THE P. 60/46 /[

# ELECTRICIAN

THE TECHNICAL NEWSPAPER OF THE ELECTRICAL INDUSTRY

R. 137 (1946) No 22

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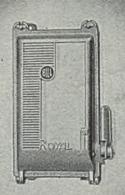
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5 uf		250	A.C.		14"	× 31"	
8 uf					2" ,,	× 2₹" ,,	
8 uf		250	11		18"	x 5" "	
Rectangu	lar T	ype					
70 uf	***	250		- 110	4"	× 32" × 5"	
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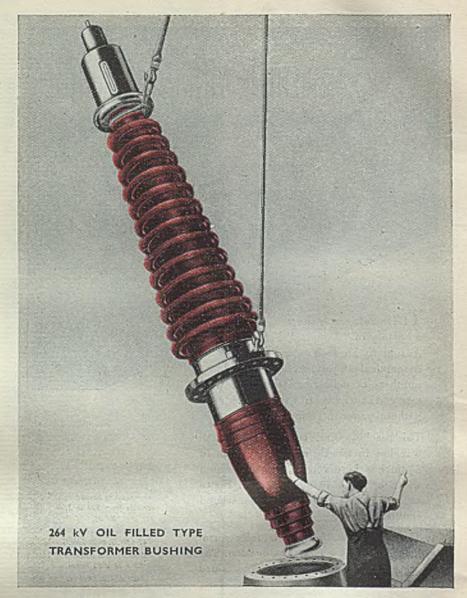
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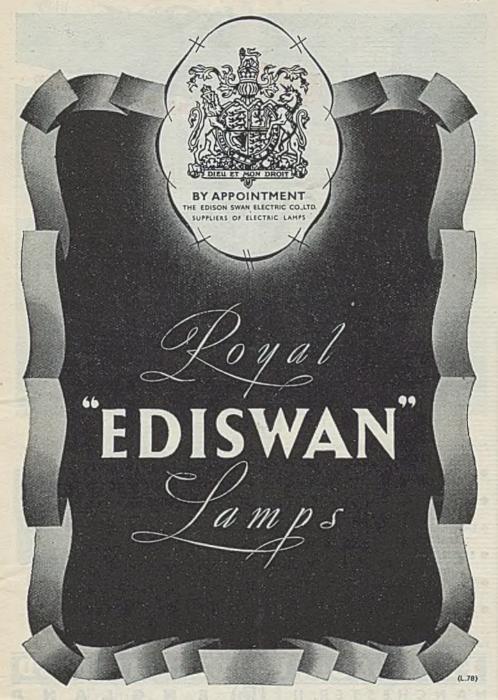


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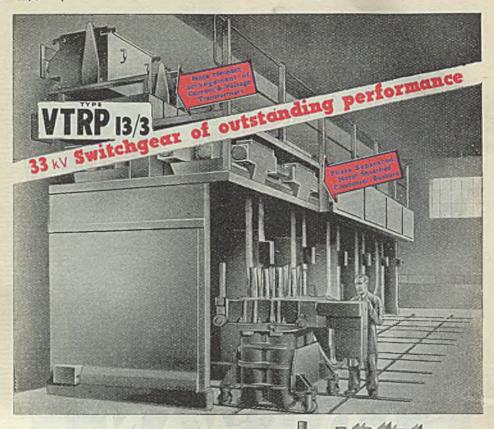
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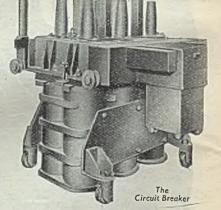
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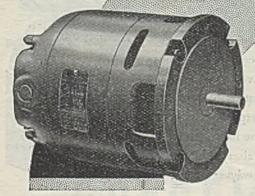
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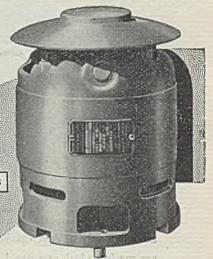
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Spigoted or Plain Endshields for direct mounting on the machine

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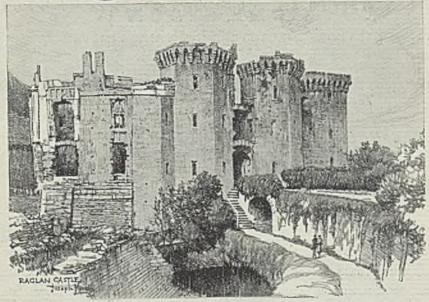
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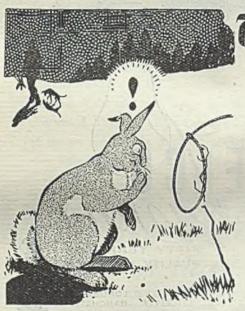
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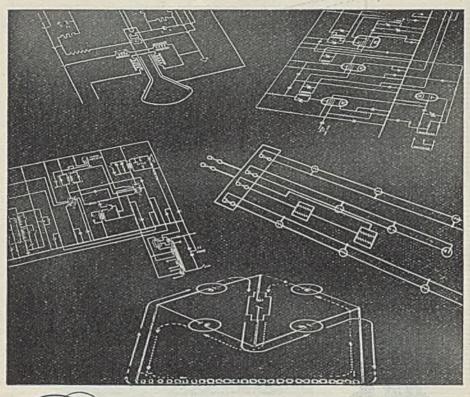
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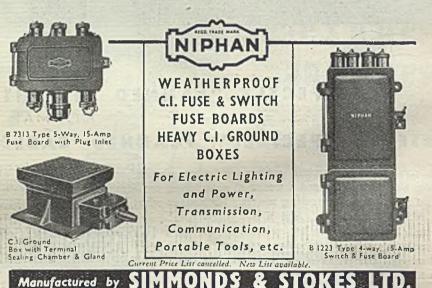
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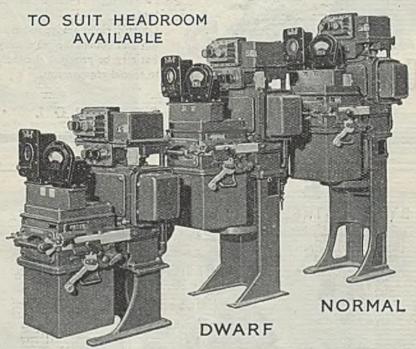




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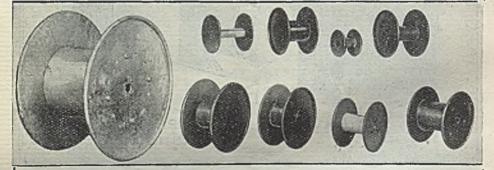
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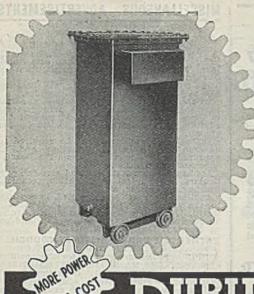


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additional payment amounts to £62 8s. per annum.

The selected applicant will be required to undergo a Medical Examination and, if approved, will be required to join the Board's Superannuation Scheme.

Applicants must state age and give full particulars (with dates) of education, technical training, experience, etc.

Applications must be submitted, in writing, to the Chief Engineer, Central Electricity Board, 1, Charing Cross, London, S.W.1, and be received by him not later than midday on Monday, December 16th, 1946.

on Monday, December 16th, 1946.

ATHERTON URBAN DISTRICT COUNCIL.
ELECTRICITY DEPARTMENT.

A PPLICATIONS are invited for the position of SYSTEM MAINTENANCE ENGINEER required in the Electricity Department.
Candidates must have a sound technical training and good practical experience in the distribution side of an Electricity Undertaking (mainly the overhaul and testing of High Tension and Low Tension Switchboards, Transformer maintenance and oil purification, and general mains works). Aknowledge of the testing and repair of house service meters is desirable, also mains and meter records. Salary and conditions will be in accordance with the N.J.B. Class "B." Grade 8 (2524 per annum). The appointment will be subject to the provisions of the Local Government Superannuation Act, 1937, and the successful candidate will be required to pass a medical examination.

Applications, stating age, experience, and

Applications, stating age, experience, and accompanied by copies of two recent testimonials, must be received by the undersigned not later than 19th December, 1946.

S. G. BLAKEBOROUGH,

Town Hall, ATHERTON, Manchester. Clerk of the Council. 16th November, 1946.

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CITY OF BRADFORD ELECTRICITY DEPARTMENT.

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A PPLICATIONS are invited for the above Appointment from persons who have a sound knowledge of drawing office work and have had experience in the preparation of drawings and specifications for sub-station plant and in the supervision of the erection of buildings and the installation of electrical plant. Corporate Membership of a Professional Institution or exempting qualifications will be an advantage.

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T. H. CARR,

Electrical Engineer and Manager.

45-53, Sunbridge Road, BRADFORD.

NOVEMBER 1946.

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CIVIL SERVICE COMMISSION.

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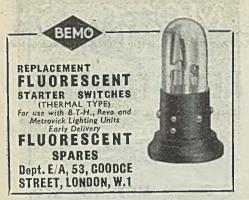
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Rate of pay, according to qualifications and experience up to £7 17s. 6d. a week, including variable allowances.

experience up to LTs. od. a week, including variable allowances.

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L AMPSHADE Wires, any design, from own drawings or samples. Enquiries invited.—Regent Wares, 57a, Queen's Road, Walthamstow, London, E.17.

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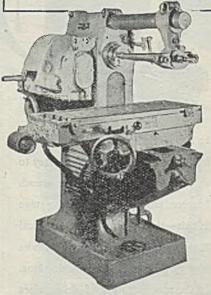
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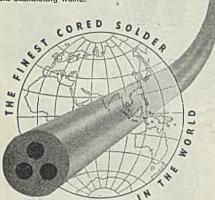
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ESTABLISHED 1861

20		**	
Bouv	erie	House	

154 Fleet Street

London EC 4

Telegrams: "BENBROTRIC FLEET LONDON" Telephone: CENTRAL 3212 (12 lines)

Editor: STANLEY G. RATTEE, A.M.I.E.E.

Publisher and Manager: JOHN VESTEY

Number 3574

29 NOVEMBER 1946

Vol CXXXVII No 22

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## Looking Ahead

A N interim report by Mr. V. W. Dalle, general manager and sceretary of the British Electrical Development Association, to the Council of that organisation, serves as a reminder of the wide scope of the activities of the association and of the manifold ways in which service is given to the industry generally. Matters dealt with during the first half of the year fall under no fewer than 32 headings and there is clear indication that there is no waning of that practical enthusiasm for development which so characterised the electricity supply industry in the years before the war.

At the moment, the association finds itself in a delicate and difficult position in regard to propaganda, owing to the need for fuel economy, and it has had to readjust its policy and methods. As it would be against the public interest to urge people to use more electricity at a time when the nation is being enjoined to use "one bar instead of two," the association has had to formulate a longterm policy and at the same time to adopt a realistic attitude of a positive nature to bridge the period of restriction. This long-term programme, while not bringing immediate benefit to the industry, is calculated to produce results when the supply of electricity is commensurate with the demands made upon it, and a short-term poster and advertising campaign has been launched to link up satisfactorily with the long-term programme.

Instead of urging people to use less electricity, the association points out the wisdom at the present time of using electricity only at off-peak periods and offers information as to when those periods occur. By that simple device the association has thus perpetuated its traditional positive type of advertising. With respect to films a new approach is foreshadowed and this, together with an announcement to the effect that the association is collaborating with the E.R.A. in large-scale experiments on problems of domestic electrification, gives promise of interesting developments.

#### The E.D.A. and Education

A SURVEY carried out by the E.D.A. fifteen domestic science colleges in Great Britain and Northern Ireland, reveals that for the last twenty years the gas industry has provided and main-tained equipment free of charge and the training has been almost entirely by gas appliances. The association, having learnt a lesson from its competitors, is therefore spending under its long-term planning policy from £20 000 to £30 000 in equipping the main domestic science colleges with a complete range of electrical equipment so that teachers may be trained in the use of electrical methods and impart their knowledge to their charges. Installations in schools are another matter engaging the attention of the association and the early issue of a report on the subject is forecast. The panel of architects working on the matter have almost completed their labours and it is hoped that their report will be avail-This, it is anticiable about Easter. pated, will be before the Government commences its school-building programme-second in priority only to housing-and its appearance should therefore be of appreciable assistance not only to the industry, but also to the Ministry of Education, whose responsibility for the servicing of our schools would be gladly shared if the recommendations of the industry are adopted.

#### New Power Station Design

THE Bankside power station, a somewhat ugly building with a cluster of "tin" chimneys on the south side of the Thames, may be replaced by a new station that will be "a thing of beauty and a joy for ever," if the proposals of the City of London E.L. Co., Ltd., are

to materialise. This allowed revealed by Mr. H. J. RANDALL, managing director of the company, when he presided at an informal Press luncheon given by the E.D.A., of which he is chairman, on November 22. He mentioned that Sir GILES GILBERT SCOTT had produced a preliminary architectural design, which, in his opinion, is the finest yet created for any power station in the world. "If we can have a generating station with an end elevation as shown in this design," he said, "we are going to put generating stations into a totally different category, and they are going to be the things of beauty that they can be if properly designed." Sir LEONARD PEARCE has been asked to design the technical side. Whether the new station will be erected on the site of the present one is a matter yet to be decided by the powers-that-be. It is right in the heart of London and will cut into the town planning scheme of the London County Council. Opposition may also come from those who advocate the removal of generating stations from big cities. A public inquiry into the scheme is to be held in January.

#### **Electrical Exports Mounting**

FOLLOWING a falling-off during the holiday season, electrical exports in October showed an encouraging move forward and reached dimensions never previously recorded. For the first time, shipments of electrical goods and apparatus, as distinct from machinery, exceeded in value £4 million, and acceptances electrical machinery by overseas buyers also increased, indicating that the rate of output by British manufacturers in the electrical industry is gathering momentum Where comparative figures of volume are given in the Board of Trade accounts for the month, these show several instances where the quantities of goods exported exceeded by substantial amount the monthly average for 1938, demonstrating that the industry is not lagging in the drive towards the export target set by the Government; given the necessary materials and labour and unfettered operation it can and will assume a leading position. The number of radio sets sent overseas was 54 492-the highest ever recorded and more than 750 per cent. above the 1938 volume for any month. Electric lamps exported reached

over 41 millions, nearly three times the 1938 monthly volume, house service meters 24 600 against 13 700, vacuum cleaners more than doubled and, in weight, motors, generators and other electrical machinery showed appreciable increases.

#### Output of Cookers Accelerated

NO less spectacular has been the increase in the output of domestic electrical appliances and equipment for the housing drive. In announcing that the 10 000th aluminium house had come off the production line, Mr. J. WILMOT, Minister of Supply, has said that the production of housing fitments is steadily increasing, and, with one or two exceptions, sufficient fitments have been procured to meet the entire temporary housing programme. The monthly production of electric fires is now 206 000, compared with 113 000 in 1938; immersion heaters have jumped from 9 000 in 1938 to 39 000, and electric wash-boilers from 5 000-6 000 to 19 000. In October, 23 306 electric cookers, 127 151 meters and 7 013 electric refrigerators were produced, each group representing impressive increases on the September figures, which were. 13 321 electric cookers, 99 600 electric meters and 488 electric refrigerators.

#### Further "Southern" Example

THOUGH there is nothing particularly new in the adoption of multiple aspect colour light signalling, the announcement by the Southern Railway that approximately £1 200 000 is to be spent on modernising the London-Brighton main line in this way is of interest. We say this because, not only is any capital expenditure over £1 000 000 something worth noting, but because the new signalling will displace 32 manual stations by 11 worked by power. Most of the London-Brighton line is already equipped with colour light signalling, but on the suburban sections from Battersea Park and New Cross Gate, to Coulsdon North, the semaphore type of signalling is still used; replacing it with the new system will result in a saving of nearly £20 000 per annum. It is, on the face of things, odd that the manual form of signalling should have persisted so long on any part of the Southern, for on a railway so very much of an electrical example to the rest of the world, there will, even

with the latest extensions completed, still be plenty of scope for electrical operation of the company's signalling system.

#### Colonial Telecommunications

THE two papers read before the I.E.E. last week on this subject promoted a discussion which had about it the distinction of a meeting of overseas contributors. Apart from the fact that the speakers in the discussion added much valuable information to that already given in the papers, their remarks, based on personal experiences abroad in many cases, are worthy of the attention of all whose business it is to manufacture communication equipment for overseas. In this connection it may be said that this country already has unique experience in overcoming the wear and tear imposed upon electrical equipment in tropical conditions, for in meeting the military demands in Burma during the war, much was discovered which, if applied to peace-time needs, should prolong even further the efficient life of the equipment operated east of Suez and south of the Equator. While it is not suggested that finality is in any way approaching, it must be realised that the time has come when to make further improvements is becoming increasingly difficult; a condition which is the reward of the high efficiency already established; a condition which at once proclaims the superiority of British design and finish.

