0.1 - 0.3 mA compared with an emitter current of 6-10 mA. Using current-steering technique the defined current  $I_E$  flows in either the transistor T1 or an additional transistor /or diode/ according to the input voltage levels.

According to section 2.4. operation in saturation would be avoided by means of a clamping dieds [11]. This implies a collector ourrent well defined by the transistor. Otherwise, the transistor could be damaged, since out of saturation the external circuit does not limit the collector current. Therefore, the emitter current  $I_E$  would be established, as fig. 9 suggests, because for well defined  $I_B$  the spreading and variability of  $\beta_0 = \frac{I_C}{I_B}$  can cause undesirable effects.



Fig. 9. Reduction of Q<sub>E</sub> by means of the initial current I<sub>K</sub>.

The nonlinear negative feedback can be employed instead of well-defined emitter current. This is shown in fig. 10 where, having obtained the collector current needed, the diode D1 is switched on and cuts down further increase of base current. The voltage drop across the diode D2 is introduced in order to avoid saturation.



Fig. 10. The nonlinear negative feedback.

3.3. Voltage-shifting for D.C. ooupling.

D.C. coupling is to be assumed because of mark-space ratio close to 0.5 /which is likely for a high-speed computer, and nonlinear operation expected. For an alternative A.C. coupling the energy stored either in the electrostatic field of the series capacitors, or in the magnetic field of the output transformers, can at least cause lack of reasonable fan-out.

However, there is one great disadvantage of D.C. coupling: the input D.C. voltage level must be restored at the output /or complemented to another allowed binary value/ and this creates the need for voltage-shifting networks. The cost is more sophisticated circuits and often much closer tolerances of voltages and of components. The usual arrangement of voltage levels can be realized for instance by means of complementary n-p-n transistors or Zener diodes [11], [13]; an interesting method is proposed by Eurphy [14] who uses transistors which maintain high-speed response even for slightly positive collector-base voltage. However, these methods inconveniently ircrease the variety of semiconductor devices needed. Therefore, the ordinary resistive potential-divider is to be used /fig. 11/, although it also demands a relatively careful design.



Fig. 11. The voltage-shifting principle.

It is worth to emphasize that from the point of view of voltage-shifting and tolerances, saturated circuits are the best /for further discussion refer for instance to [18]/. From the same point of view the circuits operating definitily in sotive region are the worst in spite of the fact that they have achieved the highest speed. Therefore, nonsaturated operation with minimum voltage-shifting provided by nonlinear negative feedback is expected by the author to be the most reasonable compromise.

APPENDIX I - The influence of  $Q_{E}$ .

Neglecting Q<sub>V</sub> one obtains the formula for the required charge:

$$Q_{IN} = \int_{0}^{t} i_{b}(t) dt = Q_{E} + Q_{B} + \int_{0}^{t} \frac{Q_{B}}{\overline{c}_{B}} dt$$

Or, having assumed that  $\frac{Q_B}{I_C} = C_c = const$ , after differentiation:

$$i_{b}(t) = \frac{dQ_{E}}{dt} + T_{c} \frac{dI_{c}}{dt} + \frac{Q_{B}}{T_{B}}$$

Now, putting  $\frac{di_c}{dt} \cdot \frac{dQ_E}{dl_c} = \frac{di_c}{dt} \tau_E$  /where  $\tau_E = \frac{dQ_E}{dl_c}$  instead of  $\frac{dQ_E}{dt}$ , one has instead of /5/:

 $i_{b}(t) = \frac{di_{o}}{dt} \left( \widetilde{v}_{o} + \mathcal{T}_{B} \right) + \frac{Q_{B}}{\mathcal{T}_{B}}$ 

The time constant  $T_E$  can be expressed in terms of small signal equivalent circuit /active region/ if one can put

$$Q_E = C_{Te} \cdot \Delta V_{eb}$$

where:

$$C_{Te} = consc$$
  
 $\frac{d V_{eb}}{dI_c} = r$ 

Then  $\mathfrak{T}_E = C_{Te}$ . r which is similar to the corresponding expression in [7].

APPENDIX II - "On demand" current gain B

Let us consider the equation describing the recombination of charge

$$\frac{\mathrm{d}Q}{\mathrm{d}t} + \frac{Q}{\tau_{\mathrm{B}}} = \mathbf{i}_{\mathrm{b}}$$

The general solution for  $\tau_{\rm B}$  = const is /compare eq. /6//

$$Q(t) = \begin{bmatrix} Q_0 + \int_0^t i_b(t) e^{\overline{\tau}_B} dt \end{bmatrix} e^{-\overline{\tau}_B}$$

and in saturation  $Q_0 = Q(0) = I_B T_B = I_B T_{PS}$ 

According to definition, "on demand" collector current is that current for which the transistor emerges from the saturation region and therefore one should substitute  $\beta_0 \mathcal{C}_0$  instead of the other  $\mathcal{T}_B$ 's. Finally, at the assumed time  $t = t_n$  for  $i_b = I_B = \text{const}$  one obtains<sup>#/</sup>

$$\beta_{\rm s} = \frac{\mathbf{I}_{\rm C}}{\mathbf{I}_{\rm R}} = \beta_{\rm o} + \left[\frac{\mathcal{T}_{\rm Bs}}{\mathcal{T}_{\rm o}} - \beta_{\rm o}\right] e^{-\frac{\mathbf{C}_{\rm R}}{\beta_{\rm o} \mathcal{T}_{\rm c}}}$$

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