#### Electric Vehicles and Motor Trade

ALL who have the future of the electric vehicle at heart will learn with interest that the Austin Motor Co. is to enter the field of battery-electric production. Agreement has been reached with Crompton Parkinson Ltd. for both companies to be equal partners in a new concern, to be called Austin-Crompton Parkinson Electric Vehicles, Ltd., which will take over the work previously performed by Crompton Parkinson through their associated companies. While the final details of the arrangement for distribution and service remain to be settled, responsibility for the manufacture of the vehicles will be taken over by the Austin Co. at the end of the year, and its effect upon the penetration of the electric vehicle into fields now enjoyed by petrol-driven vehicles will be watched with interest.

## FROM THE CONTINENT

#### THE SUPPLY POSITION IN FRANCE—NEW GENERATING PLANTS

As from Wednesday all electricity-consuming industries in France except a few priority holders are working a fourday week during the winter. By the introduction of night shifts it will be possible, however, to maintain the present working hours, that is, 40 to 48 per week. This decision follows the sharp increase in electricity consumption over last year, amounting to some 30 per cent.

Cuts in current from the British zone of Germany will deprive France of about 1 000 000 kWh a day, and this will further strain her coal resources, as her thermal plants will have to make up the deficiency.

Hydro-electric generation is still satisfactory, and at the moment reservoirs are 80 per cent. full. 1½ milliard kWh, enough for eight to ten weeks' consumption, is being held in reserve, and present hydroelectric generation amounts to 13 out of the 24 millard kWh produced annually. Coal may possibly be sent to Switzerland in exchange for current this winter, which would help industry over a difficult period.

The Girotto Lake in the Savoy Valley is now being used to feed the Bellville and five other less important plants. Girotte will be more important still when the work of increasing its capacity to 10 million cu. tons of water is completed. Water will ultimately be carried by subterranean channels 12 km. long to the generating plant, where it will be used in the production of an extra 165 million kWh. This, and other schemes, are expected to ease current problem this winter.

The supply position in the French Colonies and Protectorates is not so good and reports show that in Morroco generation is far below present needs. A new barrage is being considered for construction at El Ouidane to increase generation from an average of 200 million kWh to 500 million; this would not in any case be possible before 1955.

According to a ten-year plan prepared by the S.N.C.F., it is intended to carry out large-scale electrification of the French railways. An addition of 2 074 km. will be made to lines already electrified, of which 214 km. will be suburban lines. The superior possibilities of electric drive compared with steam are expected to enable the railways to compete on favourable terms with road and air transport. At the

outbreak of war, 3 531 km. of track out of a total of 32 000 had been electrified. During the war the only work undertaken was the electrification of the Brive-Montauban line. Since the liberation, the Juvisy-Valenton line in the suburbs of Paris has been electrified and the Versailles-Juvisy line is in process of completion. The S.N.C.F. will then proceed with the Sete-Nimes, Paris-Lyons and Bordeaux-Montauban lines.

From the technical point of view, the S.N.C.F. experiments have led to the decision to retain the 15 kV d.c. system although experience with 5 000 V monophase and 3 000 V d.c. systems has shown advantages.

Complementary to its electrification programme, the S.N.C.F. is also working on hydro-electric installations for which it holds concessions. The programme includes various installations for the Tet, Ossau and Auro valleys and the Pyrenecs, the construction of plant at Bort, installations in the Arve Valley in the Alps. This plan will raise the annual generating figures of the organisation from the present 1 100 million kWh to 1 900 million in an average year, which will be just slightly lower than the traction needs for 1945.

France is one of the countries benefiting from the first allocation of German materials and equipment following the confiscation of 15 German factories. France is to receive the modern electricity plant at Mannheim, and the move is welcomed as a step towards the restoration of French economy.

Sources of hydro-electric power in areas ceded to France will still be available to Italy, according to a special clause in the draft treaty prepared by the Council of Foreign Ministers. France will control the water supply in territory ceded, in such a way that Italy will suffer no loss in the supply of power, and a commission is to be established to ensure that Italy is receiving The French will be refair treatment. sponsible for maintaining existing equipment, and meeting Italian power requirements. Under the terms of the draft treaty, the French will charge the Italians the same rates as those operating in France for power supplied. Certain Italian hydroelectric installations will be operated by the French, pending the reconstruction of wrecked plants at Breil and Fontan.

## Carrier-Frequency Broadcasting

The first G.P.O. licence for the operation of carrier-frequency broadcasting was issued at Rugby last week, and will be used in connection with a system developed in the Research Laboratories of the B.T-H. Co., Ltd., for Multi-Broadcast (Engineering) Ltd.

The inauguration of the system was attended by the Chairman of the I.E.E. Radio Section, and following the handing over of the licence an inspection of the equipment and installation was made.

DEVELOPED in the research laboratories of the British Thomson-Houston Ltd., at the request of Multi-Broadcast (Engineering) Ltd., the first carrier-frequency broadcasting system to be put into public service in this country was opened on November 22, at Rugby, when Prof. Willis Jackson, chairman, I.E.E. Radio Section, invited the midland regional director of the B.B.C., Mr. Percy Edgar, to speak over the system network from Birmingham.

Prior to this ceremony, those present were addressed by Mr. L. J. Davies, director of research, B.T-H. Co., Ltd., and Mr. A. R. Almond, managing director of Multi-Broadcast (Engineering) Ltd., who explained the method of operation and advantages of the system. The equipment seen at Rugby last week provides four programmes at the terminals of subscribers, but arrangements have been made for the reception early next year of six programmes, by the operation of a selector switch embodied in each subscriber's reproducer unit.

Before those present were invited to inspect the transmitter and aerial system, Prof. Willis Jackson addressed a large audience at an inaugural luncheon at which he said that though there might be an apparent element of contradiction in the Chairman of the Radio Section of the I.E.E. giving his blessing to a development which moved away from rather than towards the extended use of radio, at any rate in its broadcasting aspect, the contradiction concerned him far less than it had. Whatever the long-term indications of the carrier-frequency system of wire-broadcasting, so far as radio broadcasting and systems of wire broadcasting concerned, it should be reother the function of the membered that engineer was to devise means of achieving certain desired practical results in new ways which overcame the limitations of existing techniques, and to do that economically. It would be surprising if, in performing this function, he did not from time to time produce problems, no doubt of some seriousness on occasions for others; but in so far as the future well-being of this country was governed by the extent



Part view of the multi-broadcast modulation equipment, showing accessibility of assemblies

to which engineers exercised their creative faculty, he thought we should have no reservation in applauding an achievement which promised such benefit as that they were inaugurating that day. The carrierfrequency system of telephony had been a practical reality in the telephone system of this country for many years, and its use for wire broadcasting was advocated by Mr. P. P. Eckersley when he was chief engineer of the B.B.C. Wire broadcasting was not a replacement altogether for wireless broadcasting. The two systems each had were supplementary; were supplementary; each had its advantages, dependent mainly on the listener; each had an end to satisfy and each had a public to serve.

Mr. A. J. Gill, vice-president of the I.E.E., deputy engineer-in-chief of the

G.P.O., then made history by handing to Mr. Almond the first carrier-frequency

licence ever to be issued.

Following the luncheon an inspection was made of the transmission lines of 0.044 in. diameter, spaced 2 in. apart, insulated with polythene, and stretched between special insulators supported by light brackets strapped to the chimneys of sub-scribers' premises. The reproducer unit, as the subscriber's equipment is called, is connected to the overhead system by a single cable and located in the usual position for a radio receiver. It comprises a Westex rectifier and 2-stage amplifier, with a selector switch, volume control incorporating an on/off switch, and loud-speaker, all in one equipment.

A typical installation of a carrier-frequency wire broadcasting system consists of aerial arrays erected where man-made interference is small, which feed highquality communication receivers under the control of a skilled staff. When facilities are available, programmes are transmitted to the receiving station over land-lines direct from the B.B.C., and the effects of disturbances in transmission are

reduced.

The broadcast programmes to be relayed are transmitted over G.P.O. lines to a centrally situated station at which the carrierfrequency equipment is installed, where carriers at specially selected frequencies

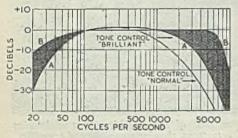


Fig. 1.—Frequency characteristics of a broadcast receiver (A) and a multi-broadcast reproducer unit (B). The shaded portion shows the improvement effected

below 200 k/cs. are modulated by the programmes, and after amplification, fed to the distributing network.

In particular instances it may be geographically more convenient to locate the modulators at the receiving point, or again a number of towns may be fed from one receiving station. Each installation requires, in fact, a careful technical review of the individual circumstances. In a large town, for instance, simple amplifiers might be sited at suitable points for local redistribution, the number depending on the layout of the town.

The curves reproduced in Fig. 1 were supplied by Multi-Broadcast (Engineering) Ltd., and are claimed to show the comparative frequency characteristics of a

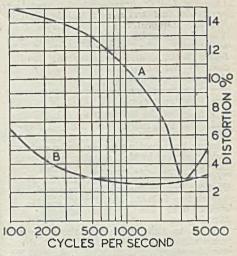


Fig. 2.—Audio-frequency distortion curves for a typical broadcast receiver (A) and for a multibroadcast reproducer system (B)

typical broadcast receiver (A) with those of a multi-broadcast reproducer unit (B). The shaded portion shows the improvement effected. Fig. 2 illustrates audio-frequency total harmonic distortion curves for a typical broadcast receiver (A) and for a multi-broadcast reproducer system (B).

## Bell System Technical Journal

THE current issue of this journal commences with an outline of the technical developments leading to the production of Buna S synthetic rubber during the recent war. In less than three years the production of this elastomer exceeded the pre-war production of natural rubber. Further papers describe the testing describe papers the methods and equipment required for the maintenance of radar equipment, and also the properties of the valves used, especially one type adopted extensively, the 6AK5. The number concludes with a detailed examination of the various modifications of carrier-telegraph methods which have to be considered when a system is to be selected to meet practical requirements. References are given to the weathering of soft vulcanised rubber, the insulation of plastics under humid conditions, chemical piezo-electric crystals, permalloy tape, as well as to papers on propagation, crystal filters, and statistics.

## S.E. Area E.D.A.

## Sales Lecture on New Domestic Appliances

M EMBERS of the sales staffs of electricity undertakings in the S.E. and Eastern England area heard, on Monday afternoon, details of the manufacturers' hitherto unpublished plans for forthcoming developments in the field of electrical household appliances.

The occasion was the opening meeting of a series of lectures arranged by the E.D.A., to be held, at monthly intervals, with the object of "refreshing" sales staff person-

nel.

Introducing the afternoon's speaker, Mr. H. J. Randall, chairman of the E.D.A. Council, referred to the growth of the electrical industry in recent years and then introduced Mr. E. G. Batt, chairman of the B.E.A.M.A. domestic electrical appliances committee.

Mr. Batt began by saying that the most serious problem at present was one of materials. Difficulties existed with sheet steel, castings, ceramics, paint, resistance wire and labour. In addition, half of the manufacturers' output was compulsorily diverted into the export market.

The tendency to-day, he said, was to encourage, as far as possible, the idea of interchangeability of components, and he electric fire elements

example. A rod-type element had been developed by manufacturers which might soon, subject to tests now being carried out at the N.P.L., become a standard fit-ting for all fires of that type, and the next step was to develop an interchangeable panel element.

The trend was likely to be in favour of rod-type fires, and more chassis would be made of aluminium, although reinforced plastics and metallised finishes on wood had

possibilities.

Future electric cookers would equipped with thermostatic oven control and would have two hot-plates, grill boilers and medium sized ovens. The best model for competition with other forms of fuel was the family size.

The public taste seemed to be in favour of the self-standing electric refrigerator. In this field, the adoption of the sealed unit was of major importance, since it permitted

an easy system of replacement.

After brief reference to kitchen fans and thermostatic electric irons, Mr. Batt revealed details of the new Mycalex panel heaters. These were made, he said, of a mixture of powdered glass and mica, moulded under high-pressure around an embedded 500 W heating element.

## Interim Report on Development

I N an interim report on the main activi-ties of the British Electrical Development Association during the first half of this year, Mr. V. W. Dale, general manager and secretary, states that as a result of the co-operation of members, virtually all the pre-war functions of the association have been restored, while a ready acceptance has been accorded to new tasks

related to changed or changing conditions.
An E.D.A. Domestic Installations and
Appliances Committee has been established and three sub-committees have been set up to deal with cooking, water heating

and refrigeration, respectively.

As a result of the association's report to the Ministry of Works on the design of the electric water heating installations in temporary houses, a conference of the departments concerned was addressed and remedies were suggested for the deficiencies in the water heating and wiring installa-The association's recommendations regarding modification of the plumbing unit were adopted by the Ministry of Works, and the association is pressing the Ministry of Health to accept retrospective responsibility for units installed in temporary houses already licensed. Advice was given to housing authorities, architects and builders in regard to the electrical installations in traditional and prefabricated houses.

The panel of consultant architects has made good progress in the study of the use of electricity in post-war schools; in particular, new methods of lighting, heating and cooking were investigated. By the time the Government is ready to proceed with the building of schools, a valuable and comprehensive report will be available. Arrangements are being made for a

general display at the Scottish Building Centre, Glasgow, of electrical appliances and a complete all-electric kitchen, which will be supplemented by window displays to attract visitors. The association has completed plans for an enlarged electrical section at the Building Centre, London, and the work will be undertaken at the earliest opportunity.

The association is collaborating with the

British Electrical and Allied Industries Research Association in large-scale experiments on problems of domestic electrifica-

## Electrical Personalities

SIR ROBERT WATSON-WATT has been awarded the Valdemar-Poulsen gold medal by the Danish Academy of Technical Science in recognition of his radar inventions.

ALD. ALEXANDER CRITCHLEY has been re-elected chairman of the Liverpool Electric Power and Lighting Committee for the ensuing year.

for the ensuing year.

SIR THOMAS HIGHAM has entered upon his 42nd year as chairman of Accring-

ton Electricity Committee.

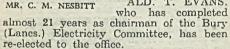
PROF. E. O. WILLOUGHBY, who has been engaged upon research work in Great Britain recently, has taken up duty as Professor of Electrical Engineering at the University of Adelaide. This is one of two new engineering chairs recently established. Prof. Willoughby is a graduate of the University of Me'bourne in both civil and electrical engineering.

MR. CHARLES M. NESBITT, sales manager of Dorman and Smith, Ltd., and

the associated company, D.S. Plugs Ltd., is leaving this country very shortly for an extended business tour of India and Ceylon. He expects to be away for about six months.

MR. IVOR G. EVANS, clectrical engineer to the Portland U.D.C., has been appointed electrical engineer to the Pontynridd U.D.C.

Pontypridd U.D.C. ALD. T. EVANS.



MR. L. E. A. PHILLIPS has been appointed manager of the drawing office at the head office of the General Electric Co., Ltd., which is responsible for the design of all the company's decorative lighting fittings. Mr. Phillips, who has been with the company for 24 years, succeeds Mr. E. H. Penwarden, who retired recently. Mr. Penwarden, ioned the company in 1915, and was in charge of the drawing office for the greater part of his service. Although he was concerned primarily with lighting schemes, he collaborated latterly in the design of certain domestic appliances for the postwar market, and several examples of his work are shown at the "Britain Can Make

We are always glad to receive from readers news of their social and business activities for publication in this page. Paragraphs should be as brief as possible.

It "Exhibition. He was a member of the G.E.C. Dramatic Society from its formation in 1930, and played leading rôles in twelve of their productions.

MR. CHARLES KING, who was chief electrical engineer and manager of the elec-

trical department of G. N. Haden and Sons, Ltd., whose staff he joined in 1928. and Was responsible for the electrical installations at the Cambridge University Library, the Bodleian Library new building at Oxford, and Liverpool Cathedral, is now a of the director Electrical Alliance Co., Ltd. He is a member of the I.E.E. Codes of Practice



MR. C. KING

Committee and of the B.S.I. Engineering Committee, and has served on the I.E.E. Installation Section Committee.

MR. F. D. WILLIAMS has resigned from the board of the Radio and Television Trust.

MR. H. B. McKINTY has been appointed a director of the Scottish Power Co., Ltd.

MR. P. B. HEALEY and Mr. J. G. Flint have been elected to the board of the Telephone Manufacturing Co., Ltd.

MR. G. WANSBROUGH, chairman of A. Reyrolle and Co., Ltd., has been appointed a member of the Colonial Economic and Development Council.

MISS JANE THOMPSON, of Kirby Muxloe, Leicester, has been appointed by the Fulham Borough Council as temporary assistant technical engineer at the power station; Mr. J. S. Anderson, of Ironbridge. Shropshire, has been appointed assistant operating engineer.

MR. F. H. DICKENSON has been appointed deputy electrical engineer to Croydon Corporation in succession to Mr. H. C. Spence, now borough electrical engineer at Wimbledon. Mr. Dickenson is at the London Transport Board's power station at Neasden, and was formerly with the Liverpool Corporation as assistant

electrical engineer. He is 35 years of age

and 6 ft. 7 in. tall.

MR. H. M. MATHIESON has retired from the service of Submarine Cables. Previously he was in the cable department of Siemens Brothers and Co., Ltd., for 36 years.

#### Obituary

MR. WILLIAM JOSEPH BAILEY, a former staff engineer of the General Post Office, on November 26, aged 76 years. He

was a member of the I.E.E.

MR, GEORGE HULBERT WILSON, on November 17, aged 44 years. He joined the research laboratories of the General Electric Co., Ltd., at Wembley in 1922 as a member of the newly-formed illumination section, and took over the leadership of that section in 1929. He left the laboratories during the late war, and became physics master at the Lawrence Sherriff School, Rugby He served on a number of committees of the I.E.S., and was an active member of the Council. He was an associate member of the I.E.E. and was also well known on B.S.I. committees and, from 1928 onwards, at the meetings of the

International Illumination Commission, particularly for his interest in aviation lighting. He was the author of several papers on lighting read before the I.E.S. and A.P.L.E.

MR. CHARLES W. BRIDGEN, a director of Ferranti, Ltd., on November 18, aged 51 years. He joined the company's staff in 1913, after previous experience with Messrs. Everett Edgeumbe and the electrical Apparatus Co., Ltd., being engaged on general experimental work until he joined the Army in 1914. After serving throughout the war, he took up duties in the transformer department. Transferring to the selling staff, he became manager of Ferranti interests, successively in Cardiff and Birmingham, where he rein Cardiff and Birmingham, where he remained until his promotion to general sales manager in 1934. His elevation to a seat on the board came in 1943. Business activities carried him to all parts of the world. Prominent in B.E.A.M.A. affairs, Mr. Bridgen was for more than 10 years a member of the I.M.E.A.—B.E.A.M.A. He was a member of Joint Committee. the I.E.E. and served on the Council from 1942 to 1945.

## Queen Mary Visits Cable Works

N informal tour of the cable works of A Johnson and Phillips, Ltd., at Charlton, was made by Queen Mary on Monday. Accompanying her were Lady Cynthia Colville, Miss Caroline Haslett and Major the Hon. John Coke.

The party was received by Mr. G. Leslie Wates, chairman and managing director, Mr. W. Glass, director and general manager, and Mr. S. J. Passmore, director.

Her Majesty showed a keen interest in the processes of manufacture, and many questions were asked of Mr. J. Wooldridge, cuble works manager, who conducted the party through the rubber cable works.

The Royal party spoke for some minutes to Mrs. Seymour, an operative employed on rubber strip winding machines, who had been a patient at the Roffey Park Rehabilitation Centre which Queen Mary

had recently visited.

After the inspection of the rubber cable works, Queen Mary drove to the directors' office where she admired the mural decorations and models, and signed the visitors book, Mr. Wates related the origin and

early history of the firm.

Mr. G. T. W. Whitehead. asistant general manager, then conducted the party over the paper cable works and explained the process of cable-making from the initial stranding of the conductors, the processes of paper slitting, lapping, impregnating, lead sheathing and steel

armouring, to the final voltage testing and winding on to drums.

An inspection of one of the switchgear

erection shops was also included.

At the paper cable works, Mr. Kennett Boorn, who has been with the company for 59 years without a day's sick leave, was presented to Queen Mary, and at the conclusion of the tour Mr. Russell, night shift superintendent throughout the war. was presented to Her Majesty and joined



Left to right, (seated) MR. S. J. PASSMORE MR. W. GLASS, HER MAJESTY OUEEN MARY, MR. G. LESLIE WATES. (Standing) MR. G. T. W. WHITEHEAD, and MISS HASLETT

the party for tea in the reception room. On leaving, an inspection was made of the underground control room.

## Correspondence

The Editor welcomes the free expression in these columns of genuine opinions on matters of public interest, although he disclaims responsibility alike for the opinions themselves and the manner of their expression

### Broadcasting and Peak Load

[TO THE EDITOR]

Sir,-The use of electricity in recording public opinion is the latest suggestion put forward by a Paris newspaper. The article points out that distribution companies register automatically the consumption figures in their sectors, a heavy demand for current showing as a steep rise in a graph. When, at a given hour, a million wireless sets are being used at the same time, the curve rises steeply. This, it is suggested, could be used to classify the importance of programmes in given sectors. Examples are given for the German occupation period, when consumption of current rose every evening at 9.15—the time of the B.B.C. broadcasts. Other graphical records show consumption during General de Gaulle's speeches in London, then later in France.

This experience is by no means new and has often been referred to in THE ELECTRICIAN. Its interest at the moment is in connection with the building up of load during peak periods, due to the broadcasting of popular sports news, commentatories, etc., as, for instance, short-wave broadcasts of cricket results. These occur more often than not during the 8.0 a.m. onwards peak, and it would be interesting to know what effect upon the power load the switching on of radio receivers for their reception has upon the total demand.

It is appreciated that such a load would be difficult to assess from the total demand, but the difference in figures during and immediately after the broadcast might give With modern radio some indication. receivers in the hands of over 10 000 000 licensed listeners, the load they represent must be considerable.—Yours faithfully, N. J. Telpher.

Wallington, Surrey.

#### A Good Suggestion?

[TO THE EDITOR]

Sir,-The "Britain Can Make It" Exhibition as covered in the issue of THE ELECTRICIAN of September 27, is interesting and it is to be hoped most stimulating to British exports.

Taking the title of this exhibition as a text I wonder if another type of exhibition in England might not also be sug-

I have in mind a permanent display of tools and utensils, and electrical and mechanical devices and garments and materials of all kinds, now used in lands foreign to Great Britain, and not produced

by the British as yet.

As an extreme case, consider the "half pint " British automobiles now available They sell at the moment in America. because anything that rolls now sells. But they are not designed to meet American car-buying habits in scarcely any way whatever. And America has excess dollars, the expenditure of which for foreign goods is becoming very much of a necessity for the Americans themselves.

Local habits and customs whenever goods are sold are of paramount import-ance in selling, and it seems to me that for the British producers' inspection in connection with the design of his own output, an exhibition of things he does not make but which are constantly being sold overseas might prove to be of inestimable

benefit.-Yours faithfully, WILLIAM A. RHODES.

New York, N.Y.

### I.E.E. London Students

THE annual lecture was given to the London Students' Section of the I.E.E. on November 18, by Mr. A. H. Mumford, who took as his subject "The Trend of Modern Telecommunication."

It was found, he stated, that line com-munication had shown a trend towards higher operating frequencies. It was in-teresting to see how important the ultra short wave link was in the trunk telephone network, the quality of which was such that it was impossible to distinguish between that type of link and the cable The evolution from single-channel to multi-channel operation on telephone cables resulting from the introduction of the co-axial cable had inevitably effected the development of radio links as a permanent feature in the land network.

The part played by radio in long distance links for both telephony and telegraphy was discussed in some detail, and some interesting recorded examples of morse transmission were given. Methods of improving such links, with particular reference to the type of transmission and betterment of quality, were mentioned, and an interesting film illustrating the angle of arrival of radio waves under simple and complex transmission conditions was

shown.

## INSIDE OF ELECTRICAL MACHINES

by R. H. ROBINSON, B.Eng., A.M.I.E.E.

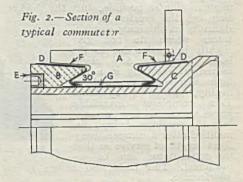
I N this, Part XVI, of the series, is described the application of insulation

to commutators and sliprings.

commutators. — All commutators, whether it be the tiny ones used in domestic apparatus or those many feet in diameter, and illustrated in Fig. 1, have one thing in common. Unless they are well designed and built they will give endless trouble. Some of the troubles are of mechanical origin and outside the scope of this article, others may be brought about by faulty insulation or its application, and it is this aspect we propose to examine.

In Fig. 2 is shown a section of a commutator which may be taken as representative of most so far as general principles are concerned. The copper segments A are separated by micanite segments, the whole assembly being held together by the two vee-shaped clamp rings B and C. These are insulated from the copper segments by the micanite vee rings D. At the appropriate stage in manufacture, the completely assembled commutator is put into a hydraulic press so that the clamping vees are pressed tightly into the

the outer end of the hub is riveted over to hold the clamp ring B. Large commutators are held together by bolts which go through the vee rings and the space between the inner circumference of the



segments and the hub on which the structure is built.

The pressure of the clamp rings on the slopes of the segments causes them to move radially inward until the whole becomes locked as a solid mass. The angle

of the slope is usually 30°. This type of construction is known as an arch-bound commutator. An important requirement in these commutators that no is mechanical pressure shall exist between the outer slopes F of the micanite vee rings and the adjacent faces in the segments. To ensure this it is usual to design the commutator with a definite slight clearance as shown at F. Alternatively, the slope in the copper may be made 1° greater than that of the vee rings.

There is another construction, known as the wedge-bound commutator, in which the outer slopes make contact just before the 30 slopes come together.

gether.
This causes the seg-

ments to move outward a little and the commutator is finally helped by the vee rings wedging themselves into the double slope. This type of commutator requires much more careful machining and building and is not used very frequently.

The requirements for the manufacture

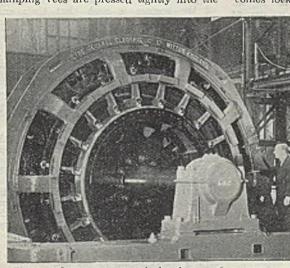


Fig. 1.—Commutator and brushgear of a 2 140 H.P. (r.m.s.) 650V, 57 r.p.m. winder motor

copper, and while under compression the nut E is tightened. In small commutators

of good segment and moulding micanite were discussed in Part X of this series, and we now have to examine the methods of applying these products from the starting point, the manufacture of the vee rings. It may be stated in passing that small commutators, up to a few inches in diameter, may have a moulded plastics insulation instead of micanite.

In general, micanite vee rings should be made as thin as possible, since the thicker

they are the greater is the difficulty in obtaining commutators which do not give slightly in service due to the bond flowing. Any slight movement resulting in a few high segments, or perhaps ovality, will cause sparking. This complaint invariably grows worse and may necessitate the machine being dismantled after a comparatively short length of service so that the commutator can be re-

machined. This fault also causes radio interference.

For most purposes .030 in. to .040 in. is thick enough for vec rings which are moulded in one piece; the very small ones, up to about 1 in. diameter at the apex. being as thin as .020 in.

Moulding Vee Rings up to  $2\frac{1}{4}$  in. Diameter.—Vee rings up to  $2\frac{1}{4}$  in. dia. at the apex are frequently moulded from discs of micanite. Those of 1 in. dia. and under are produced from micanite washers of suitable diameter. These are heated on a hot-plate until the shellac bond is very fluid and transferred quickly to a press. This is closed before the bond has time to set. This method produces rings in which

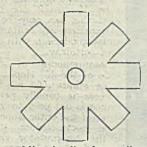


Fig. 3.—Micanite discs for small vee rings the micanite forming the outer slope is somewhat creased.

To reduce the creasing as much as possible, those above 1 in. dia, are moulded from discs of the shape shown in Fig. 3. The bottoms of the vee notches coincide with the apex of the finished ring, and the notches are of such an angle that their edges butt. Four discs, each .010 in.

thick, are used for making a ring of .030 in. thick. They are placed on the top of each other on a hot-plate and are staggered so that in the finished ring the joints in one layer do not coincide with those in any other layer. The pressure applied during moulding consolidates the four discs and results in the production of solid, homogeneous rings  $\frac{1}{2}$  in. thick.

Moulding Vee Rings from 24 in. to 10 in. Diameter.—Larger rings, up to 10 in. apex

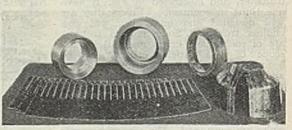


Fig. 4.—Stages in the manufacture of micanite vee rings

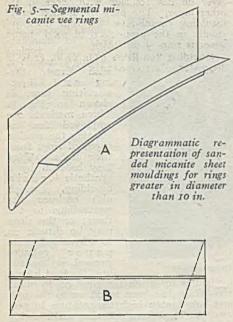
dia., are frequently made in the manner illustrated in Fig. 4. Micanite .013 in. thick is cut into sectors and slit into fingers as shown. The slits may be vee-shaped if it is found that overlapping results from the use of parallel slits. This depends upon the width of the slits and the diameter of the ring. The length of the sectors is such that their ends just butt when folded round the plug part of the mould-background, left of the figure. They are placed on top of each other so that the slits are staggered as shown, and their curved edges coincide. (They were placed non-coincident in the illustration, so that the staggering was more apparent). After heating so that the bond is fluid, the three are placed to-gether around the unheated plug and the fingers bent down the 30° slope. A roughly pre-formed ring, as shown to the right, is thus obtained. The mould (shown next to the plug) and the plug are then heated up to about 150° C, after this the pre-formed ring is placed in the mould, followed by the plug, which is bedded down by hand. The assembly is then put into a suitable press and left to cool under pressure. To prevent the micanite from sticking, the mould and plug are wiped with a greasy rag, and also lined with mica splittings. A finished ring is shown in Fig. 4, to the right of the mould.

Attention is here drawn to the importance of designing all moulds with a slope to the outer circumference. A slope of 4° to 5° is a great help, both when putting the parts together and when separating them after moulding.

Moulding of Rings Above 10 in. Diameter.

--When rings exceed 10 in. in dia. at the

apex it is not convenient to handle the sector type of micanite blanks shown in Fig. 4. It is better to use sanded (or milled) sheets of micanite .040 in. thick and mould them in segmental lengths as



shown at A in Fig. 5. Such mouldings may be from 6 in. to 18 in. in length, depending upon the diameter of the commutator. These mouldings are inserted in the machined vees in the copper so that their edges butt.

Two precautions are necessary in applying segmental mouldings. If their ends were cut square, as shown by the front view at B in Fig. 5, the butt joint would run parallel with the micanite separators between the copper segments, and any slight difference between one moulding and the next might result in the uneven seating of the adjacent copper segments in that region. To eliminate this possibility the ends are cut off at an angle shown by the dotted lines, so that the joint is spread over three or four segments.

The second precaution is for electrical reasons. Armatures having commutators of this size would be subjected to several tests between windings and earth at upwards of 2 000 V during their manufacture, and in all probability such a voltage would cause breakdown at the butted joints. To obviate this, a second layer of mouldings is placed inside the original one, with their joints midway between those in the first layer. These are produced in a mould having slightly different dimensions,

so that one set can be accommodated closely inside the other.

There are other methods of applying the micanite, but space will not allow of further descriptions. The final result is the same, namely, to interpose a solid insulating barrier between the clamp rings and the copper.

Inspection of Micanite Vee Rings.—It is important that every ring should be thoroughly inspected. A visual inspection will generally suffice for rings up to 3 in. dia., but larger ones and segmental mouldings should also be checked for thickness. The faults to look for are bad distribution of the bond, almost clear or transparent areas, and white opaque areas. Almost transparent areas are due to an excess of mica in that part, the pressure during moulding having caused the bond to flow away. Such a region would take most of the pressure in an assembled commutator, resulting in uneven bedding of the copper segments.

Opaque spots indicate crushed mica, which may disintegrate when rubbed with a finger. Such spots are probably due to an excess of mica taking the sliding pressure exerted during moulding. All these faults probably originate from bady built micanite.

Sometimes rings appear almost clear nearly all the way round, especially near the apex. This is due to the space between the plug and mould not being parallel. Suitable correction should be made to the incorrect part.

Rings struck with a steel rod should emit a hard sound, not a dull one. Experience is necessary to enable one to tell whether a hard sound is due to the ringbeing well made, or due to an excess of bond. The percentage of bond in a good ring should be 10 to 12 per cent. by weight. Whilst this can only be verified by analysis, experienced examiners are able to recognise good rings with a reasonable amount of certainty.

Several measurements of thickness should be made of the 30° slope. A tolerance of plus or minus .005 in. from the nominal thickness is usually permissible. Great importance is not paid to variations in the thickness of the outer slope of rings for arch-bound commutators, since the clearance in the commutator should be ample. For wedge-bound commutators, however, the outer slope should comply with the figures given for the 30° slope.

Assembling the Segments.—The copper segments and micanite separators for large commutators are each sorted out into three groups—nominal thickness, over size and under size. They are then assembled by taking one from each group in turn.

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This operation is carried out on a flat steel plate, the pieces being stood on end. They are then clamped up, heated, and forced into a retaining ring. For the largest sizes the same rings are used for the original and final clamping. machining is done while the assembly

is in these rings.

Commutator hubs and clamping rings should be designed completely to prevent the ingress of dust. The line G in Fig. 2 is the section of a micanite cylinder used to prevent a flash-over from the copper to the hub. It is generally made of a sheet of micanite rolled into a cylinder with an overlapped joint. Its thickness is 30 to 40 mils., and as it is not called upon to take any mechanical stress, except that due to centrifugal force, its

make up is not of great importance. In the large bolted type commutators the cylinder is not necessary, but the bolts are insulated by having micanite tubes

slipped over them.
Seasoning Commutators.—In high speed commutators there is a possibility of the segments moving outward a little if the micanite softens. To avoid this it is usual to carry out what is known as a seasoning process on these commutators. Sometimes this is done before the commutator is mounted on its shaft, but the best result is obtained by seasoning after the windings are connected. The process consists in running the armature slowly in a special fixture and heating up the commutator to a temperature in excess of the normal working temperature. It is then run for a short period at a speed in excess of normal, after which it is stopped and the hub clamping nut or bolts are immediately tightened. This cycle may be repeated several times, the idea being to squeeze out as much bond as possible so that the com-pression is taken by the mica, and also to raise the softening temperature of the bond.

Protection of the Vee Ring Extension .-The extensions of micanite vee rings beyond the outer faces of the copper are protected against mechanical damage, and perhaps disintegration by windage. For this purpose a string band may be used on commutators up to, say, 6 in. in dia. Larger commutators are protected by cotton, webbing, or glass tape. To ensure adhesion the micanite and the tape are well brushed with shellac varnish and the tape is ironed down with a hot iron. The end of the tape is held by stitching. Sliprings, - Com-

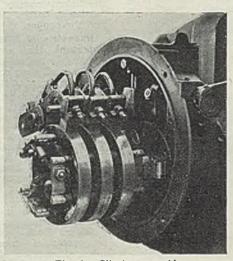


Fig. 6.—Slipring assembly

pared with commutators, sliprings are easy to manufac-A typical ture. slipring assembly, brush and shorting circuiting gear, is shown in Fig. 6. Three methods are employed for sulating the smaller types of rings from their hubs. They may be held by a synthetic resin moulding, which also encloses connections to the rings; or the rings may be shrunk on to a synthetic resin cylinder paper pressed on to the third hub. A

method is to shrink the rings on to micanite which has been rolled on to the hub and baked at a high temperature to prevent the bond from softening and allowing

the rings to become loose.

The use of synthetic resin paper cylinders necessitates working to closer limits than is the case with micanite. This is because the maximum temperature at which the rings can be put on the paper cylinders is not much in excess of 150° C. if the paper insulation is not to be spoilt. With micanite the rings may be heated to we'll above 200° C., which gives a greater expansion. The insulation on the hub should be as thin as conditions will permit. Generally, a thickness of 0.025 in. for the smaller sizes, up to 0.040 in. for large ones, is found satisfactory.

Micanite is invariably used for the hubs of large rings, and special treatment is given to ensure that it is hard. The micanite, which is in the form of a long sheet a little wider than the length of the hub, and about .010 in. thick, is softened on a hot plate. The hub is heated and placed on the micanite, which is wrapped on by rolling the hub along the sheet. Five or six thicknesses are applied, and while the bond is still fluid a layer of steel wire is applied under great tension so as completely to cover the surface. It is then baked for several hours at a high temperature. After cooling, the wire is removed and the micanite is turned in a lathe to

the correct diameter for the rings to be shrunk on.

When the rings have been fitted and turned, the exposed micanite is protected against damage and disintegration due to windage by a covering of cotton or glass tape. The ends of the tape are held by stitching and the surface rendered as

smooth as possible by several coats of an anti-tracking varnish.

In the illustration connectors may be seen passing through the rings. These are insulated with synthetic resin or micanite tubes, the latter being employed for Class B insulated machines.

(To be continued)

## Colour Light Signalling on S.R.

THE Southern Railway Company has announced plans involving the expenditure of approximately £1 200 000 on multiple-aspect colour light signalling for the London and Brighton main line. Con-

LONDON BRIDGE EXISTING VICTORIA C COLOUR LIGHT BRICKLAYERS ARMS BATTERSEA PARK JUNCTION SOUTH NEW CROSS GATE BROCKLEY STAGE CHONOR DAK PARK CLAPHAM FOREST HILL SYDENHAM OFNOE WEST STREATHAM CANERLEY REATHAM COMMON NORBURY NORWOOD JCT STAGE 3 EAST CROYDON SOUTH CROYDON STAGE 4 BSELSDON PURLEY DAKS NUMBER OF TRACKS SHOWN THUS:-PURLEY COULSDON NORTH CONTINUOUS COLOUR LIGHT

The diagram above shows the stages in which the colour light signalling system is to be extended on the Brighton line. It is already used in those sections outside the dotted lines

tinuous electrification and colour light signals all the way will make this much used track the most modern of any.

The scheme, which provides the latest method of signalling trains over densely occupied lines and also the most effective means of reducing delays due to fog, will be carried out in four stages, taking five years to complete and including the displacement of 32 manually-operated signal boxes by 11 which will be power-worked. An annual saving of nearly £20 000 in expenditure will result. The greater part

of the route from London to Brighton is already equipped with colour light signaling, but on the suburban sections from Battersea Park and New Cross Gate to Couldsdon North the earlier type of semaphore signalling is still used. It is on these inner London sections that the new signalling is to be installed to improve punctuality.

A greater number of signal sections will be introduced, increasing track capacity. Intervals between trains on certain sections will be reduced from three minutes as now, to two minutes, and a greater frequency will be possible. During fog, 70 per cent. or more of the normal train service will be guaranteed, instead of about 40 per cent. as to-day. The Southern Railway Company have

The Southern Railway Company have already the largest mileage of track controlled by electric colour light signals in the country, 405 track miles being so equipped. The latest additions provide for a further 98 track miles, including many complicated junctions, to be similarly treated.

## Avoiding Current Cuts

The saving of electricity by maximum use of off-peak periods is the theme of a nation-wide poster campaign sponsored by the British Electrical Development Association. Hoardings throughout the country are carrying 16-sheet posters exhorting the housewife to "use electricity at off-peak periods and help to avoid cuts." Normal peak periods (8 a.m. to noon, and 4 p.m. to 6) are given on the posters stickers are available for use where local peak periods occur at different times. peak periods occur at different times. Each poster illustrates one of the five main current-users—the cooker, water-heater, fire, kettle, or iron. Running concurrently with the poster campaign is a series of national Press advertisements on the same Double-crown posters are being used in local areas to supplement the national campaign, which will be further supported by local Press advertising. It is planned to augment local campaigns later with leaflets and lantern slides. Member supply undertakings of the association are being provided with material to enable them to give area support.

## ELECTRICAL OVERSEAS TRADE

#### VALUE OF EXPORTS FOR OCTOBER EXCEEDED £51 MILLION

HIPMENTS of electrical goods, apparatus and machinery during October reached a record, the total value being £5 624 099 compared with £2 142 870 for the same month last year, and £3 966 503 in September. The monthly average for 1938 was £1 814 114. Imports for the month also showed an increase, the value being £1 429 775, as against £339 469 for September and £759 221 for October last year. The monthly average for 1938 was £324 016. The increase in imports is accounted for by purchases of wireless apparatus from Canada. For the ten months of this year the value of electrical exports was £41 619 843, contrasted with £21 037 135 for the corresponding period last year and £18 141 163 for five-sixths of 1938. The imports for the same period of this year were valued at £4 853 244, showing a credit balance of £36 766 599. For the comparative five-sixths of last year the value of imports was £21 834 630.

There were substantial increases last month in the sales to the Dominions and forcign countries of insulated wires and cables and particularly of those with insulation other than rubber. The number of radio sets sent overseas was 54 492—the highest ever recorded and more than 750 per cent. above the 1938 volume for any month. For October, 1945, the num-

ber was 2 379. House service meters numbered 24 605, compared with 7 774 in October last year and a monthly average of 13 778 in 1938, while the number of portable accumulators was 57 192, as against 17 525 last year. Primary bateries and/or cells, numbered 2 086 158. Electric light bulbs shipped aggregated 4 567 132, compared with 2 055 856 in September, 2 658 795 in October, 1945, and a monthly average of 1 638 099 in 1938.

In the group comprising electrical goods and apparatus, as distinct from electrical machinery, the aggregate value of the exports for October exceeded £4 million for the first time. For the same month last year the figure was £1 488 309. British India was the largest purchaser, spending £636 845, the Union of South Africa came next with £598 447, and other substantial buyers were the Soviet Union (£331 196), Australia (£210 403), British Malaya (£202 291), Belgium (£140 745), Eire (£125 179), New Zealand (£122 814), Egypt (£130 038), France (£104 346).

For the ten months ended October 31 shipments of submarine telegraph cables were valued at £545 456 compared with £324 217 for five-sixths of last year; telegraph and telephone wires and cables other than submarine, reached £2 317 186 com-

IMPORTS	Monthly average 1938	Octo	h ended ber 31 1946	Five-sixths of year 1938		months October 31 1946
IMPORTS	1938	1945	£	1936	£.	1940
Electric wires and cables, insulated Wireless apparatus— Receiving sets and receiver	31 246	18 021	3 113	312 457	1 112 151	19 371
chassis, complete, other than radio-gramophones, excluding						
valves	10 148	8 981	8 234	101 476	315 472	91 364
Valves, complete	10 893	35 737	15 563	108 927	819 553	91 75
All other descriptions	54 119	461 358	1 317 516	541 186	11 293 959	3 963 390
Telegraph and telephone apparatus	United the said	al well-		00.101	<b>804 508</b>	
other than wireless	9 243	23 619	1 346	92 434	726 597	32 37
Electric furnace carbons	4 054	84	5.510	40 540	4 232	14 02 64 66
Other electric carbons	2 301	3 924	5 5 1 7	23 010	101 768	04 00
Electric lighting appliances, ac-					The state of the state of	
cessories and fittings, and parts						
thereof, not elsewhere specified— Bulbs, complete, ready for use	10 265	1 779	1 445	102 646	188 935	6 91
All other descriptions	38 662	5 837	2 444	386 624	253 056	11 75
Batteries, primary (complete, and	38 002	2011	2 111	300 021	233 030	11.13
parts other than carbons)	3 549	1 594	853	35 493	265 415	4 72
Electrical instruments (other than			3/ - 7/ 1955			
telegraphic and telephonic)	32 057	5 923	2 782	320 573	227 124	66 37
X-ray apparatus and vacuum tubes	9 734	3 387	22 239	97 343	320 841	144 30
All other articles	42 630	147 290	12 944	426 297	3 170 929	120 01
Electric motors	26 033	14 950	1 399	260 333	103 257	53 86
Other electrical machinery	14 455	17 706	4 576	144 550	2 530 236	40 61
Vacuum cleaners, complete	7 519	43	123	75 187	169	96
Other portable mechanical appli-		94 37			1.000	-11-4116
ances, electrically operated, not					PA LANGUE	
elsewhere specified, including			0.400	171 076	01.520	21.77
parts	17.108	1 560	2 488	171 076	81 539	21 57
Welding machinery (including	A TO POT			100		Elisa - Par
welding electrodes), other than		7 428	27 193		337 387	105 17
tube making	Cold Cold			Clean to		
Total	324 016	759 221	1 429 725	3 240 150	21 834 630	4 853 24

pared with £859 365 over the comparative period of 1945, rubber insulated wires and cables £2 323 622 against £1 320 384, and electric wires and cables with insulation other than rubber £3 766 841 compared with £1 175 951. The value of wireless apparatus accepted by overseas buyers increased from £1 561 162 for five-sixths of last year to £5 473 323 this year; telegraph and telephone apparatus other than wireless from £2 039 314 to £4 133 741; generators from £1 230 232 to £2 960 998; electric

motors from £1 343 282 to £2 233 914; vacuum cleaners from £34 749 to £714 576; other portable appliances, electrically operated, from £45 481 to £367 408; and welding machinery from £448 219 to £714 642.

The tabulated figures given herewith, show the relative values of the imports and exports for October and for the ten months of the year contrasted with those for the comparative periods last year and in 1938.

THE PERSON OF THE	Monthly Month ended October 31			Five-sixths of year	months October 31	
Exports	1938 £	1945 £	1946 £	1938 £	1945	1946
Submarine telegraph and telephone					THE PARTY OF THE P	
wires and cables	17 289	68 460	21 854	172 894	324 217	545 45
Other than submarine	71 803	192, 543	163 909 307 655	718 034	859 365 1 320 384	2 317 18 2 323 62
Rubber insulated wire and cables Electric wires and cables with	117 533	90 876	307 033	1 175 337	1 320 364	2 323 02
insulation other than rubber	153 256	145 799	401 412	1 532 564	1 175 951	3 766 84
Vireless apparatus	149 593	195 792	855 419	1 495 932	1 561 162	5 473 32
ecceiving sets, and receiver	117 373	173 172	033 117	1175000	J. 502,102	Direct II
chassis, complete, other than					140	
radio-gramophones, excluding		and and		CALL SHOP CONTRACTOR	TAIL STREET	CHAPP SHAP
valves	36 755	19 112	531 241	367 554	114 907	2 470 23
ransmitting apparatus, excluding		70.000	115.040	200.000	220 021	SOF F
valves	28 296	30 200	115 948	282 966	330 931 697 531	795 5: 1 141 10
	41 272	104 683	121 421	412 726	097 331	1 141 1
Telegraph and telephone apparatus, other than wireless	242 716	220 353	532 683	2 427 164	2 039 314	4 133 74
lectric lighting appliances, acces-	242 710	220 333	332 003	2 127 101	2 00,000	
sories and fittings, and parts						
thereof, not elsewhere specified-		- CORT HOW		money by	esta for	NE STAG
Bulbs, complete, ready for use	49 440	96 088	138 549	494 403	684 724	1 093 20
Other descriptions	48 565	59 090	250 593	485 653	399 Q82	1 647 8
Other descriptions atteries, and/or cells, primary,	10.550	14.247	20.250	125 710	100.070	442.0
complete	13 572	14 347	38 379	135 719	129 279	443 0
ccumulators—						
Complete*—				THE PROPERTY OF A	THE WAY	Lances of
Portable (including accumu- lators for motor vehicles)	28 874	28 824	126 367	288 737	319 360	1 109 0
Stationary	19 773	3 502	16 600	197 727	28 698	137 3
Parts and accessories		24 110	55 197		149 056	461 1
lectrical cooking and heating ap-		TITLLET	Sec. 15.00	THE REAL PROPERTY.		
paratus (including industrial)	30 664	30 156	151 689	306 637	200 782	975 4
electrical instruments (other than						
telegraphic and telephonic)—					374 1000	
Commercial (including amme-						-
ters, volt-meters, &c., and parts thereof)	15 878	28 398	78 219	158 780	266 404	469 4
House service meters, complete	15 791	18 258	66 360	157 913	97 366	412 6
All other descriptions	9 612	10 661	57 079	96 126	98 034	382 5
C-ray apparatus and vacuum tubes		Harry Land	FILE DIE		-0.212233	A Charles
and parts thereof	4 881	15 554	206 845	48 810	130 771	575 7
nsulating materials, not elsewhere	10.242	F1 601	126 242	102 426	272 816	992 3
specified	19 343	51 621 193 877	136 742 416 409	193 436 1 106 146	1 218 210	2 681 6
ther electrical articles	110 615 157 150	46 875	378 132	1 571 504	1 230 232	2 960 9
electric generators	145 045	132 153	301 340	1 450 453	1 343 282	2 233 9
lectric motors	113013	, 76	96 195	)	11 226	118 8
Transformers for lighting, heat-	101 304			1 013 046		
ing and power, including coils	15000	58 413	164 252	In Jaganta	11 074 218	1 646 2
Rectifiers for power-house use	3 463	9 285	17 203	34 633	50 025	90 2
Starting and controlling gear for		10.000	90 (11	500 660	215 005	cera
electric motors	50 866	49 306	78 641	508 660	315 895	6658
Switchgear and switchboards						
(other than telegraph and	184 533	88 415	304 734	1 845 336	1 860 906	1 974 1
Electrical machinery, not else-	10.1 333	The second				The second
where specified	15 497	9 905	20 590	154 967	3 347 927	191 2
acuum cleaners and parts	26 662	17 503	101 352	266 617	34 749	714 5
ther portable mechanical appli-			and the said			Section 1
ances, electrically operated, not		- 101 11				200
elsewhere specified, including	10.204	12 740	EC 000	107.042	AF 401	269
parts thereof	10 394	13 748	56 029	103 943	45 481	367 4
Velding machinery, other than				(The 12-20)	THE STATE	
tube making machinery and	To water	128 882	83 671	37154150	448 219	714 6
welding electrodes*	1 814 114	2 142 810	5 624 099	18 141 163	21 037 135	41 619 8
			J U44 UJJ	TO TAT TOO	~ L UJ ( 1J)	X 017 (

<sup>\*</sup> Including parts and accessories in 1938.

## Inquiries from Overseas Buyers

OVERSEAS readers of THE ELECTRICIAN who wish to import goods manufactured by British firms in the electrical and allied industries are invited to write to THE ELECTRICIAN, Bouverie House, 154, Fleet Street, London, E.C.4, giving details of the equipment in which they are interested and quoting bankers' references, and, where possible, the names of their British purchasing agents. Details of their requirements will then be inserted for a period in this section under a reference number, free of charge. The section appears in the last issue of each month.

Replies to these inquiries should be enclosed in separate envelopes, bearing the appropriate reference on the top lefthand corner, the remainder of the envelope being left blank for insertion of the buyer's name and address, and should be enclosed in a covering envelope addressed to The Electrician at the above address. Stamps to cover Foreign or Dominion and Colonial postage must be affixed to replies.

On request, regular advertisers will be furnished with the names, addresses and, where known, the references and purchasing agents of any of those readers to whom they wish to forward catalogues or letters. Stamped addressed envelopes accompany applications for this informa-

tion.

Refrigerators.-Refrigerators and electrical goods, for Lahore, India.-Ref. X. 2038.

Hoisting Plant.-Electric hoisting crab winches of up to one ton in capacity, for Malta.—Ref. B.X. 12/2598.

Electrical Appliances.—Electrical appliances; electric drills, for Johannesburg, South Africa.—Ref. X. 1944.

Electrical Accessories .- Lamps, porce-

lain fixtures, cables, wires, conduit pipes, for India.—Ref. B.X. 12/2581.

Electrical Plant.—Electrical plant and supplies; radio components, for Wellington, New Zealand.—Ref. X. 1992.

kitchens, Kitchens.—Electric Electric electric fittings, washing machines and fans, for Bombay, India.—Ref. X. 1916.

Radio Sets, Flashlamps.—Radio receiving sets, electric products, flashlamps and batteries, for Zanzibar.-Ref. B.X. 12/ 2591.

Lamps and Household Appliances.— Electric lamps; electric household appli-

Electric Clocks and Tools.-Electric clocks, electric soldering irons and electric hand tools. for Wellington, Zealand.—Ref. X. 1936.

Electrical Goods.—Electric table fans. irons, domestic electrical appliances, and other electrical goods, for India.-Ref.  $X.\,\,2035.$ 

Domestic Appliances.—Electric cookers, refrigerators, washing machines, all types of electric domestic goods; automotive tools, electric drills, for Sydney, Australia. -Ref. X. 1900.

Electrical and Radio Accessories.-Flashlamps, batteries, bulbs, Bakelite fittings, incandescent bulbs, motor-car bulbs, cycle dynamos, radio spare parts, for Bombay.
—Ref. B.X. 12/2600.

Electrical Equipment,-F.H.P. and electric motors up to 10 H.P.; generators and complete sets, radio sets and components, lamps, cables and accessories, for London

account.—Ref. B.X. 12/2585.

Fans, Switches. Meters.-Electrical wiring accessories, switches, plugs and sockets, adaptors; ceiling and table fans; house service meters, a.c. and d.c., for Lahore, India.—Ref. E.X. 20.

Electric Cables and Appliances.-Eleccables and appliances, mining machinery, tools, belting, etc., required by mines, railways and industries, for Southern Rhodesia.—Ref. E.X. 21.

Electric Motors, Switchgear, Cables .-Electric motors, 3-phase, 50 cycles; low tension circuit-breakers, 100-1 200 A, and ironclad unit type industrial switchgear, 15-200 A; cables and wires; conduit and fittings, wiring accessories; time switches (electrically-wound), domestic appliances; nurses' call and inter-communication

systems, for Palestine. Ref. E.X. 19.
Refrigerators, Plugs, Switches, Appliances.—Refrigerators, commercial freezing brass lamp - holders, circuit-brass lamp - holders, (20 000), plants. breakers, 5 A 2 - pin plugs Bakelite switches (20 000 5 A), desk fans, ceiling fans, auto-control irons, convertograms, electric kettles, electric roasters, electric toasters, electric hair dryers, other

electrical appliances and accessories, for Bombay.—Ref. E.X. 17. Cables and Meters. — Underground cables: 25 miles three-core, cambric insulated, 500 000 cm., 5 000 V; 20 miles fourcore cambric insulated, 250 000 cm., 5 000 V: 10 miles three-core, cambric insulated, 1 000 V. Poles, clamps and other accessories. Electric energy meters: 1 750, single-phase, two-wire, 220 V, 50 cycles, 5 A; 150 of 10 A capacity, 50 of 25 A and 50 of 50 A capacity; 450 three-phase, four-wire, 440 V, 50 cycles, with three single-phase elements for 10 A; 75 for 25 A; 20 for 100 A and 5 for 200 A, for South India.-Ref. E.X. 18.

## High-Voltage Measurement

#### AN ELLIPSOID VOLTMETER - CALIBRATION OF SPARK-GAPS

TWO papers by Dr. F. M. Bruce were read before the I.E.E. Measurements Section on November 22, the subjects being "The Design of an Ellipsoid Voltmeter for the Precision Measurement of High Alternating Voltages," and "Calibration of Uniform-Field Spark-Gaps for High-Voltage Measurement at Power Frequencies."

The first paper discussed the various factors that influence the design dimensions for an ellipsoid voltmeter to be used for the precision measurement of a specifield range of high alternating voltages. Having selected the overall dimensions of the ellipsoid itself, methods for evaluating the constants of the instrument were discussed, and a method was given for determining the necessary constants for a given ellipsoid from a series of weighted measurements. The theory leading to the simple equation giving the field strength as a function of the period of the ellipsoid made certain simplifying assumptions, and the magnitudes of the errors arising from those were considered. Where they were of the order of 0.01 per cent. or more, correction curves were given by means of which the necessary allowances could be made in any given case. The theoretical treatment was illustrated throughout by reference to a particular instrument, and it was concluded that, after its performance had been analysed on the above lines, it would give results having an estimated error of less than  $\pm 0.03$  per cent.

In the second paper a calibration was given for spark-gap electrodes designed to ensure that the spark path lay in a uniform field, and it was shown that for all three sizes of electrodes investigated, covering a range of 9 to 315 kV (peak), the sparkover voltages were within 0.2 per cent, of the values given by the empirical law

 $V = 24.22S + 6.08_2 \sqrt{S}$ 

peak kilovolts at 20° C. and atmospheric pressure of 760 mm Hg, where S is the electrode spacing in centimetres.

All observations were made with vertical gaps having the lower electrode connected to earth, and comparative data were obtained for a sphere-gap with electrodes of 25 cm. diameter. The effects of surrounding objects and of faulty alignment of the electrodes were determined experimentally, and on the basis of those results a number of recommendations were made, giving the limits within which the spark-

over voltage was defined by the above equation.

MR. S. F. EDWARDS (Metropolitan-Vickers Electrical Co., Ltd.) said that both in America and Germany attracted disc electrometers had been constructed for the measurement of voltages up to 600 kV with an accuracy of 1 part in 200 or better, and the Germans early in the war made a development of that instrument involving the use of compressed gas, which increased the field strength and very greatly increased the pull on the disc. The same thing had been achieved by means of vacuum instead of compressed gas, and also within the last three or four years a 300 kV d.c. voltmeter of the resistance type had been developed, for which an accuracy of 1 part in 300 was claimed. Although the mathematics of the problem had been carefully studied in the author's paper on his ellipsoid voltmeter, he felt some doubt as to the overall accuracy of the method. With so many detected sources of error, there might be some that were not detected. The only really convincing test did not appear in the paper, viz., a comparison with an accurate voltmeter working on an entirely different principle, and he thought this omission was rather surprising. Referring to the second paper, he asked what was the value of the resistance in the high voltage circuit. The author had encountered a trouble which was common to people who tried to measure high voltage, viz., the unsteadiness of the mains voltages. The author had given reasons for the very high accuracy of 1 in 3 000 for his instrument, but some amplification of that part of the paper dealing with the accuracy of the test voltmeter would be interesting.

MR. R. DAVIS (N.P.L.) said he believed with the last speaker that it would have been very desirable to have had some comparisons with another R.M.S. method, even if it were not as accurate within the limits claimed for the ellipsoid voltmeter of the author. He felt the author had made one important omission in measuring the peak voltage in that he had not said anything about the wave shape of the voltage he used because if there were any subsidiary peaks they must be taken into consideration in computing the accuracy. With regard to the parallel plate sparkgap, he suggested that the setting-up of that was a much more complicated matter than the simple process of setting up a sphere-gap. Another objection he had was to the overall width of the parallel plate condenser as compared with the spheregap, and the difference was a serious matter in laboratories of the finite dimensions in which one had to work to-day. He thought the time had come for what the institution called an integrating paper dealing with the properties of gases over all ranges of spacing, and with frequencies up to the highest values—thousands of megacycles. If the parallel plates of the author were dealt with in such a way that the field was not altered, some valuable information would be obtained on flash-over in air across dielectric surfaces, which was of very great importance in the design of all sorts of electrical equipment.

DR. S. WHITEHEAD (E.R.A.), referring to the ellipsoid voltmeter, said there was nothing really good enough to compare it with, if the author's estimate of its accuracy was to be believed, and whilst he kept an open mind about two parts in 10 000, he was not disposed to quarrel with the statement that this form of voltmeter either was, or should be, more accurate than any of the others that had been devised. There were a number of advantages of the parallel plate spark-gap over the sphere-gap, which were inherent in the type of electrode and whatever he might have done in putting the sphere-gap forward as a standard of calibration, he was well aware that whilst it was very good when working well, one could never tell when it was not going to work well. Therefore, it was very desirable to have some other method of measurement to make sure it was in good order. He strongly recommended the parallel plate spark-gap as one solution and one which deserved the most careful consideration in regard to the problem of industrial h.v. measurement.

MR. ARVON GLYNN (Manchester College of Technology) expressed some doubt as to whether the author had eliminated all possible sources of inaccuracy of the ellipsoid voltmeter. For example, he had calculated the moment of inertia of the ellipsoid on the assumption that it was a perfectly homogeneous material, but there was the possibility that the homogeneity of the material might vary. Another conceivable source of inaccuracy was the possibility of some degree of ferromagnetism in the ellipsoid. He briefly referred to some work being done at his college on an instrument which he thought might conceivably be a rival to the ellipsoid voltmeter.

DR. W. G. THOMPSON (G.E.C.) remarked that the ellipsoid voltmeter was really a remarkable instrument and was largely due to the faith and persistence of the late Prof. Thornton. He agreed it was

not a voltmeter and preferred to regard it as a field strength measurer. He felt very strongly in favour of the author's claim to an accuracy of .03 per cent. As to the plate spark-gap, he said there was no comparison between this and the ellipsoid voltmeter as regards accurate reading, but that did not detract from the spark-gap as a practical device.

MR. J. M. FERGUSON (English Electric Co., Ltd:) said the principal criticism of the ellipsoid voltmeter appeared to be one of size, because as the voltage was increased so the size of the voltmeter had to be increased. Consideration had been given to making a vacuum ellipsoid voltmeter and it might be possible, in that way, to reduce very considerably the maximum stress allowable at the surface of the ellipsoid, and therefore reduce the size of the instrument, and, in addition, the rather dubious factor of damping due to air and dust from eddy currents would be eliminated. With regard to uniformfield spark-gaps he suggested that the oscillograph might cathode-ray developed as the most accurate method of measuring impulse voltages of any type and duration.

DR. E. BRADSHAW (Manchester College of Technology) suggested that the figure of .03 per cent. might be regarded as the degree of reproducibility rather than as the absolute accuracy of the ellipsoid voltmeter. He said that work was being done at the Manchester College of Technology somewhat on the lines of the original work of the late Prof. Thornton.

MR. F. W. WATERTON (Manchester), as an exponent of the vacuum type instrument, said he thought that the advantages of the ellipsoid over the electrometer in vacuum were not very obvious.

MR. F. E. J. OCKENDEN (Everett, Edgcumb, Ltd.) said the measurement of high voltage was a practical matter and the provision of a high voltage voltmeter was a field not adequately served at present. The ellipsoid voltmeter would have important advantages if mounted in vacuum. An accuracy within 1 per cent. for commercial work would be very useful and he thought that by a little consideration it could be turned into a commercial voltmeter.

MR. ERIC HARTILL discussed the problem of putting the ellipsoid voltmeter in vacuum and pointed out that whilst it was a good idea, there were certain difficulties if the same results were to be obtained in vacuum as in air.

DR. A. BLOCH (G.E.C. Research Laboratories) referred to the measurements of damping given in the paper, and inquired the possible effect of ionisation on accuracy.

## Colonial Telecommunications

## I.E.E. Discussion on System, Plant and Organisation

A T the ordinary meeting of the I.E.E., on November 21, two papers on colonial telecommunication systems were delivered by Messrs. C. Lawton and V. H.

Winson.
One, "The Development and Design of Colonial Telecommunication Systems and Plant," gave a review of the improvements and growth of colonial telecomunication services during the last 30 years or so, combined with a study of the measures that have been found necessary to overcome the special problems in telecommunication engineering that result from tropical conditions. The paper is based on experience in colonial, protected and mandated territories, which lie mainly within the tropical zone. There had been previous mention of these problems in a paper by the late Mr. Llewellyn Preece and by the late Mr. R. W. Weightman. Mr. Weightman was for many years associated with colonial telecommunication services, and in the present paper tribute was paid to the large share he had in solving many of the problems discussed. He described in his paper the services in Canada, Australia, South Africa and New Zealand. Since then there have been, the authors pointed out, much progress, and the telecommunication engineers of the Dominions must now be left to speak for themselves. The present paper was, therefore, concerned only with the colonial, protected and mandated territories under the direct control of the Mother Country. The paper was divided into four main sections:

(1) General requirements for telecommunications: cations in colonial territories; (2) characteristics of tropical climates; (3) general design of external plant; (4) design of apparatus and components for tropical conditions.

The other paper, "The General Planning and Organisation of Colonial Telecommuni-cation Systems," was prepared in association with a paper on the development and design of colonial telecommunication services, and discussed the planning and organisation of the necessary systems. As in the associated paper, the countries considered were the colonial, protected and mandated territories under the control of the British Government, which lie mostly in the tropics. The subjects discussed included the factors governing the general planning of a telecommunication system so that it shall meet requirements and operate efficiently at minimum costs. The organisation needed for such systems was outlined, with observations on the performance of work for other Government Services, staff selection and training requirements, arrangements for purchase of materials, the control of expenditure by the costing of works and the desirability of keeping cost accounts.

MR. W. K. BRASHER (secretary of the I.E.E.) said he regarded the invitation to open the discussion as a compliment to his work abroad, as a chief engineer who was in charge of one of the telecommunication systems under discussion up to the outbreak of the war. With that experience he regarded the papers as being extremely badly needed, in that they enabled records to be brought up-to-date and, at the same time, were of assistance to others. As regards radio communication, that was not an alternative to line communication but only complementary to it. Having served in three Colonies and visited five others, he had been impressed with the dissimilar methods of construction and the lack of planning as between adjoining territories. There should be much greater standardisation of equipment and greater co-ordination between the respective chief engineers. He emphasised the need for a major reconstruction in many Colonies, in order that there might be a more efficient linking up with the international network. There was also a need for more adequate maintenance records and, moreover, a proper system of scrutiny of those records. An important point was the analysis of fault frequency. Referring to equipment, he had yet to be convinced that any form of impregnation of transformer coils was worth using.

DR. W. G. RADLEY (Post Office) said the papers were opportune because many members of the institution must have had experience of trying to maintain com-munication circuits in tropical countries during the war. As the result of experience in this country with equipment under damp conditions, especially in unattended automatic exchanges, he could support the view that corrosion was not troublesome so long as the humidity did not exceed something like 65 per cent. But corrosion increased very rapidly when the humidity became very high. Some years ago he had been very interested in cable corrosion, but his experience was limited almost entirely to bare lead-sheathed cables pulled into ducts, whereas he gathered that it was the more common practice in the Colonies to use armoured cable buried directly in the ground. He did not think

it was generally appreciated that a great deal of corrosion trouble was due to self-generated currents which might extend sometimes for several nules. These were caused by differing electrochemical potentials as between the cable sheath and the earth or salt water immediately surrounding, and perhaps such effects might be more serious in countries where the temperature of the ground was higher than here. A higher standard of technical knowledge on the part of those engaged on these installations in the Colonies was called for to ensure the efficient mainten-

ence of the equipment. MR. J. E. COLLYER (General Electric Co. Ltd.) said that manufacturers of colonial telecommunication equipment welcomed information such as was provided in the papers, because it aided considerably in design development. Reputable manufacturers had research laboratories where equipment was tested under conditions approximating as far as possible to tropical conditions, but even so such tests could not be absolutely conclusive. The chief difficulties to be overcome were associated with climatic conditions and the class of labour available for maintenance and service, as well as problems of packing and shipment. Local labour in many cases was poor, which resulted in a low standard of maintenance until the staff had become trained, and this latter point should be borne in mind by designers.

MR. F. SUMMERS (Post Office) spoke of serious corrosion experienced in this country on overhead wires, particularly in industrial areas, and expressed the view that there had been insufficient research anywhere in the world as to the use of a covered wire which would prevent this type

of corrosion

MR. S. FLEMONS (China) said that whilst air conditioning was essential in the tropics, it constituted a heavy charge against the plant, not only as regards first costs but also running expenses. In the system with which he was concerned, they had installed equipment with the standard non-tropical finish, and there had been no special trouble as regards maintenance.

MR. A. BROOKES (Ericsson Telephones, Ltd.) spoke of the necessity for further investigations with the object of improving the standards of materials used in colonial equipment, and suggested that the extra cost of new and improved materials of construction would be more than off-set by the reduced maintenance. He spoke of improvements already made by way of the use of special varnishes and also oils which would stand up to the most strenuous conditions, but thought a great deal more should be done.

COL. J. READING (Post Office) spoke of

his experiences in tropical countries, and said that nobody concerned with Army equipment had a good word to say for the oil insulator. He added that within his knowledge one of the best lines was from Jerusalem to Haifa which had been installed during Mr. Brasher's time.

MR. D. J. ROBINSON (Posts and Tele-

MR. D. J. ROBINSON (Posts and Telegraphs, Gold Coast) said the people in West Africa had much more than a village outlook, and were becoming very telephone minded. There was a demand there which fully justified large-scale planning. He asked designers of equipment to bear in mind that African maintenance men were not as good as they might be; at the same time, he expressed the view that given an adequate long-term system of training, first class African maintenance operators could

be produced.

MR. J. C. EMERSON (Telephone Services, Ltd.) expressed regret that the authors had not given more facts and figures in support of some of their general observations. He gave details of the working of telecommunication systems in Trinidad, Barbados and Kingston (Jamaica), and emphasised the need for engineers in charge of colonial telecommunication systems to pay periodical visits home, and to keep in touch with manufacturers and suppliers of equipment and engineers here generally. On the other hand, engineers and manufacturers' representatives from home should also pay periodical visits to the

colonies.
MR. L. A. WILLIAMS said he believed there was a larger proportion of labour involved in every £ worth of telecommunication equipment than in almost any other branch of engineering. At the present time, labour was scarce, and therefore if those concerned with colonial telecommunication equipment insisted on departures from the standards used in this country, the cost must be correspond-

incly higher

MR. J. McGAVIN (Automatic Telephone and Electric Co., Ltd.) said that a great deal of experience had been gained in various parts of the world, and the absence details of that experience regrettable because it led others, in some cases, to be unjustifiably optimistic with regard to tropical conditions. An immense amount of work had been done on insulating varnishes and materials and special impregnating materials for use under tropical conditions, but there was no precise information as to how these things met colonial conditions. It was, of course, possible to achieve success for the major part under tropical conditions, but he did not think we had yet reached the point where we could use the adjectives used in the paper.

## Industrial Information

#### Electron Jubilee Exhibition

The fiftieth anniversary of the discovery of the electron by the British physicist, Sir Joseph Thomson, will occur next year. To mark this jubilee and to demonstrate the tremendous influence such an advance in pure physics may have on the life of the



A new display designed by the Metropolitan-Vickers Electrical Co., Ltd., for large windows. It opens to an overall width of about 9 ft. and stands 4 ft. high.

community, the Institute of Physics and the Physical Society, jointly, are arranging a series of meetings and other functions to take place on September 25 and 26, 1947, in London. A special exhibition, which will remain open to the public for several weeks, will be held at the Science Museum, South Kensington, and will show the development of the vast range of modern industrial equipment from its earliest experimental origins.

Radiolympia in 1947

The Radio Industry Council announces that Radiolympia, the national radio exhibition, will be resumed next year. Present plans provide for a pre-view on September 30, and the show to be open to the public from October 1 to 11.

Disposal of Surplus Stores

The Ministry of Supply announce that manufacturers' and electrical plant, including hair dryers, irons, batteries and lamps, together with electric fires, will be offered between December 3 and 5 at a sale at Aber Tinplate Works, Llansamlet, Glamorgan. Emergency battery lighting sets will be among the stores for sale between December 16 and 18 at the Ministry of Supply 98 Depôt, Tower Bridge Road, London, S.E.1.

A.E.H.A. Annual Meeting

The first annual meeting of the newly-formed Association of Electrical House-craft Advisers took place at Kingsway Hall, London, on November 2. Miss M. Gosse presided and explained the purpose of the association and the need for its registration as a trade union. She also discussed the work of the demonstrator

and electrical housecraft adviser, and suggested that refresher courses might be arranged. In a discussion on salaries reference was made to the varying N.A.L.G.O. grades in which demonstrators had been placed, and the general feeling of the meeting was that fully qualified housecraft advisers should be regarded as technical and graded accordingly. The following officers were appointed for the year: Miss Gosse, chairman; Miss Boyd, vice-chairman; Mrs. Windsor, secretary; and Mrs. Pavitt, treasurer.

#### Welsh Industries Fair

The first Welsh Industries Fair to be held in London will open at the Royal Horticultural Hall, Westminster, on New Year's Day, 1947, and continuing until the following Tuesday (January 7). Organised by the National Industrial Development Council of Wales and Monmouthshire, the scope of the exhibits will be very wide and will include a large proportion of consumer goods from the light industries now established in the Principality, such as electrical fittings, hot-water systems, tools, domestic and office equipment. Among non-consumer goods will be switchgear.

#### New Factories and Offices

When the Germans raided Birmingham on the night of October 26, 1940, they dropped a bomb which broke up a 60-years-old association between Bulpitt and Sons, Ltd., the makers of "Swan Brand"

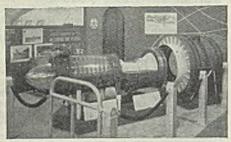


New factory and offices of Bulpitt and Sons, Ltd., at Birmingham

products, and their offices in Camden Street. The bomb started a fire which destroyed all the offices and all the production. Part of the factory space, urgently required for essential war production, was rebuilt, but the office staff were forced to find a temporary address. The move this month to new premises, known as St. George's Works, Icknield Street, Birmingham 18, involves an extension of "Swan Brand" productive capacity besides the resettlement of the office staff.

#### Metro-Vick and the Paris Exhibition

The display of the Metropolitan-Vickers Electrical Co., Ltd., at the Paris Exhibi-



Metropolitan-Vickers' type F2 thrust augmented jet propulsion engine at the Paris Exhibition

tion, though only three years old, is of historic interest; it is the first ducted fan engine ever built. The exhibit is divided into two separate parts, the simple jet engine and the ducted fan thrustaugmentor; the jet engine, a Metrovick type F2 (Series 3), which forms the gas generator for the augmentor is shown with part cut away so that the internal arrangement may be seen. The company started development work on jet propulsion in 1938, the engines then envisaged being power turbines to drive propellers and also to produce some thrust from the exhaust velocity. The losses inseparable from this construction led to its early abandonment, since when the company has concentrated on axial flow engines deriving their thrust from the exhaust jet. A more recent development is the thrust augmentor which is also purely axial. On November 13, 1943, a modified Gloster F9/40 powered by two Metropolitan-Vickers engines made the first British axial-flow jet-propelled flight, previous flights having been made in a flying test bed powered by reciprocating engines. The axial flow jet engine installed in this 'plane completed a test programme of 210 hours, 90 hours being spent in the

#### Large Factory Opened

The Marshall Richards Machine Co., Ltd. (wire drawing division of Marshall Sons and Co., Ltd., Gainsborough), have taken over a two-acre factory in Crook, Co. Durham, which was opened recently. Mr. J. D. Murray, M.P.. declared the factory open, and in the afternoon, members of the Crook and Willington U.D. Development Board, the directors of Marshall Richards Machine Co., Ltd., and the workpeople, gathered in the works canteen, where the meeting was addressed by Mr. Murray, Mr. George Wood (chairman of the company), Mr. George Bryden (managing director, Mr. S. H. Richards (technical director), and Coun. W. Bourne (chairman of the Crook Development Board). The factory is a modern one and was built by the Admiralty only three years ago.

#### H.F. Heating Explained

An outline of the progress made in h.f. heating is given in a brochure, "High Frequency Heating by Valve Generators," just published by the General Electric Co., Ltd. The advantages of the process in the heat treatment of metals and non-metals are outlined, and a few examples are given of the way in which a generator -in this case a 25 kW model-speeds up the work. Under average conditions it will heat 40 lb. of ferrous, or 18 lb. of non-ferrous metal through 100° C. per minute; harden 10 sq. in. of steel surface to a depth of 30-thousandths of an inch in 5-10 secs., or dry off 50 lb. of water from a charge per hour. The brochure, a copy of which can be obtained on application to Magnet House, Kingsway, W.C.2, is well illustrated throughout its 28 pages, and has complete sections devoted to eddy current and dielectric heating. Details are given of the range of available G.E.C. generators and prospective users are given a fair estimate of what can be expected of each.

#### Fish-Finding Equipment Markets

described as a typical What was instance of B.E.T.R.O.'s work was demonstrated at a Press conference in the library of the British Export Trade Research Organisation at 48, Dover Street, London, W.1, on November 21. Mr. Leslie Gamage, vice-chairman and joint managing director, who is chairman of B.E.T.R.O., said the organisation was doing the job for which formed, and was gathering was momentum as was indicated by the number of inquiries recently received for market research, but it could undertake more work and wanted more. Mr. Francis Hughes, director and overseas manager of Marine Instruments, Ltd., and president of the British Nautical Instrument Association, said that his firm decided to contract with B.E.T.R.O. for investigation of world fisheries, and the reports they received from the organisation had demonstrated that fish-finding, i.e., the actual recording of the presence of shoals of fish, could be a commercial success by the development of the right equipment

through market research. The echosounding equipment, which was used for hydrographic surveys and for the location of mines during the war, could be employed now not only for the location of fishing grounds but also for indicating the presence of fish where fish-finding was an important commercial asset. The essential feature which distinguished the recording echosounder developed by Marino Instruments, Ltd., from French, American and German patterns, was the installation inside a ship's hull of the oscillators for the transmission and reception of sound vibrations. sensitivity of the recording system, in which "wet" paper instead of dry facsimile paper was used, permitted the actual recording of fish. Some charts showing various types of fish recorded were exhibited, and the equipment was demonstrated.

#### Reports from Germany

Further reports containing scientific and technical intelligence from German industry, now available at the Stationery Office, include the following: B.I.O.S. 629, Electronic Principles as Applied in Germany to the Testing of Materials (16s. 6d.); F.I.A.T. 609, High Power Radar Jagdhaus (1s. 6d.).

#### Industry Aids Training Scheme

Ex-servicemen whose education for a business career was interrupted by service in the Forces are being helped to continue their training through the co-operation of large industrial organisations with Ministry of Labour schemes. Hoover, Ltd., have started a two-years' training course in both factory and sales-service management for young men who have reached matriculation standard in education.

#### **New Products**

We have received two booklets descriptive of two new products of the metals division of Imperial Chemical Industries, Ltd. The first, "Kutern," is a material possessing the properties of copper, but capable of much quicker and easier machining to a fine surface finish. The second, "Kumium," is a copper chromium alloy which, it is claimed, is able to retain its tensile strength, hardness and conductivity at extremely high temperatures.

#### Test Underground Car Lighting

Daylight lighting and a continuous band of route diagrams around the ceiling of the compartment are features in two test Underground cars being put into service by London Transport early in December. They will run on the Metropolitan line between Uxbridge, Baker Street and the City. There are 22 fluorescent tubes in each car, ranged in two rows over the seats. Six lights of the ordinary bulb

type are also provided for emergency use. The object of the cars is to test out features which are likely to be incorporated in the 143 new District and Metropolitan ears now under construction. An improved current pick-up gear and a dual-purpose generator, of Metropolitan-Vickers design, are also being tested. The latter supplies 110 V a.c. for the fluorescent circuit and 50 V d.c. for the emergency lights.

#### Trade Publications Received

The abridged specifications of the products of the Cambridge Instrument Co., Ltd., 13, Grosvenor Place, London, S.W.1. Details of construction and working ranges of many instruments are given, including galvanometers, valve and electrostatic voltmeters, oscillographs and other kinds of laboratory measuring equipment and bench accessories.

"Builders' Bulletin," published by Electrolux, Ltd., Luton, Beds., giving particulars of their silent refrigerators displayed at the "Britain Can Make It' Exhibition, and of models being installed on a number of housing estates.

### S. African Royal Train

P OUR of the most important coaches of one of the two special trains built for the Royal tour of South Africa were displayed at the works of the Metropolitan-Cammell Carriage and Wagon Co., Ltd., at Birmingham, on November 22. They are for the use of the King and Queen, the Princesses, and the Royal staff. The exterior colouring is ivory with gold lining. The cars are steel built, insulated against heat and cold, with sealed double armour-plate windows and have complete air conditioning.

In every compartment there is a telephone worked on an automatic dial exchange, installed by the Automatic Telephone and Electric Co., Ltd., and a loudspeaker, relaying radio programmes picked up by a special receiver in the baggage van. The Marconi Wircless Telegraph Co., Ltd., are supplying the special radio installation, including a high-speed short-wave telegraph/telephone transmitter with specially designed aerial systems, a high-frequency receiver, broadcast receiving equipment, loudspeakers, and so on.

The Royal train is air-conditioned throughout by the Stone carrier system, which provides fresh and filtered air, evenly distributed throughout each coach, automatically warmed or cooled as the conditions may require to a predetermined temperature. Axle - driven generators supply the power for air, lighting, water

pumping, refrigeration, a luminous indicator installation, thermostatically-controlled irons, kettles, vacuum cleaners, radio gramophones, and public address system, all supplied by J. Stone and Co.

Nearly 300 lighting fittings incorporating 2 ft. 20 W fluorescent tubes and control gear, designed and manufactured by the G.E.C., have been supplied. The ceiling fittings are made of chromium with ribbed glass of frosted appearance concealing the tubes.

Philips Industrial (Philips Lamps), Ltd., are providing the two generator sets which will supply all the current needed to operate the radio transmitters and receivers. They are required to be interference free on all frequencies. The sets will operate on a 65 V d.c. supply with a tolerance of 55 V to 86 V. They will have an output of 150 W at 220 V, single-phase, and will run at 1500 r.p.m. Automatic speed governors capable of maintaining constant speed within ± 3 per cent. of pre-set value will be fitted.

The batteries which are being supplied by the Chloride Electrical Storage Co., Ltd., comprise 14 sets each of 56 Exide ironclad cells, type DCLA.13, having a rated capacity of 390 Ah. at the 10-hour rate to 1.80 V per cell. The weight of each ce'l, complete with acid, is approximately 105 lb., so that the total weight per 56-cell battery is about 2 tons 12 cwt. The battery on each coach is assembled within two steel compartments, each containing 28 cells and measuring internally 8 ft. 103 in. long by 1 ft. 113 in, wide by 2 ft. high.

## Circuit Breakers

With reference to the report of the discussion on the paper read at the I.E.E. meeting on November 7, which appeared in our issue of November 15, Mr. H. Trenchman (B.T-H.) points out that his contribution should read not as published

but to the following effect:

but to the following effect:

Messrs. Allan and Amer called the rate of rise of restriking voltage the severity and, whilst this was a convenient term with which to replace a rather cumbersome expression, he thought that that was all there was to commend it. He registered a strong plea that its use should for the present be abandoned in dealing with circuits and circuit breaking. It was already accepted that different circuit breakers would respond differently to changes in the rate of rise of restriking voltage so that what was easy work for one circuit breakers would respond differently to the convenient of the covered that the old circuit breaker at least, would respond differently to different restriking transients over different portions of its breaking characteristics. Any acceptable criterion of severity should have equal incidence to all circuit breakers.

Next, the time factor was neglected when talking only of rate of rise; any positive rate of rise maintained long enough would arrive at any desired magnitude, and so amplitude to time of application, must be taken into account.

Examination of rate of rise to express severity could go further. The restriking voltage characteristic was settled by the parameters of the circuit in the neighbourhood of the breaker and was a natural frequency or a combination of natural frequencies. If severity must be referred to a circuit breaker for verification, then it must be a standard circuit breaker, and the question then arose, what was a standard circuit breaker? It must be one wherein, through the whole range of current interruption, there was no change in response to a change in rate of rise of restriking voltage, and it was one which itself would not modify the restriking transient. As neither the air-blast nor the oil circuit-breaker had these characteristics there was at present no such thing as a standard circuit breaker in the sense required. required.

Section 3.7.1 of the paper commented to the effect that resistance switching did not make the breaking capacity of the circuit breaker completely independent of circuit severity. The statement was based on tests at 11.5 kV (Table 4), carried out on a breaker designed for 33 kV, and this at once suggested considerably less than critical damping, a circumstance which might well explain what was observed.

constance which might well explain what was observed.

Continuing, Mr. Trencham said that he questioned the conclusion drawn from the curves in Fig. 7 of the paper, viz., that an apparent reduction in dielectric strength was due to the presence of ionised gases. Experience based on another design led him to expect no reduction, and he suggested the authors aroming the speed of confact separate perience based on another design led him to expect no reduction, and he suggested the authors examine the speed of contact separation and also the build-up of blast pressure. On the subject of testing, Messrs. Cox and Wilcox indicated methods of unit testing applied to oil circuit breakers, more or less analogous with those covered in an earlier paper on air-blast circuit breakers. They also mentioned the method which was permitted in B.S. 116, part 2, but he had always felt that the only justification for the special provisions in B.S. 116, part 2, was the fact that the oil circuit breaker interrupting characteristic had two critical regions, as pointed out in the paper, viz., one for voltage and one for current. Once a design was produced in which this condition did not hold, both streeses might increase as the short circuit value was raised, and there was no practical alternative to full scale proof. This left a choice between building testing stations capable of maximum required output, or else designing breakers in sections which could be tested to the limit of their rating at existing stations—in other words, design for unit testing.

ing stations—in other words, design for unitesting.

The application of resistance switching to oil circuit breakers, as described by the authors, placed them in the category requiring full proof, as the lower curve in Fig. 5 in the paper indicated that voltage and current stressing were no louger separately distinguishable. It was perhaps a happy coincidence that the present maximum volconcidence that coincidence that the present maximum vol-tage which could be interrupted in one are control device, whether air-blast or of oil type, seemed to define a unit of approxi-mately the same rating, and one which was convenient from the point of view of both the

designer and the tester.

## In Parliament

## Some Electrical Questions Asked and Answered

Electrical Accessories.—The Minister of Supply was asked by Mr. Bossom what efforts he was making to overcome the diffciences prevailing in the smaller porcelain accessories indispensable to electrical installations. Mr. Wilmot replied that every encouragement was being given to new firms to enter the industry and to existing firms to expand their present capacity. In addition, four royal ordnance factories had undertaken production.

Bicycle Lamp Batteries.-Mr. Renton asked the Minister of Supply whether he was aware that there was a shortage of electric batteries for bicycle lamps; and what steps he was taking to overcome this shortage. Mr. Wilmot replied that his information was that the present production of these batteries was sufficient to satisfy the demand. There might, how-ever, be local shortages, due to distribution

or transport difficulties.

Wood Poles.—Several questions were asked about the supply of transmission poles. Mr. Belcher, speaking for the Board of Trade, said that of the 140 000 poles at present held by his Department about 30 000, which were kept in stock by the Post Office, were suitable for either h.t. or l.t. transmission purposes. All practicable steps were being taken to obtain as many poles as possible from home sources and from overseas for all essential requirements, including the electricity supply industry. Mr. Shinwell stated that the average length of time which elapsed between the application to the Electricity Commissioners for a licence to purchase poles and the time when the licence was refused or granted varied considerably according to the supplies available, the number of applications outstanding and the priority accorded to the supply of electricity for which the poles were required.

Reserve Electrical Plant.—The Minister of Fuel and Power was asked by Mr. P. Freeman what amount of the electrical equipment and duplicate machinery now standing in docks in South Wales, which was stored for use in emergencies in case of bombing or fire, had been sold abroad; and how it was proposed to dispose of the remainder. In reply, Mr. Shinwell said that this plant was part of a reserve pool which was built up for war emergencies. Much of it was unsuitable for regular use as plant of normal design. It was now being sold. Some of it had been bought by undertakings in this country. some by foreign countries and some by

U.N.R.R.A. The plant which was now lying in docks in South Wales had been sold to U.N.R.R.A. No plant was being sold abroad which could be used to relieve the shortage in this country.

Electric Motors .- Replying to Lieut .-Col. Sharp, the Minister of Supply said that every encouragement had been given to the electric motor industry to increase production by the allocation of resources for expanding capacity, including factories in development areas, by securing a high preference for labour requirements, by arrangements for the protection of skilled workers from call-up, and by assistance in the provision of raw materials. Manuthe provision of raw materials. Manufacturing capacity was increasing and would continue to increase during 1947, but unfortunately the shortage of materials, particularly electrical metal, was at present preventing its full exploitation. They were doing all they could to increase supplies, but it was not possible to say when these measures would be fully effective. Continuing Mr. Wilmot said that tive. Continuing, Mr. Wilmot said that shortage of electric motors was unfortunately affecting a number of other important industries as well as the machine tool industry. There was no system of Government allocation of motors of less than 1 000 H.P., and he did not consider that any such system was practicable. The solution lay in increasing the total production of electric motors.

Telephone Services.—Asked by Col. Hutchison when he proposed to make Ipsophone attachments to telephones available to subscribers in this country, and on what terms, the Assistant P.M-G. (Mr. Burke) said that the possibility of introducing facilities on the lines of the Ipsophone was being borne in mind, but for the present the resources of the Post Office had to be concentrated on meeting the heavy demands for the provision of basic services. Major Beamish asked whether the Assistant P.M-G, had studied the radio-telephone system now being operated by the New York Telephone Company as part of the Bell system; and whether he had any similar plans to announce for this country. Mr. Burke said that he was aware of interesting radiotelephone developments in the U.S.A., including one for telephone calls from moving vehicles. These developments were being closely watched by the Post Office engineers and the possibility of their introduction in this country would be examined when the position in regard to providing basic telephone services was easier.

## Answers to Technical Questions

We produce below the answers to a selection of questions which have been sent to us by readers. The co-operation of students and others in making this feature one of general interest is invited

What is the "inversion" process as

applied to electric circuit theory?

The term "inversion" is applied to a graphical method of finding the admittance

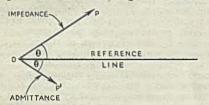


Fig. 1.-Inversion

of a circuit when its impedance is known or the impedance when the admittance is known.

The impedance of an inductively reactive circuit is given by  $\mathbf{Z} = \mathbf{R} + j\mathbf{X} = \mathbf{Z}/\theta$  and is a vector operator, i.e. if a current vector is operated on by the impedance operator it gives the vector voltage required to pass the current through the impedance in accordance with the equation  $\mathbf{V} = \mathbf{I} \, \mathbf{Z}$ .

Similarly if the admittance of the circuit is

$$\mathbf{Y} = \frac{1}{\mathbf{Z}} = \frac{1}{\mathbf{Z} / \theta} = \frac{1}{\mathbf{Z}} \frac{\mathbf{Z} - \theta}{\mathbf{Z}}$$

the current in the circuit is given by I = V Y.

Thus if the impedance of a particular circuit is represented by OP in Fig. 1,

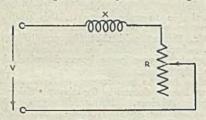


Fig. 2.-Simple series circuit

the admittance is represented by the rec procal of OP, i.e. OP' drawn at an angle of —0 to the reference line.

The process of inversion is thus to draw the vector representing the impedance (or admittance) at its proper angle to the reference line and then to draw a line whose length is equal to the reciprocal of the length of the impedance (or admittance) and at an equal angle on the opposite side of the reference line.

The process is useful where a circuit to

be investigated contains a variable impedance and it is desired to see how the current will vary as the impedance is varied; it is usually illustrated by considering a simple circuit comprising a reactance and a variable resistance in series supplied with a constant voltage V, as indicated in Fig. 2.

Fig. 2.

The first step is to draw the impedance vector for the various values of resistance as shown by the lines OP<sub>1</sub>, OP<sub>2</sub>, OP<sub>3</sub>, &c., in Fig. 3. Inverting each of these lines as described above gives the lines OQ<sub>1</sub>, OQ<sub>2</sub>, &c. The lengths of the lines OP will be set off in ohms so that the lengths of OQ will be in mhos. The current taken

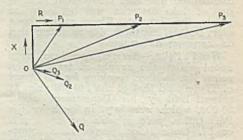


Fig. 3.—Inversion process on series circuit

by the circuit will be proportional to the admittance (I = V Y) so that each of the admittance lines also represents, to an appropriate scale of current, the current taken by the circuit as the resistance is varied. The locus of the end of the admittance vector in this case lies on the arc of a circle.

This method of treatment is of greater value when the circuit to be investigated contains a number of series and parallel elements as shown in Fig. 4 (which may be recognised as an equivalent circuit giving an approximate representation of a double-

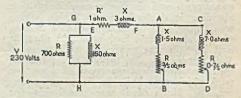


Fig. 4.—Circuit for solution by inversion process

squirrel-cage | induction motor). In this case it is desired to find how the current.

i.e. the total admittance of the circuit, varies as "s" is varied from 0 to 1.

The procedure is as follows: First draw the impedance loci for each of the circuits AB and CD and for various values of "s." Invert each of these giving the admittance loci which, as in Fig. 3, are arcs of circles. The total admittance of the two in parallel can then be found by adding the corresponding admittance vectors from each of these loci. Invert each of these total admittance vectors to give the corresponding impedance vector. The series impedance vector for EF can then be added to each of these. The resulting impedance vectors can then again be inverted to give the admittance of the circuit GH can then finally be added to each of these inverted to give the can then finally be added to each of these inverted to give the can then finally be added to each of these inverted to give the can then finally be added to each of these admittance vectors by the voltage V, i.e.

altering the scale of the vectors, gives the current taken by the circuit for each value of "s" over the given range. Actual values corresponding to a 400 V 10 H.P. star-connected motor are given in Fig. 4 so that a reader can try the process for himself.

The same result could, of course, be obtained analytically by using vector algebra and the choice of method depends on the desire of the engineer concerned. The analytical method involves a considerable amount of laborious calculation with the possibilities of arithmetical error but is normally employed in design offices for routine calculations where the necessary work is done in a pre-arranged tabular form. The graphical method has the advantage of presenting, throughout the determination, a picture of the conditions in the circuit and may lead to a better understanding of the problem. E. O. T.

## Electricity Supply

Scarborough.—The Electrical Engineer has been asked to report on the re-introduction of assisted wiring schemes.

Mansfield.—The Electricity Committee has obtained sanction to borrow £20 400

Mansfield.—The Electricity Committee has obtained sanction to borrow £20 400 for the provision of supply to the Mansfield colliery.

Grimsby.—The C.E.B. have issued a

Grimsby.—The C.E.B. have issued a direction to the electricity undertaking to extend the generating station, at an estimated cost of £284 700.

Blackpool.—Proposals for the extension of the 33 kV transmission system having been approved, the Electricity Committee is seeking sanction to borrow £143 767 for

Bury.—As a move against hooliganism, the Town Council has decided to order the removal of lantern heads from street lamps, which are repeatedly broken, and to fix a notice to the standard stating the reason for the removal.

Scunthorpe.—An 11 kV ring main transmission system is to be superimposed upon the existing distribution system. The initial portion of the scheme will cost £52 560 and a further £90 000 will have to be spent later to complete the ring.

Hadley.—The Metropolitan Water Board is to remodel the Hadley Road pumping station and instal electric plant at a cost of £26 700. It is anticipated that this will save £1 000 a year in running costs, and that there will be a saving of 350 tons of coal per annum.

Newcastle-on-Tyne.—Representations by the City Council, previously reported on this page, that the city should be exempt from any cuts in electricity, have been unsuccessful, and the Council has been informed that cuts must be shared by industrial, transport and general consumers.

Hull.—The Minister of Fuel and Power has been asked to perform the opening ceremony of the Sculcoates power station extensions. Sanction to borrow £30 000 for new sub-stations has been obtained. The installation at the Anlaby Road institution is to be improved at a cost of £3 272.

Liverpool.—Subject to the approval of the Commissioners, the City Electrical Engineer is to proceed with the extension of the distribution system by laying six additional 33 kV main transmission lines from Clarence Dock station, in the general direction of Speke, at an estimated cost of £795 790.

Southwark.—Proposed extensions to the Bankside station of the City of London Electric Lighting Co., Ltd., comprise two 50 000 kW turbo-alternators, with the necessary auxiliary plant, boilers and buildings. Application for consent has been made to the Electricity Commissioners.

Preston.—Thirteen years after first rejecting the proposal, Wrea Green has again confirmed an objection to electric street lighting. It would have meant a 4.104d. rate increase. One objector described concrete standards as "too modern" and "hideous," saying that they would ruin beauty spots.

Maidenhead.—A distribution project for new housing sites, estimated to cost £40 000, has been approved by the Town Council, and a scheme for improved street lighting between Maidenhead Bridge and Maidenhead Thicket, at an estimated cost of £7 961, has been submitted. Fluorescent lighting is to be installed in High Street, King Street and Queen Street.

London,—Twenty schools are included in an estimate of £38 000, the first instalment in a plan to provide all L.C.C. schools with electric lighting. The L.C.C. Housing Committee has agreed to the installation of electricity in 120 houses on the Becontree estate, at a cost of £1 800. The tenants will pay an additional rent of 6d. per week.

Wallasey.—The electricity undertaking is arranging to celebrate its jubilce on January 29. The Electricity Committee has decided to divert cables on the Leasowe estate at a cost of £2 083, provide a sub-station and cables on the Pasture Road estate, at £2 560, and change over the supply in the New Brighton area at £33 588.

Farnworth.—After hearing estimates that the electricity undertaking would lose £6 500 in the present financial year, the

Electricity Committee has decided to discontinue the scheme of letting electrical apparatus out on simple hire, to make application to the Electricity Commissioners for approval to an increase of 10 per cent. in tariffs, to be put into operation as from April 1, 1947, and to withdraw the invested reserve fund of £8 033. The reasons given for the present position are the increases in the cost of coal, wages and materials, and a loss on the maintenance of hired apparatus.

Yorkshire.—Electrical Distribution of Yorkshire, Ltd., and the North Lincolnshire and Howdenshire Electricity Co., Ltd., have made a decision similar to that taken recently by the Yorkshire Electric Power Co., with which they are associated. The result is a reduction in charges for electricity supplied under agreements which provide for prices to vary with the cost of coal. Consumers will be notified shortly of the extent of this change, which will affect about 280 firms in the areas of Ossett, Gargrave, Beverley, Goole and Thorne, and Lincolnshire north of Market Rasen.

## Electricity Undertaking Loan Sanctions

A financial statement, showing amounts of loans sanctioned by the Commissioners, is now published for the period ending September 30, 1946. The loans for similar purposes, made in the two preceding years, are given for comparison.

(A) Public Authorities (excluding Central Electricity Board)										
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## Contracts Open

WE give below the latest information regarding contracts for which tenders are invited. In the case of overseas contracts, particulars are to be had from the Board of Trade, Millbank, London, S.W.I (corner Horseferry Road), unless otherwise stated:—

Litherland, November 30. — Electric wiring in 24 bungalows in Field Lane. Particulars from Borough Surveyor, Town

Hall, Litherland.

Warwick, December 2.—Firms desirous of having their names placed on the County Council's approved list of contractors, for heating, hot and cold water supplies, steam services, laundry and kitchen equipment and electric light and power installations, should apply to the County Architect. Shire Hall, Warwick, giving details of recent contracts and names, etc., of persons to whom reference can be made.

Manchester, December 2.—Supply of plumbing and jointing metal prepared in accordance with, and supplied under, the terms of B.S. 219/1942. Particulars from Chief Engineer and Manager, Electricity Department, Town Hall, Manchester, 2.

Bonnyrigg and Lasswade, December 2.— Electrical work in 182 houses at Lothian Street. Particulars from Burgh Surveyor, 14, Lothian Street, Bonnyrigg.

Dublin, December 4. — Supply of 2 100 yds. single-core and 1 100 yds. three-core l.c. 660 V cable, for Port and Docks Board. Particulars from Secretary, Dublin Port and Docks Board, Dublin.

Manchester, December 6. — Supply, delivery and erection at Stuart Street power station of air-cooling pipework for Nos. 67 and 68 boilers. Particulars from Chief Engineer and Manager, Electricity Department, Town Hall, Manchester, 2. Deposit, £1 ls.

Plympton-St. Mary, December 6.— Supply of 6 600/415/240 V three-phase transformers. Specifications and other details from Clerk of the Council, Council

Offices, Plympton.

Upper Stour Valley Sewerage Board, December 6.—Supply and delivery of three pumps with electric motors, switchgear, etc., at Quarry Bank. Particulars from Mr. G. P. Deeley, 13, Church Street, Stourport. Deposit, £5 5s.

Portsmouth, December 9.—Electrical work in conversion of Annesley House and Kent Cottage, Queen's Crescent, Southsea. Particulars from City Architect, Municipal Offices. 1. Western Parade, Southsea. Deposit, £2 2s.

Bury, December 9.—Supply and delivery

of: (1) 1 250 kVA, 6 500/400/230 V, three-phase transformer, and (2) 625 kVA, 6 500/400/230 V, three-phase transformers. Specifications from Engineer and Manager, Electricity Department, Market Street, Bury.

Kingston-upon-Thames, December 9.— Supply and delivery of p.i. cables. Particulars from Borough Electrical Engineer, 17, High Street, Kingston-upon-Thames, Surrey.

Cardiff, December 10.—Supply and delivery of (a) 11 kV switchgear; (b) 500 kVA transformers; (c) 11 kV and l.v. underground cables, for work at Whitchurch. Particulars from Electrical Engineer and Manager, 2, Park Place, Cardiff. Deposit, £1 ls. each.

Manchester, December 13.—Supply, delivery and erection at Stuart Street power station of soot blowers for Nos. 65 and 66 boilers. Particulars from Chief Engineer and Manager, Electricity Department, Town Hall, Manchester, 2. Deposit, £1 ls.

Heston and Isleworth, December 13.—Supply, delivery, erection and setting to work of one 10 000 kVA transformer, 21/11 kV, with on-load tap change equipment suitable for remote control. Particulars from Borough Electrical Engineer and Manager, 11, Staines Road, Hounslow, Middlesex.

Epsom and Ewell, December 16.—Supply, delivery and erection of (a) one 500 kVA three-phase transformer, and (b) one ten-panel 11 kV, 150 MVA truck type switchboard. Specifications from Town Clerk, Town Hall, The Parade, Epsom, Surrey. Deposit, £1.

Cleethorpes, December 20.—Supply of four 500 kVA transformers. Specification from Borough Electrical Engineer and Manager, Showrooms and Offices, Grimsby Road, Cleethorpes, Lincs.

Leeds, December 30.—Supply and delivery of electrically operated pumping plant, with motors, switchgear, etc. Particulars from Sewerage Engineer's Office, Civic Hall, Leeds.

Camberwell, January 20.—Supply of electric lamps for 12 months. Particulars from Engineer and Surveyor, Town Hall, Camberwell, S.E.15.

Victoria, Australia, January 22.—Two 50 000 kW turbo-generators, with condensing plant, etc. Specification from State Electricity Commission of Victoria, 22, William Street, Melbourne. Deposit, £4 4s.

## Dangers of Divided Control

#### POWER COMPANIES' CRITICISM OF SUPPLY PROPOSALS

A LARM at the proposal that general and main transmission should be separated from the distribution of electricity is expressed in a report of a Committee appointed by the Incorporated Association of Electric Power Companies to investigate the probable effects of divided control, and now made public. In a foreword, Mr. H. Richardson, president of the association, recommends its consideration by those interested in the

future of the industry.

It appears necessary, the report begins, to direct attention to the inherent faults of a structure which would separate the ownership and control of generating stations from the distribution of energy to the consumers, and to the dis-service that would be rendered both to industry and consumers if this were carried out. It was perfectly clear that at the time the Electricity (Supply) Act, 1926, was passed, the opinion of Parliament was that only as a last resort should the Central Electricity Board themselves own or operate a generating station,

The importance of an undivided control would, it is admitted, be more apparent to those who had experience of supply over wide and diverse areas than to those undertakers who were only concerned with supply in urban areas. There was, in fact, no real break in the process between the delivery of fuel to the boilers in the generating station and the delivery of electricity to the consumer, and no particular stage at which responsibility could, with advantage, be transferred from one

party to another.

#### EFFECT OF PRICE STANDARDISATION

Since 65 per cent, of the electricity sold in this country was used for industrial purposes, it was important to the supply industry that the price to industrial consumers be kept in proper relationship with alternative sources of available power. If the object of segregating generation from distribution was to standardise prices, then those areas with low costs and prices under present conditions would have to increase their charges so as to subsidise the others, with the result that they would lose much of their own industrial business and be no longer able to give any substantial assistance to other areas.

The report goes on to say that with recent technical advances, no permanent differentiation should be made between main transmission lines and distribution lines. What was a main transmission line

to-day might at any time be utilised by the undertaker, in the interests of his consumers, for distribution. If all main transmission lines were to be owned by a separate generating authority, then the distribution side of the industry could no longer utilise a line in this way, and would have to incur further capital expenditure in providing additional lines.

Factors which condemned the proposal from an economic standpoint are summarised as: (a) the greater number of personnel required by two organisations as against that required by a combined organisation; (b) the duplication of spares for apparatus and equipment common to both generation and distribution, such as transformers and switchgear, and of spares for transmission and distribution, such as those for extra high voltage lines and cables and their associated sub-stations; (c) increased maintenance costs and (d) the duplication of many ancillary services.

#### COMPLICATED SAFETY PRECAUTIONS

In day-to-day working, prompt cooperation between generating and distributing operations would become more difficult, and to ensure the safety of employees and security of supplies, a complicated procedure of safety precautions would be essential. The training and best placing of staff would suffer because the existing facilities for interchange of duties under one

management would be lost.

The report reiterates that when the 1926 Act confined the duties of the Board to co-ordination and direction, the dangers described were avoided, and that policy had been amply justified by experience. The advantages to be derived from its continuation would become still more marked with a general increase in the size of distribution areas. The dovetailing of generating and distributing activities attained by the large undertakings must provide the best structure for general adoption.

If any further argument were needed, the report ends, to refute the proposal for separating generation and transmission from distribution, it could be pointed out that such a course was never advocated by any of the Parliamentary Committees appointed to make recommendations with regard to the electricity supply industry.

The chairman of the Committee responsible for drawing up the report was Mr. E. H. E. Woodward, general manager and a director of the North-Eastern Elec-

tric Supply Co., Ltd.

## Company News

LINCOLNSHIRE AND CENTRAL ELECTRIC SUPPLY LTD.—Rev. to March 31 incldg. inc-tax recoverable £267 (£2 500), £83 358 (£83 633). To mangmt. (£83 633). To mangmt, exes. £988 (£1 006), charges £428 (£409), deb. int. £14 933 (£15 164), dirs.' fees £600 (same), tax £8 119 (£9 111), off commsn. of pref. shs. issue, etc., £2 500 (same), lvg. pft. £55 790 (£54 842). Pref. div. absorbs £11 250 (same), ord. div. 9% (same) £34 875, gen. res. £2 500 (same); fwd £49 933 (£42 768) £49 933 (£42 768).

CRABTREE ELECTRICAL INDUSTRIES, LTD. -Trading pft. of wholly-owned operatg. sub., J. A. Crabtree, after all exes, and incldg. sundry inc. for the yr. ended July 31, £249 605 (£226 986); less dep. £2 203 (£2 286), ex. on plant, etc., £20 054 (£3 059), inc.-tax and E.P.T. £119 069 (£142 351), and fees leave. £107 178 (£77 982); to £3 000 defd. repairs (£13 000); div. £70 000 (£65 000) tax free, res. £30 000 (nil), fwd. £81 035 (£76 856). Holding co. has declared fin. of 5% less tax, plus bonus of 7½% mkg. 17½% less tax, (same) for yr, ended October 31.

ISLE OF THANET ELECTRIC SUPPLY CO.,

LTD.—Holders of the ordinary and 6 per cent, cumulative participating preference stock have been informed that the Margate, Broadstairs and District Electricity Special Order, 1946, has been approved by Parliament, and the local authorities of Margate and Broadstairs and St. Peter's are now in a position to constitute a joint board for the purchase (and subsequent operation) of its electricity supply undertaking. It is anticipated that the transfer will be made at the close of December next against a substantial payment on account of the purchase price, the exact amount of which cannot be ascertained until the financial result of the current year's operations is known. A further communication will be sent to the stockholders as soon as possible. Under the terms of the Trust Deed the debenture stock of the company will not remain as a charge against the electricity supply undertaking when it is transferred, but will attach as a first charge on the proceeds of the sale. The company must apply so much of the proceeds as is required in the redemption of the stock at par. It is anticipated that this will be done on December 31 next.

## Coming Events

#### Friday, November 29 (To-day)

I.E.E., N.E. CENTRE. STUDENTS' SECTION.—Newcastle-on-Tyne. "Insulation Technology," B. A. L. Ellings. 6.50 p.m.
INSTITUTION OF ENGINEERING INSPECTION.—Glasgow. "The Electron Microscope as an Aid to Inspection," R. R. Davy. 7.30 p.m.
JUNIOR INSTITUTION OF ENGINEERS.—London. "The Trend of Patent Law," G. W. Trokey. 6.30 p.m.

Tookey, 6.30 p.m.
I.E.E., S. MID. STUDENTS' SEC Loughborough. "Electric Resistance naces," F. Crook (repetition). 7 p.m. SECTION .-

#### Saturday, November 30

I.E.E., N. WESTERN STUDENTS' SECTION.— Manchester. Dance. 7 p.m. I.E.E., LONDON STUDENTS' SECTION.—Visit to Mount Pleasant Post Office Railway. 2 p.m.

I.E.E., E. MIDLANDS STUDENTS' SECTION.— Leicester. Visit to Works of Taylor, Taylor and Hobson. 9.30 a.m.

#### Monday, December 2

I.E.E., S. MID. CENTRE.—Birmingham.
"The Extinction of Arcs in Air-Blast Circuit
Breakers." A. Allan and D. F. Amer. "The
Influence of Resistance Switching on the
Design of High Voltage Oil Circuit Breakers,"
H. E. Cox and T. W. Wilcox.

I.E.E., MERSEY AND N. WALES CENTRE—Liverpool. "The Chesters," talk by E. Leete. "The Development of the Gas-Cushion Cable System for the Highest Voltages," T. R. P. Harrison. 6 p.m.

#### Tuesday, December 3

BRITISH KINEMATOGRAPH SOCIETY .- Man-

chester. "Fluorescent Lighting," A. G. Penny.

10.50 a.m.

I.E.E., N. MIDLAND CENTRE.—Leeds. "The Chesters," talk by E. Leete. "Power Supply for Generating Station Auxiliary Services," W. Szwander. 6 p.m.

#### Wednesday, December 4

Wednesday, December 4

I.E.E.—London. Radio Section. "The Elements of Wave Propagation Using the Impedance Concept," H. G. Booker. 5.39 p.m.

I.E.E., N.E., CENTRE.—Newcastle-on-Tyne. Discussion on "Electrical Measurements in Research," opened by J. A. Harle.

I.E.E., MERSEY AND N. WALES CENTRE.—Liverpool. "Some Considerations on the Source of Power Supply," J. E. Beliss. 6 p.m.

I.E.E., LONDON STUDENTS' SECTION.—

Visit to Ford Motor Works, Dagenham. 2 p.m.

I.E.E., LONDON STUDENTS' SECTION.— Visit to Ford Motor Works, Dagenham. 2 p.m.

#### Thursday, December 5

I.E.E.—London. "Power Supply for Generating Station Auxiliary Services," W. Szwander. 5.30 p.m.

ILLUMINATING ENGINEERING SOCIETY—Cardiff. "Improvements in Mine Lighting,"C. S. Chubb.

#### Friday, December 6

I.E.E.—London. Measurements and Transmission Sections. Discussion on "Desirable Features of Protective Relays," opened by C. Ryder and F. H. Birch. 5.30 p.m.

JLLUMINATING ENGINEERING SOCIETY, BIR-MINGHAM.—Debate: "Can the I.E.S. Code be Profitably Applied to Industry?" 6 p.m.
INSTITUTE OF PHYSICS.—London. "The X-ray Examination of Radio Valves," C. Croxson, followed by "Magnified Images" (Industrial Radiology Group).

## Commercial Intormation

#### Mortgages and Charges

Note.—The Companies Act of 1908 provides that every mortgage or charge shall be registered within 21 days after its creation, and that every company shall, in its annual summary, specify the total amount of debt due from it in respect of mortgages or harges. The following mortgages and charges have been registered. The total debt prior to the present creation, as shown in the annual summary, is given—marked with an \*-followed by the date of the summary, but such total may have been reduced.

SIMMONS ELECTRICAL AND WINDING CO., LTD., London W.C.—November 4, series of £1 000 (not excluding) debentures, present issue £500; general charge. \*Nil. April 9, 1946.

Anglian Radio, Ltd., Ipswich.—November 4, £1 000 debenture, to H. Tibbenham, Ipswich, general charge.

#### Satisfactions

ELECTRICAL ENGINEERING CONSTRUCTION CO., LTD. (formerly Frank Curtis (ELECTRICAL ENGINEERS), LTD.), London, W.—Satisfaction November 4, of debenture registered June 9, 1943.

MAY-VALE ELECTRICAL MANUFACTURING Co., Ltd., Leigh-on-Sea.—Satisfaction November 5, £1 000, registered October 9, 1946.

#### County Court Judgments

Note.—The publication of extracts from the Registry of County Court Judgments" does not imply inability to pay on the part of the persons named. Many of the judgments may have been settled between the parties or paid. Registered judgments are not necessarily for debts. They may be actions. But the Registry makes no distinction. Judgments are not returned to the Registry if satisfied in the Court books within 21 days.

ELM RADIO (a firm), 1102, London Road, Leigh-on-Sea, Essex, radio dealers. £17 16s. 1d. October 1.

HILLIER, M., 486, Kingsland Road, London, E.8, radio dealer. £13 3s. 6d. September 19.

HUNT, A. S. AND Co. (a firm), 587, London Road, Isleworth, Mddx., electrical contractors. £16 9s. 5d. October 1.

#### Orders for Discharge

Sands, Chaloner Wilkinson, of and carrying on business at High Street, Kings Langley, Herts. Electrical and wireless contractor. Court—St. Albans. Date of Order—October 22, 1946. Discharged as from November 22, 1946.

EISNER, Joseph, Sunshine Joseph, Rome Barnett, and Otaki, Tokuichi (known as Joseph Tokuichi Otaki) trading together in partnership as The Lloyd Electric Lamp Company (a firm). 8, Rangoon Street, London, E.C.3, and lately of 4, Lloyds Avenue, London, E.C., wholesale electrical accessories dealers. (Separate application of Joseph Eisner.) Court—High Court of Justice. Date of Order—October 15, 1946. Discharged subject to consenting to judgment for £50 being entered against him by the Official Receiver and pay £1 10s. Costs of Judgment. Note.—£50 paid to Official Receiver in lieu of entering up judgment.

#### Intended Dividends

Barker, John Richard, residing and carrying on business at Tanshelf House, Front Street, Pontefract, also carrying on business at 183, Kirkgate, Wakefield, formerly residing and carrying on business at Gillygate, Pontefract. Wireless dealer. Court—Wakefield. Last day for receiving proofs—December 2, 1946. Trustee: Sanders, Edwin Thomas, 29, East Parade, Leeds, Official Receiver.

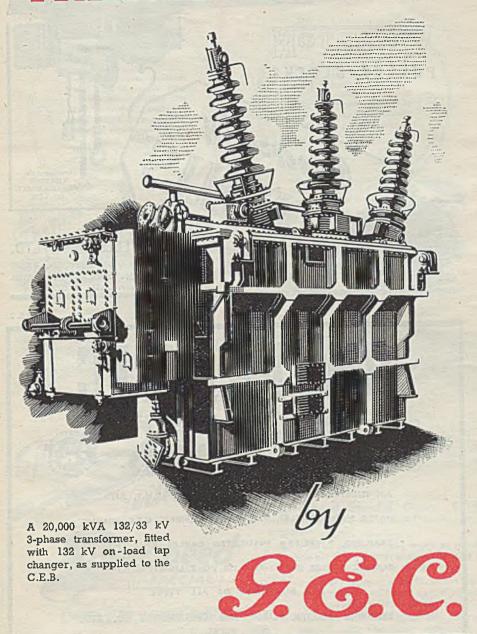
Griffin, James Stanley, residing at 50. Havelock Road, Luton, Bcds, electrical engineer, and carrying on business at 108, High Town Road, Luton. Court—Luton. Last day for receiving proofts—November 29, 1946. Trustee: Pollitt, Tom, 6, The Parade, Northampton, Official Receiver.

## Metal Prices

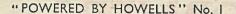
					THE R
Copper—		dny,		Novem Inc.	ber 25 Dec.
Best Selected (nom.)per ton Electro Wire bars , II.O. Wires, basis ,		10 0 5	0000	 	
Bronze Electrical quality 1% Tin— Wire (Telephone) basis per ton					
Brass (60/40)— Rod basis ,, Wire ,,	-	1014	1.	-	
Iron and Steel— Pig Iron (E. Coast Hematite No. 1)per ton Galvanised Steel Wire	£8	19	0	-8	
(Cable Armouring) basis 0.104 in , Mild Steel Tape (Cable Armouring) basis 0.04 in.) ,	£33	0	0	10s.	
Lead Pig-	~~	10			-0-
English Foreign and Colonial " Tin—	£56 £55		0	E	
Ingot (minimum of 99.9% purity) ,, Wire, basis per lb.			0		1
Aluminium Ingolsper ton	£72	15	0	m3 r = 3	-
Speller	£55 £25	0		_	=
Drives of golfmaniand sheet sales		4 1		17	

Prices of galvanised steel wire and steel tapo supplied by C.M.A. Other metal prices supplied by B.I. Callender's Cables. Ltd. The latter prices are nominal only, and do not include any allowances for tariff charges,

## TRANSFORMERS

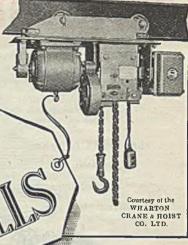


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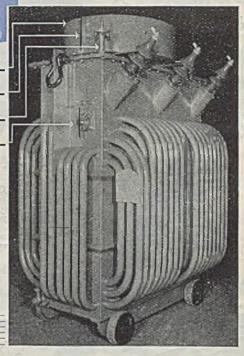
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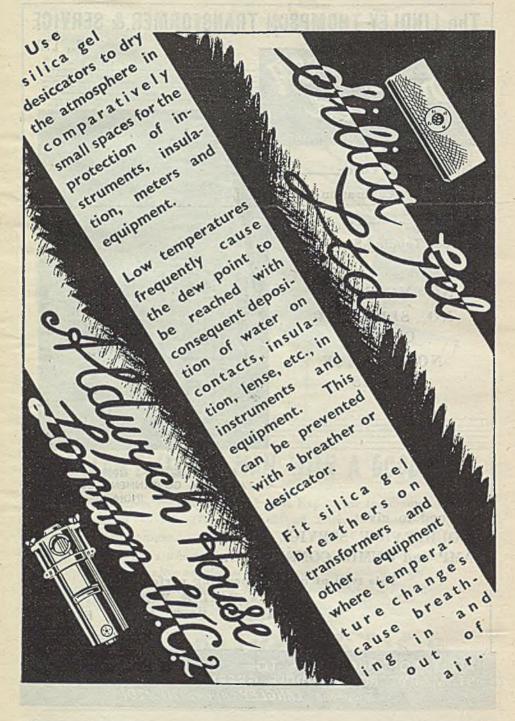
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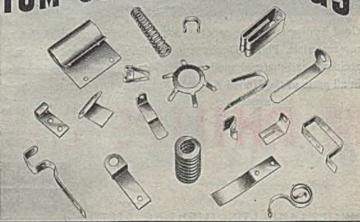
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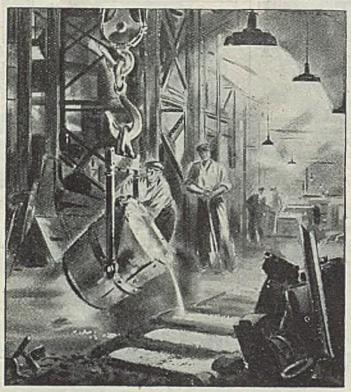
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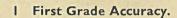
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